



WORK TO LIVE. LIVE TO PLAY.

2022 CATALOG

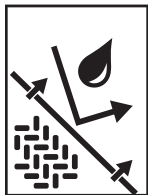


**TOUGH
DUCK**

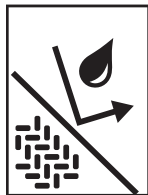
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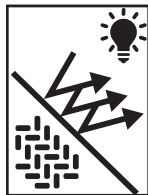
ICON GUIDE



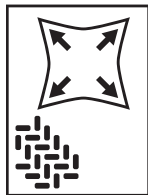
**WATERPROOF
BREATHABLE**



**WATER
REPELLENT**



**REFLECTIVE
MATERIAL**



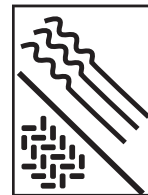
**FLEX
PROPERTIES**



**WIND
RESISTANT**



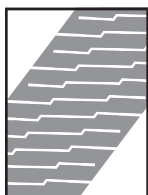
**STAIN
REPELLENT**



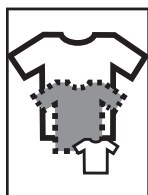
**WRINKLE
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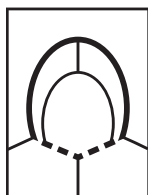
**ANTI-PILL
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**SEGMENTED
REFLECTIVE**



**EXTENDED
SIZES**



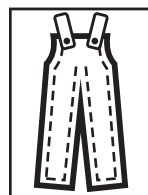
**QUICK RELEASE
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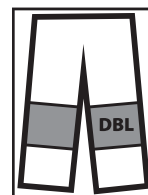
**WELDED
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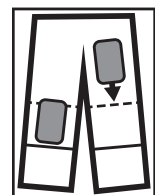
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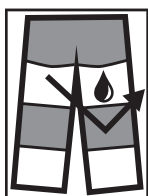
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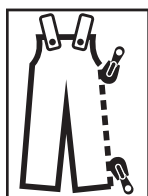
**DOUBLE
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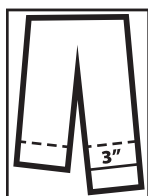
**KNEEPAD
POCKETS**



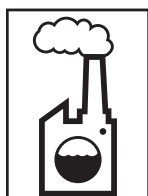
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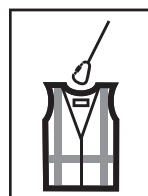
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**INDUSTRIAL
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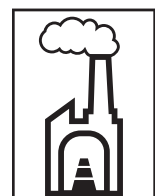
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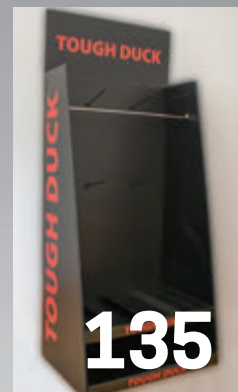
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WOMEN'S DUCK SHERPA LINED VEST
WV09



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WOMEN'S INSULATED DUCK BIB
WB09



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WAIST CARGO PANT
WP10



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WJ30



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DUCK CHORE JACKET
WJ31



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WJ35



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WJ34



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WV06



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WV08



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FREEZER VEST
WV07



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SHERPA BONDED FLANNEL JAC-SHIRT
WS15



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OXFORD EASY CARE SHIRT
WS13



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NEW ITEMS AVAILABLE NOW

**DOUBLE FRONT WORK PANT
WP03**



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**EXPANDABLE WAIST FLEX
Twill CARGO PANT
WP08**



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**EXPANDABLE WAIST
FLAT FRONT FLEX Twill PANT
WP09**



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SJ42**



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SAFETY BOMBER
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**CAMO FLEX DUCK SAFETY OVERALL
SB03**



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SP08**



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SP06**



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WA37**



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NEW ITEMS

COMING SOON

WOMEN'S ZIP HOODIE
WJ36



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WOMEN'S STRETCH UNLINED BIB
WB06



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FREEZER SHIRT W/PRIMALOFT®
INSULATION
WS14



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L/S STRETCH RIPSTOP SHIRT
WS19



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S/S STRETCH RIPSTOP SHIRT
WS20



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S/S STRETCH RIPSTOP
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WS18



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WP11



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EXPANDABLE WAIST RIPSTOP SHORT
WH01



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NEW ITEMS

COMING SOON

**WOMEN'S INSULATED FLEX
SAFETY JACKET**

SJ41



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**WOMEN'S INSULATED FLEX
SAFETY BIB**

SB07



PAGE 19

**WOMEN'S INSULATED FLEX
SAFETY PANT**

SP07



PAGE 19

SAFETY DOWN FILLED PARKA

SJ39



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FLEX SAFETY JACKET

SJ40



PAGE 74

SAFETY BIB WITH FLEX FABRIC

SB06



PAGE 87





WOMEN'S

WOMEN'S FLANNEL SHIRT

WS10

COZY COMFORT AND STYLE

We restyled our best-selling soft brushed flannel shirt. It's equally at home on its own or worn as an overshirt. It's the perfect mix of comfort and style — on the dock watching the sunrise or out on the town in your favorite boots.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Front placket with button closure
- 2 chest pockets
- Pen pocket and double pocket on left
- Adjustable cuffs



COLORS (XS - 2XL):



RED PLAID



NAVY PLAID



GREY PLAID

WOMEN'S QUILT-LINED FLANNEL SHIRT

WS11

CONQUER THE CHILL

Perfect for those autumn days raking leaves or cool nights by the lake. Stay cozy and warm whether you're relaxing or working around the yard. And you'll appreciate slipping your hands into the lower on-seam pockets.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 4 oz polyester insulation
- Heavy-duty spring snaps
- 2 chest pockets with flap and snap closures
- 2 lower on-seam pockets
- Adjustable cuffs
- Inside pocket and media pocket



COLORS (XS - 2XL):



RED PLAID



NAVY PLAID



GREY PLAID



WOMEN'S PLUSH PILE-LINED FLANNEL

WS12




IT'S SO FLUFFY, YOU'RE GONNA DIE!

Once you feel the ultra soft polyester plush pile lining against you, you'll never want to take it off. So warm, so cozy.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: 100% polyester plush pile lining
- Chest pocket with flap and button closure
- Two lower on-seam pockets
- Front zipper closure
- Adjustable cuffs



COLORS (XS - 2XL):

-  RED/NAVY PLAID
-  GREEN/BLACK PLAID
-  NAVY/BLE PLAID



WOMEN'S DUCK SHERPA LINED VEST

NEW!

WV09

HARD WEARING OUTSIDE, SOFT BERBER INSIDE

Wherever you go, make this great layering piece a part of your story. The cotton duck shell keeps out the wind and water while the Sherpa lining is soft and warm.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: 100% polyester Sherpa
- Contrast trim
- Triple stitched
- Front patch pockets



SIMILAR MEN'S STYLE



COLOR (XS - 2XL):
 OLIVE/BLACK



WOMEN'S QUILTED SHERPA LINED VEST

WV02

A GREAT IN-VEST-MENT

On its own or as a layering piece, this vest is perfect for planting and harvest. Boasting a tailored fit, the quilted shell is both soft and warm. We hear from our customers that spend time around horses and livestock that the shell doesn't pick up straw and hay the way other vests do, a quick swipe of the hand clears away debris.

- 100% polyester with durable water repellent finish
- Lining: 100% polyester Sherpa
- Unique quilt design
- Attached hood with drawstring
- Two front welt pockets
- Snap front closure



SIMILAR MEN'S STYLE



COLOR (XS - 2XL):
BLACK



WOMEN'S SHERPA LINED JACKET

WJ20

TOUGH OUTSIDE, SOFT INSIDE

Just like you, this jacket has a strong outer layer with a soft inside. The drawstring waist cinches for the perfect fit while the multiple pockets keep everything you need close at hand.

- 100% cotton washed 10 oz premium sanded duck
- Body lining: 100% polyester Sherpa
- Sleeve lining: quilted 4 oz polyester insulation
- Attached hood with drawstring
- Snap closure on cuff
- Front zipper closure with snap placket
- Drop back
- Drawstring waist
- Inside pocket and cell pocket
- Two lower welt pockets
- Two upper chest pockets with snap flange



COLORS (XS - 2XL)
OLIVE
BLACK



WOMEN'S HYDRO PARKA

WJ10

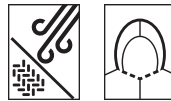
ULTRA-VERSATILE WARMTH

Enjoy the refined fit of the women's version of our best-selling Hydro Parka. Wear it how you want as it has a detachable hood and snap off faux fur trim. And it's not all looks, it's got a double front with large scoop pockets for convenience and durability.

- 100% cotton washed 10 oz premium sanded duck
- Lining: Quilted 6 oz polyester insulation
- Brass rivets at stress points
- Detachable hood with drawstring
- Detachable faux fur trim
- Zip front closure with snap tabs at top and bottom
- Multi-pocket design
- Rib knit storm cuffs



COLOR (XS - 2XL):
 **BLACK**



WOMEN'S DUCK BOMBER



WJ32

RUGGED ENOUGH FOR HER

The length of this premium duck bomber hits just right to give you the freedom of movement you want. Made from our premium 12 oz duck so it wears like iron.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Brass rivets at stress points, brass zipper
- Action back
- Attached hood with drawstring
- Upper zipper pocket and two front scoop pockets
- Inside pocket and media pocket, pencil pocket on sleeve
- Rib knit storm cuffs



COLORS (XS - 2XL):
 **BROWN**
 **BLACK**



WOMEN'S ZIP HOODIE

NEW!

WJ36

WE'RE NOT GOING TO TELL YOU HOW TO WEAR IT

On its own, layered, or around your waist, this women's zip hoodie is a superstar. Made to fit you, with a contoured raglan sleeve and women's styling.

- 65% polyester, 35% cotton jersey knit with durable water repellent finish
- Raglan sleeve for comfortable, flattering fit
- Attached three piece hood with drawstring
- Two lower pouch pockets and one inside media pocket
- Rib knit waist and cuffs
- Heavy duty front zipper



SIMILAR MEN'S STYLE



COLORS (XS - 2XL)

- CHARCOAL
- BLACK



WOMEN'S QUILTED JACKET

WJ29

ONION QUILTED NYLON WITH PRIMALOFT® INSULATION

Perfect for layering or wearing on its own. This quilted jacket features PrimaLoft® insulation for warmth, softness and comfort from post-consumer recycled materials.

- 100% nylon with durable water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- 100% post consumer recycled insulation
- Onion quilted pattern
- Two lower snap pockets
- Two inside pockets
- Zip front closure



COLORS (XS - 2XL):

- OLIVE
- BLACK



WOMEN'S 3-IN-1 PARKA

WJ28

WATERPROOF, BREATHABLE, VERSATILE

Our Women's Poly Oxford 3-in-1 parka will be the most versatile piece in your closet. This systems parka shows its flexibility as a waterproof breathable shell, a stand-alone liner or you can zip them together for maximum protection against the elements. The removable hood, shock cord drawstrings, storm collar and adjustable cuffs work together to keep out the elements. Embroidery zippers on both shell and liner make this a prime candidate for logo embellishment.

Outer:

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and durable water repellent finish
- Lining: brushed tricot
- Gradual fitting seams for women's fit
- Abrasion resistant fabric
- Contrast trim
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail

Liner:

- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with durable water repellent finish
- Lining: 6 oz polyfill quilted insulation
- Gradual fitting seams for women's fit
- Contrast trim
- Inside pocket and media pocket
- Shock cord drawstring hem
- Embroidery access zipper



SHELL



LINER

SIMILAR MEN'S STYLE

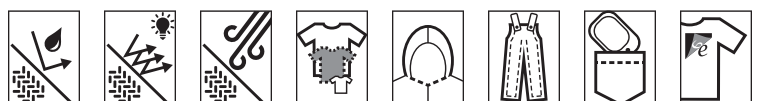


WJ14

PG. 22

COLORS (XS - 3XL):

- NAVY
- BLACK



WOMEN'S STRETCH UNLINED BIB

FOR FARMING TO GARDENING

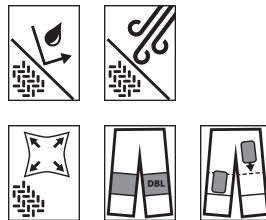
Follow your dreams outdoors. We built these overalls with women's styling that includes practical features like adjustable elastic shoulder straps and full double chap front.

- 98% cotton, 2% Spandex Flex Duck blend with durable water repellent finish
- Adjustable shoulder straps
- Triple stitched
- Hammer loop and ruler pockets
- Brass rivets at stress points
- Exclusive full chap double front with knee pad pockets
- Zippered security pocket
- Reinforced kick panel on back hem

COLORS (XS-2XL):

 **BROWN**

 **BLACK**



NEW!

WB06



WOMEN'S INSULATED DUCK BIB

WARMTH AND PROTECTION IN ONE

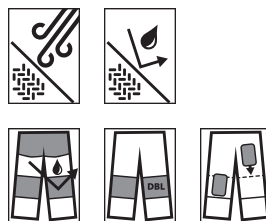
Stay warm and protected in the cold with this insulated overall. Access to your pockets, brass full front zipper, and a waterproof seat and knees are just a few of the features we've built in.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Exclusive double full-chap front leg with waterproof knee and knee pad pockets
- Waterproof seat
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Elastic back waist
- Hammer loop and ruler pocket
- Bar tacked at stress points

COLORS (XS - 2XL):

 **BROWN**

 **BLACK**



NEW!

WB09



WOMEN'S 360° STRETCH WAIST CARGO PANT

NEW!

WP10

STRETCH WAIST AND STORAGE SPACE

Cargos with a stretch waist? Check. Bring it on the job site in these work cargos built with a women's fit. The 360° stretch waist moves and flexes with you.

- 98% cotton, 2% Spandex Flex Twill blend
- Stain repellent finish
- Triple stitched
- Women's fit and styling
- 360° stretch waist
- Reinforced with heavy duty polyester
- Multi-pocket design
- Rivets at stress points
- Seven belt loops
- Gusset crotch

		SIZE									
		0	2	4	6	8	10	12	14	16	18
INSEAM	30	●	●	●	●	●	●	●	●	●	●
	32		●	●	●	●	●	●			

COLORS:

-  **NAVY**
-  **BLACK**



@ambsmartin_

WOMEN'S INSULATED FLEX SAFETY JACKET **NEW!** SJ41

100% POLYESTER

Stay warm, safe and dry this winter with this flex safety jacket with a waterproof/breathable shell.

- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded chest zippers with reflective trim
- Quick release hood
- Tear-drop sleeves with snow cuff
- Multi-pocket

COLORS (XS - 2XL):

- FLUORESCENT ORANGE**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



WOMEN'S SAFETY HOODIE

NEW! SJ42

ANTI-PILL POLYESTER FLEECE

Layer up in the workplace with this hoodie that features women's styling, an anti-pill finish and tearaway quick release hood.

- 100% polyester fleece with an anti-pill finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick release hood
- Rib knit cuffs and waist
- Multi-pocket
- Machine washable

COLORS (XS - 2XL):

- FLUORESCENT ORANGE**
- FLUORESCENT GREEN**
- GREY**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



WOMEN'S INSULATED FLEX SAFETY BIB

NEW!

SB07

100% POLYESTER

Comfortable flex technology makes this bib overall top of the heap in comfortable waterproof breathability. Tailor the fit to yourself with the adjustable shoulder and hip straps.

- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder strap and hip straps
- Multi-pocket
- Boot zippers at bottom hem
- Turned under hem allows for 3" tall extension

COLORS (XS - 2XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2 LEVEL 2

CSA CLASS 1 LEVEL 2

ANSI TYPE E

ANSI TYPE E



WOMEN'S INSULATED FLEX SAFETY PANT

NEW!

SP07

100% POLYESTER

Step into these safety pants with flex technology and you'll appreciate the women's fit and styling.

- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front snap closure
- Adjustable waistband strap
- Multi-pocket with zipper closure
- Boot zippers at bottom hem

COLORS (XS - 2XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 3* LEVEL 2

CSA CLASS 1 LEVEL 2

ANSI TYPE E

ANSI TYPE E



* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS





WORK & LIFESTYLE

3-IN-1 PARKA

WJ14

WATERPROOF, BREATHABLE, VERSATILE

Keep your options open with our Poly Oxford 3-in-1 parka. Wear this systems parka as a waterproof breathable shell, liner or zip them together for maximum protection against the elements. The removable hood, shock cord drawstrings, storm collar and adjustable cuffs work together to keep out the elements. Embroidery zippers on both shell and liner make this a prime candidate for logo embellishment.

