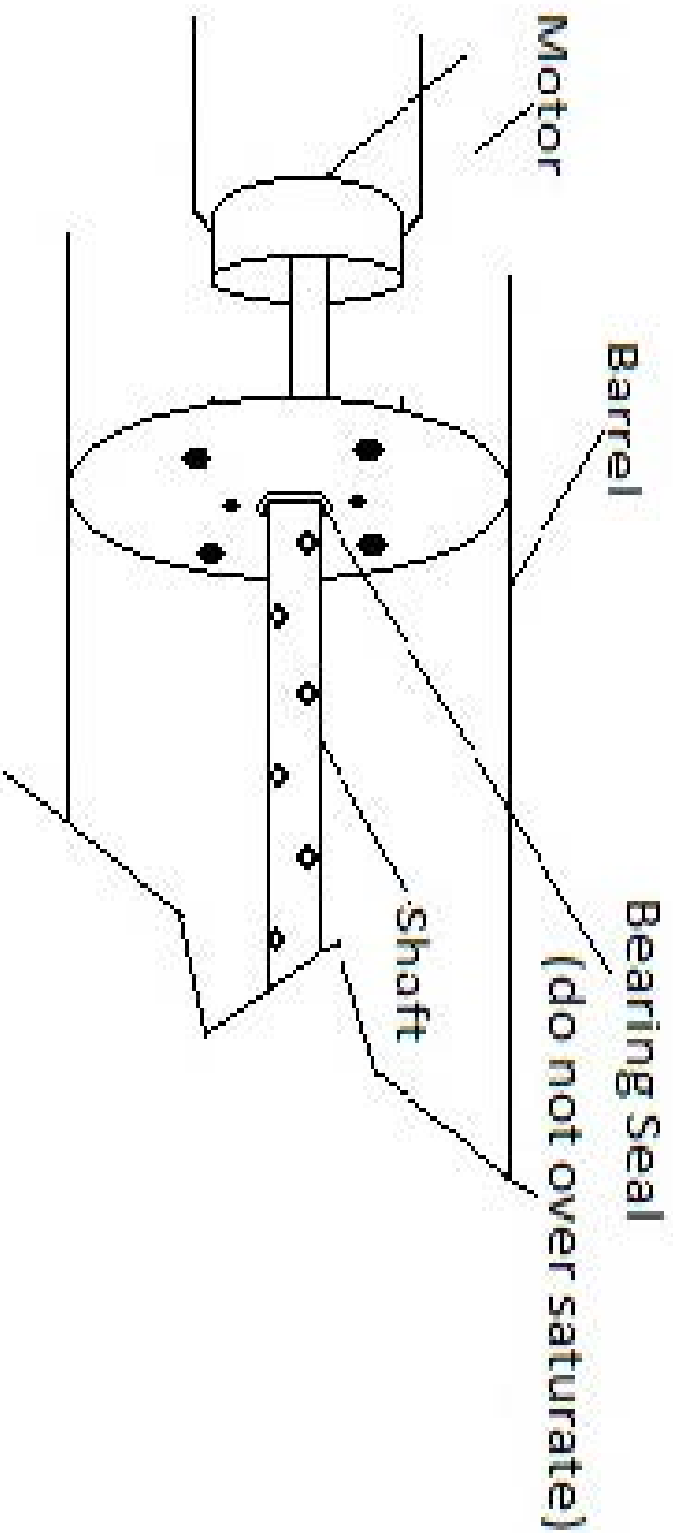


Bearing Replacement Procedure

- 1.) Remove all whips and screw in set screws. clean shaft.
- 2.) Remove 4 screws from back cover.
- 3.) Rotate motor so the breaker is up to slide it past back ring.
- 4.) Pull and or use a rubber mallet to free the shaft from bearing.
- 5.) Remove 2 bearing bolts and nuts.



- 6.) Insert supplied bolts through the motor plate from the barrel side into motor side.
- 7.) Slide seal holder onto bolts (Flat side of the seal goes toward the motor plate. Slide on bearing and secure with supplied lock nuts hand tight.
- 8.) Use supplied centering tool to align bearing and seal with center hole of motor plate and seat lock nuts.