

#### 300D POLY OXFORD SHELL

Our best-selling hi-vis jacket with reflective tape is extremely versatile and functional. It's unequaled when it comes to quality and is warm enough for the coldest of winters. This interchangeable jacket can be worn in all seasons whether you wear the vest, liner or combine all the pieces together.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing (shell/liner)
- Storm flap with snap closure over front nylon zipper
- Black cuffs and hemline for hiding dirt (except solid orange)
- Removable hi-vis liner (reverses to black) with zip-off sleeves
- 2 microphone loops (shell/liner)
- Multi-pocket (shell/liner)
- ID pocket with hook and loop closure (shell/liner)
- Quick-release hard hat hood
- Embroidery zipper (shell)









COLORS (XXS - 7XL, MT - 5XLT):



FLUORESCENT GREEN

**BLACK** 

SOLID ORANGE (XXS - 5XL, MT - 3XLT)























### SAFETY DOWN FILLED PARKA

IEW! SJ39

#### 300D WATERPROOF/BREATHABLE RIPSTOP

This is the ultimate safety parka. We pulled out all the stops to make our warmest parka yet. Every feature is purposeful in its incorporation, from the combination down and feather fill, to the inclusion of storm cuffs, an inside draw cord and integrated snow skirt to keep out even the coldest of winters.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² with durable water resistant and antifreeze finishes
- Fill: 80% down, 20% feather insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Sherpa-lined inner collar
- Snap-off hood
- Integrated snow skirt
- Inside drawcord
- Storm cuffs
- Heavy duty hip zippers for easy access Welded chest zipper with reflective trim
- Multi pocket design
- Clear ID pocket on the sleeve
- Microphone loops



COLORS (XS - 5XL):





**BLACK** 





















#### 300D POLY OXFORD

This hi-vis parka can handle the cold weather from any region of the Great White North. A perfect parka for those on a road crew or a construction site. The quick release hood can accommodate a hard hat.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast
- Black cuffs and hemline for hiding dirt
- Quick-release hard hat hood
- Dual microphone loops
- ID pocket with loss-proof flap
- Storm flap with snap closure over 2-way nylon zipper
- Rib knit storm cuffs





















### 3-IN-1 SAFETY BOMBER

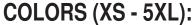
#### 300D POLY OXFORD

This hi-vis bomber jacket has been around for a long time and is also known as our beer belly jacket. A unique feature of this jacket is that both it and the removable fleece liner have reflective tape. If you get hot, you can still be compliant on the job site!

- 300D Poly Oxford with PU coating and antifreeze finish Lining: 300g antipill polyester fleece 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hood (shell)
- Storm flap with snap closure over front nylon zipper
- Elastic waist
- Dual entry pockets
- Adjustable cuffs
- Embroidery zipper (shell)
- Black cuffs and hemline for hiding dirt

## **S413**































**SAFETY BOMBER** 

**SJ20** 

300D WATERPROOF/BREATHABLE RIPSTOP

This hi-vis parka is made from durable waterproof breathable Ripstop material. It features a quick release hood to keep out the elements. It makes a great embellishment piece.

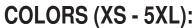
- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr²
- Lining: 3M<sup>™</sup> Thinsulate<sup>™</sup> quilted to 100% polyester
- Quick release hood
- Microphone loops
- Welded chest zipper with reflective trim
- Multi-pocket design
- Adjustable elastic at cuff







































**S187** 

300D WATERPROOF/BREATHABLE RIPSTOP

This versatile 4-in-1 jacket offers a removable liner that reverses to black. The Ripstop fabric is waterproof and breathable so it will keep you warm and dry on the job site.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- Lining: Removable hi-vis liner (reverses to black) with quilted 3.5 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast
- Quick release hard hat hood with hidden snaps
- Multi-pocket (shell/liner)
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Welded chest and sleeve zippers with reflective trim
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops
- Embroidery access zipper (shell)









#### COLORS (XS - 5XL):





**BLACK** 

























### FLEECE LINED SAFETY JACKET

**S245** 

300D WATERPROOF/BREATHABLE RIPSTOP

A midweight jacket that addresses the need for transitional outerwear gives you warmth without being too heavy. This hi-vis jacket provides lots of versatility and is a great layering piece that will keep you dry and cool.