Outer:

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and durable water repellent finish
- Lining: brushed tricot
- Abrasion resistant fabric
- Contrast trim
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail



BLACK SHELL

Liner:

- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with durable water repellent finish
- Lining: 6 oz polyfill quilted insulation
- Contrast trim
- Inside pocket and media pocket
- Shock cord drawstring hem
- Embroidery access zipper



NAVY LINER

SIMILAR WOMEN'S STYLE



COLORS (XS - 5XL, MT - 5XLT):

- NAVY
- BLACK



INSULATED POLY OXFORD JACKET

WJ24

STYLISH AND DURABLE

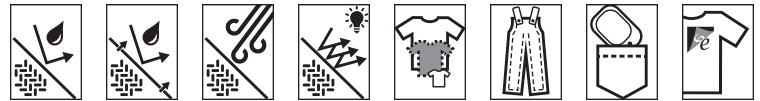
Love our best-selling WJ14 3-in-1 parka but don't need the warmth of the parka shell? This waterproof breathable Poly Oxford jacket teams up with elastic cuffs and drawstring hem to keep you warm and the wind at bay. You'll love the heavy duty abrasion resistant outer that doesn't ignore style. Contrast stitching and trim keep you looking sharp. Perfect for logo embellishment with a handy embroidery zipper.

- 150D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection with durable water repellent finish and contrast trim
- Lining: 6 oz polyfill quilted insulation
- Two lower welt pockets and upper zippered pocket
- Inside pocket and media pocket
- Shock cord drawstring hem
- Heavy duty front zipper
- Embroidery zipper



COLORS (S - 5XL):

- NAVY
- BLACK



POLY OXFORD JACKET

WJ13

MODERN STYLING, CLASSIC WARMTH

This stylish Poly Oxford jacket is waterproof and breathable with a warm quilted lining. Its storm collar and removable hood are great barriers against inclement weather. The modern styling makes it a great canvas for adding your company logo as well.

- 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection and durable water repellent finish
- Body Lining: brushed tricot
- Lining: 100% polyester lining quilted to 6 oz polyester insulation
- Abrasion resistant fabric with contrast trim
- Detachable drawstring hood
- Inside media pocket and security pocket
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable storm cuffs
- Embroidery access zipper at hem
- Seam sealed
- Modern contrast stitching detail



COLOR (S - 5XL):

- BLACK



SHERPA LINED DUCK JAC-SHIRT

WS03

HARD-WEARING COMFORT

With a shell made of 100% premium duck, this is one tough shirt - at home, on job sites or farm yards where sweatshirts fear to tread. A jersey hood with drawstring, adjustable cuffs and an inside storm fly keep the wind out.

- 100% cotton 10 oz premium duck
- Lining: Sherpa lined body with quilted 5 oz polyester insulated sleeves
- A poly/cotton jersey hood
- Zip front closure
- Inside storm fly for added protection from the cold
- Two chest pockets with flaps and snap closure
- Two lower welt pockets
- Inside and media pockets
- Adjustable cuff with snap closure



COLORS (S - 3XL):

-  BROWN
-  CAMO **[NEW!]**
-  BLACK



BONDED DUCK SOFT SHELL

WJ09

GO ANYWHERE, DO ANYTHING

Wear it all day – look great at work and play! You'll love the updated fit and fabrication of our unique bonded soft shell jacket. Made from premium cotton duck with a water repellent finish bonded to polyester fleece lining, it strikes the perfect balance between wearability and comfort. Keep your belongings safe with three zipper welt pockets on the front and an inside and media pocket. Adjustable cuffs with hook and loop tabs adjust to fit you. You'll never want to take it off and with the go-anywhere styling, you won't have to.

- 100% cotton 8 oz premium duck bonded to 100% polyester fleece
- Durable water repellent finish
- Three zipper welt pockets and contrast stitching
- Inside and media pockets
- Adjustable cuffs with hook and loop closure
- Drop back



COLOR (S - 5XL):

-  BLACK



DWR

DURABLE WATER REPELLENT

Look for **Durable Water Repellent** (DWR) finishes on many styles, including our premium duck garments.

- Protects you from moisture, rain and many kinds of liquid spills.

Look for this icon:

One of many great features on our apparel.



HOODED BOMBER JACKET

NEW!

WJ30

THIS BOMBER DOESN'T BOMB




This premium duck bomber jacket features our unique brand of work-to-play styling but doesn't forget its roots as tough workwear. Now with a better fitting three piece hood, water repellent finish and action back for increased range of motion.

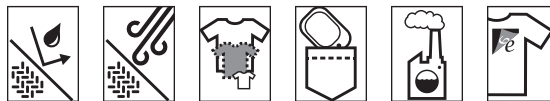
- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Brass rivets at stress points, brass zipper
- Three piece attached hood with draw cord
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket, pencil pocket on sleeve
- Action back
- Rib knit waist and cuffs
- Embroidery zipper



IMPROVED
5123

COLORS (S - 5XL, MT - 5XLT):

-  BROWN
-  DARK BROWN
-  BLACK



@delgremos



DUCK CHORE JACKET

NEW!

WJ31

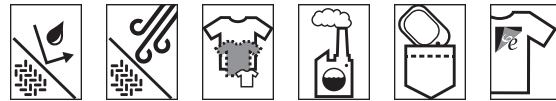
THE BEST WAY TO BRING WORK HOME WITH YOU

Designed for construction workers, this premium duck chore jacket has found a home in the mud rooms of farmers, ranchers and anyone else who wants a warm and durable jacket.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Brass zipper, brass zipper closure on chest pocket
- Two front welt pockets and pencil pocket on sleeve
- Inside pocket, media and chest pocket
- Two adjustable waist tabs
- Action back
- Adjustable shank button on cuff
- Embroidery zipper

COLORS (S - 5XL, MT-3XLT):

- NAVY
- BROWN
- DARK BROWN
- BLACK



@robthomasbouchard



DUCK BOMBER JACKET

NEW!

WJ35

GOES WITH YOU FROM WORK TO PLAY

This premium duck bomber jacket features our unique brand of work-to-play styling but doesn't forget its roots as tough workwear. Triple-stitching and brass rivets at stress points add reinforcement where you need it most while the quilted lining and hood give this bomber the edge on those cold mornings.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Brass zipper, brass zipper closure on chest pocket
- Two front patch pockets and pencil pocket on sleeve
- Inside pocket, media and chest pockets
- Action back
- Rib knit waist and inside storm cuffs
- Embroidery zipper



COLORS (S - 3XL):

 BROWN
 BLACK



ULTIMATE DUCK PARKA

NEW!

WJ34

THE ULTIMATE DEFENSE AGAINST COLD WEATHER




You want warm, you got it! This parka turns up the heat on winter with heavyweight insulation, an inside drawstring waist and knit storm cuffs.

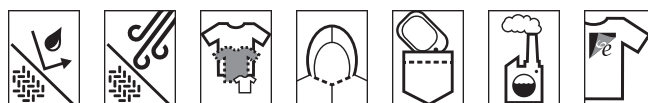
- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 8 oz polyester insulation
- Triple stitched with brass rivets at stress points
- Detachable hood with chin guard extension and adjustable snaps
- Storm flap over two-way brass zipper
- Two chest pockets and two large scoop pockets
- Two large inside pockets, media pocket and pencil pocket
- Action back
- Rib knit storm cuffs
- Inside drawstring waist
- Embroidery zipper



IMPROVED
5537

COLORS (S - 5XL, MT - 3XLT):

 BROWN
 DARK BROWN
 BLACK



ABRAHAM HYDRO PARKA

WJ18

OUR CLASSIC DUCK PARKA ELEVATED

After over 80 years of being in business, we wanted to pay homage to our founder, Abraham Rich. We carefully revised his classic parka design and named it for him.

They were originally built for hydroelectric workers who expanded the power grid across Canada during its periods of growth.

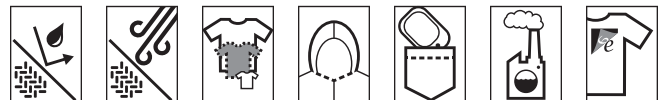
Soon others recognized the benefit of this hard-wearing, warm and wind resistant outerwear and repurposed them to stay warm where they worked, farmed or lived.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 8 oz polyester insulation
- Brass rivets at stress points
- Detachable snap-off hood with drawstring
- Zip through corduroy collar
- Zip front closure with snap tabs at top and bottom
- Four large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Rib knit storm cuffs
- Brass zipper
- Inside drawstring waist
- Embroidery zipper



COLORS (S - 5XL):

-  NAVY
-  BROWN
-  BLACK



@chefjoshhsu



ZIP-OFF SLEEVE JACKET

i8A2

VERSATILE COMFORT

This versatile jacket does it all. A quick zip off of the sleeves or the hood transforms it to your requirements. The mix of jersey knit sleeves and hood and premium duck vest body gives the perfect balance between hard-wearing durability and soft comfort. Slip this one on when you're not sure how spring and fall weather is going to develop.

- 100% cotton 10 oz premium duck
- Body Lining: quilted 6 oz polyester insulation
- Sleeve Lining: quilted 4 oz polyester insulation
- Sleeves and Hood: 60% cotton 40% polyester jersey knit
- Detachable sleeves to convert to vest
- Detachable jersey knit hood
- Storm flap with snap closure over front zipper
- Front patch pockets with additional side entry
- Inside pocket and media pocket
- Rib knit cuffs
- Drop back
- Embroidery access zipper

COLORS (S - 3XL):

- NAVY
- BLACK



INSULATED HOODIE

WJ08

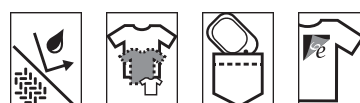
WARM AND WATER REPELLENT

This insulated full-zip wears like a hoodie but keeps you warm like a jacket. It features a water repellent finish, heavy duty zipper and rib-knit cuffs to keep out the weather. And it's got style: the 3-piece hood just feels right and the set-in sleeves give it a form-fitting appearance, no saggy hoodie look here.

- 65% polyester, 35% cotton jersey knit with durable water repellent finish
- Lining: quilted 4 oz polyester insulation
- Attached three piece double hood with drawstring
- Zip through collar
- Two lower pouch, inside and media pockets
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper
- Embroidery access zipper

COLORS (S - 5XL):

- NAVY
- CHARCOAL
- BLACK



PULLOVER HOODIE

WJ22

PULL IT ON AND GO

You'll cut a traditional silhouette through the crisp morning in this classic pullover hoodie. It features a generous kangaroo pocket to stow your hands with a zippered media pocket inside. No lost or damaged phones here.

- 65% polyester, 35% cotton jersey knit with durable water repellent finish
- Attached three piece hood with drawstring
- Kangaroo pocket with hidden zippered media pocket
- Set-in sleeve
- Rib knit waist and cuffs



COLORS (S - 5XL):

 MELANGE BROWN *[NEW!]*

 NAVY *[NEW!]*

 CHARCOAL

 BLACK



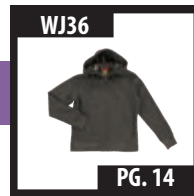
ZIP HOODIE

WJ21

KEEP A CLOSE EYE ON THIS ONE

Everyone's going to want to "borrow" this hooded sweatshirt. A great, easy-wearing everyday look. The three piece hood just feels right and has a drawstring if the weather turns severe.

- 65% polyester, 35% cotton jersey knit with durable water repellent finish
- Attached three piece hood with drawstring
- Zip through collar
- Two lower pouch pockets and one inside media pocket
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper



SIMILAR WOMEN'S STYLE

COLORS (S - 5XL):

 MELANGE BROWN **[NEW!]**

 NAVY **[NEW]**

 CHARCOAL

 BLACK



DUCK SHERPA LINED VEST

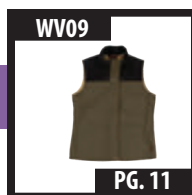
NEW!

WV06

WARM AND WEARABLE

Hard-wearing duck shell with a warm polyester Sherpa lining, this vest will be protecting you in comfort for years to come.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: 100 % polyester Sherpa
- Triple stitched
- Brass rivets at stress points
- Inside and media pockets
- Rib knit collar
- Drop back
- Brass zipper



SIMILAR WOMEN'S STYLE

COLORS (S - 3XL):

 OLIVE

 BROWN



MOTO VEST






WV04

YOU'LL NEVER ASK "ARE WE THERE YET?"

So many motorcycle owners were re-purposing our Quilt Lined Vest into a riding vest, we listened. If you loved the 1937, you'll love the WV04.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Rib knit collar and side panels for easy fit
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Embroidery access zippers
- Drop back

COLORS (S - 5XL, MT-3XLT):

-  NAVY
-  BROWN
-  DARK BROWN
-  BLACK
-  GREEN CAMO (S - 3XL) **[NEW!]**



WOODSMAN DUCK VEST

NEW!

WV08




OUTDOOR PEDIGREE FOR THIS STAPLE

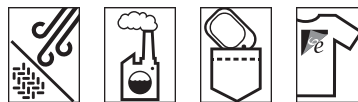
Whatever the reason you find yourself outdoors, this vest will be your go-to layering piece. Stylish and practical, you'll stay warm and look good doing it.

- 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Triple stitched
- Brass rivets at stress points
- Storm placket
- 2-way pockets
- Brass zipper
- Embroidery access zipper
- Drop back



COLORS (S - 3XL):

-  OLIVE/BLACK
-  BROWN/DARK BROWN
-  BLACK



FREEZER VEST

NEW!

WV07

WINNER OF "VEST IN CLASS"

For years you liked the i7V9. Level up with the WV07, the newest entry in the Tough Duck freezer vest lineage. Wear it on its own or really appreciate the well-proportioned arm holes as a body warmer over a hoodie.

- Shell: 100 % polyester
- Lining: 4 oz quilted polyester insulation
- YKK® zip front closure
- Rib knit collar
- Inside pocket and media pocket
- Lower patch pockets



COLOR (S - 5XL):

-  BLACK



BOX QUILTED VEST

WV01

BREAKER, BREAKER, THIS HERE'S THE BANDIT.

We love the classic look of this vest, it's got a vintage 1970s trucker vest feel but with modern conveniences like inside media and security pockets, and a water resistant finish. It has a knit collar and the lining is a woolly Sherpa for warmth. You don't need to own a Trans-Am to wear this vest, but it helps.

- 100% polyester with durable water repellent finish
- Lining: 100% polyester Sherpa
- Unique box quilt design
- Rib knit collar
- Two front welt pockets
- Inside pocket and media pocket
- Security chest pocket with zipper
- Heavy-duty zippers



SIMILAR WOMEN'S STYLE

COLOR (S - 3XL):
 BLACK



QUILTED VEST

WV03


VERSATILE VEST

Need to stay warm but still have a full range of motion to chop wood or fillet the catch of the day? Consider our freezer vest with a unique quilt design.

Worn as an outer layer, it will warm your core if the temperature is mild or you're being active. Stack it under an outer jacket to crank up the heat when the temperature or your activity level drops.

- 100% nylon shell with durable water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- 100% post consumer recycled insulation
- YKK® zip front closure
- Rib knit collar
- Inside pocket and media pocket with earbud loop
- Upper zippered and lower patch pockets
- Embroidery zipper



COLORS (S - 3XL):
 NAVY **[NEW!]**
 BLACK



FREEZER SHIRT W/PRIMALOFT® INSULATION

NEW!

WS14

PREPARE TO BE OVERWHELMED BY THIS OVERSHIRT

Get jac-shirt performance in a tailored overshirt fit with no added bulk here. Ready to go anytime you are.

- 100% nylon shell with durable water repellent finish
- Lining: 4 oz Polyester PrimaLoft® insulation
- 100% post consumer recycled insulation
- 2 upper patch pockets with snap closures
- Pen pocket slot on left chest pocket
- 2 lower on seam pockets
- Snap front closure
- Adjustable snap cuff
- 2 inside pockets



COLORS (XS - 5XL):

 OLIVE
 BLACK



QUILTED JACKET

WJ16

MODERN STYLING FOR THIS STAPLE

The unique quilting pattern will be your first clue - this isn't your dad's quilted jacket. The style pushes far past its utilitarian heritage keeping workers warm in cold storage warehouses and freezers.

Pair it with a hoodie, a vest or wear it on its own... it's so versatile you'll want to keep one in the back seat at all times.

- 100% nylon with durable water repellent finish
- Lining: 4 oz quilted PrimaLoft® insulation
- 100% post consumer recycled insulation
- YKK® zip front closure
- Rib knit collar and cuffs
- Inside pocket and media pocket with earbud loop
- Upper zippered and lower patch pockets
- Embroidery zipper



COLORS (S - 3XL):

-  **NAVY** *[NEW!]*
-  **BROWN** *[NEW!]*
-  **BLACK**



MOUNTAINEERING JACKET

WJ23

IN YOUR PACK OR ON YOUR BACK

Whether you climb mountains or climb into your SUV, you'll be warm and comfortable in our mountaineering jacket. The PrimaLoft® insulation allows it to be packed tight to save space in your pack and bounce back quickly when needed.

- 100% nylon shell with durable water repellent finish
- Lining: 4 oz PrimaLoft® insulation
- 100% post consumer recycled insulation
- Unique quilt design with 2" horizontal tubular channels
- Two lower zip pockets
- Adjustable drawcord hem
- Zip through collar
- Inside pocket and media pocket with earbud loop
- Embroidery zipper



COLORS (S - 3XL):

 NAVY **[NEW!]**

 BLACK



FREEZER JACKET

WJ25

YOU LOVED THE i7X9, YOU'LL LOVE THE UPDATED WJ25

We brought the quilted freezer jacket to the market, and we just keep improving it over time. Millions of wearers can't be wrong. Wear it on its own or layered under another jacket. The fit through the shoulders and arms make it move like a part of you. It features a YKK® zipper and rib knit collar and cuffs to keep out the draft while the drop back covers everything it should. Plus, it's economical and looks great on everyone.

