

“USED MACHINERY FOR SALE”

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DSSD & SDDS COLD HEADERS:

3.7mm x 120mm WAFIOS ND90 (double blank production up to 1400 PPM) lots of tooling
.156 x 1.000 25 NATIONAL DSSD HS - 450 ppm - lots of spare parts
1/4" NAKASHIMADA H20 almost a full set of new parts to rebuild a H20
3/16" WATERBURY HI-PRO – PKO – Sound Enclosure (4 available) Excellent Condition
3/16" x 1-9/16" FORMAX FXH1 'LIGHTING' 470 ppm – Quick Change Features – PKO
1/4" x 1-3/16" NATIONAL No.5 DSSD HS – 400 ppm – IDC – PKO – Very Good condition
1/4" x 2" SACMA SP-11 – PKO – 275 ppm
1/4" x 3" ASAHI OKUMA AOL-6 Long Stroke – PKO's – Bushing C/O
5/16" x 3-1/8" SACMA SP-21 – PKO – 200 ppm
56 NATIONAL DSSD Long Stroke – PKO – VF Drive 440V – DRKO
3/8" x 4" WATERBURY 'WATERBURY' Long Stroke
1/2" (5/8"- 3/4" mild) x 6" WATERBURY/WATERBURY Long Stroke – PKO's – monitor (2 available)
3/4" x 6" NATIONAL model 1012 DSSD LS – Bushing C/O – PKO – 480 Volt (only a few ever made!)

DSOD COLD HEADERS:

1/2" x 6" #33 WATERBURY OPEN DIE w/ Lots of tooling

2-DIE / 2-BLOW TRANSFER COLD HEADERS:

3/16" x 1" ASAHI OKUMA AOT-4B 2-Die/2-Blow - PKO & Bushing Cut off
3/16" x 1-9/16" ASAHI OKUMA AOT-4L – PKO & Bushing Cut off
1/4" x 1-3/8" NATIONAL Model 62 – 300 PPM – Bushing C/O – TKO's
1/4" x 1-3/8" ASAHI SUNAC AT635 – 350 PPM – Bushing C/O – TKO's – Tons of tooling (2 units)
1/4" x 3" ASAHI OKUMA AOT-6XL – 220 PPM – Bushing C/O – TKO's
5/16" x 2-3/16" ASAHI OKUMA AOT-8B – 250 PPM – Bushing C/O – PKO's
3/8" x 3" ASAHI OKUMA AOT-10B – 200 PPM – Bushing C/O – PKO's – Stripper 1&2
3/8" x 5" NAKASHIMADA BT208G – 240 ppm – Vari-drive – TKO – Pulse dial (NEW)
7/16" x 3" FORMAX FX32M – 300 ppm – PKO – Quick Change Features – Very Good Condition
1/2" x 4" ASAHI SUNAC AT-1210 – 180 PPM – Bushing C/O – PKO's
1/2" x 5-1/8" ASAHI OKUMA AOT-12L – 120 PPM – Bushing C/O – PKO's – STRIPPER 1&2
9/16" x 5" FORMAX FX42L – 200 ppm – PKO – extra die bed & punch block rack with set-up bench

2-DIE / 3-BLOW TRANSFER COLD HEADERS:

1/4" x 1-3/16 NAKASHIMADA PF-630 – PKO – fingerless transfer

5/16" x 2-3/8" NAKASHIMADA PF-860 – Newer style C/O system – VF drive – PKO
5/16" x 2-1/2" 56 NATIONAL – PKO – TRIM
1/2" x 5" 89 NATIONAL – PKO – IAC SOUND ENCLOSURE – (One of the last built!)

3-DIE PARTSFORMER:

8mm x 65mm SAKAMURA BP-325 (Ram recently requalified)
10mm x 80mm CHUN ZU CBF-103S – PKO's - comes with lots of tooling
14mm x 140mm ASAHI SUNAC AF1414-3 – PKO's – comes with tooling / spares

4-DIE, 5-DIE & 6-DIE PROGRESSIVE COLD PARTSFORMERS:

8mm x 45mm SAKAMURA MPF-615 (6-DIE)
16mm x 76mm NATIONAL 625 CF (5-DIE) – 100 PPM
19mm x 120mm SACMA SP-450 (4-DIE)– TKO's – IFO – 160 PPM

4-DIE & 5-DIE BOLTMAKERS:

