

# “USED MACHINERY FOR SALE”

## ***LOOMIS INTERNATIONAL, LTD.***

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*‘Forming relationships since 1979’*

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### **DSSD & SDDS COLD HEADERS:**

1/4" NAKASHIMADA H20 almost a full set of new parts to rebuild a H20.

3/16" WATERBURY HI-PRO – PKO – Sound Enclosure (4 available)

5/16" x 3-1/8" SACMA SP-21 – PKO – 200 ppm

56 NATIONAL DSSD Long Stroke – PKO – VF Drive 440V - DRKO

1/2" (5/8"+ mild) x 6" WATERBURY/WATERBURY Long Stroke – PKO's – monitor (2 available)

### **DSOD COLD HEADERS:**

1/2" x 6" #33 WATERBURY OPEN DIE w/ Lots of tooling

### **TUBULAR RIVET HEADERS:**

### **2-DIE / 2-BLOW TRANSFER COLD HEADERS:**

3/16" x 1" ASAHI OKUMA AOT-4B 2-Die/2-Blow - PKO & Bushing Cut off

3/16" x 1-9/16" ASAHI OKUMA AOT-4L – PKO & Bushing Cut off.

1/4" x 1-3/8" NATIONAL Model 62 – 300 PPM – Bushing C/O – TKO's

1/4" x 1-3/8" ASAHI OKUMA AOT-6B – 300 PPM – Bushing C/O – PKO's

5/16" x 2-3/16" ASAHI OKUMA AOT-8B – 250 PPM – Bushing C/O – PKO's

**1/2" x 4" ASAHI SUNAC AT-1210 – 180 PPM – Bushing C/O – PKO's**

### **2-DIE / 3-BLOW TRANSFER COLD HEADERS:**

1/8" x 1/2" NATIONAL Model 32 w/ stripper & TKO @ 200 PPM

1/4" x 1-3/16" NAKASHIMADA PF-630 – PKO – fingerless transfer

5/16" x 2-3/8" NAKASHIMADA PF-860 – Newer style C/O system – VF drive – PKO

5/16" x 2-1/2" 56 NATIONAL – PKO – TRIM

1/2" x 5" 89 NATIONAL – PKO (later model) – TRIM – VF Drive

### **2-DIE / 4-BLOW TRANSFER COLD HEADERS:**

### **3-DIE PROGRESSIVE COLD PARTSFORMERS:**

### **4-DIE, 5-DIE & 6-DIE PROGRESSIVE COLD PARTSFORMERS:**

### **3-DIE & 4-DIE BOLTMAKERS:**

### **REHEADERS:**

3/8" x 3" MANVILLE Reheader – Automatic load system w/ foot operated pedal operation  
3/8" x 15-3/4" TOKO model TL-300 reheader w/ Automatic loading system – lots of tooling

### **HOT FORGING HEADERS:**

### **PRESSES:**

1800-ton CLEVELAND – small bed, 30" stroke  
550-ton BLISS – small bed, 9" stroke  
440-ton BLISS – small bed, 16" stroke  
350-ton Verson – small bed, 20" stroke  
350-ton CLEARING – small bed, 20" stroke  
165-ton AIDA model NC1-150(2)

### **NUTFORMERS & NUT TAPPERS:**

12mm NATIONAL model 124 NUTFORMER – LATE MODEL  
SHIMAZU SUPER 2F Bent Shank Nut Tapper (2 available)  
SNOW SD-1 with foot pedal operation

### **WIRE DRAWERS:**

1/4" RMG 34-0575-87 (5HP – 20" Capstan) new VF drive  
5/16" RMG 45-0786-87 (7-1/2 HP – 20" Capstan) new VF drive  
5/16" FE DTVA-0770-24 (7-1/2 HP – 24" Capstan)  
3/8" RMG 56-1086-01 (10 HP – 28" Capstan) Rev. Frame  
5/8" RMG 910-3064-73 (30 HP – 36" Capstan)