- 100% diamond quilted polyester
- Lining: 4 oz quilted polyester insulation
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (XS - 5XL, MT - 3XLT):

 BLACK



HOODED FREEZER JACKET

WJ26

GREAT FOR CRISP MORNINGS

We made enhancements to our hooded freezer jacket. It still has all the features you've come to love and it's a great layering piece as well as a stand-alone jacket. It's got a quality YKK® zipper, and rib knit cuffs to seal out the weather. It features a drop-back to keep your lower back warm and you'll appreciate how the fit allows for a free range of motion. Plus, the classic look fits any style.

- 100% diamond quilted polyester
- Lining: 4 oz quilted polyester insulation
- Contrast poly/cotton jersey hood with drawstring
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (S - 3XL):
BLACK



QUILTED BOMBER JACKET

WJ01

A STEP UP IN WARMTH

We've got a reputation for being the best in cold weather, so it was only natural we'd find a way to elevate the humble quilted freezer jacket. This freezer bomber features warmer insulation, a water repellent finish and outstanding styling. Rib knit cuffs, collar and waist band and YKK® brass zippers team up to keep the wind out. And it makes a great canvas to embroider your company logo on.

- 100% polyester with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Rib knit collar, cuffs and waistband
- Two lower welt pockets
- Chest pocket with zipper closure
- Two inside pockets and media pocket
- Heavy duty YKK® zipper



COLOR (S - 5XL):
BLACK



INSULATED BIB OVERALL

7910

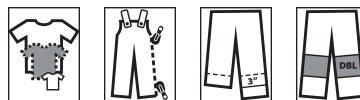
THE PERFECT SNOW BIB

Made from waterproof, breathable material with heavy-duty polyester-reinforced knees, cuffs and trim, our Poly Oxford lined bib overall goes with you anywhere. Featuring quilted insulation from the waist down with a brushed tricot lining above, this bib is perfect for layering with a parka.

- 600D Poly Oxford waterproof and breathable fabric 5000/5000 protection
- Upper Bib Lining: brushed tricot
- Lower Body Lining: quilted 6 oz polyester insulation
- Adjustable shoulder straps
- Two-way ankle to hip zippers
- Outer chest multi-pocket design
- Inside chest zipper pocket
- Shank button side closures for ease of entry
- Abrasion resistant double knee with knee pad pockets
- Turned under hem allows for 3" tall extension
- Knees, cuffs and trim reinforced with heavy duty polyester

COLORS (XS - 5XL):

-  NAVY
-  BLACK



DELUXE UNLINED BIB OVERALL




WB04

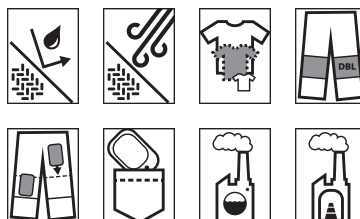
YOU'RE GOING TO LOVE IT

Our deluxe bib overall features full chap double front legs and riveted stress points. You'll appreciate the handy 2-way full zip front and pass-through pockets that give you access to anything you may need to retrieve or adjust. It's got all the features you expect like a loss-proof media chest pocket, hammer loop and comfortable elastic shoulder straps. All these attributes make it as tough as you are.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Adjustable shoulder straps
- Two-way brass front zipper
- Chest, pencil pocket and pass through pocket
- Loss-proof chest pocket for cell phone
- Triple stitched
- Exclusive full chap double front leg
- Hammer loop and ruler pocket

COLORS (S - 5XL):

-  BROWN
-  DARK BROWN
-  BLACK



UNLINED BIB OVERALL

i198

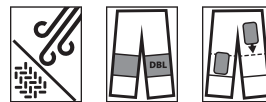
BIB & BRACE KEEPS EVERYTHING IN PLACE

Perfect for the handyman or carpenter, these unlined overalls have all the features you want in an easy-wearing bib overall. Elasticized shoulder straps and shank button side closures provide all-day comfort and ease of entry. The hammer loop and multiple pocket design keeps your tools right where you need them.

- 100% cotton 10 oz premium duck
- Adjustable shoulder straps
- Hammer loop and ruler pockets
- Multi-pocket design
- Bar tacked and riveted at stress points
- Front fly with zipper
- Double knee with knee pad pocket
- Shank button side closure for ease of entry

COLORS (S - 3XL):

-  BROWN
-  BLACK



INSULATED BIB OVERALL




WB03

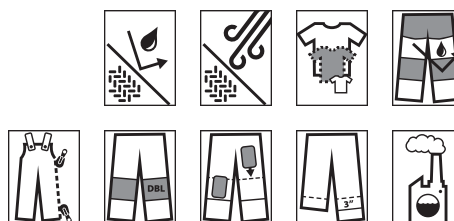
WAKE UP AN HOUR EARLY, LIVE AN HOUR MORE

Be warm in our insulated bib during those bonus morning hours. The zip-to-the-hip two-way side zippers make putting these on over your boots and reaching into your pant pockets for whatever you need a snap. We've added a unique drop hem on the bottom cuff for tall wearers - along with our adjustable shoulder straps, these are fully customizable to fit you.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- Brass rivets at stress points
- Back elastic waist and adjustable shoulder straps
- Waterproof seat and knees with knee pad pockets
- Heavy-duty two-way brass front zipper
- Ankle to hip heavy-duty two-way zippers
- Loss-proof chest pocket for cell phone
- Exclusive double full-chap front leg
- Turned under hem allows for 3" tall extension

COLORS (S - 5XL):

-  BROWN
-  DARK BROWN
-  BLACK



UNLINED COVERALL

i063

COVER UP IN COMFORT

Perfect for mechanics, ranchers, and paintball players our unlined coverall is comfortable on its own but spacious enough to wear over clothes. The elastic waist keeps you comfortable all day long while the generously sized pockets offer plenty of space to keep fasteners and tools at hand. A loss-proof flap over the front pocket and side openings for inside access keep everything in place.

- 7.5 oz 65% polyester, 35% cotton twill
- Loss-proof front pocket
- Chest and pencil pocket
- 2 rear patch pockets
- Back elastic waist
- Storm flap over 2-way brass zipper
- Side openings for easy inside access

COLOR (S - 3XL, MT - 2XLT):
 **NAVY**





INSULATED COVERALL

7121

STAY CLEAN IN THE COLD

Stay warm and covered up with our insulated twill coverall. Comfort features include a laydown collar, a back elastic waist and a generous cut that enables unrestricted freedom of movement. It features a two-way covered brass zipper for convenience, durability and warmth. Multiple pockets help you keep track of parts and tools while the side pass through pockets give you quick access to keys, phone or other personal effects without having to unzip.

- 7.5 oz 65% polyester, 35% cotton twill
- Lining: quilted 5 oz polyester insulation
- Laydown collar
- Pass through pockets for easy access
- Chest and pencil pocket
- Rear patch pocket
- Back elastic waist

COLORS:
 **NAVY (S - 5XL, XSS-2XLS, MT - 5XLT)**
 **BLACK (S - 5XL)**



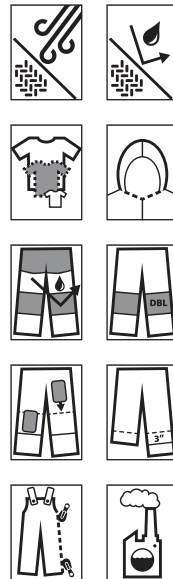
INSULATED DUCK COVERALL

WC01

THE PROTECTION YOU NEED, THE COMFORT YOU WANT

When it's far below freezing and you're needed, you'll be glad you've got full body insulated coverage and all the features you need. Enhanced version of our best selling 7838 style.

- 100% cotton 12 oz premium duck with durable water repellent finish
- Lining: 6 oz quilted polyester insulation
- Full chap double front leg
- Triple stitched
- Raised ankle zip for easy hemming
- Brass rivets at stress points and brass zippers
- Zip-though corduroy collar
- Detachable hood with snaps
- Waterproof seat and knees with knee pad pockets
- Hammer loop and ruler pocket
- Turned under hem allows for 3" tall extension
- Back hem reinforced with double layer duck fabric
- Back elastic waist
- Knit storm cuff



COLORS (S - 5XL, XSS - 2XLS, MT - 5XLT):

 **BROWN**

 **BLACK**



@coryalkerton



QUILT LINED FLANNEL SHIRT

WS05

YOU'LL LOVE THIS OUTDOOR STAPLE

Wherever you go, this quilt lined flannel shirt goes with you. From outdoor projects to campfires at the lake, keep yourself comfortable and warm with this quilted shirt. If the weather turns foul, you'll appreciate the water repellent finish and the adjustable cuffs. Two lower slash pockets and flap and snap closure chest pockets keep your belongings where they should be.

- 100% brushed cotton yarn dyed flannel, double preshrunk with durable water repellent finish
- Lining: quilted 5 oz polyester lining and insulation
- Two chest pockets with flap and snap closure
- Two lower pockets
- Inside and media pockets
- Pencil slot
- Spring snap front closure
- Adjustable cuffs



COLORS (S - 3XL, MT - 5XLT):

 **GREEN/GREY PLAID [NEW!]**

 **NAVY/BLACK PLAID [NEW!]**



SHERPA BONDED FLANNEL JAC-SHIRT

NEW!

WS15

CAMPFIRE SCENT NOT INCLUDED

It's daybreak in camp and you're stoking the fire to get coffee started. Slip into our bonded flannel jacket and you'll be looking stylish while you start your day.

- 100% brushed cotton yarn dyed flannel bonded to 100% polyester Sherpa
- Full front zipper
- Two chest pockets with flap and snap closure
- Two lower welt pockets
- Inside and media pockets
- Double pre-shrunk
- Adjustable cuffs



COLORS (S - 3XL):

 **BROWN/GREY PLAID**

 **NAVY/GREY PLAID**



BUFFALO CHECK FLEECE SHIRT

i964

PERFECT FOR LOG DRIVERS

Our plaid solar fleece shirt is a classic. Put this one on when you want a traditional unlined, heavyweight fleece in a bold buffalo check design. It has two chest pockets with flap and button closures and adjustable cuffs. Double-bit axe and blue ox are not included.

- 100% polyester heavyweight solar fleece
- Two chest pockets with flap and button closure
- Button front closure
- Adjustable cuffs



COLORS (S - 3XL):

-  RED CHECK
-  BLUE CHECK
-  GREY CHECK

SHERPA LINED FLEECE

WS02

QUICK DRY SHERPA FOR ACTIVE WEARERS

This shirt combines the traditional look of button-up fleece with the convenience of a poly/cotton hood and fooler front full zipper. It's got a pair of chest pockets, lower pockets and an inside media pocket to keep your stuff safe. And you'll love the warmth and comfort of the soft Sherpa lined body and insulated sleeves.

- 100% polyester heavyweight solar fleece
- Body Lining: 100% polyester Sherpa
- Sleeve Lining: quilted 4 oz 100% polyester insulation
- Fooler front zipper closure along with button front closure
- Poly/cotton jersey fooler and drawstring hood
- Two chest pockets with button closure
- Media and two lower on-seam pockets
- Adjustable cuffs



COLORS (S - 3XL):

-  NAVY PLAID
-  CHARCOAL PLAID



FOOLER FRONT QUILT LINED

WS06


FLANNEL HOODED SHIRT

Daybreak. Your breath hangs in front of your face in steamy little clouds as you look over the space where there used to be a cattle fence. They're not going to put themselves back in the corral. You tighten the cuffs on your flannel shirt and grab a thumbful of throttle.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation.
- Two lower pockets
- Fooler front zipper closer
- Adjustable cuffs
- Poly/cotton jersey hood with drawstring
- Two chest pockets with flap and snap closure
- Inside and media pockets
- Pencil slot
- Spring snap front closure



COLORS (S - 3XL):

-  RED/BLACK PLAID **[NEW!]**
-  GREY/BLACK PLAID **[NEW!]**



FLANNEL OVERSHIRT

WS04

'JACK UP YOUR WARDROBE

The classic plaid flannel overshirt. You'll appreciate the speed of the snap closures when you want to get it on or off quickly. Looks as good on you as it does padding the seat of your canoe.

- 100% heavy duty cotton yarn dyed flannel, double pre-shrunk
- Two chest pockets with flap and snap closure
- Heavy-duty spring snaps
- Front placket with snap closure
- Adjustable cuffs



COLORS (S - 3XL):

-  RED PLAID
-  NAVY PLAID

UNIFORM PROGRAM



Our *NEW* Uniform Collection builds credibility and trust with customers while handling the toughest environments.

Embellish with company logos and names to have your brand stand out and gives customers confidence they are dealing with professionals.

Built with purpose and to last so your team can focus on the task-at-hand. Features include:

- Durable fabrication • Stain repellent finish • Wrinkle resistant finish • Wide belt tunnels • Gusseted crotches • Gusseted arms for ease of movement • Pen pockets • Action backs •
- Expandable waist pants with flex • Embellishment friendly •

Ask us about our uniform collection today!

OXFORD EASY CARE SHIRT

NEW!

WS13

MAKE A PROFESSIONAL FIRST IMPRESSION

We designed this shirt with an easy care finish for front of house employees and counter staff. Look great without spending a lot of time doing it.

- 60% cotton, 40% polyester oxford weave
- Wrinkle resistant finish
- Great choice as a uniform style
- Button down collar
- Button front closure
- Back yoke for comfort fit
- Chest pocket on left
- Adjustable sleeve cuff
- Embellishment friendly



COLORS (XS - 5XL, MT - 3XLT):

 **FRENCH BLUE**

 **CHARCOAL**



L/S STRETCH RIPSTOP SHIRT

NEW!

WS19

CLASSIC LONG SLEEVE WORK SHIRT STYLE AND DURABILITY

For those who need a long lasting comfortable long sleeve shirt that won't let them down. You're not going to want to take it off. And the stain repellent finish means no more hiding coffee stains.

- 98% polyester, 2% Spandex Stretch Ripstop fabric
- Stain repellent finish
- Great choice as a uniform style
- Gusset sleeve
- Action back
- Two chest pockets with flap
- Adjustable sleeve cuff
- Pen pocket
- Embellishment friendly



COLORS (XS - 5XL, MT - 3XLT):

 **NAVY**

 **GREY**



S/S STRETCH RIPSTOP SHIRT

NEW!

WS20

GET TO WORK WITHOUT COVERING UP YOUR TATTOOS

Durable and comfortable, this short sleeve work shirt offers uncompromised range of motion. The stain repellent finish helps cover up any evidence of spills and stains.

- 98% polyester, 2% Spandex Stretch Ripstop Fabric
- Stain repellent finish
- Great choice as a uniform style
- Gusset sleeve
- Action back
- Two chest pockets with flap
- Pen pocket
- Embellishment friendly



COLORS (XS - 5XL, MT - 3XLT):

 **NAVY**

 **GREY**



S/S STRETCH RIPSTOP COLOR BLOCK SHIRT

NEW!

WS18

TURN WRENCHES AND HEADS

Call them color blocks or racing stripes, that's up to you. Looks great, stands up to whatever you can throw at it, and stains wash right out with the applied finish.

- 98% polyester, 2% Spandex Stretch Ripstop Fabric
- Stain repellent finish
- Great choice as a uniform style
- Gusset sleeve
- Action back
- Two chest pockets with flap
- Pen pocket
- Embellishment friendly



COLOR (XS - 5XL, MT - 3XLT):

 **GREY/NAVY**



EXPANDABLE WAIST FLEX TWILL CARGO PANT

NEW!

WP08

WHEN COMFORT COMES FIRST

Built-in expansion in the waist band means you'll never be constricted in these rugged work pants. Behind the wheel or onsite, we've got you covered. Thicker than belt loops, these pants have belt tunnels for added support.

- 98% cotton, 2% Spandex Flex Twill blend
- Stain repellent finish
- Triple stitched
- Expandable waist band
- Multi-pocket design
- Seven belt tunnels
- Gusset crotch

		WAIST													
		28	30	32	34	36	38	40	42	44	46	48	50	52	
INSEAM	30		●	●	●	●	●	●	●	●	●	●	●	●	
	32	●	●	●	●	●	●	●	●	●	●	●	●	●	
	34	●	●	●	●	●	●	●	●	●					

COLORS:

- NAVY
- BLACK



EXPANDABLE WAIST FLAT FRONT FLEX TWILL PANT

NEW!

WP09

COMFORT AND STRETCH WITH A SLIM SILHOUETTE

Expandable waistband pant with a clean, flat front look. Perfect as a uniform pant for couriers, delivery drivers, sales reps, and anyone who wants a work pant with a neat profile.

- 98% cotton, 2% Spandex Flex Twill blend
- Stain repellent finish
- Triple stitched
- Expandable waist band
- Flat front for clean lines
- Seven belt tunnels
- Gusset crotch

		WAIST													
		28	30	32	34	36	38	40	42	44	46	48	50	52	
INSEAM	30		●	●	●	●	●	●	●	●	●	●	●	●	
	32	●	●	●	●	●	●	●	●	●	●	●	●	●	
	34	●	●	●	●	●	●	●	●	●					

COLORS:

- NAVY
- BLACK



EXPANDABLE WAIST RIPSTOP CARGO PANT

NEW!

