

BAILEIGH POWERED METAL ROLLER SAFETY

- If you are unfamiliar – ASK A MONITOR. KNOW WHERE THE EMERGENCY SHUT OFF IS.
- Check for damaged parts and guards in place. Remove all tools from the area before operating.
- Do not adjust the machine while the power is on. Do not overload or force the machine – small increases in pressure should be used.
- Never operate the roller with the lower rolls in an uneven center distance.
- Always make sure the gap along the full length of the rolls is consistent.
- Do not use material too large or heavy for the machine. This machine is limited to 51” forming width and 16-gauge mild steel capacity.
- Clean up the work area prior to departing.
- Notify the Monitor if guards are missing, the machine is damaged or otherwise inoperable.

