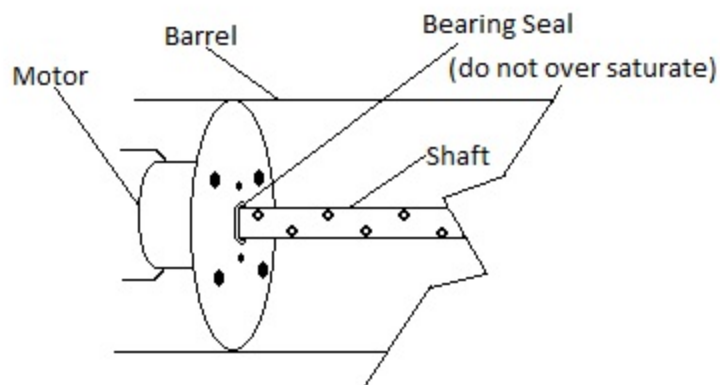


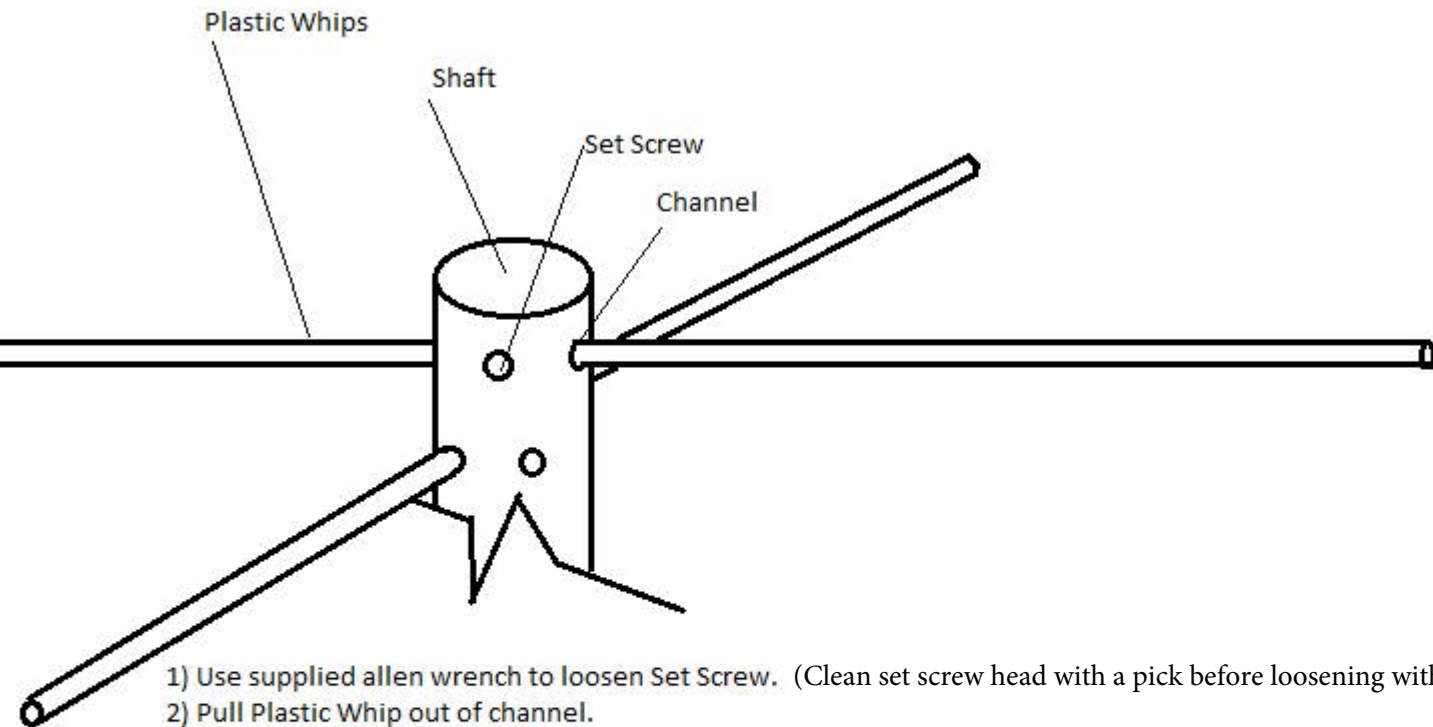
# Maintenance Sheet

Periodically blow out motor and material housing with air.

-Use ammonia free cleaner on safety lid.

-Clean material housing with alcohol, wipe down and do not saturate bearing or the inside of the barrel. Over saturation can cause bearing seal failure and push grease out of the bearing and also will void the warranty.





- 1) Use supplied allen wrench to loosen Set Screw. (Clean set screw head with a pick before loosening with allen wrench)
- 2) Pull Plastic Whip out of channel.
- 3) Repeat step 1 and 2 for all 12 Whips.
- 4) Once all Whips are removed, start from the bottom and work outward. Insert new Plastic whip into channel leaving equal space between both sides of barrel.
- 5) Use allen wrench to tighten Set Screw. DO NOT overtighten just snug screw until whips dont move.
- 6) Repeat steps 4 and 5 for remaining whips.
- 7) Turn on machine and listen. If whips are hitting inside of barrel, find and recenter these whips, then repeat this step.