WP11

PERFECT BALANCE OF TOUGHNESS AND MOVEMENT

Enjoy tear resistant durability in these lightweight pants. They make a great uniform pant. Mechanical expansion at the waist allows these to move with you, while the gripper back elastic and seven belt tunnels crack down on builder's bum.

- 65% polyester, 35% cotton Ripstop
- Stain repellent finish
- Triple stitched
- Expandable waist band
- Gripper back elastic
- Multi-pocket design
- Seven belt tunnels
- Gusset crotch

		WAIST														
		28	30	32	34	36	38	40	42	44	46	48	50	52		
INSEAM	30		•	•	•	•	•	•	•	•	•	•	•	•		
	32	•	•	•	•	•	•	•	•	•	•	•	•	•		
	34	•	•	•	•	•	•	•	•	•						

COLOR:

NAVY



FLEX TWILL CARGO PANT

6010

OUR BEST-SELLING CONTRACTOR CARGO

Tradesmen love our best-selling Flex Twill cargo pant. Seven belt loops keep them in place while our stretch twill fabric has just the right amount of give for comfort. Heavy duty reinforced pockets are perfectly sized and placed for convenience. With a zipper fly, triple stitching, gusset crotch reinforcement and rivets at the stress points, they're built to last.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets and trim are reinforced with heavy duty polyester
- Stain repellent finish
- Triple stitched
- Multi-pocket design
- Pencil pocket
- Rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loops

		WAIST													
		28	30	32	34	36	38	40	42	44	46	48	50	52	
INSEAM	30	●	●	●	●	●	●	●	●	●	●	●	●	●	
	32	●	●	●	●	●	●	●	●	●	●	●	●	●	
	34		●	●	●	●	●	●	●	●					
UNF		●	●	●	●	●	●	●	●						

AVAILABLE IN SELECT WAIST SIZES IN BLACK WITH UNFINISHED HEM

COLORS:

- NAVY
- BLACK



FLEX DUCK CARGO PANT

WP01

HEAVY-DUTY CARGO PANT

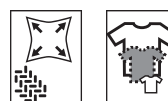
This pant is manufactured from our Flex Duck fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added polyester reinforcement to the pockets and back hem to keep these from wearing out.

- 98% cotton, 2% Spandex Flex Duck blend
- Five standard pockets and two cargo pockets with bellows
- Pockets, trim and back hem kick panel are reinforced with heavy-duty polyester
- Pen Pockets
- Triple stitched
- Rivets at stress points
- Seven belt loops
- Gusset crotch reinforcement

		WAIST							
		30	32	34	36	38	40	42	44
INSEAM	30	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●
	34		●	●	●	●	●		

COLOR:

- BLACK



FLEX TWILL CARPENTER PANT

WP05

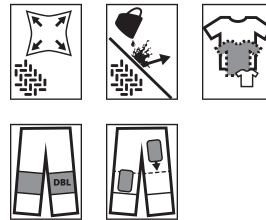
BEST SELLING FLEX TWILL

Love the fit and features of our Flex Twill cargo pant but require knee pad pockets? Look no further than the WP05. Our Flex Twill blend moves with you. And they're built to last with triple stitching, bar tacks and rivets, reinforced pockets, and gusset crotch.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets, trim and back hem kick panel are reinforced with heavy-duty polyester
- Stain repellent finish
- Triple stitched
- Multi-pocket design
- Hammer loop
- Double knee with knee pad pocket
- Bar tacks and rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loop tunnels

		WAIST									
		28	30	32	34	36	38	40	42	44	
INSEAM	30										
	32										
	34										

● AVAILABLE IN NAVY ONLY



COLORS:

- NAVY
- BLACK

FLEECE LINED FLEX TWILL CARGO PANT

WP06

STAND UP AGAINST THE COLD THIS WINTER

The fleece lining adds an extra layer of warmth to these Flex Twill cargo pants. Reinforced pockets, triple stitching and gusset crotch give them the features to work as hard as you do.

- 98% cotton, 2% Spandex Flex Twill blend
- Pockets, trim and back hem kick panel are reinforced with heavy-duty polyester
- Stain repellent finish
- Triple stitched
- 360° stretch elastic waist with Tough Duck logo
- Multi-pocket design with double cargo pocket
- Rivets at all stress points
- Gusset crotch reinforcement
- Seven belt loop tunnels

		WAIST													
		28	30	32	34	36	38	40	42	44	46	48	50	52	
INSEAM	30														
	32														
	34														

● AVAILABLE IN NAVY ONLY



COLORS:

- NAVY
- BLACK

FLEX RIPSTOP CONTRACTOR PANT

WP07

LIKE PANTS AND A TOOL POUCH IN ONE

This pant is manufactured from our flex ripstop fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added heavy duty waterproof abrasion resistant, ripstop reinforcement to the pockets and back hem to keep these from wearing out.

- 98% cotton, 2% Spandex Flex Twill Ripstop Blend
- Triple stitched
- Reflective trim
- Knees, pockets, trim and back hem kick panel are reinforced with abrasion-resistant waterproof polyester
- Inside waist gripper elastic
- Reinforced gusset crotch
- Pull-out utility pocket
- Lower leg pencil pockets and ruler pocket
- Ambidextrous hammer loops
- Double knee with knee pad pocket

		WAIST							
		30	32	34	36	38	40	42	44
INSEAM	30	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●
	34	●	●	●	●	●	●	●	●
	36	●	●	●	●	●	●	●	●



COLOR:
 **BLACK**



TRADITIONAL LOGGER JEAN

WP04

GREAT FOR HARD-WORKING LOGGERS OR TIPPING BACK LAGERS

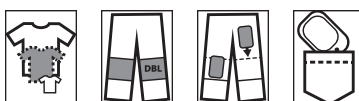
You don't have to be a logger to appreciate these jeans, but it helps. We won't ask for proof of logging, just as long as you're a hard worker who appreciates quality and longevity in your workwear.

- 100% cotton 15 oz unwashed premium denim
- Loose fit for mobility
- Straight leg
- Rivets at all stress points
- Suspender buttons at waist
- Multi-pocket design
- Back ruler pocket
- Chap front with kneepad pockets
- Hammer loop
- Gusset crotch reinforcement
- Seven belt loops

		WAIST									
		30	32	34	36	38	40	42	44	46	48
INSEAM	30	●	●	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●	●	●
	34	●	●	●	●	●	●	●	●	●	●
	36	●	●	●	●	●	●	●	●	●	●



COLOR:
 **DENIM**



WASHED DUCK PANT

WP02

TOUGH WEARING WORK PANT

Originally designed as a classic construction pant, they've been re-purposed by outdoorsmen who want a protective layer between them and the landscape. You'll love the washed duck feel, roomy fit and the straight forward design of this uncomplicated work pant. And we've doubled up the back hem so your boots won't wear them out.

- 100% cotton 12 oz premium duck
- Five standard pockets
- Hammer loop
- Back ruler pocket
- Media pocket and inside security pocket
- Triple stitched
- Back hem reinforced with double layer duck fabric
- Seven belt loops
- Gusset crotch reinforcement

		WAIST							
		30	32	34	36	38	40	42	44
INSEAM	30	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•



COLORS:

- BROWN
- BLACK



DOUBLE FRONT WORK PANT

NEW! WP03

NOW EVEN TOUGHER!

You wanted it, you got it. It's like our WP02 Washed Duck Pant grew a second skin. The full double front on this pant makes it twice as resistant to wear. If you find you're wearing out the thighs or knees of your pants, give these a try.

While they wear well, the washed duck feel and roomy gusset crotch won't leave you feeling like the tin man.

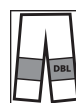
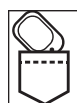
- 100% premium 12 oz cotton duck
- Six standard pockets
- Hammer loop
- Back ruler pocket
- Media pocket and inside security pocket
- Triple stitched and riveted at stress points
- Exclusive full chap double front
- Back hem reinforced with double layer duck fabric
- Seven belt loops
- Gusset crotch reinforcement

		WAIST							
		30	32	34	36	38	40	42	44
INSEAM	30	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•



COLORS:

- BLACK
- BROWN



EXPANDABLE WAIST RIPSTOP SHORT

NEW!

WH01

ENJOY STRETCH COMFORT WITH RIPSTOP DURABILITY

These shorts feature tear resistant Ripstop construction and a gripper back elastic waist along with seven belt tunnels that keep them in place. The expandable waist band stretches as you move to stay with you. And they make a great uniform short.

- 65% polyester, 35% cotton Ripstop
- Stain repellent finish
- Triple stitched
- Expandable waist band
- Gripper back elastic
- Multi-pocket design
- Gusset crotch



		WAIST													
		28	30	32	34	36	38	40	42	44	46	48	50	52	
INSEAM	11	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

COLOR:

NAVY



FLEX TWILL CARGO SHORT

6310

SAME COMFORT AS 6010 FOR SUMMER

Cool and convenient. The Flex Twill blend in our cargo short flexes with you for maximum comfort while the multiple reinforced pockets keep everything you need close at hand. They feature reinforced pockets and a gusseted crotch, a zipper fly and riveted stress points alongside triple-stitched durability.

- 98% cotton, 2% Spandex Flex Twill blend
- Stain repellent finish
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops



		WAIST									
		28	30	32	34	36	38	40	42	44	
INSEAM	1	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

COLORS:

NAVY
BLACK





@rs_wood_working

THANK YOU

Welcome to our 2022 Tough Duck Catalog! We could not be more proud to present our largest assortment and the widest selection of Tough Duck in our 83 year history!

More than ever, we are reaching more people who are wearing Tough Duck in work and at play all over the world.

We would like to thank all the folks who make Tough Duck products possible each and every day – our customers, our team members here in our Winnipeg head office and all over the world, our suppliers and partners, thank you!

Our doors, phone and emails are always open if you have any questions or comments about Tough Duck. We would love to hear from you!

Stay warm and safe,

**GAVIN RICH, PRESIDENT
TOUGH DUCK**



**DAVID RICH, CHAIRMAN & CEO
TOUGH DUCK**



ABOUT TOUGH DUCK

For three generations and over 80 years, the Rich family has been building apparel to protect people for the toughest jobs, the harshest climates and on any adventure that life has to offer.

From the beginning, we set out to create apparel that works and plays as hard as the people who wear it. What started out as a manufacturer of pants has since expanded into a full range of apparel and footwear.

Our clothes are tailored for how they're worn. We create and update designs based on the feedback we receive from the people who wear them and we're always designing with functionality, style and innovation in mind.

We're a proud Canadian company passionate about having our home of Winnipeg, Manitoba as the center of it all. We've brought together the best talent and skill from design and manufacturing to distribution. This has allowed us to partner with best in class companies to continue our heritage of curating the highest quality apparel and footwear no matter where it's used.

OUR PILLARS

STYLE: We design for the environments in which our garments are worn.

FUNCTION: We select features that help maximize performance and can withstand the rigors the wearer puts them through.

INNOVATION: We continuously seek textiles, designs and technology that will enhance garments and extend wear.

FIT: Our clothing is durable, comfortable, and designed for active use.

OUR FOUNDATION

QUALITY: The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.





SAFETY

5-IN-1 SAFETY JACKET

S426

300D POLY OXFORD SHELL

Our best-selling hi-vis jacket with reflective tape is extremely versatile and functional. It's unequaled when it comes to quality and is warm enough for the coldest of winters. This interchangeable jacket can be worn in all seasons whether you wear the vest, liner or combine all the pieces together.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing (shell/liner)
- Storm flap with snap closure over front nylon zipper
- Black cuffs and hemline for hiding dirt (except solid orange)
- Removable hi-vis liner (reverses to black) with zip-off sleeves
- 2 microphone loops (shell/liner)
- Multi-pocket (shell/liner)
- ID pocket with hook and loop closure (shell/liner)
- Quick-release hard hat hood
- Embroidery zipper (shell)



**FLUORESCENT
ORANGE SHELL**

3M | **Scotchlite™**
Reflective Material



**FLUORESCENT
GREEN SHELL**

**LINER BACK
(BLACK)**



LINER VEST



**LINER VEST
REVERSED**



**SOLID ORANGE
SHELL**

COLORS (XXS - 7XL, MT - 5XLT):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

 **SOLID ORANGE (XXS - 5XL, MT - 3XLT)†**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



ENHANCED^{VIS}

*Need to be visible
but don't require regulated
fluorescent Hi-Vis clothing?*

**Our Enhanced Vis safety apparel
is perfect for these exact occasions.**

**Make a statement on
the job site by wearing
something different
than fluorescent.**

**Choose from different colors -
black, navy, grey, camo in a
variety of styles.**

**Most importantly, get the
protection you need in daytime
and dawn/dusk conditions
as gear conforms to all
CSA and ANSI compliance rules
for off-road use.**

**Ask us about Enhanced Vis
safety apparel today!**



SAFETY DOWN FILLED PARKA

NEW!

SJ39

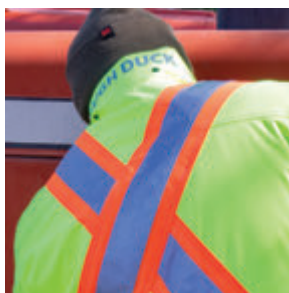
300D WATERPROOF/BREATHABLE RIPSTOP

This is the ultimate safety parka. We pulled out all the stops to make our warmest parka yet. Every feature is purposeful in its incorporation, from the combination down and feather fill, to the inclusion of storm cuffs, an inside draw cord and integrated snow skirt to keep out even the coldest of winters.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² with durable water resistant and antifreeze finishes
- Fill: 80% down, 20% feather insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Sherpa-lined inner collar
- Snap-off hood
- Integrated snow skirt
- Inside drawcord
- Storm cuffs
- Heavy duty hip zippers for easy access
- Welded chest zipper with reflective trim
- Multi pocket design
- Clear ID pocket on the sleeve
- Microphone loops



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



LINED SAFETY PARKA

S176

300D POLY OXFORD

This hi-vis parka can handle the cold weather from any region of the Great White North. A perfect parka for those on a road crew or a construction site. The quick release hood can accommodate a hard hat.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black cuffs and hemline for hiding dirt
- Quick-release hard hat hood
- Dual microphone loops
- ID pocket with loss-proof flap
- Storm flap with snap closure over 2-way nylon zipper
- Rib knit storm cuffs



3M | **Scotchlite™**
Reflective Material



COLORS (XXS - 5XL):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

 BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



3-IN-1 SAFETY BOMBER

S413

300D POLY OXFORD

This hi-vis bomber jacket has been around for a long time and is also known as our beer belly jacket. A unique feature of this jacket is that both it and the removable fleece liner have reflective tape. If you get hot, you can still be compliant on the job site!

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 300g antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hood (shell)
- Storm flap with snap closure over front nylon zipper
- Elastic waist
- Dual entry pockets
- Adjustable cuffs
- Embroidery zipper (shell)
- Black cuffs and hemline for hiding dirt



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



SAFETY BOMBER

SJ20

300D WATERPROOF/BREATHABLE RIPSTOP

This hi-vis parka is made from durable waterproof breathable Ripstop material. It features a quick release hood to keep out the elements. It makes a great embellishment piece.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr²
- Lining: 3M™ Thinsulate™ quilted to 100% polyester
- Quick release hood
- Microphone loops
- Welded chest zipper with reflective trim
- Multi-pocket design
- Adjustable elastic at cuff



3M | **Scotchlite™**
Reflective Material



3M
THINSULATE™
Insulation



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



4-IN-1 SAFETY JACKET

S187

300D WATERPROOF/BREATHABLE RIPSTOP

This versatile 4-in-1 jacket offers a removable liner that reverses to black. The Ripstop fabric is waterproof and breathable so it will keep you warm and dry on the job site.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- Lining: Removable hi-vis liner (reverses to black) with quilted 3.5 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hard hat hood with hidden snaps
- Multi-pocket (shell/liner)
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Welded chest and sleeve zippers with reflective trim
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops
- Embroidery access zipper (shell)



FLUORESCENT
ORANGE SHELL

3M | Scotchlite™
Reflective Material

FLUORESCENT
GREEN SHELL



FLUORESCENT
GREEN LINER



LINER
REVERSED



BLACK SHELL



COLORS (XS - 5XL):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

 BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



FLEECE LINED SAFETY JACKET

S245

300D WATERPROOF/BREATHABLE RIPSTOP

A midweight jacket that addresses the need for transitional outerwear gives you warmth without being too heavy. This hi-vis jacket provides lots of versatility and is a great layering piece that will keep you dry and cool.