- 100% polyester 300D Ripstop, Waterproof/Breathable coating 5000/5000 MVP/24hr<sup>2</sup> and taped seams and antifreeze finish
- Body Lining: 100% polyester fleece body
- Sleeve Lining: Quilted 4 oz polyester antipill polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fleece-lined hood
- Welded chest zipper with reflective trim
- Multi-pocket design
- Storm flap with snap closure over front nylon zipper
- Tear-drop sleeve cuffs to protect hands from the elements
- Rib knit storm cuffs









#### COLORS (XS - 5XL, MT-3XLT):



































### 300D WATERPROOF/BREATHABLE RIPSTOP

This hi-vis shell is full of features. The Ripstop fabric is waterproof and breathable allowing you to stay dry and comfortable.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr<sup>2</sup> and antifreeze finish
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- · Quick release hard hat hood with hidden snaps
- Multi-pocket
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Welded chest and sleeve zippers with reflective trim
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops



COLORS (XS - 4XL):





























### REVERSIBLE INSULATED SAFETY JACKET

**SJ29** 

### 300D WATERPROOF/BREATHABLE RIPSTOP

This versatile jacket reverses to black. The Ripstop fabric is waterproof and breathable allowing you to stay dry and comfortable.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr<sup>2</sup> and antifreeze finish
- Lining: quilted 5 oz polyester insulation
- Reverses to black
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Multi-pocket
- Inside pockets
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops





COLOR (XS - 4XL):

FLUORESCENT GREEN



















### 300D WATERPROOF/BREATHABLE RIPSTOP

Classic design meets classic comfort. This bomber combines a waterproof breathable shell with the added warmth of cozy Sherpa in the collar and upper half back of the body.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr<sup>2</sup> with antifreeze coating
- Lining: upper lined with 100% polyester Sherpa, lower 100% quilted 4 oz polyester 3M™ Scotchlite™ Reflective Material with 4" contrast
- backing
- Front heavy-duty nylon zipper
- Rib knit waist and cuffs
- Multi-pocket design
- Chest pocket with snap
- Inside security pocket



COLORS (XS - 5XL):



FLUORESCENT GREEN

**BLACK** 























### **REVERSIBLE SAFETY JACKET**

**SJ27** 

### 300D RIPSTOP WITH WATER REPELLENT FINISH REVERSES TO QUILTED

The ideal combination for work or play. Hi-vis safety jacket reverses to a streetwise quilted jacket. Lightweight yet warm, the water repellent finish will protect you from the elements. You'll love this multipurpose jacket.

- 100% polyester 300D Ripstop with PU membrane, antifreeze finish and durable water repellent finish reverses to 100% quilted polyester
- Lining: quilted 4 oz polyester insulation
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Front heavy-duty nylon zipper
- Multi-pockét design
- Welded chest zipper with reflective trim on hi-vis side
- Embroidery zipper concealed under reflective material





COLORS (XS - 5XL):





BLACK





















### **FLEX SAFETY JACKET**

#### 100% POLYESTER

Unrivalled flex and ease of movement sets this safety jacket apart from its peers. When movement and warmth are a necessity, put this jacket on.

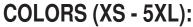
- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr $^{2}$  and durable water repellent finish Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast
- Welded chest zipper with reflective trim
- Quick release hood
- Snow cuffs to keep out the cold
- Multi-pocket







































### **DUCK SAFETY PARKA**

### PREMIUM COTTON DUCK

Building on our heritage of cotton duck Hydro Parkas, this parka will keep you warm and stand up to the toughest conditions. Ideal for people who work outside and need to be

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: quilted 6 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve











**ORANGE**<sup>†</sup>































### **CAMO FLEX DUCK SAFETY PARKA**

**SJ34** 

#### FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

Just because you have to wear enhanced-vis on the job site doesn't mean you're limited to black or navy. Our heritage is duck Hydro Parkas, this one adds reflective tape, a green camo pattern and a water repellent finish to make it all new.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: quilted 6 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast
- Quick-release hard hat hood with adjustable snaps
- Front heavy-duty nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve





COLOR (XS - 5XL): ■ GREEN CAMO



















### **DUCK SAFETY BOMBER**

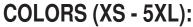
## **SJ25**

### PREMIUM COTTON DUCK

This enhanced safety bomber is the perfect jacket for all conditions and work environments. Comfortable with excellent freedom of movement, you'll love the multi pocket design and the removable hood. Insulated for warmth, this bomber jacket will keep you visible to others and comfortable all day long.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast
- Front heavy-duty nylon zipper
- Quick release hood
- Multi pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with tricot lining
- Knit storm cuffs and hem





































