



March 7, 2024  
 Mr. Paul Budge  
 Diversi-Tech Corp - IntegraRack  
 PO Box 910758  
 St. George, UT 84791

Subject: Compression, Horizontal, and Uplift Load Testing on the Universal L Foot Bracket (PN IR-DMLF2000) & IR-T1 No Penetration Tile Roof Bracket (IR-FCTR1500)

Dear Mr. Budge,

Please find included our test reports for the compression load test, horizontal load test, and combined uplift load testing of the Universal L Foot Bracket (PN IR-DMLF2000) & IR-T1 No Penetration Tile Roof Bracket (IR-FCTR1500) performed at our laboratory at 941 S. Park Lane, Tempe, AZ on 10/04/2023. The solar panels were installed on the tile roof using a total of 4 brackets

The compression load test was performed using dead weight provided by water filled plastic jugs that were weighed on our Instron 5985 test machine and had an average weight of 45.31 lbf. Test loads up to 815.58 lbf, equivalent to 38.00 psf force applied to the solar panels, were applied by evenly distributing the dead weight on the solar panel. Brackets were inspected before, during, and after the load test. Under load the brackets deflected downwards towards the roof but did not come into contact with the tile. Once the weight was removed the brackets were inspected and found to have lifted back to their original position and no visual permanent damage was noted. Test run details are shown in the table below.

COMPRESSION TEST LOAD INFORMATION			
TEST LOAD 1:	11 Jugs = 498.41 lbf = 23.22 psf	TEST LOAD 2:	17 Jugs = 770.27 lbf = 35.88 psf
TEST LOAD 3:	18 Jugs = 815.58 lbf = 38.00 psf		
COMPRESSION TEST LOAD BRACKET AND PANEL VISUAL DEFLECTION OBSERVATIONS			
NO.	NO LOAD - INITIAL VISUAL BRACKET SPACING	AT LOAD 1 (498.41 lbf) VISUAL BRACKET SPACING	AT LOAD 2 (770.27 lbf) VISUAL BRACKET SPACING
1	No contact	No contact	No contact
2	No contact	No contact	No contact
3	No contact	No contact	No contact
4	No contact	No contact	No contact

The horizontal load test was conducted using a Weightronic Digital Dynamometer (Model OCS-Y) and chain hoist. A horizontal load of at least 500 lbf was applied at the center of the crossbeam that was attached to the panel brackets. The test specimen held the load and no damage or permanent deformation was noted as shown in the test observations table shown below.

HORIZONTAL LOAD TEST TO > 500 lbf - VISUAL TEST OBSERVATIONS						
NO.	INITIAL		UNDER TEST LOAD (500 lbf)		AFTER LOAD REMOVAL	
	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION
1	None	None	Moderate	Moderate	None	None
2	None	None	Moderate	Moderate	None	None
3	None	None	Moderate	Moderate	None	None
4	None	None	Moderate	Moderate	None	None

The uplift load test was conducted using a Weightronic Digital Dynamometer (Model OCS-Y) and chain hoist. An uplift load of 710 lbf, equivalent to a 33.08 psf uplift force evenly applied to the solar panels, was applied at the center of the crossbeam that was attached to the four panel brackets. The test specimen held the load and no damage or permanent deformation of the test brackets was noted as shown in the test observations table shown below.

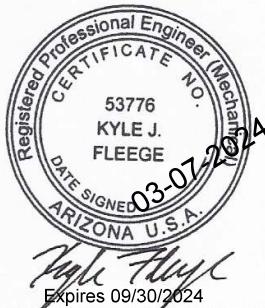
UPLIFT TENSILE LOAD TO 710 lbf - VISUAL TEST OBSERVATIONS						
NO.	INITIAL		UNDER UPLIFT TEST LOAD (710 lbf)		AFTER LOAD REMOVAL	
	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION
1	None	None	Moderate	Moderate	None	None
2	None	None	Moderate	Moderate	None	None
3	None	None	Moderate	Severe	None	None
4	None	None	Moderate	Moderate	None	None

Test reports with additional details, photos, and sketches of the test setup and load points have been attached.