- 100% polyester 300D Ripstop, Waterproof/Breathable coating 5000/5000 MVP/24hr² and taped seams and antifreeze finish
- Body Lining: 100% polyester fleece body
- Sleeve Lining: Quilted 4 oz polyester antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fleece-lined hood
- Welded chest zipper with reflective trim
- Multi-pocket design
- Storm flap with snap closure over front nylon zipper
- Tear-drop sleeve cuffs to protect hands from the elements
- Rib knit storm cuffs



3M | Scotchlite™
Reflective Material



COLORS (XS - 5XL, MT-3XLT):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

 BLACK

 SOLID ORANGE (XS - 5XL)[†]

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



[†]

SAFETY HI-VIS SHELL

SJ28

300D WATERPROOF/BREATHABLE RIPSTOP

This hi-vis shell is full of features. The Ripstop fabric is waterproof and breathable allowing you to stay dry and comfortable.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hard hat hood with hidden snaps
- Multi-pocket
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Welded chest and sleeve zippers with reflective trim
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 4XL):

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



REVERSIBLE INSULATED SAFETY JACKET

SJ29

300D WATERPROOF/BREATHABLE RIPSTOP

This versatile jacket reverses to black. The Ripstop fabric is waterproof and breathable allowing you to stay dry and comfortable.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- Lining: quilted 5 oz polyester insulation
- Reverses to black
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket
- Inside pockets
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops



COLOR (XS - 4XL):

 **FLUORESCENT GREEN**

CSA CLASS 2
LEVEL 2

ANSI TYPE R
CLASS 3



SHERPA LINED SAFETY BOMBER

SJ26

300D WATERPROOF/BREATHABLE RIPSTOP

Classic design meets classic comfort. This bomber combines a waterproof breathable shell with the added warmth of cozy Sherpa in the collar and upper half back of the body.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² with antifreeze coating
- Lining: upper lined with 100% polyester Sherpa, lower 100% quilted 4 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Rib knit waist and cuffs
- Multi-pocket design
- Chest pocket with snap
- Inside security pocket



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE†**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



REVERSIBLE SAFETY JACKET

SJ27

300D RIPSTOP WITH WATER REPELLENT FINISH REVERSES TO QUILTED

The ideal combination for work or play. Hi-vis safety jacket reverses to a streetwise quilted jacket. Lightweight yet warm, the water repellent finish will protect you from the elements. You'll love this multipurpose jacket.

- 100% polyester 300D Ripstop with PU membrane, antifreeze finish and durable water repellent finish reverses to 100% quilted polyester
- Lining: quilted 4 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Multi-pocket design
- Welded chest zipper with reflective trim on hi-vis side
- Embroidery zipper concealed under reflective material



3M | Scotchlite™
Reflective Material



REVERSED



COLORS (XS - 5XL):

 FLUORESCENT ORANGE†

 FLUORESCENT GREEN

 BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



FLEX SAFETY JACKET

NEW! SJ40

100% POLYESTER

Unrivalled flex and ease of movement sets this safety jacket apart from its peers. When movement and warmth are a necessity, put this jacket on.

- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded chest zipper with reflective trim
- Quick release hood
- Snow cuffs to keep out the cold
- Multi-pocket



COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



DUCK SAFETY PARKA

S157

PREMIUM COTTON DUCK

Building on our heritage of cotton duck Hydro Parkas, this parka will keep you warm and stand up to the toughest conditions. Ideal for people who work outside and need to be seen.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL, MT - 3XLT):

-  NAVY
-  ORANGE†
-  BLACK



CAMO FLEX DUCK SAFETY PARKA

SJ34

FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

Just because you have to wear enhanced-vis on the job site doesn't mean you're limited to black or navy. Our heritage is duck Hydro Parkas, this one adds reflective tape, a green camo pattern and a water repellent finish to make it all new.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve



3M | **Scotchlite™**
Reflective Material



COLOR (XS - 5XL):
GREEN CAMO

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1



DUCK SAFETY BOMBER

SJ25

PREMIUM COTTON DUCK

This enhanced safety bomber is the perfect jacket for all conditions and work environments. Comfortable with excellent freedom of movement, you'll love the multi pocket design and the removable hood. Insulated for warmth, this bomber jacket will keep you visible to others and comfortable all day long.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Quick release hood
- Multi pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with tricot lining
- Knit storm cuffs and hem



COLORS (XS - 5XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1



CAMO FLEX DUCK SAFETY BOMBER

NEW!

SJ32

FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

This enhanced-vis camo safety bomber treats you with outstanding range of motion and features all over including pockets everywhere you look. It's comfortable, rugged and warm all day long.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Quick release hood
- Multi pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with tricot lining
- Knit storm cuffs and hem



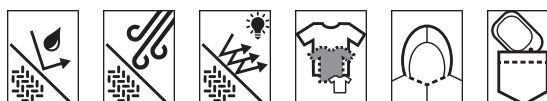
3M | **Scotchlite™**
Reflective Material



COLOR (XS - 5XL):
GREEN CAMO

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1



DUCK SAFETY JACKET

S457

PREMIUM COTTON DUCK

Some people say this jacket is tough as hell. It's warm, sturdy and can handle anything you put it through. It has many similar aspects to our Cotton Duck Safety Parka (S157) in a jacket length.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL):

-  NAVY
-  ORANGE†
-  BLACK



CAMO FLEX DUCK SAFETY JACKET

SJ33

FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

Make a statement with our enhanced-vis camo program. This jacket is as hard-wearing as it is warm. Perfect for drivers and equipment operators who like a short jacket.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve



3M | **Scotchlite™**
Reflective Material



COLOR (XS - 5XL):
GREEN CAMO

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1



QUILTED SAFETY JACKET

S432

QUILTED POLYESTER

Your everyday work jacket converted into a hi-vis safety jacket. This freezer jacket provides the wearer with free range of movement and is great for layering. Known as the Canadian uniform, it's one of our best sellers. You can't go wrong here.

- 100% polyester
- Lining: 100% quilted polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and cuffs
- Front YKK® zipper
- Rib knit back armhole gussets
- Drop back



3M | **Scotchlite™**
Reflective Material



COLORS (XS - 5XL, MT-3XLT):

 **FLUORESCENT ORANGE†**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



1/4 ZIP SAFETY PULLOVER

SJ19

ANTI-PILL POLYESTER

This easy-wearing pullover makes a great layering piece or stands alone. It features a media pocket inside the kangaroo front pouch pocket so your phone doesn't slide out.

- 100% anti-pill polyester fleece with durable water repellent finish
- 2" segmented reflective heat transfer material with 4" contrast backing
- 1/4 front nylon zipper
- Kangaroo pouch pocket with inside media pocket
- Rib knit waist and cuffs
- Machine washable

COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



UNLINED SAFETY HOODIE

S494

ANTI-PILL POLYESTER FLEECE

A perfect layering piece for the job site that's strong and rugged. This hoodie is very comfortable and comes with an anti-pill finish and has quick release everything!

- 100% anti-pill polyester fleece with durable water repellent finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick release hood
- Rib knit cuffs and waist
- Lower pouch pockets
- Machine washable

COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- GREY [NEW!]**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



3M | **Scotchlite™**
Reflective Material



INSULATED SAFETY HOODIE

S474

ANTI-PILL POLYESTER FLEECE

A strong and rugged hoodie with reflective tape that's still comfortable. A perfect layering piece that's insulated for extra warmth making it perfect for the job site.

- 100% anti-pill polyester fleece and durable water repellent finish
- Lining 100% polyester
- Insulation 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick-release hood
- Rib knit waist and cuffs
- Lower pouch pockets
- Machine washable

3M | Scotchlite™
Reflective Material



COLOR (XS - 5XL):

BLACK



THERMAL LINED SAFETY HOODIE

SJ16

ANTI-PILL POLYESTER

You need to be versatile on the job site and this hoodie is no different. A perfect layering piece that's insulated for extra warmth making it a great addition to your work uniform.

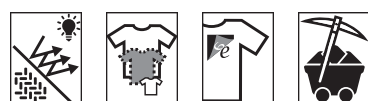
- 100% polyester fleece with an anti-pill finish
- Lining: 180g 100% polyester thermal knit
- 2" segmented reflective heat transfer material with 4" contrast backing
- Quick release hood
- Full front nylon zipper
- Security chest pocket with zipper
- Two lower pouch pockets with inside media pocket
- Rib knit waist and cuffs
- Machine washable

COLORS (XS - 5XL):

FLUORESCENT ORANGE†

FLUORESCENT GREEN

BLACK



INSULATED RIPSTOP SAFETY OVERALL

S876

300D WATERPROOF/BREATHABLE RIPSTOP

If your job site requires you to stay warm and dry this overall is the perfect fit for you. It will provide you with the warmth and comfort you need with the added benefit of being waterproof and breathable. The drop down hem allows for an extra 3" for those who need more length.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- Lining: Quilted 6 oz polyester insulation
- Taped seams, Waterproof/ Breathable
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded waterproof chest zippers with reflective tape
- Zip-to-the-hip nylon zippers and adjustable shoulder straps
- Chest and pencil pocket
- Hammer loop and ruler pocket
- Back elastic waist
- Turned under hem allows for 3" tall extension
- Black contrast hemline hides dirt



3M | Scotchlite™
Reflective Material

COLORS (XS - 5XL):

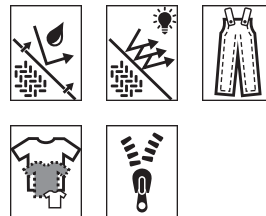
-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



INSULATED POLY OXFORD SAFETY OVERALL

S798

300D POLY OXFORD

Our bestselling overall is built to not only help keep you warm but to provide the comfort and ease of movement you need on the job site to maximize your performance. The drop down hem allows for an extra 3" for those who need more length.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black leg bottoms for hiding dirt
- Zip-to-the-hip nylon zippers
- Hammer loop plus ruler pocket
- Elasticized back waist
- Fly front over 2-way nylon zipper
- Turned under hem allows for 3" tall extension



3M | **Scotchlite™**
Reflective Material

COLORS (XXS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

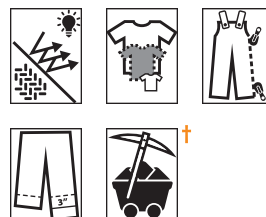
 **SOLID ORANGE†**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



SAFETY BIB WITH FLEX FABRIC

NEW!

SB06

100% POLYESTER FLEX FABRIC

Designed for those in trades that require freedom of movement while not compromising visibility and safety. Go ahead and swing, bend and stretch without constriction with this flex safety bib.

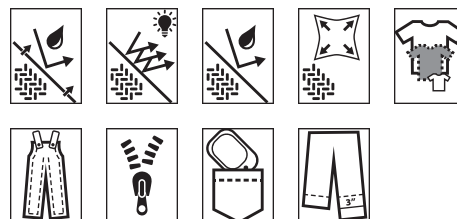
- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and durable water repellent finish
- Upper Bib Lining: 100% polyester fleece
- Lower Body Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder straps
- Welded zipper with reflective trim
- Side zipper
- Multi-pocket
- Boot zippers at bottom hem
- Turned under hem allows for 3" tall extension



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):

-  **FLUORESCENT ORANGE**
-  **FLUORESCENT GREEN**
-  **BLACK**



CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E

UNLINED SAFETY OVERALL

S769

POLY/COTTON TWILL

Bright, but not fluorescent these unlined overalls are light weight and ideal for warm weather. Their heavy duty construction will work the job site as hard as you.

- 65% polyester 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Chest media pocket with flap
- Ruler pocket and hammer loop
- Front and rear pockets
- Adjustable shoulder straps
- Double needle stitching on reflective tape
- Storm flap over front nylon zipper



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):



NAVY



ORANGE†



BLACK

CSA CLASS 1
LEVEL 2

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1



INSULATED SAFETY OVERALL

S757

PREMIUM COTTON DUCK

Are you looking for a heavy duty overall that will keep you warm and safe? Our 100% premium cotton duck overalls can do just that. They're perfect for those who do jobs like providing road side assistance and moving snow.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps



3M | **Scotchlite™**
Reflective Material

COLORS (XS - 5XL):

-  NAVY
-  ORANGE[†]
-  BLACK

 CLASS 1 LEVEL 2	 CLASSE 2 NIVEAU 2	 CLASS 1 LEVEL 2
 TYPE O CLASS 1	 TYPE O CLASS 1	 TYPE O CLASS 1



CAMO FLEX DUCK SAFETY OVERALL

NEW!

SB03

FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

This bib is an integral part of our enhanced-vis camo program. Water repellent and stretches with you, it's a novel new take on non-fluorescent safety gear.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps



3M | **Scotchlite™**
Reflective Material



COLOR (XS - 5XL):
GREEN CAMO

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1



INSULATED SAFETY COVERALL

S787

PREMIUM COTTON DUCK

These hi-vis insulated coveralls are built for those who want to stay warm all day long. They're also made with convenience in mind. The ankle-to-hip brass zippers and a center front 2-way zipper makes getting these on and off super-fast and easy.

- 100% premium 6 oz cotton duck with durable water repellent finish
- Lining: 6 oz 100% Polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Center front 2-way brass zipper for easy entry
- Zip-to-the-hip brass zippers
- Center front storm flap with snap closure
- Multi pocket design

COLORS (XS - 5XL):

-  NAVY
-  ORANGE†
-  BLACK

CSA CLASS 1
LEVEL 2

CSA CLASS 1
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1

3M Scotchlite™
Reflective Material



UNLINED SAFETY COVERALL

S792

POLY/COTTON

These coveralls work year-round like you. Light weight with a two-way front zipper, pass through pockets and adjustable snap cuffs and leg openings these coveralls are built with comfort and convenience in mind. If your job site is inside these will be the perfect fit for you.

- 65% polyester, 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Upper chest pockets with hook and loop closure flaps
- Storm flap over center front 2-way nylon zipper
- Adjustable snap cuffs and leg openings
- Side openings at hip for easy access to underlayers
- Action back with back elastic waist

COLORS (XS - 5XL):

-  NAVY
-  ORANGE†

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1

3M Scotchlite™
Reflective Material



RIPSTOP TECHNICAL SNOW PANT

NEW!

SP08

100% POLYESTER RIPSTOP

Safety, warmth and resilience are the hallmarks of this snow pant. Secure pockets everywhere you need them.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable waistband with belt loops
- Front zipper with snap closure
- Welded zipper with reflective trim on pockets
- Front, back and lower cargo pockets

COLORS (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**



3M | **Scotchlite™**
Reflective Material

* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

CSA **CLASS 3***
LEVEL 2

CSA **CLASS 1**
LEVEL 2

ANSI **TYPE E**

ANSI **TYPE E**



SAFETY PULL-ON PANT

S603

POLYESTER TRICOT

A light weight pant that's easy to slip on and off for those entering and leaving a job site. CSA and ANSI compliant when worn with Class 2 top with armbands.

- 100% polyester tricot
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Lightweight and comfortable
- Elasticized waistband with drawstring
- Two side pockets
- Adjustable snaps at hem



3M | Scotchlite™
Reflective Material

COLOR (XS - 5XL):

FLUORESCENT ORANGE†

CSA CLASS 3
LEVEL 2

ANSI TYPE E

* COMPLIANT WHEN WORN WITH
CLASS 2 TOP WITH ARMBANDS



INSULATED SAFETY PULL-ON PANT

S614

300D POLY OXFORD

The everyday snow pant with reflective tape. These hi-vis insulated pants are easy to pull on and off and perfect for those who need to be seen when doing things like shoveling snow.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 4 oz Polyfill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Pull-on pant with side pockets
- Inside drawstring waist
- Ankle to mid calf snap closure to allow for boots



3M | Scotchlite™
Reflective Material

COLOR (XS - 5XL):

BLACK

CSA CLASS 1
LEVEL 2

ANSI TYPE E



SAFETY CARGO WORK PANT

SP01

POLY/COTTON

Cargo pants made for mining. These solid orange pants are Ontario Mining Association compliant and are CSA and ANSI compliant when worn with Class 2 top with armbands.

- 9 oz 62% polyester and 38% cotton blend
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two side cargo pockets
- Seven belt loops
- Machine washable

		WAIST									
		28	30	32	34	36	38	40	42	44	46
INSEAM	30		•	•	•	•	•	•	•	•	
	32			•	•	•	•	•	•	•	•
	34				•	•	•	•			



3M Scotchlite™
Reflective Material

COLOR:

FLUORESCENT ORANGE†

CSA CLASS 3
LEVEL 2

ANSI TYPE E

* COMPLIANT WHEN WORN WITH
CLASS 2 TOP WITH ARMBANDS



SAFETY CARGO UTILITY PANT

S607

POLY/COTTON

No matter if you're working inside or out these twill cargo pants with reflective tape are perfect for those doing deliveries or part of a construction crew. A great item to pair with a hoodie.