18mm x 160mm NEDSCHROEF NB518L – (5 DIE) – Threading station – 160 PPM
27mm x 180mm NEDSCHROEF BV6 – (4 DIE) – Pointing & Threading Stations – TKO's – IFO's – 115 PPM

HOT FORGING PRESSES:

REHEADERS:

3/8" x 3" MANVILLE Reheader – Automatic load system w/ foot operated pedal operation
3/8" x 15-3/4" TOKO model TL-300 reheader w/ Automatic loading system – lots of tooling

PRESSES:

1800-ton CLEVELAND – small bed, 30" stroke
550-ton BLISS – small bed, 9" stroke
440-ton BLISS – small bed, 16" stroke
350-ton VERNON – small bed, 20" stroke
350-ton CLEARING – small bed, 20" stroke
165-ton AIDA model NC1-150(2)

NUTFORMERS & NUT TAPPERS:

12mm NATIONAL model 124 NUTFORMER – LATE MODEL
SHIMAZU SUPER 2F Bent Shank Nut Tapper (2 available)

WIRE DRAWERS:

1/8" RMG 23-0234-87SS (Space Saver w/ INTEGRATED TURNTABLE on top)
1/4" RMG 34-0575-87 (5HP – 20" Capstan) new VF drive
5/16" RMG 45-0786-87 (7-1/2 HP – 20" Capstan) new VF drive
5/16" FE DTVA-0770-24 (7-1/2 HP – 24" Capstan)
3/8" RMG 56-1086-01 (10 HP – 28" Capstan) Rev. FrameTHD
7/16" RMG 67-2075-87 (20 HP – 28" Capstan)
9/16" FE DTVA-1570-36R (15 HP – 36" Capstan) Rev. Frame (FEED HEAD)
9/16" RMG 89-30106-70 (30 HP – 36" Capstan)
5/8" RMG 910-3064-73 (30 HP – 36" Capstan)
3/4" RMG 1011-4077-73 (40 HP – 44" Capstan) – FEED HEAD – 460V
3/4" RMG 1112-2034-87A (20HP-44" Capstan) – FEED HEAD – 'VF' DRIVE
1" RMG 1416-4039-87 (40HP – 52" Capstan) – FEED HEAD – 'VF' DRIVE

WIRE PAY-OFF EQUIPMENT:

Wire Turn Tables – 60" & 30" diameters
J5S MICRO WELD 1/16" - 1/4" Butt Welder with annealing jaws – 460 Volt and 240 Volt
J6S MICRO WELD .250" – 3/8" Butt Welder with Vice and Wire Cutter – 220 Volt

THD MICRO WELD .125 - .625 Butt Welder – 440 Volt – Very Good condition
IWS 1" Butt Welder – Pneumatic wire clamps – NEW
FASTENER ENGINEERS BW-500 – 1/2" Butt Welder with annealing jaws – 440 volts
RMG 1216-01 Prefeeder (4000 lb. capacity) – 480 volt – Very Good condition
FE PF-6000 Prefeeder with BUTTWELDER (6000 lb. capacity)

WIRE HEATERS:

TECNOPRESS model SCF 308 (2.5 – 8 mm) – 400 degrees C – (NEW UNIT)

THREAD ROLLERS:

#000 or #00 WARRENWT-500 (#0000 - #6-32) – 1100 PPM – (3) machines
#000 UNION model USR-1P new 1996
#00 KYOEI 'SR-O' – (3mm x 25mm) – 3 Finger starter/keeper – Vib. Bowl – 500 PPM
#00 UNION model USP-2PP with 9" Warren vib. bowl
#00 UNION model USR-2P9" Warren vib. bowl
#0 SANMEI Model 4R incline with Starter/Keeper finger arrangement – run up detector
#0 WATERBURY Incline Heavy Frame with 15" Vib. Bowl Feeder
0-190 HARTFORD tabletop – (.187 dia. x 1.625 thd. X 1.750 shk @ 175 ppm
#0-500 HARTFORD High Speed with #1015 Die convertible - Excellent Condition
#0-500 NATIONAL High Speed – Very good cond.
#0 / #1015 E.W. Menn GW-52 (#4 – 1/4" x 1-5/8" thd. x 3-1/8" shk @ 600ppm)
#10-15 WATERBURY "Threadmaster" (1/4" x 2-1/2 long) Vib. Bowl Feeder -Very Good Condition
#0 or #00 WARREN WT-1000 with brass liners - (rebuilt Warren) - 18" Vib. Bowl Feeder
#1015 SASPI High Speed Flat Die
#1015 CHUN ZU / EW MENN AF-5 Incline – VIB. BOWL – ACE MONITOR – year 2019
312 HARTFORD tabletop (5/16" x 2" thread @ 80 ppm) with Vib. Bowl feeder
#10-400 HARTFORD high Speed
#10-400 HARTFORD – New LORBERN S/C – new Rebuilt Ram – Excellent condition
#10 WATERBURY Incline Heavy Frame with Vib. Bowl Feeder - Very good condition
#10 SASPI GV-2-10 with 2-1/8" die pocket
#10 EW Menn GW-82 (.312 x 2" L.) @ 220 PPM with 24" Vib. Bowl
#20 WATERBURY Incline Heavy Frame (Pusher Style Transfer)
#20 WATERBURY Incline Heavy Frame (pick & place transfer)
#20/30-180 HARTFORD (3/16" – 1/2" x 3" thd L. x 4" shank L.) #20 & #30 die capability
#30 WATERBURY Incline with Pusher Style Transfer
#30 WATERBURY Incline Heavy Frame with Chain Feed (pick & place transfer)
#30-180 HARTFORD slide and housing (REBUILT ready for swap out)
#30 WATERBURY set-up for headless studs with Vibratory Feeder
#40 WATERBURY Incline – Heavy Frame – (Pusher style transfer)
#40 WATERBURY Incline Heavy Frame (pick and place transfer)
#40 WATERBURY INCLINE -Heavy Frame – Modified for 12" long parts

PLANETARY & CYLINDRICAL THREAD ROLLERS:

VIDEX VA-10 with Vib. Bowl feeder (#6 – 3/8" x 2-3/8" max. thread/ 4" max. shank @ 800 ppm)
VIDEX VA-20 with Vib. Bowl feeder (#8 – 1/2" x 3" max. thread / 6" max. shank @ 640 ppm)
PROFIROLL model PRP 16e (2-roll) 8-16mm x 35-85mm long 200 ppm
REED A22 with spares & hangers (3 machines)
REED 300D Planetary thread rollers (2 available) – almost new condition!

HORIZONTAL "HAND FEED" THREAD ROLLERS:

#0 WATERBURY Horizontal Hand Feed – Heavy Frame
#10 WATERBURY Horizontal Hand Feed – Heavy Frame (1/4" x 2") @ 60 SPM – adjustable pitman
#20 WATERBURY Horizontal Hand Feed–Heavy Frame–Adj. Pitman– HP lube–Variable speed
#20 WATERBURY Horizontal Hand Feed – Heavy Frame – Die pocket modified to 5-1/8" deep
#20 WATERBURY Horizontal –Heavy Frame – Vib. Bowl tube feeder
#30 WATERBURY Horizontal Hand Feed – Light Frame
#30 WATERBURY Horizontal Hand Feed – Heavy Frame – Adjustable Pitman
#40 WATERBURY Horizontal Hand Feed – Light Frame – high pressure lube system – Very good condition

#40 WATERBURY Horizontal Hand Feed – Heavy Frame - Adjustable Pitman
#50 WATERBURY Horizontal Hand Feed – Automatic blank Feeder
#50 WATERBURY Horizontal Hand Feed – AC variable speed drive – Adjustable Pitman
#60 WATERBURY Horizontal Hand Feed – Heavy Frame – Automatic Blank Feeder

SEMS THREAD ROLLERS:

SANRITSU SEMS ASSEMBLER NS-AYH2 w/ both bowls & rails, portable on stand

#0 WATERBURY Incline with (8") 515 Sems & 21" Vib. Bowl Feeder
#10 WATERBURY Incline with 515 Sems (8") Unit
#10-400 TANISAKA / HARTFORD with SANMEI DOUBLE SEMS UNIT

HEAD SLOTTERS:

#6 x 1-1/4" WARREN WS-500 High Speed Head Slotter – 1000 PPM
5/16" x 4" WARREN WS-1000 High Speed Head Slotter – Stainless Steel package
5/16" x 2-1/2" WARREN WS-1000 High Speed Head Slotter– Variable speed drive

SHANK SLOTTERS:

5/16" x 2-1/2" ITW Shank Slotter with Vib. bowl feeder
5/16" x 2-1/2" STRACHAN 958-10with Vibratory bowl – nice complete machine with dial

PINCH POINT FORMERS:

5/16" x 2 #1 HARTFORD Forgematic Point Former with 21" Vib. Bowl Feeder
5/16" x 2 HARTFORD Model 5-700 Point Former @ 700 PPM

BOLT POINTERS:

3/8" x 4" ECONOMY 3400 POINTER – 3000-5400 PPH
14mm SASPI MPA-14 High Speed Pointer with Vib. Bowl (good cond.)