Respectfully submitted,  
**PHOENIX NATIONAL LABORATORIES, INC.**



Kyle Fleege, P.E.  
 Project Manager / Mechanical Engineer  
 Phoenix National Laboratories  
 Ph: 1.602.431.8887  
 kyle@pnltest.com  
 www.pnltest.com





# LABORATORY TEST REPORT

Compression Load Test  
Ceramic Tile Roof

CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Vertical Load		per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE
Client	26-231261	001	ML845913	10/04/2023	10/13/2023
SAMPLE DESCRIPTION				TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG	
TEST DATA & EQUIPMENT INFORMATION					
<b>TEMPERATURE:</b>	88 °F ± 3 °F		<b>HUMIDITY:</b>	15%	
<b>TEST SPECIMEN SIZE:</b>	Tile roof: 39.375 in. x 78.500 in.		<b>TEST SPECIMEN AREA:</b>	21.465 ft <sup>2</sup>	
<b>COMPRESSION TYPE:</b>	Fixed weight; applied with Water Jugs		<b>AVERAGE FORCE PER JUG:</b>	45.31 lbf	
<b>BRACKET COMPONENT 1:</b>	Universal L Foot Bracket		<b>BRACKET PART NO. 1:</b>	IR-DMLF2000	
<b>BRACKET COMPONENT 2:</b>	IR-T1 No Penetration Tile Roof Bracket		<b>BRACKET PART NO. 2:</b>	IR-FCTR1500	
COMPRESSION TEST LOAD INFORMATION					
<b>TEST LOAD 1:</b>	11 Jugs = 498.41 lbf = 23.22 psf		<b>TEST LOAD 2:</b>	17 Jugs = 770.27 lbf = 35.88 psf	
<b>TEST LOAD 3:</b>	18 Jugs = 815.58 lbf = 38.00 psf				
BRACKET AND PANEL VISUAL DEFLECTION OBSERVATIONS					
NO.	NO LOAD - INITIAL VISUAL BRACKET SPACING	AT LOAD 1 - VISUAL BRACKET SPACING	AT LOAD 2 - BRACKET SPACING	AT LOAD 3 - VISUAL SPACING	
1	No contact	No contact	No contact	No contact	
2	No contact	No contact	No contact	No contact	
3	No contact	No contact	No contact	No contact	
4	No contact	No contact	No contact	No contact	

REMARKS:

TECHNICIAN Timmy Paez

REVIEWED BY Kyle Hoyle

CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Vertical Load		per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE
Client	26-231261	001	ML845913	10/04/2023	10/13/2023
SAMPLE DESCRIPTION				TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG	

### TEST PROCEDURE/DESCRIPTION

The test specimen consisted of the solar panels, brackets, railing and the simulation tile roof. The bracket locations were visually examined for gap spacing to ensure there was no contact between the roof tile and the bracket. At each location a sheet of paper was slid beneath the bracket to verify open spacing between the tile and bottom of the bracket. After the initial inspection the compressive load was applied using plastic jugs filled with water. Four jugs were randomly selected and weighted to determine an average weight per jug of 45.31 lbf. Load was applied evenly by even distribuion of 11 water jugs across the test specimen. After the first load was applied, the gaps between the brackets and tile roof were examined. Additional load was applied with 17 jugs and then 18 jugs. At 18 jugs the gap between the bracket and the roof was too tight to fit the sheet of paper underneath due to geometry of the tile roof but the bracket was not in contact with the roof. After the final load test, all the weights were removed and the test specimen was visually examined for any permanent damage or deformatiom.

