



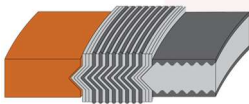
GSI-HF Product Range – HF Alkylation Service



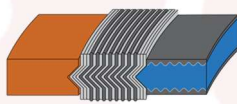
Description:

Style GSI-HF gaskets are designed for highly corrosive applications, such as Hydrofluoric Acid (HF). This style offers the advantage of having double sealing design which occupies all the space from the bore of the pipe to the outer diameter of raised face flanges. The spiral wound can be fabricated to the customers specifications. Typically, we will use either Kammprofile Carbon Steel (Teflon Coated) or Monel Inner ring faced with Graphite or PTFE. This Kammprofile Inner ring is affixed to the “special” spiral wound. The GSI-HF gaskets are designed to prevent corrosion on the flange faces, especially in HF service.

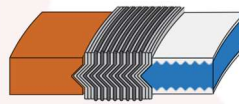
Styles:



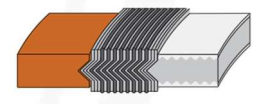
GSI Winding – APX2®
Graphite – Monel.
Monel Kammprofile Inner
Ring – APX2® Graphite
Faced



GSI Winding – APX2®
Graphite – Monel.
PTFE Coated Carbon Steel
Kammprofile Inner Ring –
APX2® Graphite Faced

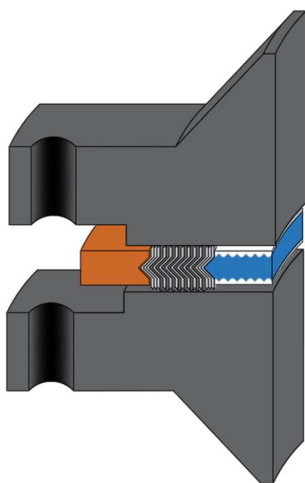


GSI Winding – APX2®
Graphite – Monel.
PTFE Coated Carbon Steel
Kammprofile Inner Ring –
EPTFE Faced



GSI Winding – APX2®
Graphite – Monel.
Monel Kammprofile Inner
Ring – EPTFE Faced

The winding portion is the main sealing element but once compressed the inner kammprofile creates a seal and stops HF attack on the inner bore of the flange faces.



The inner ring is designed to sit on the inner bore of the pipe to stop HF build up in this area

Gasket Properties	
m	2.5
y	5500 psi

Maximum Temperature (Filler)	
3S Inhibited Graphite	850°F (454°C)
APX2® Graphite	975°F (524°C)
PTFE	500°F (260°C)
Maximum Temperature (Alloys)	
Monel	1500°F (815°C)
Carbon Steel	900°F (482°C)