Program Charter	_		
Executive Sponsor:			
Business Sponsor:			
Department:			
Program Leader:			
Start Date:			

Approval Date: Revision Date:

Leadership in a Supply Chain Excellent Organization – Your Company Masterclass

I. Introduction

Purpose of the Charter

The project charter is created during the initiation phase of a project to ensure that a complete understanding of the project scope and objectives is established. The document allows confirmation of assumptions and expectations with the executive team, project sponsors, stakeholders, project managers, program manager project, validation and resource team members. During the course of the project, change requests may be generated and approved which vary the scope, schedule, or cost of the project. These changes should be documented through the change management process and updates reflected through revisions of the project charter.

Charter Contents

The project charter documents the background and business need for the project as well as expectations for the project moving forward. The project overview provides the project scope, business and project objectives and any assumptions. The project approach outlines the methodology to be used in completing the project along with the schedule, milestones, deliverables and any project dependencies. A budget for the project is presented and the organization of the project team is discussed. Project expectations will be discussed and how project success will be measured. A plan for communication on the project will also be presented.

Maintenance of the Charter

After the initial approval by project sponsor, the project charter will be updated with approved change requests and noted with a revision date on the cover page.

Program Approach

SCOR (Supply Chain Operations Reference) model Version DS will be the basis for this project. The major work tasks will be organized using the discipline highlighted in the Supply Chain Excellence book and is summarized by the activities in Phase 0 – Build Organizational Support; Phase 1 – Define Project; Phase 2 – Analyze Performance; Phase 3 – Develop Project Portfolio; and Phase 4 – Implement Plan. Supply Chain Excellence uniquely combines the concepts Business Process Engineering - Management, Project Management and SCOR DS.

II. Program Overview

Scope

Your Company Global Supply Chain Definition		Markets			
		Z	Υ	х	W
Product Families	А	Х	Х	Х	Х
	В	х	х	Х	х
	С	Х	Х	х	х
	D	Х	Х	х	х

- All major Your Company Global markets
- All major product families
- All SCOR DS processes: Orchestrate, Plan, Source, Transform (Make), Order, Fulfill and Return
- Supply chain leaders (CSCO direct reports plus their direct reports) that are responsible for demand (forecasting) and supply planning, purchasing (sourcing), manufacturing, logistics, customer service, financial control
- Related corporate functions including IT, sales, marketing, and finance.
- 4 targeted shareholder metrics: operating margin, inventory turns, return on invested capital, and revenue growth
- Related level 1 SCOR metrics for Reliability, Responsiveness, Agility, Cost, Assets, Environmental, and Social.
- Related system components of ERP, planning, and advanced analytics (including AI)
- Strategic portfolio driving 2027 to 2029 initiatives

Business Objective

Develop the next generation of Your Company supply chain leaders through a learn-by-doing masterclass structured as a team oriented, hands-on program. This immersive experience leverages SCOR DS process engineering of the end-to-end supply chain to drive real-world improvements in supply chain performance and optimize system utilization. The team will work together on a practical, impact-driven initiative, applying strategic insights, AI-enabled analytics, and best practices to solve business challenges. Through guided mentorship and iterative problem-solving, they will develop critical leadership skills while delivering measurable results tied to operating margin, inventory turns, return on invested capital (ROIC), and revenue growth. By integrating structured learning with hands-on execution, this masterclass ensures that Your Company's supply chain talent is not only equipped with knowledge but also empowered to implement solutions that drive shareholder value and long-term business success.

Program Outcomes

- Your Company benchmark of supply chain resilience
- Updated global scorecard with supporting advanced analytics and targets
- Updated process blueprint featuring SCOR DS
- Supply chain practice maturity assessment leveraging SCOR DS
- Talent development plan
- Project portfolio to drive 2027 to 2029 supply chain strategy
- 2026 quick hits
- Al governance template

III. Program Organization

Proposed Schedule for Leadership in a Supply Chain Excellent Organization – An Your Company Masterclass

Phase	Session Theme and/or Agenda	Classroom Style, Dates			
Phases 0 and 1	May, 2025				
Support and Define Project Scope	Session 1: Masterclass strategic alignment workshop with CSCO direct reports – 2 days	F2F preferred, May TBD			
	Masterclass orientation with steering and program teams – .5 days	Virtual, May TBD			
	Supply Chains to Admire Benchmark, Business Context Summary, Supply Chain Definition Matrix, and updated Charter working session with selected program team members – .5 days	Virtual, May TBD			
	Complete SCOR DS Self Study Online – steering and program teams	Due by Kickoff			
	Weekly Progress Reviews – .5 days per month	Virtual, May TBD			
Phase 2	June, July and August, 2025				
Analyze Performance:	Session 2: Kickoff and Metrics – 3 days	Hybrid, June TBD			
Metrics, Process and Data, Practices and	 Review Supply Chains to Admire Benchmark, Business Context Summary, Supply Chain Definition Matrix (with data), and updated Charter 	Agenda Item			
People	SCOR DS Metric Orientation, Definitions and Data Collection Plan	Agenda Item			
	Advanced analytics, Defect Analysis and Data Collection Plan	Agenda Item			
	Competitive Requirements	Agenda Item			
	Other Benchmark Sources	Agenda Item			
	Preliminary Scorecard	Agenda Item			
	Weekly Progress Reviews – .5 days per month	Virtual, June TBD			
	Session 3: Process and Data – 3 days	Hybrid, July TBD			
	Review Session 2 Homework	Agenda Item			
	Staple Yourself to an Order Process Analysis	Agenda Item			
	Constructing a SCOR Level 3 Blueprint	Agenda Item			
	Constructing a SCOR Level 4 Blueprint	Agenda Item			
	Estimating System Utilization, Data Integrity and Failure Modes	Agenda Item			
	Weekly Progress Reviews – .5 days per month	Virtual, July TBD			
	Session 4: Practices and People – 3 days	Hybrid, August TBD			
	Review Session 3 Homework	Agenda Item			
	SCOR DS Process Blueprint Alignment	Agenda Item			
	Practice Maturity Assessment	Agenda Item			