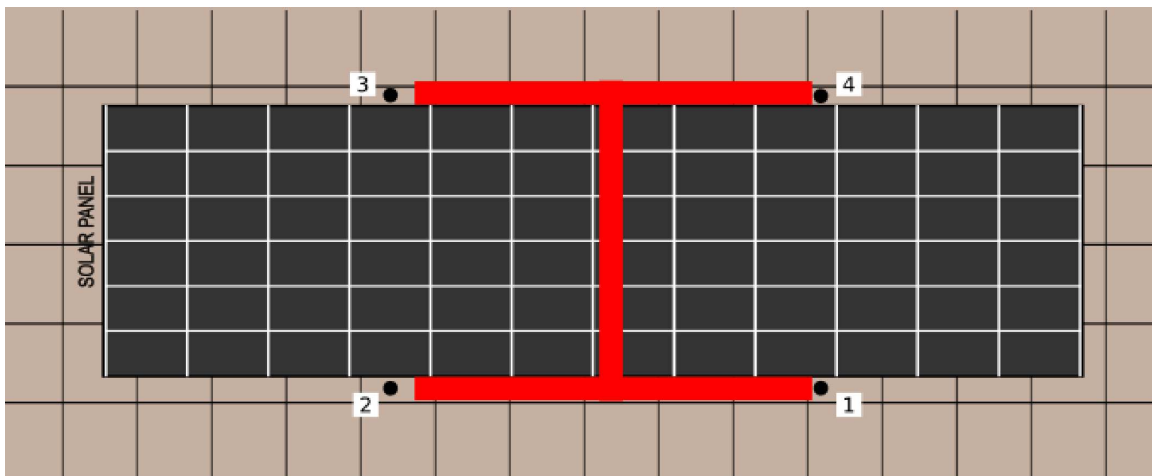
### DEAD WEIGHT & DEFLECTION MEASUREMENT EQUIPMENT INFORMATION

<b>EQUIPMENT MODEL:</b>	Instron 5985 UTM [SN 1246]	<b>CALIBRATION DATE:</b>	07/25/2023
<b>LOAD CELL:</b>	2 kN (449.6 lbf) [SN 138082]	<b>CALIBRATION DATE:</b>	07/25/2023
<b>EQUIPMENT MODEL:</b>	Mitutoyo Digital Caliper [SN 14199376]	<b>CALIBRATION DATE:</b>	10/04/2023

### DEAD WEIGHT MEASUREMENTS

NO. 1 (lbf)	NO. 2 (lbf)	NO. 3 (lbf)	NO. 4 (lbf)	AVERAGE (lbf)
45.45	45.65	44.69	45.46	45.31

### VISUAL DEFORMATION LOCATION SKETCH



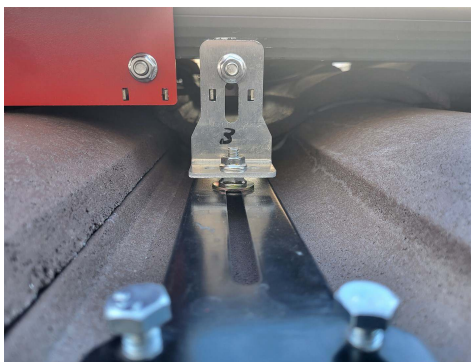
● Bracket/Panel Gap Spacing Check

CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Vertical Load		per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE
Client	26-231261	001	ML845912	10/04/2023	10/13/2023
SAMPLE DESCRIPTION				TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG	

