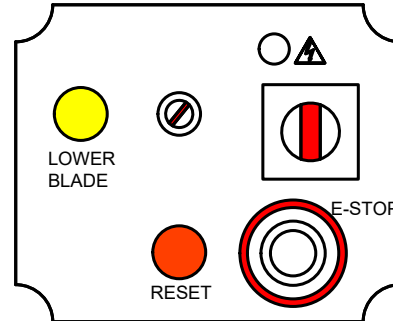


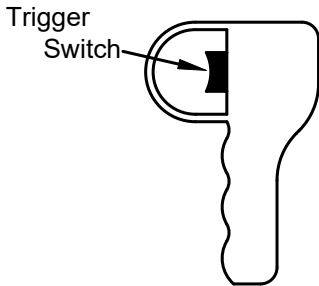
Horizontal Band Saw Safety Instructions

Horizontal Band Saw Operating Instructions:

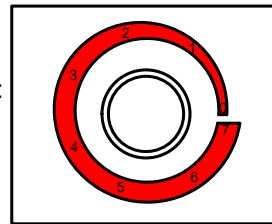
1. Keep fingers away from the blade.
2. Avoid wearing gloves when using the machine, the gloves may get caught in the blade and drag your hand into the moving blade.
3. Clamp the material snug by tightening the vise handle then back off a little. Use the CAM-Lock Lever to complete tightening the stock in the vise. Do not over-tighten.
4. Make blade guide adjustments before power is turned on.
5. Lower the blade by pushing the LOWER BLADE button on the front of the machine. Stop the blade about 1/4" above the stock.
6. Do NOT rest the blade on the material when starting the cut.
7. Pull the trigger switch to start the cut. If the machine does not start, the reset light may be on. press the Reset Button.
8. If the machine makes a funny noise or doesn't seem right, then stop the machine by pressing the E-Stop and contact a monitor.
9. Cutting Fluid should be flowing onto the Blade, If no cutting fluid, turn off the machine and contact a Monitor.
10. The blade should be feeding at a moderate rate. Rotate the Feedrate Control Knob if you need to adjust the feedrate. See Monitor for help.
11. When cutting is complete, the machine will shut off automatically.
12. Use the Bucket near the drinking fountain to dip your metal into to wash off the cutting fluid. Do not use the sink.
13. Clean the machine and the floor when cutting is complete.



Control Panel
On the front of the machine.

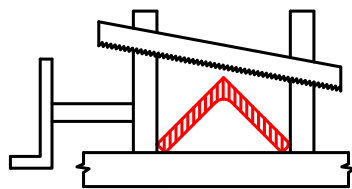


Counter Clockwise:
Increases Feed

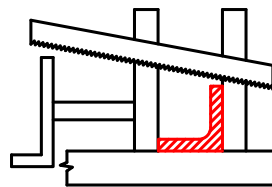


Clockwise:
Decreases Feed

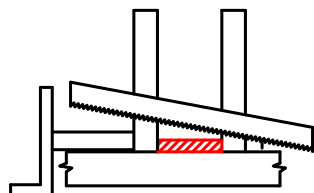
Feedrate Control Knob



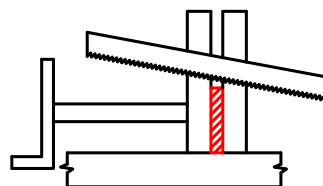
**Angle Iron Position
for straight cuts**



**Angle Iron Position
for Miter Cuts**



**Flat Bar
Cutting Position**



Do **NOT** place
Flat Bar in the
Vertical Position