



Congratulations and thank you for your purchase! Please take a minute to learn more about your console and installation tips.

- **Material/Construction:** Your console is rotationally molded using a super durable polyethylene (PE) material.
 - **Tools:** It is very strong but can be worked with standard wood working tools; drill bits, hole saws, jig saws, sandpaper, etc.
 - **Fasteners:** The material has good screw holding capability if you pre-drill a hole approximately half the diameter of the self-tapping screw. Install the screw at a slow speed and do not over tighten to prevent stripping the threads you are forming. When thru-bolting be sure to use washers to prevent pull through.
 - **Cleaning and chemicals:** The PE material your console is made of is impervious to most chemicals so don't worry about using bleach or other marine or household cleaners. At the end of the season a pressure washer and a little bleach will have your console looking like new. Note: Stainless steel (grab handle and cup holders) and other items mounted to your console should be protected from certain cleaners. A surface protectant like Armor All® will help keep your console clean and shiny.
 - **Sealing and sticking:** PE has a very low surface energy which can make it tough to get things to stick effectively. Be sure the surface is clean by using a clean rag and rubbing alcohol or lacquer thinner prior to installing stickers or labels. For maximum adhesion use 3M® 94 tape primer prior to installation. Sealants like silicone and 3M® 5200 don't form a good water tight bond with PE. We have found Sudbury® Elastomeric Sealant to be the best if you want a water tight seal.
- **Positioning your console:** Carefully locate your console considering your steering system, engine controls and comfortable seating. Be sure that you have room for your steering and control cables and that you have the correct length cables for your installation.

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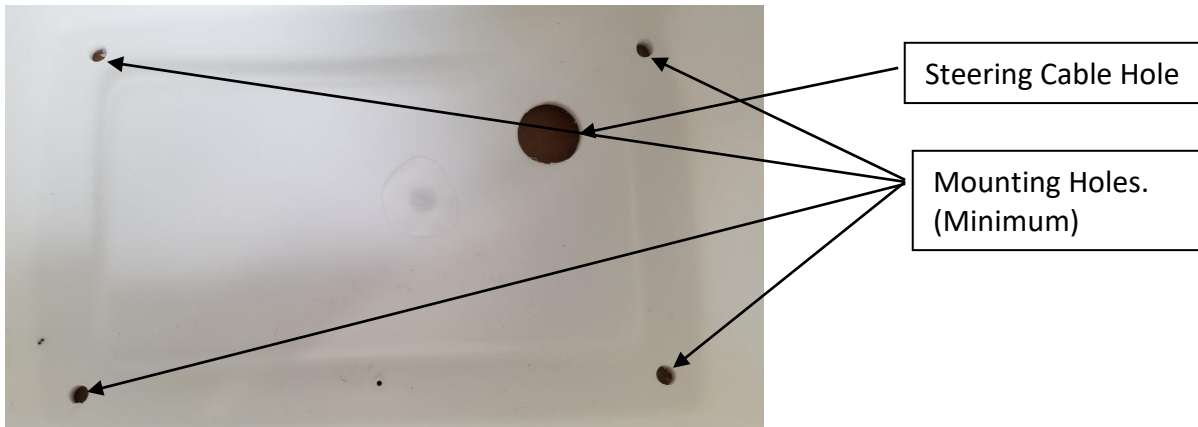
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- Mounting your console: There is a raised area in center of your console base with a single hole for your steering cable (this can be enlarged, or a different hole can be drilled if necessary). The mounting holes should be located in the lower, perimeter area of the console base. The 4 corners are a good starting point but additional bolts/screws may be necessary to help distribute the load to your boat and improve the stability of the console. The quantity and size of the hardware used should be sufficient to support the console with several hundred pounds of force pulling on the console in any direction.



In some cases it's difficult to access the area under a floor in order to bolt a console in place. There is a product called a Toggler® that is available in stainless steel that creates a very strong mounting point and does not require access to the underside of your deck; just adequate space for the Toggler to be installed and flipped into place.

- Steering System: The exact location for mounting your steering system (helm) is based on your preference and making sure there is no interference of the mechanism and the internal geometry of your console. Some people like to mount the helm off center to the port side to allow more room for throttle/shift controls others prefer the center mount. The steering system you purchase should come with a mounting template and all required hole sizes.
- Your Application and Opinion: We would love to hear from you and see pictures of your boat and installation. Let us know if there is anything, we can do to make the product better. We would appreciate your positive product review on Amazon, Ebay and / or our website.

All RPD products are proudly made in the USA and are covered by a limited lifetime warranty.

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