**PHOTOS**



**PHOTO 1:** Overview of solar panel and tile roof deck - before tests



**PHOTO 2:** Typical Bracket - before tests



**PHOTO 3:** Load 1



**PHOTO 4:** Load 1 - Bracket under load



**PHOTO 5:** Load 2



**PHOTO 6:** Load 2 - Bracket under load



**PHOTO 7:** Unloaded - after tests



**PHOTO 8:** Unloaded - after tests



**PHOTO 9:** Unloaded Bracket - after tests

Note: Bracket photos are typical of all locations



# LABORATORY TEST REPORT

Horizontal Load Test  
Ceramic Tile Roof

CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.		
Diversi-Tech Corporation		Bracket Test - Horizontal Load		per S.A.		
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE	
Client	26-231261	001	ML845913	10/04/2023	10/13/2023	
SAMPLE DESCRIPTION				TECHNICIANS		
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG		
<b>TEST PROCEDURE/DESCRIPTION</b>						
<p>The test specimen consisted of the solar panels, brackets, railings and the simulation roof. The test specimen was initially visually examined for any damage or permanent deformation prior to testing. The horizontal load was applied after initial inspection was completed. The horizontal load was applied using a chain hoist and a digital dynamometer. The load was applied at the center of the crossbeam. The crossbeam was attached to the solar panel brackets. After the load was applied the specimen was examined for any damages or deformation while under load. After examination the horizontal load was released and the test specimen was examined again for any permanent deformation or damage.</p>						
<b>TEST DATA &amp; EQUIPMENT INFORMATION</b>						
TEMPERATURE:	88 °F ± 3 °F		HUMIDITY:	15% ± 5%		
TEST SPECIMEN SIZE:	Tile roof: 39.375 in. x 78.500 in.		TEST SPECIMEN AREA:	21.465 ft <sup>2</sup>		
LOAD TYPE:	Tensile/Pull, applied with chain hoist		TEST LOAD:	>500 lbf		
EQUIPMENT TYPE:	Weightronic Dynamometer		EQUIPMENT MODEL:	OCS-Y / 3000 kg Max.		
BRACKET COMPONENT 1:	Universal L Foot Bracket		BRACKET PART NO. 1:	IR-DMLF2000		
BRACKET COMPONENT 2:	IR-T1 No Penetration Tile Roof Bracket		BRACKET PART NO. 2:	IR-FCTR1500		
<b>VISUAL TEST OBSERVATIONS</b>						
NO.	INITIAL		UNDER TEST LOAD (500 lbf)		AFTER LOAD REMOVAL	
	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION
1	None	None	Moderate	Moderate	None	None
2	None	None	Moderate	Moderate	None	None
3	None	None	Moderate	Moderate	None	None
4	None	None	Moderate	Moderate	None	None
<b>OBSERVATIONS</b>						
<p>After removal of test load all brackets returned to original position with no permanent deformation noted.</p> <p>The solar panel did not show any signs of permanent damage or deformation.</p>						

TECHNICIAN

*Timmy Paez*

REVIEWED BY

*Kyle Hoyle*

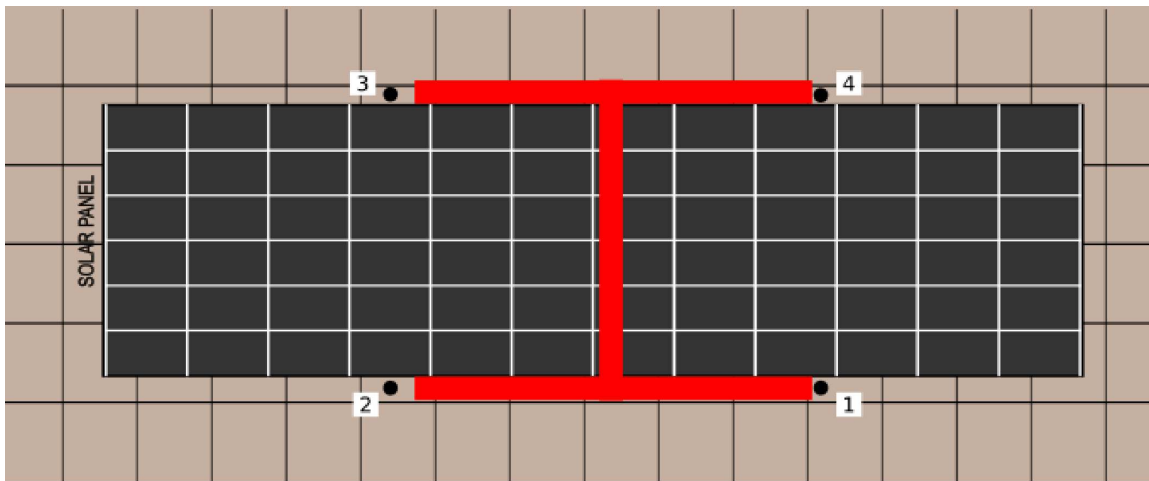


# LABORATORY TEST REPORT

Horizontal Load Test  
Ceramic Tile Roof

CLIENT		CLIENT PROJECT REF. NO.			CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Horizontal Load			per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE	
Client	26-231261	001	ML845913	10/04/2023	10/13/2023	
SAMPLE DESCRIPTION					TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket					TR, MC, DG	

