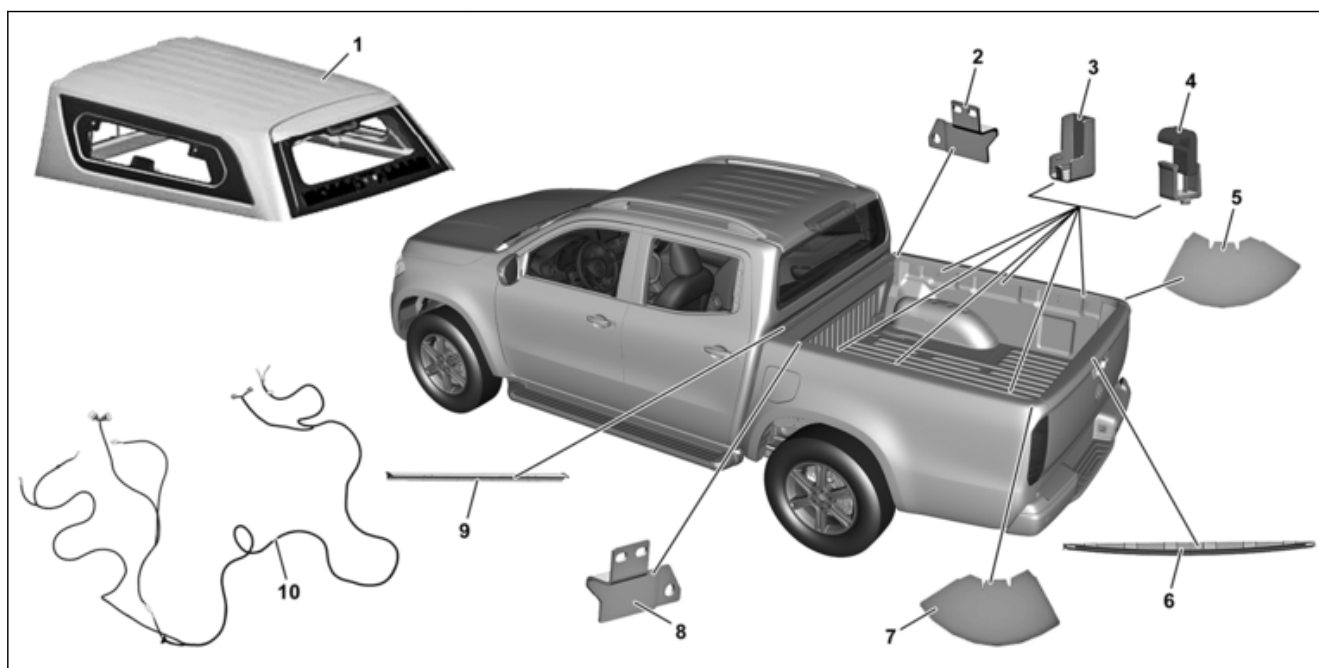


AN60.30-S-0008P	Retrofit hardtop	11.10.2017
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Model **470, 471**

Modification notes

10.10.2017	Bolt, sealing rail to front dropside		BA60.30-N-1022-01P
10.10.2017	Bolt, sealing rail to hardtop		BA60.30-N-1021-01P
10.10.2017	Bolt, mounting clamp for hardtop to side dropside		BA60.30-N-1020-01P



S60.30-0119-09

- | | | | | | |
|---|----------------|---|------------|----|---------------------------|
| 1 | Hardtop | 5 | Edge guard | 9 | Sealing rail |
| 2 | Bracket | 6 | Seal strip | 10 | Electrical wiring harness |
| 3 | Cap | 7 | Edge guard | | |
| 4 | Mounting clamp | 8 | Bracket | | |

