



Dura Bull Stencil

Where Innovation Meets Affordability

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## Dura Bull Stencil – Customer Sandblasting & QC Test Instructions

Thank you for using Dura Bull stencil. This guide helps you quickly verify stencil performance before full production.

### 1. Cut the Test Pattern

- Open the 120×120 mm QC test file (SVG/DXF/PLT).
- Cut at 1:1 true size using a 60° blade.
- Weed excess material and apply stencil to clean, dry stone.

### 2. Blast the Surface

- Use your normal blasting settings (≈90 psi typical).
- Maintain steady distance and avoid long dwell on fine areas.
- Remove stencil immediately after blasting.

### 3. Weed the Pattern

- Attempt one continuous pull:
  - Section A: baseline
  - Section B: standard lettering
  - Section C: fine detail test
  - Section D: micro-shape test

### 4. Interpret the Results

PASS:

- Section C weeds in one strip with minimal breakage.
- Section D circles and bars stay intact.

FAIL:

- Breakage in Section B/C.
- Circles warp or bars lift.

### 5. Need Help?

If any section fails, please send us:

- Photos of cut and blasted results
- Plotter blade and pressure settings
- Blast pressure and stone type

We will support you immediately.