### **CAMO FLEX DUCK SAFETY BOMBER**



**SJ32** 

### FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

This enhanced-vis camo safety bomber treats you with outstanding range of motion and features all over including pockets everywhere you look. It's comfortable, rugged and warm all day long.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
  Lining: Quilted 6 oz polyester insulation
  3M™ Scotchlite™ Reflective Material with 4" contrast

- Front heavy-duty nylon zipper
- Quick release hood
- Multi pocket design
- Chest pocket with pencil pocket
- Inside security pocket
- Front pouch pocket with tricot lining
- Knit storm cuffs and hem





COLOR (XS - 5XL): ■ GREEN CAMO

















### **DUCK SAFETY JACKET**

### PREMIUM COTTON DUCK

Some people say this jacket is tough as hell. It's warm, sturdy and can handle anything you put it through. It has many similar aspects to our Cotton Duck Safety Parka (S157) in a jacket length.

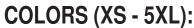
- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation  $3M^{TM}$  Scotchlite $^{TM}$  Reflective Material with 4" contrast
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve











































### **CAMO FLEX DUCK SAFETY JACKET**

**SJ33** 

#### FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

Make a statement with our enhanced-vis camo program. This jacket is as hard-wearing as it is warm. Perfect for drivers and equipment operators who like a short jacket.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast
- Storm flap with hook and loop closure over front heavy duty nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve





COLOR (XS - 5XL): ■ GREEN CAMO

















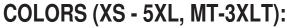


### **QUILTED POLYESTER**

Your everyday work jacket converted into a hi-vis safety jacket. This freezer jacket provides the wearer with free range of movement and is great for layering. Known as the Canadian uniform, it's one of our best sellers. You can't go wrong here.

- 100% polyester
- Lining: 100% quilted polyester 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and cuffs
- Front YKK® zipper
- Rib knit back armhole gussets
- Drop back







**FLUORESCENT GREEN** 

**BLACK** 

















### 1/4 ZIP SAFETY PULLOVER

#### **ANTI-PILL POLYESTER**

This easy-wearing pullover makes a great layering piece or stands alone. It features a media pocket inside the kangaroo front pouch pocket so your phone doesn't slide out.

- 100% anti-pill polyester fleece with durable water repellent finish
- 2" segmented reflective heat transfer material with 4" contrast backing
- ¼ front nylon zipper
- Kangaroo pouch pocket with inside media pocket
- Rib knit waist and cuffs
- Machine washable

#### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- **BLACK**



















**SJ19** 

# UNLINED SAFETY HOODIE

#### ANTI-PILL POLYESTER FLEECE

A perfect layering piece for the job site that's strong and rugged. This hoodie is very comfortable and comes with an anti-pill finish and has quick release everything!

- 100% anti-pill polyester fleece with durable water repellent finish
- Full front nylon zipper
- Quick release hood
- Rib knit cuffs and waist
- Lower pouch pockets
- Machine washable

#### COLORS (XS - 5XL):

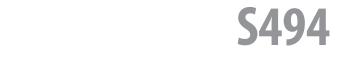
- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- GREY [NEW!]
- BLACK

























### **INSULATED SAFETY HOODIE**

**S474** 

3M Scotchlite™

#### ANTI-PILL POLYESTER FLEECE

A strong and rugged hoodie with reflective tape that's still comfortable. A perfect layering piece that's insulated for extra warmth making it perfect for the job site.

- 100% anti-pill polyester fleece and durable water repellent finish
- Lining 100% polyester
- Insulation 100% polyester
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick-release hood
- Rib knit waist and cuffs
- Lower pouch pockets
- Machine washable



## COLOR (XS - 5XL):





### THERMAL LINED SAFETY HOODIE

**SJ16** 

#### ANTI-PILL POLYESTER

You need to be versatile on the job site and this hoodie is no different. A perfect layering piece that's insulated for extra warmth making it a great addition to your work uniform.

