

HYDRAULIC PRESS SAFETY

- If you are unfamiliar – ASK A MONITOR.
- Proper footwear with substantial uppers – metal blocks are HEAVY. Gloves recommended for heavy metal plates.
- Ensure work area is clear – remove all blocks / tools not used in pressing from the press table. Check the press for damage, leaks – large forces at work.
- Check forms or blocks for damage / cracks. Do not stack blocks unevenly or too narrowly.
- **Ensure the press table is resting on the pins and the lift cable is slack.**
- Ensure work piece is secure on the table / blocks. Watch for uneven pressure or misalignment of force.
- Keep hands and fingers away from moving parts. Apply pressure SLOWLY. Apply pressure in gentle increments, watching for cracks or pieces slipping.
- Retract the press hydraulic cylinder when finished – if left extended it wears out the spring (as shown in picture – left out).
- When finished remove all material, remove blocks and replace on the shelf. Leave a clean work area.
- Notify a Monitor if the press is damaged or inoperable. If some minor maintenance is needed fill out a Maintenance Request Form.