### **WIRE PAY-OFF EQUIPMENT:**

Wire Turn Tables – 60" & 30" diameter.  
MICRO WELD 1/16" - 1/4" Butt Welder with annealing jaws – 460 Volt and 240 Volt  
MICRO WELD 3/16" – 3/8" Butt Welder with Vice and Wire Cutter – 220 Volt  
FASTENER ENGINEERS BW-500 – 1/2" Butt Welder with annealing jaws – 440 volts  
FE PF-4000-08 Prefeeder (4000 lb. capacity) – 60" L. mandrel – 50" wire ht.  
FE PF-6000 Prefeeder with BUTTWELDER (6000 lb. capacity)

### **WIRE HEATERS:**

TECNOPRESS model SCF 308 (2.5 – 8 mm) – 400 degrees C – (NEW UNIT)

### **THREAD ROLLERS:**

#000 or #00 WARRENWT-500 (#0000 - #6-32) – 1100 PPM – (3) machines  
#000 UNION model USR-1P new 1996  
#00 KYOEI 'SR-O' – (3mm x 25mm) – 3 Finger starter/keeper – Vib. Bowl – 500 PPM  
#00 UNION model USP-2PP with 9" Warren vib. bowl  
#00 UNION model USR-2P9" Warren vib. bowl  
#0 SANMEI Model 4R incline with Starter/Keeper finger arrangement – run up detector  
#0 WATERBURY Incline Heavy Frame with 15" Vib. Bowl Feeder  
#0-190 HARTFORD tabletop – (.187 dia. x 1.625 thd. X 1.750 shk @ 175 ppm  
#0-500 HARTFORD High Speed with #1015 Die convertible - Excellent Condition  
#0-500 NATIONAL High Speed – Very good cond.  
#0 / #1015 E.W. Menn GW-52 (#4 – 1/4" x 1-5/8" thd. x 3-1/8" shk @ 600ppm)  
#10-15 WATERBURY "Threadmaster" (1/4" x 2-1/2 long) Vib. Bowl Feeder -Very Good Condition  
#0 or #00 WARREN WT-1000 with brass liners - (rebuilt Warren) - 18" Vib. Bowl Feeder  
#1015 SASPI High Speed Flat Die

#10-400 HARTFORD high Speed  
#10 WATERBURY Incline Heavy Frame with Vib. Bowl Feeder - Very good condition  
#10 SASPI GV-2-10 with 2-1/8" die pocket.  
#10 EW Menn GW-82 (.312 x 2" L.) @ 220 PPM with 24" Vib. Bowl  
#20 WATERBURY Incline Heavy Frame (pick & place transfer)  
#30 WATERBURY Incline with Pusher Style Transfer  
#30 WATERBURY Incline Heavy Frame with Chain Feed (pick & place transfer)  
#30-180 HARTFORD slide and housing (REBUILT ready for swap out)  
#30 WATERBURY set-up for headless studs with Vibratory Feeder  
#40 WATERBURY Incline Heavy Frame (pick and place transfer)

#### **PLANETARY & CYLINDRICAL THREAD ROLLERS:**

SAKAMURA model SSR-30 planetary (4-10mm x 80mm) -2 machines available  
TSUGAMI set-up for headless studs

#### **HORIZONTAL "HAND FEED" THREAD ROLLERS:**

#0 WATERBURY Horizontal Hand Feed - Heavy Frame  
#10 WATERBURY Horizontal Hand Feed - Heavy Frame (1/4" x 2") @ 60 SPM - adjustable pitman  
#20 WATERBURY Horizontal Hand Feed-Heavy Frame-Adj. Pitman- HP lube-Variable speed  
#20 WATERBURY Horizontal Hand Feed - Heavy Frame - Die pocket modified to 5-1/8" deep.  
#30 WATERBURY Horizontal Hand Feed - Light Frame  
#30 WATERBURY Horizontal Hand Feed - Heavy Frame - Adjustable Pitman  
#40 WATERBURY Horizontal Hand Feed - Light Frame - high pressure lube system - Very good condition