- 100% polyester fleece with an anti-pill finish
- Lining: 180g 100% polyester thermal knit
- 2" segmented reflective heat transfer material with 4" contrast backing
- Quick release hood
- Full front nylon zipper
- Security chest pocket with zipper
- · Two lower pouch pockets with inside media pocket
- Rib knit waist and cuffs
- Machine washable

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE<sup>†</sup>

FLUORESCENT GREEN

**BLACK** 











### **INSULATED RIPSTOP SAFETY OVERALL**

**S876** 

#### 300D WATERPROOF/BREATHABLE RIPSTOP

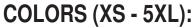
If your job site requires you to stay warm and dry this overall is the perfect fit for you. It will provide you with the warmth and comfort you need with the added benefit of being waterproof and breathable. The drop down hem allows for an extra 3" for those who need more length.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and antifreeze finish
- Lining: Quilted 6 oz polyester insulation Taped seams, Waterproof/ Breathable
- 3M™ Scotchlite™ Reflective Material with 4" contrast
- Welded waterproof chest zippers with reflective tape
- Zip-to-the-hip nylon zippers and adjustable shoulder
- Chest and pencil pocket
- Hammer loop and ruler pocket
- Back elastic waist
- Turned under hem allows for 3" tall extension
- Black contrast hemline hides dirt































### INSULATED POLY OXFORD SAFETY OVERALL

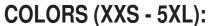
#### 300D POLY OXFORD

Our bestselling overall is built to not only help keep you warm but to provide the comfort and ease of movement you need on the job site to maximize your performance. The drop down hem allows for an extra 3" for those who need more length.

- 300D Poly Oxford with PU coating and antifreeze finish Lining: 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black leg bottoms for hiding dirt
- Zip-to-the-hip nylon zippers
- Hammer loop plus ruler pocket
- Elasticized back waist
- Fly front over 2-way nylon zipper Turned under hem allows for 3" tall extension



3M | Scotchlite™







**BLACK** 

SOLID ORANGE<sup>†</sup>





















### SAFETY BIB WITH FLEX FABRIC



**SB06** 

#### 100% POLYESTER FLEX FABRIC

Designed for those in trades that require freedom of movement while not compromising visibility and safety. Go ahead and swing, bend and stretch without constriction with this flex safety bib.

- 100% polyester with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² and durable water repellent finish

- Upper Bib Lining: 100% polyester fleece Lower Body Lining: quilted 6 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Adjustable shoulder straps
- Welded zipper with reflective trim
- Side zipper
- Multi-pocket
- Boot zippers at bottom hem
- Turned under hem allows for 3" tall extension





### COLORS (XS - 5XL):





























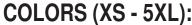


### POLY/COTTON TWILL

Bright, but not fluorescent these unlined overalls are light weight and ideal for warm weather. Their heavy duty construction will work the job site as hard as you.

- 65% polyester 35% cotton twill 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Chest media pocket with flap
- Ruler pocket and hammer loop
- Front and rear pockets
- Adjustable shoulder straps
- Double needle stitching on reflective tape
- Storm flap over front nylon zipper





























### **INSULATED SAFETY OVERALL**

**S757** 

### PREMIUM COTTON DUCK

Are you looking for a heavy duty overall that will keep you warm and safe? Our 100% premium cotton duck overalls can do just that. They're perfect for those who do jobs like providing road side assistance and moving snow.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation  $3M^{TM}$  Scotchlite $^{TM}$  Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps





COLORS (XS - 5XL):





























### **CAMO FLEX DUCK SAFETY OVERALL**



**SB03** 

#### FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

This bib is an integral part of our enhanced-vis camo program. Water repellent and stretches with you, it's a novel new take on non-fluorescent safety gear.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- Lining: Quilted 6 oz polyester insulation 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps







COLOR (XS - 5XL): ■ GREEN CAMO















### INSULATED SAFETY COVERALL

**S787** 

#### PREMIUM COTTON DUCK

These hi-vis insulated coveralls are built for those who want to stay warm all day long. They're also made with convenience in mind. The ankle-to-hip brass zippers and a center front 2-way zipper makes getting these on and off super-fast and easy.

- 100% premium 6 oz cotton duck with durable water repellent finish
- Lining: 6 oz 100% Polyester
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast
- Center front 2-way brass zipper for easy entry
- Zip-to-the-hip brass zippers
- Center front storm flap with snap closure
- Multi pocket design

### COLORS (XS - 5XL):



















## UNLINED SAFETY COVERALL

#### POLY/COTTON

These coveralls work year-round like you. Light weight with a two-way front zipper, pass through pockets and adjustable snap cuffs and leg openings these coveralls are built with comfort and convenience in mind. If your job site is inside these will be the perfect fit for you.