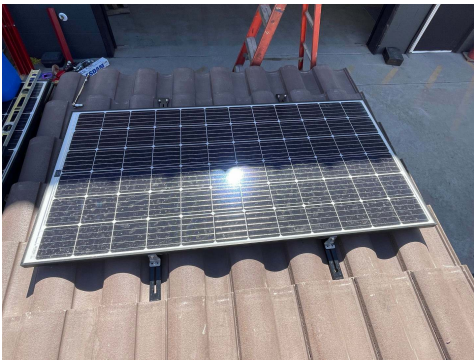
## SKETCH



● Bracket/Panel Gap Spacing Check

CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Horizontal Load		per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE
Client	26-231261	001	ML845913	10/04/2023	10/13/2023
SAMPLE DESCRIPTION				TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG	

**PHOTOS**



**PHOTO 1:** Overview of solar panel and tile roof deck - before tests



**PHOTO 2:** Bracket with no load



**PHOTO 3:** Test setup for horizontal pull load



**PHOTO 4:** Applied load



**PHOTO 5:** Bracket under load



**PHOTO 6:** Test setup after test





# LABORATORY TEST REPORT

Uplift Tensile Load Test  
Ceramic Tile Roof

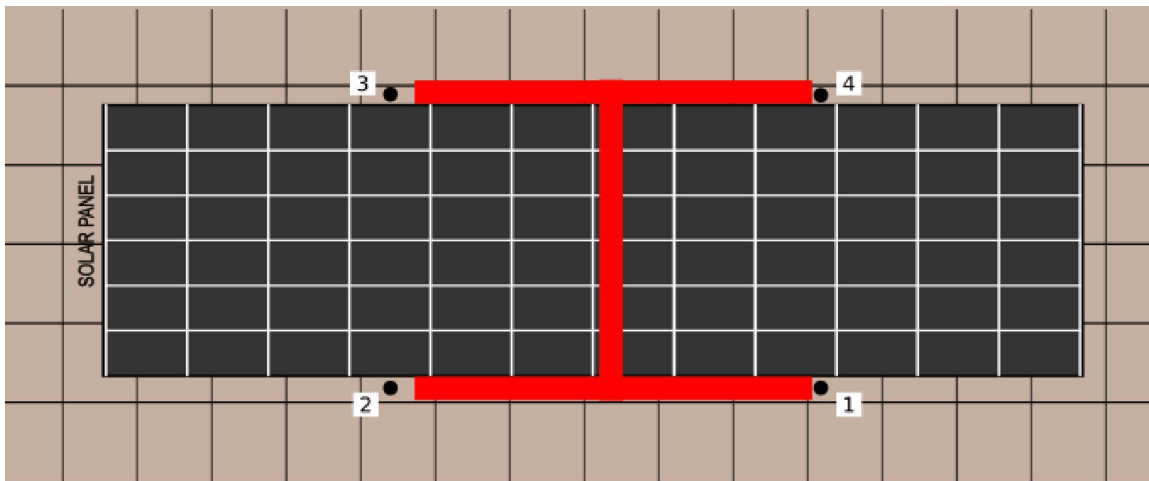
CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.		
Diversi-Tech Corporation		Bracket Test - Uplift Load		per S.A.		
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE	
Client	26-231261	001	ML845913	10/04/2023	10/13/2023	
SAMPLE DESCRIPTION				TECHNICIANS		
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG		
<b>TEST PROCEDURE/DESCRIPTION</b>						
The test specimen consisted of the solar panels, brackets, railing, and the simulation tile roof. The test specimen was visually examined for any damage or permanent deformation prior to testing. The uplift tensile pull load was applied after initial inspection was completed. Uplift load was applied using a chain hoist and a digital dynamometer. The load was applied at the center point of the cross beam. The cross beam was attached to the solar panel brackets. After the load was applied the specimen was examined for any damages or deformation. After examination the vertical load was released and the test specimen was examined again for any permanent deformation.						
<b>TEST DATA &amp; EQUIPMENT INFORMATION</b>						
TEMPERATURE:	88 °F ± 3 °F		HUMIDITY:	15% ± 5%		
TEST SPECIMEN SIZE:	Tile roof: 39.375 in. x 78.500 in.		TEST SPECIMEN AREA:	21.465 ft <sup>2</sup>		
LOAD TYPE:	Uplift tensile, applied with chain hoist		TEST LOAD:	710 lbf		
EQUIPMENT TYPE:	Weightronic Dynamometer		EQUIPMENT MODEL:	OCS-Y / 3000 kg Max.		
BRACKET COMPONENT 1:	Universal L Foot Bracket		BRACKET PART NO. 1:	IR-DMLF2000		
BRACKET COMPONENT 2:	IR-T1 No Penetration Tile Roof Bracket		BRACKET PART NO. 2:	IR-FCTR1500		
<b>VISUAL TEST OBSERVATIONS</b>						
NO.	INITIAL		UNDER UPLIFT TEST LOAD (710 lbf)		AFTER LOAD REMOVAL	
	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION	BRACKET DEFORMATION	PANEL DEFORMATION
1	None	None	Moderate	Moderate	None	None
2	None	None	Moderate	Moderate	None	None
3	None	None	Moderate	Severe	None	None
4	None	None	Moderate	Moderate	None	None
<b>OBSERVATIONS</b>						
After removal of the uplift test load all brackets returned to original position with no permanent deformation noted.						
The solar panel did not show any signs of permanent damage or deformation.						
At Bracket No. 3, the tile roof shingle separated at the glue bond from the shingle underneath.						