- 8 oz 65% polyester, 35% cotton
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable

		WAIST									
		28	30	32	34	36	38	40	42	44	
INSEAM	30		•	•	•	•	•	•	•	•	•
	32		•	•	•	•	•	•	•	•	•
	34				•	•	•	•			



3M Scotchlite™
Reflective Material

COLORS:

NAVY

BLACK [NEW]

CSA CLASS 1
LEVEL 2

ANSI TYPE E



CAMO FLEX DUCK SAFETY CARGO UTILITY PANT

SP04

FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

Enhanced-vis sensibility with camo "cool." You'll love the stretch comfort of these cargo pants with seven belt loops to make sure you're not propagating crack.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable

COLOR:

■ GREEN CAMO

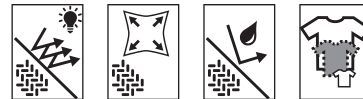
CSA CLASS 1
LEVEL 2

ANSI TYPE E

INSEAM	WAIST									
	28	30	32	34	36	38	40	42	44	
30		●	●	●	●	●	●	●	●	
32		●	●	●	●	●	●	●	●	
34			●	●	●	●	●	●	●	



3M Scotchlite™
Reflective Material



FLEX TWILL SAFETY CARGO PANT

SP03

98% COTTON, 2% SPANDEX FLEX TWILL BLEND

Our best-selling Flex Twill cargo pant now comes in a safety version. Pockets right where you need them and perfect amount of stretch to comfortably move with you.

- 98% cotton, 2% spandex Flex Twill blend
- Reflective material at bottom hem
- Pockets and trim with heavy duty reinforcement
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops

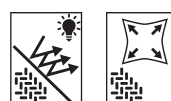
COLOR:

■ BLACK

CSA CLASS 1
LEVEL 2

ANSI TYPE E

INSEAM	WAIST									
	28	30	32	34	36	38	40	42	44	
30	●	●	●	●	●	●	●	●	●	
32	●	●	●	●	●	●	●	●	●	
34			●	●	●	●	●	●	●	



4-WAY STRETCH CARGO PANT

NEW!

SP06

100% POLYESTER WITH 4-WAY STRETCH

Enjoy an unrestricted range of motion and comfort with these stretch safety cargo pants.

- 100% polyester fabric with 4-way stretch capability
- UPF 50 (ultraviolet protection factor)
- Designed with highly abrasion resistant finish
- 2" reflective heat transfer on legs and pockets
- Mesh inserts for ventilation and comfort
- Side elastic
- Multipocket design
- Snip-to-fit hem - cut to your inseam

COLOR (XS - 5XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**



* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



@thebossmanconstruction



S/S SAFETY T-SHIRT W/POCKET





S392

POLYESTER MICRO MESH

Wick away sweat while being compliant on the job site in this short sleeve micro mesh t-shirt.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Chest pocket

COLORS (XS - 7XL):

-  FLUORESCENT ORANGE†
-  FLUORESCENT GREEN
-  NAVY (XS - 5XL) **[NEW!]**
-  BLACK



CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



S/S SAFETY T-SHIRT

ST07

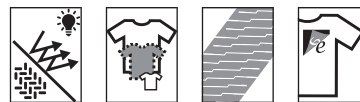
POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

Stay cool and safe with this short sleeve birdseye mesh shirt. Features a practical chest pocket.

- 100% polyester birdseye mesh with wicking treatment
- Heat transfer segmented reflective striping
- Chest pocket

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY **[NEW!]**
- BLACK



L/S SAFETY T-SHIRT

ST08

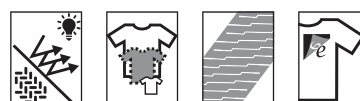
POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

A long sleeve version of our practical birdseye mesh shirt. Left chest has a handy pocket.

- 100% polyester birdseye mesh with wicking treatment
- Heat transfer segmented reflective striping
- Chest pocket

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY **[NEW!]**
- BLACK



S/S SAFETY T- SHIRT

ST09

POLYESTER MICRO MESH W/ARMBAND

This premium polyester micro mesh shirt features a wicking treatment to keep you dry. It makes a great screen printing piece.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY **[NEW!]**
- BLACK



L/S SAFETY T-SHIRT

ST10

POLYESTER MICRO MESH W/ARMBAND

Our long sleeve polyester micro mesh shirt with wicking treatment. It has an embellishment friendly design that makes it a great piece for logo placement.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY **[NEW!]**
- BLACK



SLEEVELESS SAFETY T-SHIRT

ST15

100% POLYESTER JERSEY W/ SEGMENTED STRIPES

Our sleeveless summer safety shirt. Made of lightweight, soft, easy-to-wear polyester jersey with comfortable retro-reflective striping.

- 100% 180 gsm weight polyester jersey
- Heat transfer segmented reflective striping
- Chest pocket

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY **[NEW!]**
- BLACK



S/S SAFETY T-SHIRT

ST12

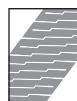
100% POLYESTER JERSEY W/ SEGMENTED STRIPES

The perfect summer safety shirt. Made of lightweight, soft, easy-to-wear polyester jersey with comfortable retro-reflective striping.

- 100% 180 gsm weight polyester jersey
- Heat transfer segmented reflective striping
- Chest pocket

COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY **[NEW!]**
- BLACK



L/S SAFETY T-SHIRT

NEW!

ST21

100% COTTON

Soft and breathable cotton make this long sleeve safety tee a winner.

- 100% cotton
- Comfortable fit and naturally breathable
- Retroreflective tape on front, back and sleeves
- Rib knit collar and cuff

COLORS (XS - 5XL):

-  **ORANGE**
-  **YELLOW**
-  **NAVY**
-  **BLACK**

CSA CLASS 1 LEVEL 2

CSA CLASS 1 LEVEL 2

ANSI TYPE O CLASS 1

ANSI TYPE O CLASS 1



S/S SAFETY T-SHIRT





ST11

100% COTTON

Slip this on when you need the softness and breathability of cotton.

- 100% cotton
- Comfortable fit and naturally breathable
- Retroreflective tape on front, back and sleeves
- Rib knit collar

COLORS (XS - 5XL):

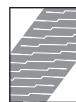
-  ORANGE
-  YELLOW
-  NAVY **[NEW!]**
-  BLACK

CSA CLASS 1
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1



S/S SAFETY POLO SHIRT

ST17

100% POLYESTER BIRDSEYE

Never be mistaken for one of your crew on the job site again. This polo is great for foremen, supervisors or anyone who wants a next level professional look.

- 100% polyester birdseye with wicking treatment
- Reflective material
- Chest pocket
- Tipped collar design

COLORS (XS - 5XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  NAVY **[NEW!]**
-  BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



SAFETY RAIN JACKET

S372

300D WATERPROOF BREATHABLE RIPSTOP

Built to withstand the toughest of downpours this safety rain jacket is a companion piece to the S374 pant.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- Body Lining: mesh on body
- Sleeve Lining: 100% polyester sleeves and hood
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed with rear vents for breathability
- Multi-pocket design
- Quick-release hard hat hood
- Dual fly front for moisture protection
- Chest pocket with flap and lower hidden pockets
- Adjustable cuffs

COLORS (XS - 5XL):

 **FLUORESCENT ORANGE[†]**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



3M | **Scotchlite™**
Reflective Material

SAFETY RAIN PANT

S374

300D WATERPROOF BREATHABLE RIPSTOP

Pull on pants that are a companion piece to our S372 Safety Rain Jacket. They're built to withstand the toughest of downpours and have pass through pockets for your convenience.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed
- Moisture diversion design on pass-through pockets
- Elasticized waist with drawstring
- Adjustable leg openings

COLORS (XS - 5XL):

 **FLUORESCENT ORANGE[†]**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 3^{*}
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



3M | **Scotchlite™**
Reflective Material

* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

PACKABLE SAFETY RAIN JACKET

SJ05

WATERPROOF/BREATHABLE RIPSTOP

We've married practical technology with the need for a reflective and waterproof safety jacket that's packable. Compact and light weight this jacket is ready to work when you need it and won't take up much room in the truck if you don't. Pair with our SP02 Hi-Vis Packable Rain Pant.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Waterproof Breathable taped seams
- Packs into its own pocket
- Quick-release hood
- Adjustable sleeve cuffs
- Segmented reflective material with 4" contrast



COLORS:

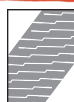
- FLUORESCENT ORANGE (S - 3XL)[†]**
- FLUORESCENT GREEN (S - 3XL)**
- BLACK (XS - 5XL)**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



PACKABLE SAFETY RAIN PANT

SP02

WATERPROOF/BREATHABLE RIPSTOP

This packable rain pant goes with you. It tucks into an area smaller than a junior football. Simply unpack for an unrivaled safety rain pant whenever the need arises. Pair with our SJ05 Hi-Vis Packable Rain Jacket.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Waterproof Breathable taped seams
- Packs into its own pocket
- Snaps at hem
- Segmented reflective material with 4" contrast



COLORS:

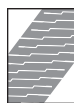
- FLUORESCENT ORANGE (S - 3XL)[†]**
- FLUORESCENT GREEN (S - 3XL)**
- BLACK (XS - 5XL)**

CSA CLASS 3^{*}
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

SAFETY RAIN JACKET

SJ35

300D WATERPROOF BREATHABLE RIPSTOP

Rains don't just happen in the warmth of summer. You'll want this around when the gales of November come slashing.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr²
- Lining: 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release snap off hood
- Snap front closure
- Tear drop sleeve with snap to promote rain run off
- Two lower pockets and one chest pocket with snap closure
- Drop back

COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1



3M | **Scotchlite™**
Reflective Material

SAFETY RAIN BIB OVERALL

SB04

300D WATERPROOF BREATHABLE RIPSTOP

This is the bib you'll reach for when mother nature throws everything at you.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr²
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder straps
- Back elastic waist
- Outside chest pocket, inside chest pocket with flap closure
- Two cargo pockets and back pocket with flap closure
- Ankle to knee zippers for ease of entry
- Turned under hem allows for 3" tall extension

COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 3^{*}
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE E

ANSI TYPE E



3M | **Scotchlite™**
Reflective Material

^{*} COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

HARNESS COMPATIBLE SAFETY VEST

SV09

100% POLYESTER HEAVYWEIGHT TWILL

This feature packed fall protection vest won't let you down. Our innovative zipper expander has a placket on each side, allowing for expansion and contraction as the weather changes - zip into the expander on zero, one or two sides as necessary to accommodate layering. Inside straps with snaps mate this vest to your fall protection harness.

- 100% polyester heavyweight twill front, 100% polyester mesh for ventilation
- Reflective material with 4" contrast backing
- Zip front closure with extender zip to cover all sizes and fits – expands over outerwear
- Back and front openings for D-rings
- Easy access high cut side openings
- Two lower front pockets
- Inside harness holder straps with snaps
- Inside heavy duty mesh binding for added strength and durability
- Outside contrast binding for added precaution against wear and tear



HARNESS RIGGED
(NOT SUPPLIED)

HARNESS OPENING
(DETAIL)



ZIPPER EXPANDER
(NOT USED)

ZIPPER EXPANDER
(ONE SIDE OPEN)

ZIPPER EXPANDER
(TWO SIDES OPEN)



COLORS (S-5XL):

 **FLUORESCENT ORANGE[†]**

 **FLUORESCENT GREEN**

 **BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



[†]

5-POINT TEARAWAY SAFETY VEST

S9i0

BIRDSEYE MESH

The standard work vest is the most common piece on a job site and one of our best sellers. Practical and safe this vest contains a lanyard piece at the back in case you need to get clipped in.

- 100% birdseye mesh
- Reflective material with 4" contrast backing
- Safety harness opening
- Two lower patch pockets
- Dual microphone loops

COLORS (S/M, L/XL, 2XL/3XL, 4XL/5XL):

- FLUORESCENT ORANGE[†]
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



SURVEYOR SAFETY VEST

S313

POLYESTER TWILL

This vest has it all. Perfect for a site manager as it has tons of pockets and one that can even fit a tablet.

- 100% polyester twill with side mesh vents
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design with pocket security tabs
- Large rear zippered pouch pocket
- Side snaps for seasonal fit adjustment
- Grommets for tape feed and hooks
- Safety harness opening

COLORS (XS - 5XL):

- RED
- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



3M Scotchlite™
Reflective Material



QUILTED SAFETY VEST

SV05

QUILTED POLYESTER

Lightweight body warmer vest. Great to start the cold weather season or as a layering piece throughout the year.

- 100% polyester
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar
- Front heavy duty YKK® zipper
- Inside pocket
- Drop back

COLORS (XS - 5XL):

- FLUORESCENT ORANGE[†]**
- FLUORESCENT GREEN**
- BLACK**

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 2

ANSI TYPE O
CLASS 1



3M | **Scotchlite™**
Reflective Material

DUCK SAFETY VEST

SV06

PREMIUM COTTON DUCK

Great comfort meets function. Keep warm and comfortable when the weather changes. Heavy duty front zipper and side knit inserts provide strength with freedom of movement.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and hip gusset, knit side inserts
- Front heavy duty nylon zipper
- Inside and chest pocket with pencil pocket
- Drop back

COLORS (XS - 5XL):

- NAVY**
- ORANGE[†]**
- BLACK**

CSA CLASS 1
LEVEL 2

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1

ANSI TYPE O
CLASS 1



3M | **Scotchlite™**
Reflective Material

CAMO FLEX DUCK SAFETY VEST

SV08

FLEX DUCK BLEND WITH WATER RESISTANT FINISH

Enhanced-vis meets camouflage. Maintain your compliance with this comfortable body-warming vest. Rib knit sides make this a comfortable layering piece throughout the day.

- 98% cotton 2% spandex Flex Duck blend with water resistant finish
- Lining: quilted 3 oz polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and hip gusset, knit side inserts
- Front heavy duty nylon zipper
- Inside and chest pocket with pencil pocket
- Drop back



3M | Scotchlite™
Reflective Material



COLOR (XS - 5XL):
GREEN CAMO

CSA CLASS 1
LEVEL 2

ANSI TYPE O
CLASS 1



SAFETY VEST WITH SLEEVES

SV07

100% POLYESTER MESH

We've built sleeves onto this mesh safety vest so there is space for a set of retroreflective arm stripes, elevating this vest into the highest CSA/ANSI compliance ratings.

- 100% polyester mesh
- Reflective material
- Tearaway front for safety
- Lower pockets



COLORS (S/M, L/XL, 2XL/3XL, 4XL/5XL):

FLUORESCENT ORANGE†

FLUORESCENT GREEN

BLACK

CSA CLASS 2
LEVEL 2

CSA CLASS 1
LEVEL 2

ANSI TYPE R
CLASS 3

ANSI TYPE O
CLASS 1







FOOTWEAR

McDERMOT

SF01

8" COMP TOE WORK BOOT

Our McDermot boot offers outstanding features in an affordable package. The buffalo leather upper is soft and durable and wears well while the breathable PU foam insole offers great impact protection.

In the name of uncompromising safety, it is built around a composite toe and plate.

- Buffalo leather upper
- Insulated with 200g 3M™ Thinsulate™
- Moisture wicking mesh lining
- Injected PU midsole for all-day comfort
- Breathable PU foam insole with arch support
- CSA® certified composite toe
- CSA® certified Wellmax® plate
- Anti-slip oil resistant rubber outsole



COLOR:

 BROWN

SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14

JARVIS

SF02

8" ALLOY TOE WORK BOOT

Our Jarvis boot is made for the rigors of tough job sites. It features an aggressive lug sole for increased stability and traction. This sole is stitched to a durable full-grain leather and nylon upper that will last and last.

Our anti-fatigue, cushioning insole and mid-weight insulation provide comfort and warmth.

- Waterproof full-grain leather/nylon upper
- Insulated with 200g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Cement/welt construction
- Gel heel strike insole with molded TPU arch support
- Anti-slip oil resistant sole
- CSA® certified alloy toecap
- CSA® certified Wellmax® plate
- Lug sole design



COLOR:

 BLACK

SIZES: 7, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14

ADELAIDE

SF03

8" COMP TOE WORK BOOT

Named for the street our head office and garment factory is located on, the Adelaide is the flagship of our boot line.

We merge an anti-fatigue, cushioning insole with a long-wearing leather and nylon upper to bring you a boot that thrives in harsh environments.

- Waterproof full-grain leather/nylon upper
- Insulated with 400g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Gel heel strike insole with molded TPU arch support
- CSA® certified composite toe
- CSA® certified Wellmax® plate
- Injected PU midsole for all-day comfort
- Anti-slip oil resistant rubber outsole

COLORS:

■ BROWN

■ BLACK

SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14



INKSTER

SF04

8" MICROFIBER STEEL TOE WORK BOOT

This purpose-built lightweight boot features a microfiber upper that is inherently resistant to bacteria for workers in the food handling and dairy industries. The steel plate and toe offer superior puncture and impact resistance.