SHAVERS:

3A TOWA – CHUCK TYPE – FULL DOORS – (year: 2008& 2009) – Like new
3BETOWA – COLLET TYPE (complete FACTORY rebuild with warranty)
4300 ECONOMY SHAVER

TRIMMERS:

1/4" x 2" MANVILLE no. 1 Trimmer – good condition and cheap
1/4" x 2" WATERBURY no. 1 Trimmer
3/8" x 4-1/2" WATERBURY no.2A Trimmer– LONG STROKE
1/2" x 6" WATERBURY no. 3 Trimmer – Late Model – Vib. Bowl feeder
3/4" x 8" WATERBURY no. 4 Trimmer

DRILLERS:

SPEEDYCUT Incline with Vib bowl feeders

M5 – M22 OBATA SEIKI (6-STATION) drilling & tapping (all manuals) – like new condition
UNIVERSAL model 'AM' horizontal (5) station CNC DRILLER / TAPPER- Vib. Bowl feed – automatic

PARTS WASHERS:

RANSOHOFF IMMERSOJET basket parts washer (W-R-D)
CENTRIFUGE PARTS SPINNER/DEOILERS

LOADERS & CONVEYORS:

5' – 6' -8' LOADERS (several)
9' DISCHARGE LOADER with HOPPER/SHAKER
MAGNETIC CONVEYORS (several widths and heights)
STEEL BELT CONVEYORS (several widths and heights)
HERCULES TUB DUMPER – 48" wide x 40" deep

CNC set-up for FASTENER SECONDARIES:

HYUNDA model KIT 450 with CARON ENGINEERING AUTOMATION TECHNOLOGY
equipped with TMAC (Tool Monitoring System for CNC machining) – 3 units in very good condition

MISCELLANEOUS:

KH Huppert HURPCOHT 2304 heat treat furnace
AAF OIL PAK Air Filter– portable SMOG HOG
ULTRA MATCH INDUCTION HEATER with CHILLER (22KVA / 240 volt) x 3 units
LEPEL Induction Heater (30 KW)
RANSOHOFF DEBURRING (media) TUMBLER – (4' x 8' L. DRUM)
38 Ton HORIZONTAL BROACH
75 HP QUINCY air compressor with NEW motor
100 HP QUINCY air compressor
150 HP QUINCY air compressor
MICRO-VU microscope
BARRETT centrifuge
UNEX SpanTrack 8" width (tons in-stock)
PALLET CHANGER SYSTEM – Like New
BENEX STRAIGHTENERS (2units)

TOOL ROOM MISCELLANEOUS EQUIPMENT:

32-ton NIAGARA A3 OBI Flywheel Single Crank Press – 4" Stroke – 14" SH
Van Norman centerless grinder with pneumatic kickout (460 v)
DENNISON 6 TON MULTI-PRESS (10" stroke)
KEARNEY & TRECKER M24 horizontal mill
THOMPSON 8" x 24" fully automatic surface grinder (X – Y – Z)
50-ton DAKE hydraulic press
150-ton DAKE hydraulic Toolroom press
150-ton LOUIS SMALL down acting toolroom press
400-ton LOUIS SMALL down acting toolroom press
MITSUI model 200MH 6" x 12" Surface Grinder – Very Good Cond. (2 units)
KO LEE 8" x 18" surface grinder model S818H2 – fully automatic
JET 12" x 24" surface grinder – fully automatic
OKAMOTO 12" x 24" Automatic Surface Grinder – Very Good Condition
HARDINGE model HLV turret with coolant
HARDINGE model HVL-AUTOMATIC tool makers' lathe
HARDINGE model HSL short bed speed lathe
SUNNEN model MBB-1600MS hone
BENCH CENTER with all the attachments – New, never used
DECKEL 'SO' REAMER GRINDER (several)
LECO cutoff saw