TECHNICIAN Timmy Paez

REVIEWED BY Kyle Hoyle

CLIENT		CLIENT PROJECT REF. NO.			CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Uplift Load			per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE	
Client	26-231261	001	ML845913	10/04/2023	10/13/2023	
SAMPLE DESCRIPTION					TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket					TR, MC, DG	

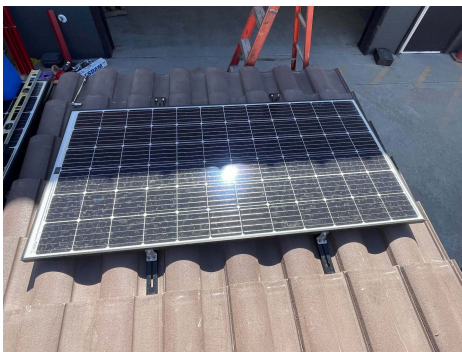
**SKETCH**



● Bracket/Panel Gap Spacing Check

CLIENT		CLIENT PROJECT REF. NO.		CLIENT ORDER NO.	
Diversi-Tech Corporation		Bracket Test - Uplift Load		per S.A.	
MATERIAL SUBMITTED BY	PNL PROJECT NO.	S.O. NO.	PNL LAB NO.	TEST DATE	REPORT DATE
Client	26-231261	001	ML845913	10/04/2023	10/13/2023
SAMPLE DESCRIPTION				TECHNICIANS	
Tile roof w/ Universal L Foot Bracket & IR-T1 No Penetration Tile Roof Bracket				TR, MC, DG	

**PHOTOS**



**PHOTO 1:** Overview of solar panel and tile roof deck - before tests



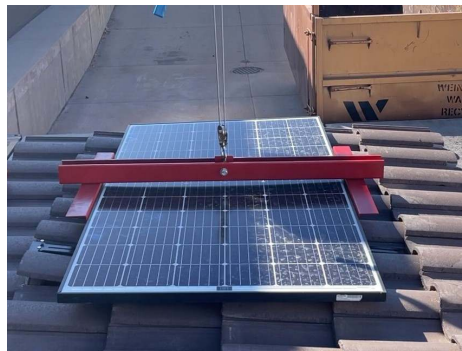
**PHOTO 2:** Overview of tensile test setup and connection



**PHOTO 3:** Brackets with no load



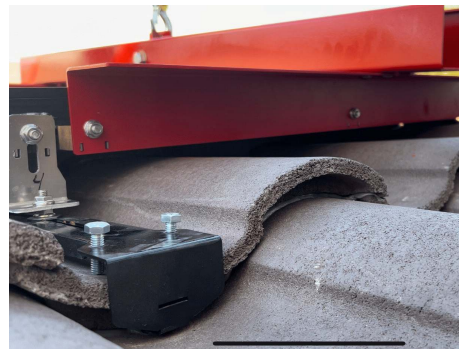
**PHOTO 4:** Test setup



**PHOTO 5:** Test specimen while under tensile load



**PHOTO 6:** Dynamometer scale under load



**PHOTO 7:** Bracket under test load



**PHOTO 8:** Bracket unloaded after test



**PHOTO 9:** Bracket unloaded after test - roof tile bond pulled apart.