- 65% polyester, 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast
- Upper chest pockets with hook and loop closure flaps
- Storm flap over center front 2-way nylon zipper
- Adjustable snap cuffs and leg openings
- Side openings at hip for easy access to underlayers
- Action back with back elastic waist

#### COLORS (XS - 5XL):













### RIPSTOP TECHNICAL SNOW PANT



**SP08** 

### 100% POLYESTER RIPSTOP

Safety, warmth and resilience are the hallmarks of this snow pant. Secure pockets everywhere you need them.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr² with durable water repellent finish Lining: Quilted 6 oz polyester insulation 3M<sup>TM</sup> Scotchlite<sup>TM</sup> Reflective Material with 4" contrast

- Adjustable waistband with belt loops Front zipper with snap closure
- Welded zipper with reflective trim on pockets Front, back and lower cargo pockets

### COLORS (XS - 5XL):





\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



















### SAFETY PULL-ON PANT

#### POLYESTER TRICOT

A light weight pant that's easy to slip on and off for those entering and leaving a job site. CSA and ANSI compliant when worn with Class 2 top with armbands.

- 100% polyester tricot
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Lightweight and comfortable
- Elasticized waistband with drawstring
- Two side pockets
- Adjustable snaps at hem

## COLOR (XS - 5XL): FLUORESCENT ORANGE<sup>†</sup>





\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS







### **INSULATED SAFETY PULL-ON PANT**

#### 300D POLY OXFORD

The everyday snow pant with reflective tape. These hi-vis insulated pants are easy to pull on and off and perfect for those who need to be seen when doing things like shoveling snow.

- 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 4 oz Polyfill
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Pull-on pant with side pockets
- Inside drawstring waist
- Ankle to mid calf snap closure to allow for boots

## COLOR (XS - 5XL):















3M | Scotchlite



### SAFETY CARGO WORK PANT

### POLY/COTTON

Cargo pants made for mining. These solid orange pants are Ontario Mining Association compliant and are CSA and ANSI compliant when worn with Class 2 top with armbands.

- 9 oz 62% polyester and 38% cotton blend
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two side cargo pockets
- Seven belt loops
- Machine washable

WAIST											
_	28	30	32	34	36	38	40	42	44	46	
30 32 INSEAM			•			•			•		
32 <b>AM</b>			•	•		•	•		•	•	
34				•	•	•	•				
-									l	L	

#### **COLOR:**







\* COMPLIANT WHEN WORN WITH **CLASS 2 TOP WITH ARMBANDS** 







## **SP01**



### **SAFETY CARGO UTILITY PANT**

### POLY/COTTON

No matter if you're working inside or out these twill cargo pants with reflective tape are perfect for those doing deliveries or part of a construction crew. A great item to pair with a hoodie.

- 8 oz 65% polyester, 35% cotton 3M $^{\text{TM}}$  Scotchlite $^{\text{TM}}$  Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable

	WAIST									
_	28	30	32	34	36	38	40	42	44	
30 32 <b>INSEAM</b>			•		•			•		
32 <b>AM</b>			•					•		
34				•		•	•			

**COLORS: NAVY** 













**S607** 



### **CAMO FLEX DUCK SAFETY CARGO UTILITY PANT**

**SP04** 

3M Scotchlite

**SP03** 

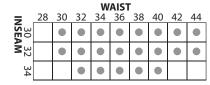
### FLEX DUCK BLEND WITH DURABLE WATER REPELLENT FINISH

Enhanced-vis sensibility with camo "cool." You'll love the stretch comfort of these cargo pants with seven belt loops to make sure you're not propagating crack.

- 98% cotton 2% spandex Flex Duck blend with durable water repellent finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- Seven belt loops
- Machine washable

#### **COLOR:**



















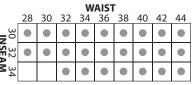
### FLEX TWILL SAFETY CARGO PANT

### 98% COTTON, 2% SPANDEX FLEX TWILL BLEND

Our best-selling Flex Twill cargo pant now comes in a safety version. Pockets right where you need them and perfect amount of stretch to comfortably move with you.

