

# SPECIFICATION

Model		BT208	BT208A	BT208F
Cutoff Method		Bush Cutter		
Number of Dies		2		
Number of Punches				
Max. Cutoff Dia.	mm	$\phi 11$ (450N/mm <sup>2</sup> ) $\phi 10$ (600N/mm <sup>2</sup> )		
Max. Cutoff Length	mm	75	100	125
Max. DKO Length	mm	50	75	100
Max. Transfer Length	mm	75	100	125
Cutoff Die (Dia. × Length)	mm	$\phi 30 \times 40$		
1st~2nd Die (Dia. × Length)	mm	$\phi 60 \times 175$ <sup>※1</sup>		
1st~2nd Punch (Dia. × Length)	mm	$\phi 35 \times 87.5$ (Sliding) $\phi 50 \times 82$ (Solid)		
1st Die KO Stroke	mm	10~50	15~75	20~100
2nd Die KO Stroke	mm	10~50	15~75	20~100
1st Punch KO Stroke	mm	25		
2nd Punch KO Stroke	mm	10		
Production Speed	PPM	110~310	100~280	90~260
Main Motor	kW	22 (6P)		
Approx. Measurement (L × W × H)	mm	4, 738 × 2, 000 × 2, 285		
Net Weight	kg	12, 500		
Lubrication Oil Reservoir	L	120		

※1: Total length of die and spacer

(Note) 1. NCS III is not available.

2. Die Turntable Unit is not available.

3. Wire Feeding: Roll type

4. Reversed Chuck Device is not available.

- Specifications are subject to change without notice.
- Specifications are subject to change depending on the conditions in which optional accessories are used. Please contact us for more information.

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# SPECIFICATION

## 〈BT208A/F/G〉

### Standard Accessories

- Wire Feed Auto ON/OFF Device
- End of Coil Detector
- Wire Short Feed Detector
- Vertical Wire Straightener
- Wire Reel
- Variable Speed Drive
- Fixed Timed PKO
- Preset Counter
- Signal Tower
- Air Clutch Brake
- Warning Light
- Parts Discharge Finger
- Pulse Dial
- On-Timing Machine Stop
- Cutoff Length Indicator
- Extra Forging Lubrication
- Defect Blank Separator
- Fly-Wheel Manual Operation
- Safety Cover over Wire Straightener
- DKO Shank Length Indicator
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### Optional Accessories

- Total Counter
- Separate Lubrication with Tank
- Dead Point Checker (DM Monitor)
- Spare Finger Unit
- Short Blank Support
- Oil Micro Separator (without Tank CF30)  
(with 80L Tank CF30)
- Wire Reel for Carrier Base
- Finger Modular Alignment Jig

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# SPECIFICATION

Model		BT208G
Cutoff Method		Bush Cutter
Number of Dies		2
Number of Punches		
Max. Cutoff Dia.	mm	$\phi 11$ (450N/mm <sup>2</sup> ) $\phi 10$ (600N/mm <sup>2</sup> )
Max. Cutoff Length	mm	145
Max. DKO Length	mm	125
Max. Transfer Length	mm	145
Cutoff Die (Dia. × Length)	mm	$\phi 30 \times 40$
1st~2nd Die (Dia. × Length)	mm	$\phi 60 \times 175$ <sup>※1</sup>
1st~2nd Punch (Dia. × Length)	mm	$\phi 35 \times 87.5$ (Sliding) $\phi 50 \times 82$ (Solid)
1st Die KO Stroke	mm	35~125
2nd Die KO Stroke	mm	35~125
1st Punch KO Stroke	mm	25
2nd Punch KO Stroke	mm	10
Production Speed	PPM	80~240
Main Motor	kW	22 (6P)
Approx. Dimensions (L × W × H)	mm	4, 738 × 2, 000 × 2, 285
Net Weight	kg	12, 500
Lubrication Oil Reservoir	L	120

※1: Total length of die and spacer

(Note) 1. NCS III is not available.

2. Die Turntable Unit is not available.

3. Wire Feeding: Roll type

4. Reversed Chuck Device is not available.

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