	Orchestration Canability Analysis	Agonda Itom			
	Orchestration Capability Analysis	Agenda Item			
	People's Knowledge, Skills, and Experience Assessment	Agenda Item			
	Al Governance	Agenda Item			
	Plan and organize brainstorm event	Agenda Item			
	Weekly progress reviews – .5 days per month	Virtual, August TBD			
Phase 3	September, October, 2025				
Developing the Project Portfolio	Session 5: Brainstorm Event – 3 days	Hybrid, September TBD			
	Review Session 4 Homework	Agenda Item			
	Final preparations for brainstorming event	Agenda Item			
	Conduct and document brainstorm	Agenda Item			
	Align brainstorm with defect analysis	Agenda Item			
	Develop preliminary project portfolio	Agenda Item			
	Weekly progress reviews – .5 days per month	Virtual, September TBD			
	Session 6: Opportunity Analysis – 3 days	Hybrid, October TBD			
	Review Session 5 Homework	Agenda Item			
	Refine and Prioritize Project Portfolio	Agenda Item			
	Identify quick-hit candidates	Agenda Item			
	Develop Opportunity Worksheets	Agenda Item			
	Assemble opportunity validation plan	Agenda Item			
	Weekly progress reviews – .5 days per month	Agenda Item			
Phase 4	November, 2025				
Implementation Plan	Session 7: Implementation Plans – 3 days	Hybrid, November TBD			
-	Review Session 6 Homework	Agenda Item			
	Develop preliminary program scope and sequence	Agenda Item			
	 Develop due diligence plan to align overall project portfolio with 2026 to 2029 budget cycle and expected ROIC 	Agenda Item			
	 Develop "Strategy in Action" support level to guide program management, quick hit implementation, and continued mentorship 	Agenda Item			
	Develop implementation charters for quick hit candidates	Agenda Item			
	Weekly progress reviews – .5 days per month	Virtual, November TBD			

Steering Team Meetings

May TBD Session 1: Masterclass strategic alignment

June TBD Session 2: Preliminary Scorecard July TBD Session 3: Process and Data
August TBD Session 4: Practices and People September TBD Session 5: Preliminary Portfolio October TBD Session 6: Opportunity Analysis November TBD Session 7: Implementation Plan

Program Roles

Executive Sponsor

TBD

Steering Team (Executive Sponsor's Direct Reports Plus Needed Peers)

TBD

Program Leader

TBD

Program Team (Direct Reports to Steering Team)

TBD

Extended Team

Identified by Program Team

Responsibilities

Project Sponsor

- Set strategic mission, vision, and direction as context for the project
- Review team progress against deliverables
- Provide resource support to Program Leader and Team
- Resolve escalated issues
- Approve budget and schedule
- Provide final approval for all changes within defined scope
- Attend Steering Team Meetings

Steering Team

- Identify program team members
- Review and approve Program Team recommended changes
- Ensure organizational and functional commitment
- Resolve cross-functional issues
- Provide resources to project team as needed
- Lead change management cross-functionally
- Initiate and champion projects
- Attend Steering Reviews

Program Leader

- Serve as liaison between project team and sponsors
- Measure team progress against deliverables
- Manage all external resources assigned to the project to contractual commitment
- Manage all aspects of the project in a manner consistent with company business requirements, policies, project management methodology, and budget procedures
- Define and plan the program. Responsible for establishing quality standards and acceptance criteria in the statement of work
- Escalate the resolution of critical issues
- Obtain necessary approvals

Program Team

- Commit to class sessions and other blocks of time as required.
- Complete any assigned work (project deliverables) on time
- Provide subject matter expertise as needed
- Develop and validate deliverables as needed
- Define, communicate, and facilitate necessary changes to policies and standards
- Present results to the Steering Team
- Identify Extended Team members.

Extended Team

- Expected to be available by appointment with advance notice
- Participate in team meetings, as specified
- Contribute to all activities of the design team as requested

Coach

- Provide formal knowledge transfer to the project team RE Supply Chain Excellence, SCOR, etc.
- Provide formal and informal direct knowledge transfer to Project Leader of all aspects of Supply Chain Excellence, Project Leadership, Tools and Techniques, and Change Management
- Facilitate face-to-face, virtual, and hybrid classroom sessions
- Provide input and guidance to team members as they develop deliverables
- Modify instructional method as necessary
- Ensure curriculum integrity

IV. Program Measures of Success

Stakeholder Expectations - List to be developed during the strategic alignment workshop

Benchmark Sources

- Supply Chains to Admire
- Warehouse Education Research Center
- SCORmark Lite with PwC, potential for additional costs
- Manufacturing Performance Institute, potential for additional costs
- Gartner, if your organization is a member

Risks & Dependencies

- Active sponsorship
- Availability of resources
- High priority
- Willingness to see things from a different perspective

Benefit Summary

TBD by November Steering 2025 Steering Review. In general, the average Supply Chain Excellence portfolio achieves from a 1.5% to 4.5% operating income improvement with benefits falling into 4 areas: revenue growth, improved cash-to-cash, cost reduction, and productivity improvement.

Project Communication

A formal communication plan will be established for each group of stakeholders in this project including the steering team, project manager, design team, extended team and Your Company at large.