- 98% cotton, 2% spandex Flex Twill blend
- Reflective material at bottom hem
- Pockets and trim with heavy duty reinforcement
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- Seven belt loops

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### 4-WAY STRETCH CARGO PANT

#### 100% POLYESTER WITH 4-WAY STRETCH

Enjoy an unrestricted range of motion and comfort with these stretch safety cargo pants.

- 100% polyester fabric with 4-way stretch capability
- UPF 50 (ultraviolet protection factor)
- Designed with highly abrasion resistant finish 2" reflective heat transfer on legs and pockets Mesh inserts for ventilation and comfort

- Side elastic
- Multipocket design
- Snip-to-fit hem cut to your inseam

### COLOR (XS - 5XL):

**FLUORESCENT ORANGE** 

**FLUORESCENT GREEN** 

**BLACK** 

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



















#### POLYESTER MICRO MESH

Wick away sweat while being compliant on the job site in this short sleeve micro mesh t-shirt.

- 100% polyester micro mesh with wicking treatment Reflective material with 4" contrast backing
- Chest pocket

### COLORS (XS - 7XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- NAVY (XS 5XL) [NEW!]
- **BLACK**







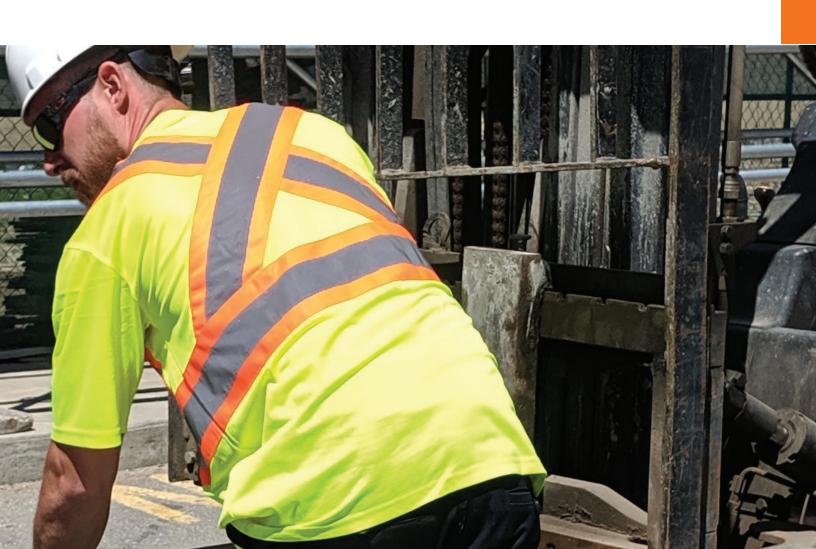












### S/S SAFETY T-SHIRT

**ST07** 

**ST08** 

#### POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

Stay cool and safe with this short sleeve birdseye mesh shirt. Features a practical chest pocket.

- 100% polyester birdseye mesh with wicking treatment
- Heat transfer segmented reflective striping
- Chest pocket

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

NAVY [NEW!]

BLACK













## L/S SAFETY T-SHIRT

POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

A long sleeve version of our practical birdseye mesh shirt. Left chest has a handy pocket.

- 100% polyester birdseye mesh with wicking treatment
- Heat transfer segmented reflective striping
- Chest pocket

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

NAVY [NEW!]











### S/S SAFETY T- SHIRT

**ST09** 

#### POLYESTER MICRO MESH W/ARMBAND

This premium polyester micro mesh shirt features a wicking treatment to keep you dry. It makes a great screen printing piece.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

NAVY [NEW!]

**BLACK** 

















## L/S SAFETY T-SHIRT

### POLYESTER MICRO MESH W/ARMBAND

Our long sleeve polyester micro mesh shirt with wicking treatment. It has an embellishment friendly design that makes it a great piece for logo placement.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

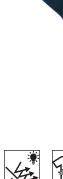
NAVY [NEW!]

















### **SLEEVELESS SAFETY T-SHIRT**

**ST15** 

100% POLYESTER JERSEY W/ SEGMENTED STRIPES

Our sleeveless summer safety shirt. Made of lightweight, soft, easy-to-wear polyester jersey with comfortable retroreflective striping.

- 100% 180 gsm weight polyester jersey
- Heat transfer segmented reflective striping
- Chest pocket

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

NAVY [NEW!]