#### **SEMS THREAD ROLLERS:**

SANRITSU SEMS ASSEMBLER NS-AYH2 w/ both bowls & rails, portable on stand  
#0 WATERBURY Incline with (8") 515 Sems & 21" Vib. Bowl Feeder  
#10 WATERBURY Incline with 515 Sems (8") Unit

#### **HEAD SLOTTERS:**

#6 x 1-1/4" WARREN WS-500 High Speed Head Slotter - 1000 PPM  
5/16" x 4" WARREN WS-1000 High Speed Head Slotter - Stainless Steel package  
5/16" x 2-1/2" WARREN WS-1000 High Speed Head Slotter- Variable speed drive

#### **SHANK SLOTTERS:**

5/16" x 2-1/2" ITW Shank Slotter with Vib. bowl feeder.  
5/16" x 2-1/2" STRACHAN 958-10with Vibratory bowl - nice complete machine with dial

#### **PINCH POINT FORMERS:**

5/16" x 2 #1 HARTFORD Forgematic Point Former with 21" Vib. Bowl Feeder  
5/16" x 2 HARTFORD Model 5-700 Point Former @ 700 PPM

#### **BOLT POINTERS:**

14mm SASPI MPA-14 High Speed Pointer with Vib. Bowl (great cond.)  
25mm x 200mm SASPI MPA-25 High Speed Pointer

#### **SHAVERS:**

3A TOWA - CHUCK TYPE - FULL DOORS - (year: 2008& 2009) - Like new  
3BETOWA - COLLET TYPE (complete FACTORY rebuild with warranty)  
4300 ECONOMY SHAVER

#### **TRIMMERS:**

1/4" x 2" MANVILLE no. 1 Trimmer – good condition and cheap  
1/4" x 2" WATERBURY no. 1 Trimmer  
3/8" x 4-1/2 WATERBURY no.2A Trimmer- LONG STROKE  
1/2" x 6 WATERBURY no. 3 Trimmer  
3/4" x 8" WATERBURY no. 4 Trimmer

**DRILLERS:**

SPEEDYCUT Incline with Vib bowl feeders

**M5 – M22 OBATA SEIKI (6-STATION) drilling & tapping (all manuals) – like new condition.**

**PARTS WASHERS:**

RANSOHOFF IMMERSOJET basket parts washer (W-R-D)

WARREN model 250 In-Line parts washer (25 gallon)

**STRAIGHTEN & CUT:**

**MISCELLANEOUS:**

KH Huppert HURPCOHT 2304 heat treat furnace.

AAF OIL PAK Air Filter– portable SMOG HOG

HERCULES TUB DUMPER – 48" wide x 40" deep

LEPEL Induction Heater (30 KW)

RANSOHOFF DEBURRING (media) TUMBLER – (4' x 8' L. DRUM)

38 Ton HORIZONTAL BROACH

MAGNETIC CONVEYORS (SEVERAL) – many different sizes

9' discharge Loader with a hopper/shaker

75 HP QUINCY air compressor with NEW motor

100 HP QUINCY air compressor

150 HP QUINCY air compressor

MICRO-VU microscope

BARRETT centrifuge

**PALLET CHANGER SYSTEM**

**TOOL ROOM MISCELLANEOUS EQUIPMENT:**

32-ton NIAGARA A3 OBI Flywheel Single Crank Press – 4" Stroke – 14" SH

Van Norman centerless grinder with pneumatic kickout (460 v)

DENNISON 6 TON MULTI-PRESS (10" stroke)

KEARNEY & TRECKER M24 horizontal mill

THOMPSON 8" x 24" fully automatic surface grinder (X – Y – Z)

50-ton DAKE hydraulic press

150-ton DAKE hydraulic press (2 available)

KO LEE 8" x 18" surface grinder model S818H2 – fully automatic

JET 12x24 surface grinder – fully automatic

HARDINGE model HLV turret with coolant

HARDINGE model HVL-AUTOMATIC tool maker's lathe

SUNNEN model MBB-1600MS hone

BENCH CENTER with all the attachments – New, never used.

DECKEL 'SO' REAMER GRINDER (several)

LECO cutoff saw