

BELL METAL CLUB – BELT / DISC SANDER BASIC SAFETY

- If you are unfamiliar – ASK A MONITOR.
- EYE PROTECTION. Gloves not recommended for rotating, reciprocating, oscillating or other equipment that may snag or catch.
- Inspect the belt and disc. Turn on to observe tracking/noises.
- Do not operate machines with torn or ripped belt / disc. Adjust only when the sander is at a complete stop and power off.
- Work across the belt or downward side of the disc – don't wear a track or hole. Avoid excessive pressure against the disc / belt – **it is not a grinder**. Do not press sharp edges into the belt/disk.
- Always sand on the downward motion side of the disc / belt. Never the upward motion side as this can throw your part upwards with tremendous force.
- Place your work against the tool rest and hold securely. The rest should be adjusted so that it is no more than 1/8" from the disc / belt.
- Do not sand material too small to be safely supported. Do not sand with the work piece unsupported.
- Remove all scrap pieces and other objects from the table, backstop or belt before turning the machine on.
- Don't leave the machine when the power is on or before the machine has come to a complete stop. Clean the sander and work area before leaving the area.
- Notify the Monitor when the disc / belt is loose / ripped / dull or other problems. If the machine is in need of maintenance fill out a maintenance request card and give to the monitor.