BLACK













## S/S SAFETY T-SHIRT

100% POLYESTER JERSEY W/ SEGMENTED STRIPES

The perfect summer safety shirt. Made of lightweight, soft, easy-to-wear polyester jersey with comfortable retroreflective striping.

- 100% 180 gsm weight polyester jersey
- Heat transfer segmented reflective striping
- Chest pocket

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

NAVY [NEW!]













### L/S SAFETY T-SHIRT

# **ST21**

### **100% COTTON**

Soft and breathable cotton make this long sleeve safety tee a winner.

- 100% cotton
- Comfortable fit and naturally breathable Retroreflective tape on front, back and sleeves Rib knit collar and cuff

# COLORS (XS - 5XL): ORANGE





YELLOW



**NAVY** 























### S/S SAFETY T-SHIRT

#### **100% COTTON**

Slip this on when you need the softness and breathability of cotton.

- 100% cotton
- Comfortable fit and naturally breathable
- Retroreflective tape on front, back and sleeves
- Rib knit collar

#### COLORS (XS - 5XL):

ORANGE

YELLOW

NAVY [NEW!]

BLACK

















# **ST11**



### S/S SAFETY POLO SHIRT

#### 100% POLYESTER BIRDSEYE

Never be mistaken for one of your crew on the job site again. This polo is great for foremen, supervisors or anyone who wants a next level professional look.

- 100% polyester birdseye with wicking treatment
- Reflective material
- Chest pocket
- Tipped collar design

#### COLORS (XS - 5XL):

FLUORESCENT ORANGE

FLUORESCENT GREEN

NAVY [NEW!]

BLACK









**ST17** 



### **SAFETY RAIN JACKET**

# **S372**

3M | Scotchlite

#### 300D WATERPROOF BREATHABLE RIPSTOP

Built to withstand the toughest of downpours this safety rain jacket is a companion piece to the \$374 pant.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr<sup>2</sup> and antifreeze finish
- Body Lining: mesh on body
- Sleeve Lining: 100% polyester sleeves and hood 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed with rear vents for breathability
- Multi-pocket design
- Quick-release hard hat hood
- Dual fly front for moisture protection
- Chest pocket with flap and lower hidden pockets
- Adjustable cuffs

#### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- **FLUORESCENT GREEN**
- **BLACK**























#### 300D WATERPROOF BREATHABLE RIPSTOP

Pull on pants that are a companion piece to our S372 Safety Rain Jacket. They're built to withstand the toughest of downpours and have pass through pockets for your convenience.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr<sup>2</sup> and antifreeze finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed
- Moisture diversion design on pass-through pockets
- Elasticized waist with drawstring
- Adjustable leg openings

#### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- **FLUORESCENT GREEN**
- **BLACK**



























### **PACKABLE SAFETY RAIN JACKET**

WATERPROOF/BREATHABLE RIPSTOP

We've married practical technology with the need for a reflective and waterproof safety jacket that's packable. Compact and light weight this jacket is ready to work when you need it and won't take up much room in the truck if you don't. Pair with our SP02 Hi-Vis Packable Rain Pant.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Waterproof Breathable taped seams
- Packs into its own pocket
- Quick-release hood
- Adjustable sleeve cuffs
- Segmented reflective material with 4" contrast

#### **COLORS:**

- FLUORESCENT ORANGE (S 3XL)
- FLUORESCENT GREEN (S 3XL)
- BLACK (XS 5XL)











**SJ05** 

### **PACKABLE SAFETY RAIN PANT**

### WATERPROOF/BREATHABLE RIPSTOP

This packable rain pant goes with you. It tucks into an area smaller than a junior football. Simply unpack for an unrivaled safety rain pant whenever the need arises. Pair with our SJ05 Hi-Vis Packable Rain Jacket.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- · Waterproof Breathable taped seams
- Packs into its own pocket
- Snaps at hem
- Segmented reflective material with 4" contrast

#### **COLORS:**

- FLUORESCENT ORANGE (S 3XL)†
- FLUORESCENT GREEN (S 3XL)

BLACK (XS - 5XL)
\*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

























**SP02** 

### **SAFETY RAIN JACKET**

# **SJ35**

3M | Scotchlite

#### 300D WATERPROOF BREATHABLE RIPSTOP

Rains don't just happen in the warmth of summer. You'll want this around when the gales of November come slashing.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr²
- Lining: 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release snap off hood
- Snap front closure
- Tear drop sleeve with snap to promote rain run off
- Two lower pockets and one chest pocket with snap closure
- Drop back

#### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK

























#### 300D WATERPROOF BREATHABLE RIPSTOP

This is the bib you'll reach for when mother nature throws everything at you.