- Water resistant microfiber upper
- Insulated with 5 mm foam insulation
- Microfiber tongue
- Breathable non-woven lining
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant double density PU outsole

COLOR:

■ BLACK

SIZES: 4, 5, 6, 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14







ACCESSORIES

Gi5506/Gi5606/Gi6606

COW SPLIT LEATHER FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium cotton duck
- Premium cow split
- #Gi5506 100% polyester pile lined for maximum warmth & comfort
- #Gi5606 palm lined lightweight flexibility for all activities
- #Gi6606 100g 3M™ Thinsulate™ insulation all-season warmth without the added bulk
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

COLOR (M - 2XL):

 BROWN



PALM LINED



PILE LINED



THINSULATE™

G69916/Gi7606/Gi8606/Gi9606

PREMIUM COWGRAIN FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium cotton duck
- Premium cowgrain
- #G69916 polyester fleece with 150g 3M™ Thinsulate™ insulation and waterproof, breathable liner
- #Gi7606 polyester fleece with 150g 3M™ Thinsulate™ insulation
- #Gi8606 palm lined
- #Gi9606 100% polyester pile lined
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips

COLOR (M - 2XL):

 BROWN

G79416

3M™ THINSULATE™ INSULATION LINED FULL GRAIN HI-VIS FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium hi-vis cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Reflective stripe on back of hand
- Leather knuckle straps and finger tips
- 100g 3M™ Thinsulate™ insulation

COLOR (M - XL):

 FLUORESCENT ORANGE

G69406

WOMEN'S 3M™ THINSULATE™ LINED COWGRAIN FITTERS GLOVE



3M
THINSULATE™
Insulation

- Premium cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Leather knuckle straps and finger tips
- Polyester fleece with 40g 3M™ Thinsulate™ insulation

COLOR (S - XL):

 CREAM

G34312

UNLINED LEATHER CHOPPER MITT



- 100% genuine leather
- Use #G33312 as liner (sold separately)

COLOR (L - 2XL):
 **TAN**


G33312

BRUSHED RAG WOOL LINED MITT



Use on their own or under a leather mitt for durability.

- 85% recycled wool, 15% nylon
- Use with #G34312 as a liner (sold separately)

COLOR (L - XL):
 **OATMEAL**

G35312

LEATHER ADJUSTABLE PILE LINED MITT



The traditional mitt elevated.

- 100% genuine leather
- 100% polyester pile lined
- Wrist tab with hook and loop closure for adjustability

COLORS (M - 2XL):
 **TAN**
 **BLACK**

G41412

SNOWMOBILE MITT



Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

COLOR (M - 2XL):
 **BLACK**

G40412

SNOWMOBILE GLOVE



Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp

COLOR (M - XL):
 **BLACK**

3M
THINSULATE™
Insulation

3M
THINSULATE™
Insulation

AGASSIZ COLD WEATHER GLOVE

NEW!

WG06

GLACIAL NAME, READY FOR THE NEXT ICE AGE

We named this glove for the glacial ice sheet that melted and created the basin that we now know as much of Manitoba, NW Ontario, North Dakota and Minnesota.

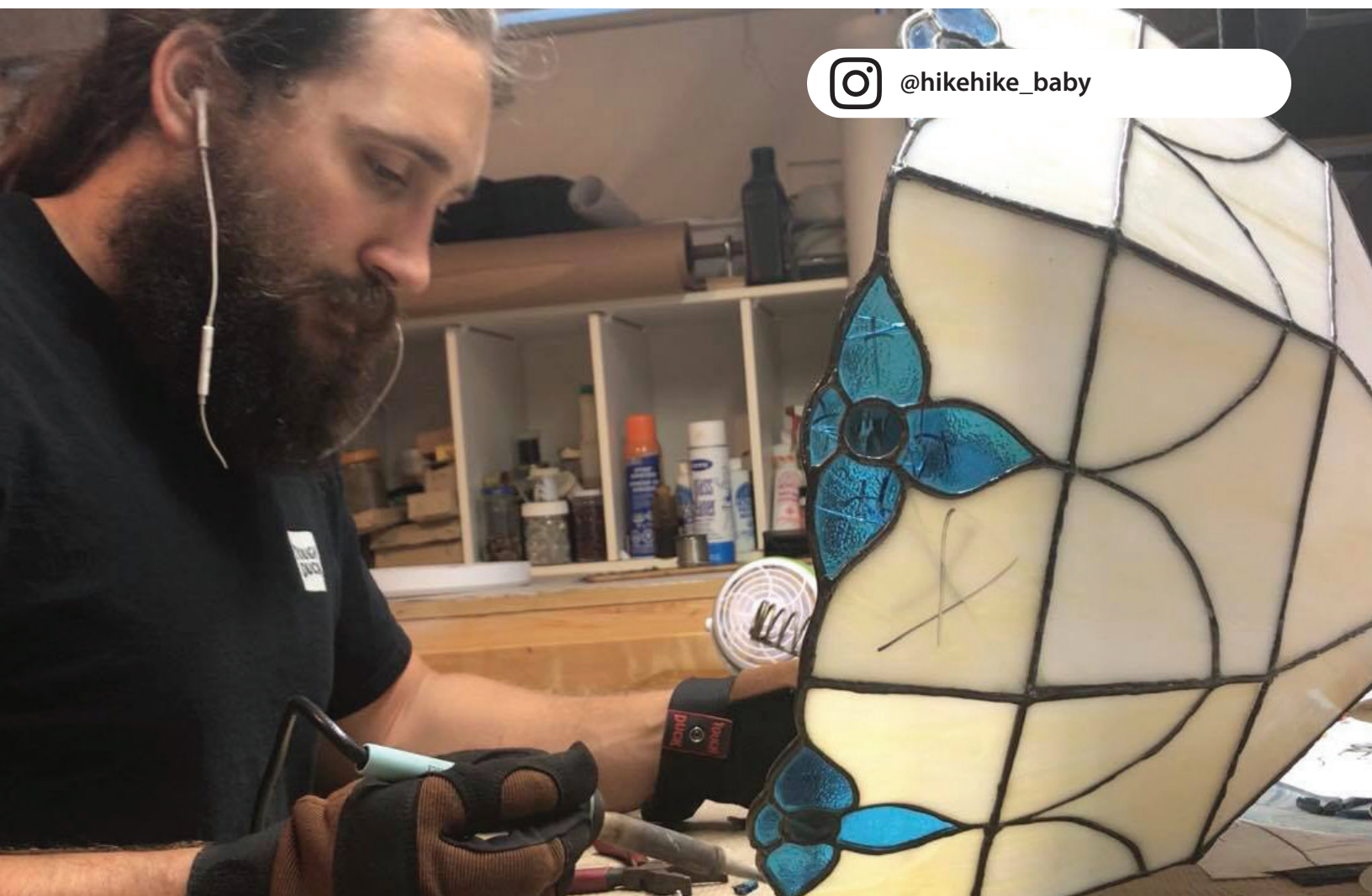
3M
THINSULATE™
Insulation

- Shell: 100% polyester 300D Poly Oxford with Teflon™ stain protection
- 150 g 3M™ Thinsulate™ insulation
- TPU waterproof breathable liner
- Rib knit storm cuff
- Wrist tab with hook and loop closure
- Fluorescent green reflective elements



COLOR (M - 2XL):

FLUORESCENT ORANGE



@hikehike_baby

PRECISION FIT GRIP GLOVE

WA34

GET A GRIP

Keep a grip on your tools and parts with these precision grip gloves. Protect your hands from unexpected rough edges without losing your sense of touch and dexterity.

- Synthetic leather palm with silicone pattern suregrip
- Polyester/spandex back
- Stretch fabric fourchettes for added movement/comfort
- Snap together at adjustable elastic cuffs
- Padded knuckles

COLORS (M - 2XL):

 **BROWN**

 **BLACK**



INSULATED PRECISION GLOVE

WA35

MAINTAIN YOUR ACCURACY NO MATTER THE WEATHER

When the weather turns bad, turn to these gloves. Waterproof, with a hook and loop adjustable elastic cuff and touchscreen compatible fingertips.

- PU palm patch
- 40 g Thinsulate™ lined
- Polyester/spandex back, terry cloth thumb back
- Waterproof/breathable liner
- Touchscreen compatible fingertips
- Adjustable elastic cuff with hook and loop closure and name label
- Reflective piping at knuckles
- Palm and finger tips reinforced with gripper fabric

COLOR (M - 2XL):

 **BLACK**



HI-VIS PRECISION GLOVE

WA33

PROTECT YOUR HANDS, ENHANCE YOUR VISIBILITY

These gloves don't just protect your hands, they add to your visibility on the job site.

- Synthetic suede palm with antislip PU palm patch
- Polyester/spandex back
- 40g Thinsulate™ lined, waterproof/breathable liner
- Touchscreen compatible fingertips
- Reflective elements: piping at knuckles; fabric at finger tips
- Adjustable elastic cuffs with reflective tab

COLOR (M - 2XL):

 **FLUORESCENT GREEN**



PACKABLE QUILTED GLOVE

KEEP THESE ALWAYS AT HAND

Our packable quilted gloves are highly compressible so you can keep a pair anywhere. You never know when you'll need them.

- Shell: 100% polyester
- Lining: 100% polyester
- Lightweight packable warmth with 60g Primaloft® gold insulation with Cross Core™
- Conductive touch screen material - perfect for multi-touch screens.

COLOR (M - 2XL):

■ BLACK



FLEECE NECK GAITER

PROTECT YOUR NECK

Get back to enjoying winter with our fleece neck gaiter.

- 100% polyester PrimaLoft® fleece
- Superior softness and comfort
- High warmth to weight ratio
- Quick dry

COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN



3-IN-1 FLEECE BALACLAVA

THREE WAYS TO STAY WARM!

This feature-packed balaclava is full of options for wear. Pull it on as an open face balaclava, a ski mask over your nose and mouth or as a neck gaiter.

- 100% polyester PrimaLoft® fleece
- Superior softness and comfort
- High warmth to weight ratio
- Quick dry

COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN



FLEECE BEANIE

OUR SLIM FLEECE POCKET HAT

Perfect for wearing under a helmet, hardhat or if you need a head covering but a knit cap is too much.

- 100% polyester PrimaLoft® fleece
- Superior softness and comfort
- High warmth to weight ratio
- Quick dry

COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN



WA26

TECHNICAL BALACLAVA

ONE PIECE PROTECTION

Designed both for protection and comfort, this balaclava can be worn as an open face balaclava or cover your nose and mouth with the windproof panel with breathing mesh.

- 85% polyester, 15% spandex shell
- Windproof polyester center panel with breathing mesh
- Reflective Tough Duck logo
- Quick dry and moisture wicking

COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN



WA31



TECHNICAL FACEMASK

PROTECT YOUR NECK AND TALK HOLE

Whenever feasible, one should always try to cover their face. Protect your face this winter, at work or on the powder.

- Double layer 85% polyester, 15% spandex
- Windproof neoprene panel with breathing perforations
- Soft hook and loop closure for adjustability
- Reflective piping at center panel
- Quick dry and moisture wicking



WA32



COLORS (ONE SIZE FITS MOST):

■ BLACK

■ FLUORESCENT GREEN

MULTIFUNCTION TUBULAR BANDANA

WA30

WEAR IT DOZENS OF WAYS

You can be a survivor of the work day or the trail. So many different ways to wear it - from a scarf to a headband. Keep one with you at all times.

- 100% polyester
- Silverplus® antimicrobial finish
- Tough Duck logo



COLORS (ONE SIZE FITS MOST):

-  CAMO
-  BLACK

HI-VIS MULTIFUNCTION TUBULAR BANDANA

WA29

ADAPTABLE BRIGHT MULTICLAVA

Be seen when out running or cycling or take it hiking and always have something bright on you in the backcountry.

- 100% polyester
- Bright color for visibility
- Tough Duck logo



COLORS (ONE SIZE FITS MOST):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN

AIRGLOW SAFETY ARM/LEG BANDS

NEW!

WA37

STRETCH BAND FOR EXTRA VISIBILITY

Slip these on when you need a little more visibility, grab a pair for your ankles and for your wrists. Perfect for late night dog walking or runners.

- 70% polyester, 30% spandex
- 2" premium elastic with segmented silver reflective stripe
- Hook and loop closure
- Provides extra visibility and comfort
- Sold in pairs



COLORS (ONE SIZE FITS MOST):

 FLUORESCENT GREEN

 BLACK

PLAID FUDD HAT

i16416

BE VEWVY QUIET

The favowite hat of sportsmen and wabbits ewevywhere.

- 95% polyester, 5% wool with faux fur trim ear flaps
- 100% polyester lined



COLORS (M - XL):

 RED PLAID

 GREY PLAID

AVIATOR HAT W/ RABBIT FUR

i16016

HERITAGE WARMTH (CANADA ONLY)

100% genuine rabbit fur is the ultimate in luxury and will keep you warm during the harshest Canadian winter.

- 100% polyester
- Genuine rabbit fur trim
- Lining: 100% cotton with 40g 3M™ Thinsulate™ insulation
- Snap up visor
- Fur trim ear flap with button closure
- Adjustable chin strap



COLOR (M - XL):
 **BLACK**

3M
THINSULATE™
Insulation

PLAID AVIATOR HAT

i15616

CLASSIC PLAID

Faux fur warmth. Plaid cool. Worn flaps down to keep your ears warm or flaps up for aerodynamics, you'll be stylin' in this classic aviator.

- 95% polyester, 5% wool
- Lining: 100% polyester with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Ear pocket trim
- Stitched up visor
- Adjustable chin strap



COLORS (M - XL):
 **RED PLAID**
 **GREY PLAID**

3M
THINSULATE™
Insulation

AVIATOR HAT

i15016

FLAPS UP OR DOWN IN BLACK AND BROWN

The ultimate cold weather hat. The side flaps can be worn up or down depending on what you're up to. It's made with durable premium cotton duck that provides wind protection. Faux fur trim provides added warmth.

- 100% premium cotton duck
- Lining: 100% cotton quilted with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Snapped up visor
- Ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap

COLORS (L - XL):

-  BROWN
-  BLACK



HI-VIS AVIATOR HAT

i15516

FLY HIGH WITH A HI-VIS AVIATOR

The perfect hat for any outdoor work! Its wind resistant hi-vis shell with reflective tape helps you be seen in any weather condition and its light weight Sherpa lining will keep you warm.

- 100% polyester
- Lining: 100% polyester with 40g of 3M™ Thinsulate™ insulation
- Reflective stripe trim
- Stitched up Sherpa trimmed visor
- Adjustable chin strap

COLORS (M - XL):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK



i25516

ACRYLIC 3 HOLE FACE MASK



Great for all cold weather activities - snowboarding, skiing, hunting, fishing and more.

- 100% acrylic knit

COLOR (ONE SIZE FITS MOST):
■ BLACK

i25616

ACRYLIC FLEECE LINED BALACLAVA



This knit full face cover balaclava is perfect for keeping your entire head and face warm during cold winter days.

- 100% acrylic knit
- Lining: 100% polyester solar fleece

COLOR (ONE SIZE FITS MOST):
■ BLACK

i36116

FX 40 BALACLAVA



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties

3M
THINSULATE™
Insulation

COLORS (ONE SIZE FITS MOST):
■ FLUORESCENT ORANGE
■ FLUORESCENT GREEN
■ BLACK

i26516

ACRYLIC FLEECE LINED HI-VIS BALACLAVA



Safety first. Maximum warmth with hard hat straps.

- 100% acrylic knit
- Lining: 100% polyester solar fleece
- Traditional balaclava style

COLORS (ONE SIZE FITS MOST):
■ FLUORESCENT ORANGE
■ FLUORESCENT GREEN

i25716

ACRYLIC NECK WARMER



Reliable and comfortable neck warmer for cold winter days.

- 100% acrylic knit
- Lining: 100% polyester fleece

COLOR (ONE SIZE FITS MOST):
■ BLACK

i35716

FX 40 NECK WARMER



3M
THINSULATE™
Insulation

Our warmest neck warmer. Keep it handy to battle the cold.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties

COLOR (ONE SIZE FITS MOST):
■ BLACK

WA17

CAMO TRUCKER CAP



That 70's hat. Vintage look with modern comfort.

- 100% polyester with mesh back
- Snap back closure
- Embroidered Tough Duck patch

COLOR (ONE SIZE FITS MOST):
■ CAMO

WA18

TOUGH DUCK LOGO BASEBALL CAP



If he'd seen it, Hall-of-Famer Yogi Berra might have said about this cap, "it's 90% comfort and the other half is style."

- 100% cotton
- Adjustable slide closure
- Embroidered tone on tone Tough Duck logo

COLOR (ONE SIZE FITS MOST):
■ BLACK

SA2831

REVERSIBLE SAFETY BEANIE



REVERSE

Keep this beanie on hand for all the harsh conditions winter can throw at you. Just like you, it's ready for work and play.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Reverses out to black



COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN



i35816

FX 40 KNIT CAP



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties



COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY
- CHARCOAL
- BLACK



i45816

ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE

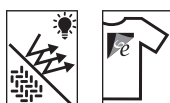


Our knit acrylic toque ensures you stay comfortable and warm when the temperatures drop. The reflective stripe allows you to be visible when working and playing outdoors.

- 100% acrylic knit
- 100% polyester fleece lined
- Reflective stripe trim

COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



i45916

CHUNKY KNIT WATCH CAP



Popularized by the U.S. Navy, the watch cap has kept heads warm for generations.

- 100% acrylic in 4" x 2" chunky knit

COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- CHARCOAL



POM POM TOQUE

WA14

YOU'LL LOVE THIS THROWBACK

This toque will really take you back. Vintage-inspired styling with the Tough Duck logo knit right into the toque matched with large pom pom.

- 100% acrylic knit
- Vintage styling



COLORS (ONE SIZE FITS MOST):

-  RED
-  CHARCOAL

TOUGH DUCK LOGO KNIT CAP

WA15

KINGS AND QUEENS STEP ASIDE

Classic watch cap fit with black-on-black raised rubber Tough Duck logo embellishment on the front.