11 Bolts



S60.30-0120-01

 Danger	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
	Install		
1	Retrofit platform inlay	For simultaneous installation of platform inlay.  Do not install truckbed liner yet.	AN60.30-S-0001P
	Remove		
2  AR	Remove front left fender liner		AR88.10-S-1301P
3  AR	Remove driver seat		AR91.10-S-1000P
4  AR	Remove paneling in footwell.	 Remove both trims.	AR68.30-S-4010P
5  AR	Disassemble bottom left B-pillar trim	 Loosen bottom left B-pillar trim until electric lines are accessible. Do not loosen seat belt tensioner.	AR68.30-S-4704P
6  AR	Remove rear left lamp unit		AR82.10-S-4731P
7.1  AR	Remove rear window protective grille	Model 470, 471 with code W1B (Rear window protection)  Dispose of rear window protective grille.	AR60.30-S-0030P

7.2	Remove screws/bolts (11)	Model 470, 471 except code W1B (Rear window protection)  Dispose of bolts (11).	
	Install		
8	Prepare hardtop (1) for retrofit General notes on touch-up applicators and paint spray cans	 Commercially available devices/ tools Hand drill Wet and dry vacuum cleaner Blind rivet tool  Bolt, sealing rail to front dropside Primer stick Tape primer/bonding agent 94 Isopropyl alcohol Black sealant	AN60.30-S-0008-01P AH98.00-P-9409-06S BA60.30-N-1022-01P BR00.45-Z-1012-07A BR00.45-Z-1184-02A BR00.45-Z-1091-04A BR00.45-Z-1058-01A
9	Retrofit hardtop (1)	 Bolt, sealing rail to hardtop  Bolt, mounting clamp for hardtop to side dropside  Screw, holder to hardtop Thread locking agent, Loctite 243 (10 ml)  Telescopic measuring rod	AN60.30-S-0008-02P BA60.30-N-1021-01P BA60.30-N-1020-01P BA60.30-N-1019-01P BR00.45-Z-1133-02A 124 589 02 19 00
10	Raise the vehicle on lifting platform Topical note Special instructions for lifting and supporting vehicle  AR		AH00.60-N-0100-01P AR00.60-S-1000-04P
11	Install electrical wiring harness (10)		AN60.30-S-0008-03P
12	Lower vehicle		
13	Retrofit dropside seal		Page 9
14	Install truckbed liner	Only for simultaneous installation of platform inlay.	AN60.30-S-0001P
15	Install in the reverse sequence	 Operation steps 6, 5, 4, 3, 2.	

16	Enter each special equipment item in Vehicle Documentation (VeDoc)	i Designation of corresponding special equipment: Code Y1D (hardtop) or code Y1E (hardtop with roof railing). i Attach note "hardtop retrofitted as per AN60.30-S-0008P" under field organization texts for DG 60.	
17	Hand over general operating permit of hardtop (1) to customer		

Nm Platform

Number	Designation		Model 470, 471
BA60.30-N-1019-01P	Screw, holder to hardtop	Nm	20

Nm Platform

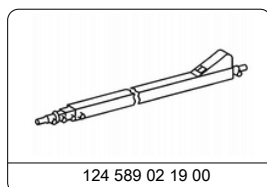
Number	Designation		Model 470, 471
BA60.30-N-1020-01P	Bolt, mounting clamp for hardtop to side dropside	Nm	9

Nm Platform

Number	Designation		Model 470, 471
BA60.30-N-1021-01P	Bolt, sealing rail to hardtop	Nm	9

Nm Platform

Number	Designation		Model 470, 471
BA60.30-N-1022-01P	Bolt, sealing rail to front dropside	Nm	20



Telescopic measuring
rod

Repair materials

Number	Designation	Order number
BR00.45-Z-1012-07A	Primer stick	A 000 986 27 50
BR00.45-Z-1058-01A	Black sealant	A 004 989 33 20
BR00.45-Z-1091-04A	Isopropyl alcohol	STAUB & CO. - SILBERMANN GmbH http://www.staub-silbermann.de
BR00.45-Z-1133-02A	Thread locking agent, Loctite 243 (10 ml)	A 613 989 09 71 09
BR00.45-Z-1184-02A	Tape primer/bonding agent 94	3MDeutschland GmbH Carl-Schurz-Strasse 1 41453 Neuss Germany Tel. +49 2131 14-0 Fax +49 2131 14-2649 http://www.3m.com

Parts ordering note

Part no.	Designation	Quantity
KG 99	Hardtop installation kit (see ODUS)	1