|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **COST OF POOR QUALITY (COPQ) - WORDPUZZLE 32 HIDDEN WORDS #3** | | | | | | | | | | | | | | | | | | | |
| C | U | U | R | E | J | E | C | T | I | O | N | A | Y | O | F | E | O | U | D |
| A | O | O | D | E | N | I | V | D | R | E | H | G | Y | S | D | A | H | R | J |
| P | U | N | O | J | V | C | O | J | E | F | T | N | T | Y | P | Z | C | L | D |
| I | M | H | T | I | N | O | W | L | G | P | L | I | S | Y | G | A | G | V | D |
| T | Y | F | V | A | P | Z | C | A | C | N | D | T | P | F | N | N | C | B | F |
| A | E | R | D | A | I | N | I | E | O | E | X | R | W | M | I | C | J | E | I |
| L | L | E | R | A | C | N | N | I | R | Y | Z | O | P | K | K | V | Q | R | E |
| C | A | C | C | X | U | F | T | C | O | S | T | S | C | F | R | P | L | U | P |
| K | S | J | I | Y | L | N | E | O | S | A | X | O | S | G | O | C | V | O | N |
| Y | I | E | L | D | E | X | R | N | H | X | T | X | E | U | W | I | T | B | E |
| N | A | O | C | V | T | T | N | F | E | S | O | C | I | E | E | A | V | A | D |
| S | R | O | E | E | H | R | A | O | E | M | M | A | T | E | R | I | A | L | D |
| R | P | R | R | S | W | F | L | R | Y | Y | I | E | L | N | W | Y | H | Z | I |
| Q | P | N | E | N | T | R | W | M | E | K | K | T | A | G | E | Q | F | Q | H |
| E | A | E | W | J | Z | S | Q | A | X | V | F | I | E | S | T | V | T | S | C |
| L | N | H | O | O | X | U | O | N | C | H | E | I | P | W | U | O | E | O | R |
| U | F | A | R | U | S | C | T | C | E | Q | F | N | U | F | O | R | V | P | F |
| G | X | O | K | Y | J | F | W | E | S | W | B | Z | U | H | Y | D | E | V | P |
| H | X | G | N | I | P | P | I | H | S | P | R | O | C | E | S | S | I | N | G |
| S | T | N | I | A | L | P | M | O | C | O | O | Q | V | I | S | E | C | L | V |

**The 32 Hidden Words**

**Ensure you Time Yourself**

**Can you find the Words firstly without looking at what the words are?**

|  |  |  |
| --- | --- | --- |
| Appraisal | Capital | Complaints |
| Conformance | Contain | COPQ |
| Costs | Costs | Credits |
| Downtime | Excess | External |
| Hidden | Internal | Labour |
| Material | Measure | Penalties |
| Prevent | Prevention | Processing |
| Recover | Rejection | Restocking |
| Revenues | Rework | Reworking |
| Scrap | Shipping | Sorting |
| Space | Yield |  |

**Best Scoring 10 Minutes – Quite Good 15 Minutes – Average 20 Minutes Plus**