- 100% acrylic knit with rubber logo



COLOR (ONE SIZE FITS MOST):

-  BLACK

BEANIE WATCH CAP

WA16

IMPROVED KNIT, CLASSIC FIT

From aircraft crews to undersea explorers, the watch cap has always topped off the look for bold adventurers. We've re-invented ours with an improved knit in a classic look and fit. Wear it rolled for a traditional look or unrolled for a relaxed slouch feel.

- 100% acrylic knit
- Traditional natural colors
- Embellishment friendly



COLORS (ONE SIZE FITS MOST):

-  RED MARL
-  FLUORESCENT ORANGE **[NEW]**
-  FLUORESCENT GREEN **[NEW]**
-  BROWN
-  OLIVE
-  MOSS

-  CAMO **[NEW]**
-  NAVY MARL **[NEW]**
-  OFF WHITE **[NEW]**
-  HEATHER GREY
-  BLACK MARL
-  CHARCOAL
-  BLACK



@cairob89



URBAN SAFETY KNIT CAP

WA28

BE A ONE PERSON FLASH MOB

These knit caps have a special reflective yarn in the knit that reacts with retroreflective properties to light. Perfect for late night walks.

- Acrylic knit with reflective yarns throughout.
- Wide cuff



COLORS (ONE SIZE FITS MOST):

-  FLUORESCENT ORANGE
-  FLUORESCENT GREEN
-  BLACK



REPLACEMENT FOAM KNEE PADS

i6v616

FOR TOUGH DUCK GARMENTS WITH KNEE PAD POCKETS

Protect your knees - they'll thank you!

- 100 % EVA
- Can be cut to size



COLOR (ONE SIZE FITS MOST):

-  BLACK



@bennobro



PRIMALOFT®



PrimaLoft®

Gold Insulation with Cross Core™ Technology

Conventional wisdom has always said that thicker is better. Never one to follow convention, PrimaLoft continues to push the limits of lightweight warmth with PrimaLoft® Gold Insulation with Cross Core™ Technology. Aerogel technology, the gold standard in lightweight thermal protection, is fused with PrimaLoft® Gold Insulation, the benchmark in performance synthetic insulation, to create a previously unattainable level of comfort and performance. For lightweight warmth and unwavering comfort, trust PrimaLoft® Gold Insulation with Cross Core™ Technology to take your outerwear to new heights.



Warmth
without
Bulk



Water
Resistant



Packable
& Lightweight



Superior
Softness



Cross Core™
Technology



35% Recycled
Content

PrimaLoft® Black Insulation

- 100% Post Consumer Recycled content

The PrimaLoft® family of insulations is widely regarded as the highest-performing on the market, offering comfort and protection in variable weather conditions. PrimaLoft® Black Insulation - 100% PCR is no different, offering the warmth, softness and lightweight comfort you expect to deliver performance you can feel. It's packed with everything you need to brave the elements. And best of all it contains 80%-post consumer recycled material.



Warmth
without
Bulk



Breathable



Packable



Lightweight



Superior
Softness



80% Recycled
Content



bluesign®
APPROVED

PrimaLoft® Performance Fabric Touch Series

The performance insulation experts at PrimaLoft know what it takes to provide comfort in any moment. Their material specialists have applied that expertise to the Performance Fabric Touch series, for unmatched softness to keep you warm, cozy and comfortable when it counts..



Soft
Hand-Feel



Clean
Finish



Thermally
Efficient



Fast
Drying



Breathable



Lightweight



FIXTURES

FOOTWEAR DISPLAY TOWER

FREE-STANDING DISPLAY TOWER

- Free standing footwear display tower
- Heavy duty steel construction
- High visibility design in a small footprint
- Holds 8 boots



PR111

FOOTWEAR SLATWALL DISPLAY

SLATWALL DISPLAY SHELF

- Fits standard slatwall panel
- Heavy duty steel construction
- Holds one boot



RETAIL DISPLAY CLIP

PH04

- 12 clips and hooks
- Perfect for displaying accessories on endcaps
- Steel hook for hanging (not shown)



PIPE STORE FIXTURES

PR SERIES

A GREAT STORE DISPLAY DOESN'T HAVE TO BE A PIPE DREAM



PR163
DOUBLE BAR ROLLING
RACK



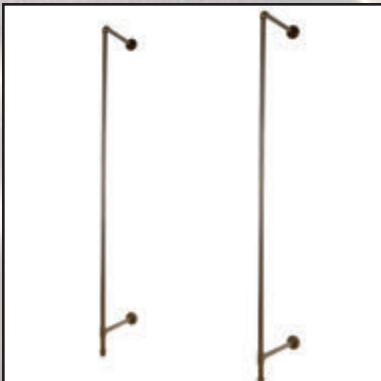
PS231
TOUGH DUCK LOGO
OPTIONAL SIGN
FOR PR163



PS232
"OUR STORY" ENGLISH
OPTIONAL SIGN
FOR PR163



PS233
"NOTRE HISTOIRE" FRENCH
OPTIONAL SIGN
FOR PR163



PR171
WALL OUTRIGGER
PAIR



PR174
WALL 48" HANGRAIL
WITH FACEOUTS



PR173
WALL
48" HANGRAIL



PR168
S-HOOK PANT AND
ACCESSORY HANGER

PR162
4-WAY ROLLING
RACK



CORRUGATED KNOCK DOWN FIXTURES

PR18x

PR181

6 HOOK CORRUGATED CARDBOARD KNOCK DOWN FIXTURE
(PERFECT FOR BEANIES, ETC)
FLAT DISPLAY SHELF
TWO LAYERS OF REPLENISHMENT BINS
PERFECT FOR SEASONAL DISPLAYS



PR182

4 HOOK CORRUGATED CARDBOARD KNOCK DOWN FIXTURE
(PERFECT FOR GLOVES, AVIATORS)
TWO LAYERS OF REPLENISHMENT BINS
PERFECT FOR SEASONAL DISPLAYS





CSA Z96 AT A GLANCE

CSA **CLASS 1**
LEVEL 2

CLASS 1

Lowest body coverage and good visibility.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with hi-vis or retroreflective stripes.

Provides 360° visibility.



CSA **CLASS 2**
LEVEL 2

CLASS 2

Moderate body coverage and better visibility.

Garment must cover the entire upper torso and be made of background material colored fluorescent orange, green or red.

Stripes must be of retroreflective or combined performance materials.

Provides 360° visibility.



CSA **CLASS 3**
LEVEL 2

CLASS 3

Substantial body coverage and best visibility.

Garment combines Class 2 requirements with the addition of stripes around the arms and legs.

Provides 360° visibility.



WITH



ANSI 107 AT-A-GLANCE

ANSI

**TYPE O
CLASS 1**

TYPE O — OFF-ROAD — CLASS 1

Workers not required by law to wear hi-vis apparel but may still work in an environment with moving equipment, vehicles and hazards.

Vehicle traffic traveling slower than Roadway speed.

Low volume of vehicle traffic.

Worker awareness focused on vehicle traffic.

Straightforward traffic pattern.

Provides 360° visibility.



ANSI

**TYPE R
CLASS 3**

TYPE R — ROADWAY — CLASS 2 & 3

Workers exposed to roadway traffic.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



ANSI

TYPE E

CLASS E — ENSEMBLE ITEMS

Additional garments that add to visibility.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



SIZE AND FIT GUIDE



MEN'S SIZE GUIDE

CHEST - Measure around the fullest part of your chest, just under your arms.

WAIST - Wrap tape around your natural waistline, or where you actually wear your pants.

INSEAM - Measure your length from the crotch to the bottom of the leg (without shoes on).

MEN'S FIT GUIDE (JACKETS, PARKAS, PANTS, BIB OVERALLS, COVERALLS)

NUMERIC	32	36	40	44	48	52	54	56	60
ALPHA	XS	S	M	L	XL	2XL	3XL	4XL	5XL
NECK	13-13½"	14-14½"	15-15½"	16-16½"	17-17½"	18-18½"	19-19½"	20-20½"	21-21½"
CHEST	32-34"	35-37"	38-40"	42-44"	46-48"	49-51"	52-54"	55-57"	58-60"
WAIST	26-28"	29-31"	32-34"	36-38"	40-42"	43-45"	46-48"	49-51"	52-54"

HEADWEAR FIT GUIDE (MEASURE AROUND YOUR HEAD WHERE YOUR HAT WILL BE WORN)

ALPHA	M	L	XL
HEAD	21 7⁄8-22 1⁄2"	22 5⁄8-23 3⁄8"	23 1⁄2-23 7⁄8"



WOMEN'S SIZE GUIDE

CHEST - Measure around the fullest part of your chest, just under your arms.

WAIST - Wrap tape around your natural waistline, or where you actually wear your pants.

HIP - Stand with your heels together and measure around the fullest part of your hips.

WOMEN'S FIT GUIDE (JACKETS, PARKAS, ALPHA SIZED PANTS, BIB OVERALLS, COVERALLS)

ALPHA	XS	S	M	L	XL	2XL
CHEST	33-34"	35-36"	37-39"	40-42"	43-46"	47-50"
WAIST	24-25"	26-27"	28-30"	31-33"	34-37"	38-41"
HIP	34-35"	36-37"	38-40"	41-43"	44-47"	48-51"

WOMEN'S FIT GUIDE (NUMERIC SIZED PANTS)

SIZE	0	2	4	6	8	10	12	14	16	18
WAIST	28-29"	29-30"	30-31"	31-32"	32-33"	33-34"	34½-35½"	36-37"	37½-38½"	39½-40½"
HIP	34-35"	35-36"	36-37"	37-38"	38-39"	39-40"	40½-41½"	42-43"	43½-44½"	45½-46½"

WOMEN'S SIZE GUIDE FOR UNISEX STYLES

The best way to determine what men's size will fit you best is to match your chest measurement to the men's on the chart below. It's important to note that the sleeve length and legs might be a bit longer and require you to have them shortened.

WOMEN'S FIT GUIDE FOR UNISEX STYLES

NUMERIC	32	36	40	44	48
MEN'S ALPHA	XS	S	M	L	XL
MEN'S CHEST	32-34"	35-37"	38-40"	42-44"	46-48"
MEN'S WAIST	26-28"	29-31"	32-34"	36-38"	40-42"
WOMEN'S CHEST	35-36"	37-39"	40-42"	43-46"	47-50"
WOMEN'S WAIST	26"-27"	28-30"	31-33"	34-37"	38-41"

GLOVE SIZE GUIDE

Measure across the palm of your dominant hand, laid flat, fingers together, below the knuckles.

Reference the chart below to find your glove size.

SIZE GUIDE

HAND WIDTH

8-9cm (3.25-3.5")

9-10cm (3.5-4")

10-11.25cm (4-4.5")

11.25-13.5cm/4.5-5.25"

SIZE

M

L

XL

2XL

BOOT SIZE GUIDE

Stand on a piece of paper wearing the socks you would normally wear, make a mark at your heel and another at the tip of your longest toe. Measure between these marks.

Reference the chart below to find your boot size.

SIZE GUIDE

MEASUREMENT

23.5cm

24cm

24.5cm

25cm

25.5cm

26cm

SIZE

4

5

6

7

7½

8

MEASUREMENT

26.5cm

27cm

27.5cm

28cm

28.5cm

29cm

SIZE

8½

9

9½

10

10½

11

MEASUREMENT

30cm

31cm

32cm

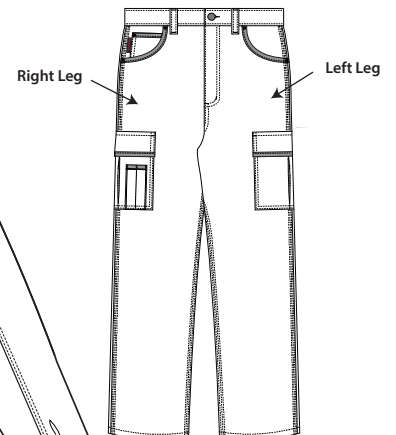
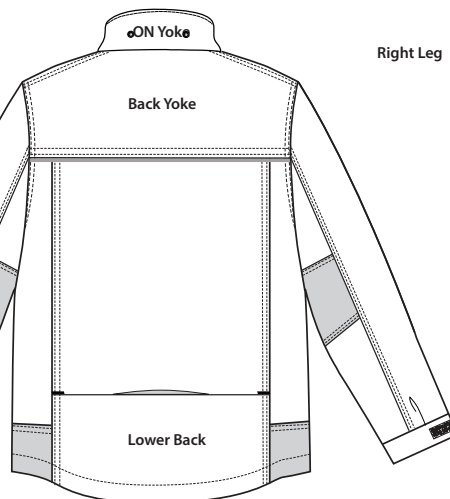
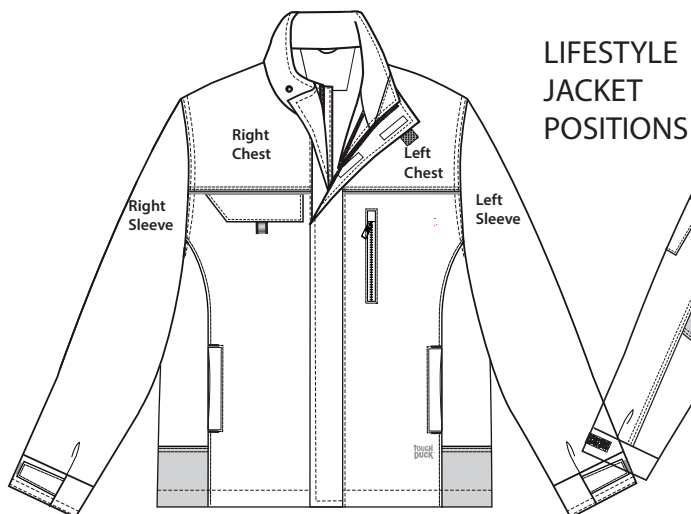
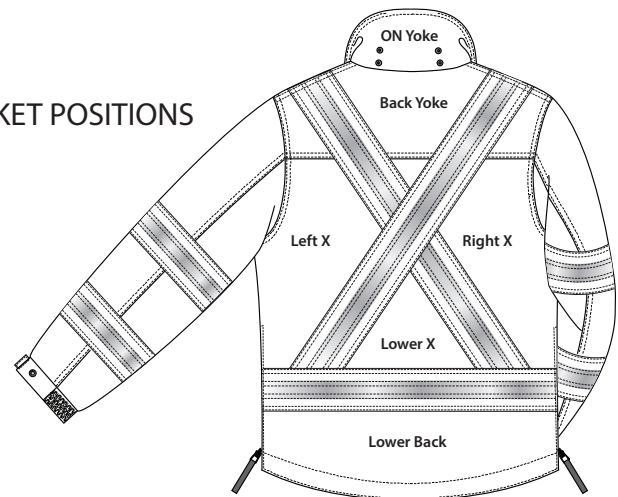
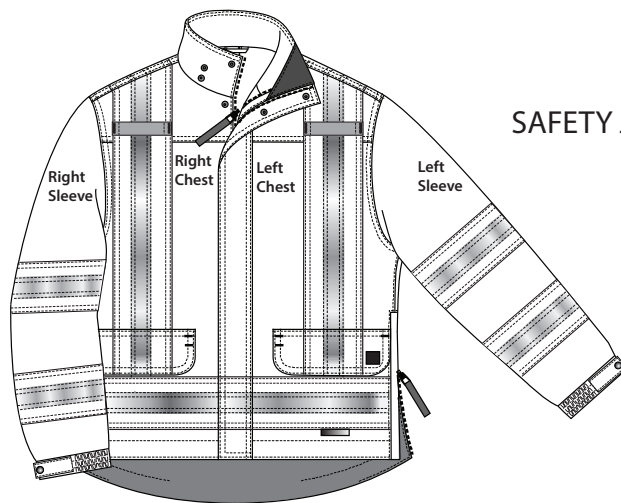
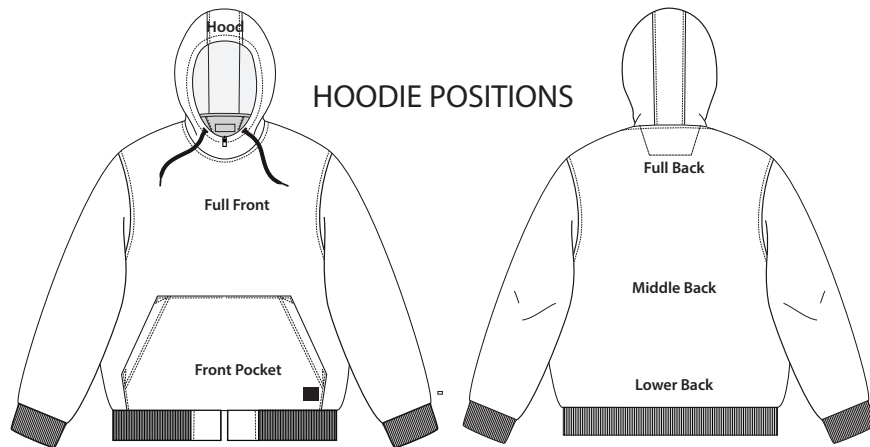
SIZE

12

13

14

Embellishment Positions









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