- 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr²
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Adjustable shoulder straps
- Back elastic waist
- Outside chest pocket, inside chest pocket with flap closure
- Two cargo pockets and back pocket with flap closure
- Ankle to knee zippers for ease of entry
- Turned under hem allows for 3" tall extension

#### COLORS (XS - 5XL):

- FLUORESCENT ORANGE<sup>†</sup>
- FLUORESCENT GREEN
- **BLACK**

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS





















**SB04** 

Scotchlite<sup>®</sup>

### HARNESS COMPATIBLE SAFETY VEST

**SV09** 

#### 100% POLYESTER HEAVYWEIGHT TWILL

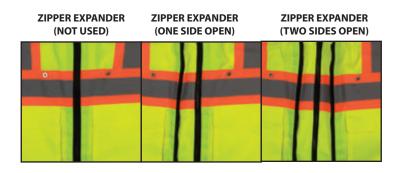
This feature packed fall protection vest won't let you down. Our innovative zipper expander has a placket on each side, allowing for expansion and contraction as the weather changes - zip into the expander on zero, one or two sides as necessary to accommodate layering. Inside straps with snaps mate this vest to your fall protection harness.

- 100% polyester heavyweight twill front, 100% polyester mesh for ventilation
- Reflective material with 4" contrast backing
- Zip front closure with extender zip to cover all sizes and fits – expands over outerwear
- Back and front openings for D-rings
- Easy access high cut side openings
- Two lower front pockets
- Inside harness holder straps with snaps
- Inside heavy duty mesh binding for added strength and durability
- Outside contrast binding for added precaution against wear and tear









#### COLORS (S-5XL):

FLUORESCENT ORANGE<sup>†</sup>

FLUORESCENT GREEN





















### 5-POINT TEARAWAY SAFETY VEST

**S9i0** 

#### **BIRDSEYE MESH**

The standard work vest is the most common piece on a job site and one of our best sellers. Practical and safe this vest contains a lanyard piece at the back in case you need to get clipped in.

- 100% birdseye mesh
- Reflective material with 4" contrast backing
- Safety harness opening
- Two lower patch pockets
- Dual microphone loops



FLUORESCENT ORANGE<sup>†</sup>

**FLUORESCENT GREEN** 

**BLACK** 

CLASS 2 LEVEL 2 LEVEL 2















### SURVEYOR SAFETY VEST

#### **POLYESTER TWILL**

This vest has it all. Perfect for a site manager as it has tons of pockets and one that can even fit a tablet.

- 100% polyester twill with side mesh vents
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design with pocket security tabs
- Large rear zippered pouch pocket
- Side snaps for seasonal fit adjustment
- Grommets for tape feed and hooks
- Safety harness opening

#### COLORS (XS - 5XL):

**RED** 

**FLUORESCENT ORANGE** 

**FLUORESCENT GREEN** 























### **QUILTED SAFETY VEST**

### **QUILTED POLYESTER**

Lightweight body warmer vest. Great to start the cold weather season or as a layering piece throughout the year.

- 100% polyester
- Lining: quilted 3 oz polyester
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Rib knit collar
- Front heavy duty YKK® zipper
- Inside pocket
- Drop back

#### COLORS (XS - 5XL):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- **BLACK**























### **DUCK SAFETY VEST**

#### PREMIUM COTTON DUCK

Great comfort meets function. Keep warm and comfortable when the weather changes. Heavy duty front zipper and side knit inserts provide strength with freedom of movement.

- 100% premium 10 oz cotton duck with durable water repellent finish
- Lining: quilted 3 oz polyester
- 3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material with 4" contrast backing
- Rib knit collar and hip gusset, knit side inserts
- Front heavy duty nylon zipper
- Inside and chest pocket with pencil pocket
- Drop back

#### COLORS (XS - 5XL):

NAVY

ORANGE<sup>†</sup>

BLACK













# **SV06**

**SV05** 

3M | Scotchlite™























**Plan X Fire Solutions** Unit 2 - 530 Main Street Oakbank, MB R0E 1J0 (204) 444-4995











www.toughduck.com





