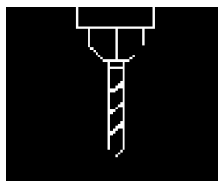


# VALONA 2724 IN

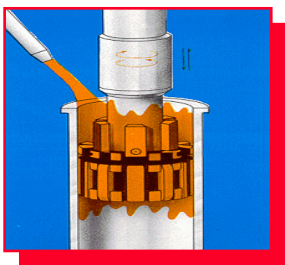


*Metalworking*



Chlorine free Honing Oil

## PRODUCT PROFILE



Valona 2724 IN is a unique blend of light mineral oils and additives. Its special polymeric ester addition bestows boundary lubrication and antimist character. Metal deactivator coupled with superior antiweld additives helps in faster settling of abrasive particle to attain consistent "super finish"

## APPLICATIONS

Valona 2724 IN has been specially developed for super finish operation viz honing, lapping and girding.  
Versatile in ferrous and non-ferrous metals.  
Suitable for soft to very hard metal.

## ADVANTAGES

- Excellent fluidity offers consistent cooling properties
- Chlorine freeness makes it environment and operator friendly
- Superior detergent properties prevents tool collapse
- Selective base stocks infusion helps in minimizing the mist formation
- Balanced anti-weld addition ensures superior surface finish
- Versatile for a wide range of application especially when filtration mechanism doesn't exist viz... multi spindle operation

Typical Characteristics	Reference Method	VALONA 2724 IN
Viscosity at 40°C, cSt	ASTM D 445	4.50
Flash Point COC, °C	ASTM D 92	120
Copper Corrosion	ASTM D 130	1b
4 Ball Wear Scar dia, mm	ASTM D 2784	0.341

### TOTAL LUBRICANTS INDIA LTD.

Head Office : 3<sup>rd</sup> Floor, The Leela Galleria, Andheri-Kurla Road, Andheri (E), Mumbai - 400 059. Tel. : 022 66407700 Fax : 022 66407720  
Regional Offices : Chennai Tel. 044 28412790/28412823, Mumbai Tel. 022 25705775/6/7, Noida Tel. 0120 2516794/5/6

Date 01/09

1/1

All reasonable care has been taken to ensure that the information provided here is accurate as of date of printing. However due to continual product development, the information contained herein is subjected to change without notification. MSDS can be obtained from our local representative or can be downloaded from [www.quick-fds.com](http://www.quick-fds.com).