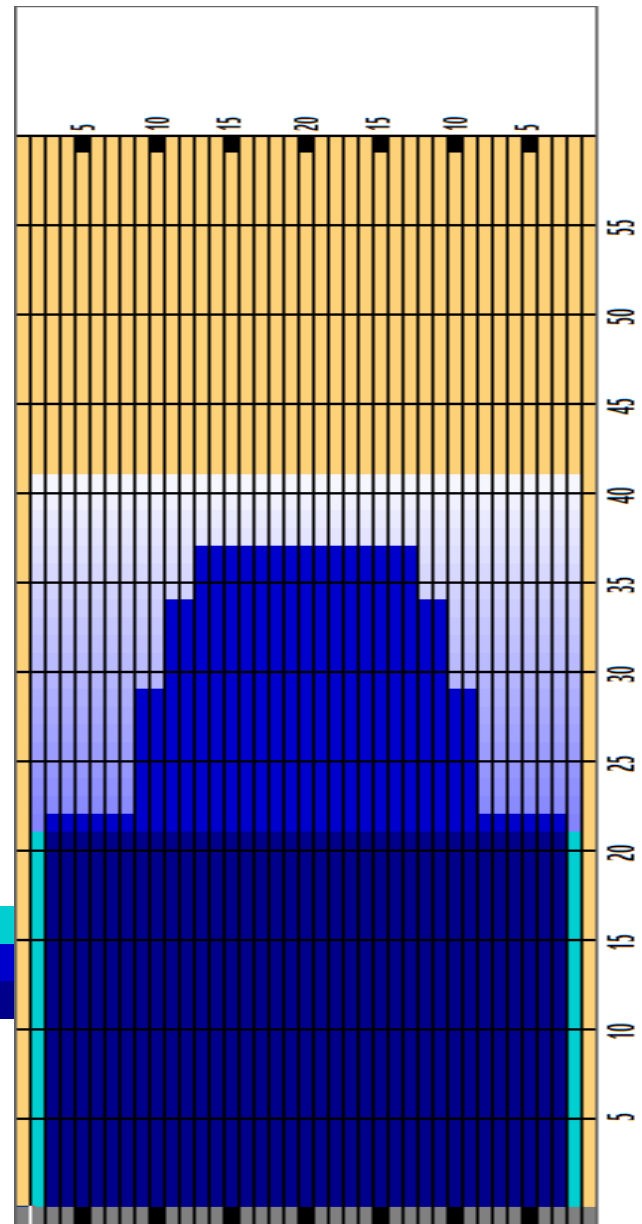


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	18.5 mL	Reverse Oil Total	13 mL	Volume Oil Total	31.5 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	B	111	0.0	3.9	3.9	5550
2	2L	2R	4	50	18	B	148	3.9	14.1	10.2	7400
3	2L	2R	3	50	18	B	111	14.1	21.7	7.6	5550
4	2L	2R	0	50	18	B	0	21.7	33.0	11.3	0
5	2L	2R	0	50	18	B	0	33.0	37.0	4.0	0
6	2L	2R	0	50	18	B	0	37.0	41.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	18	A	0	41.0	37.0	-4.0	0
2	13L	13R	1	50	18	A	15	37.0	34.5	-2.5	750
3	11L	11R	2	50	18	A	38	34.5	29.4	-5.1	1900
4	9L	9R	3	50	18	A	69	29.4	21.8	-7.6	3450
5	3L	3R	3	50	18	A	105	21.8	14.2	-7.6	5250
6	4L	4R	1	50	18	A	33	14.2	11.7	-2.5	1650
7	2L	2R	0	50	14	A	0	11.7	0.0	-11.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.45	1.16	1	1	1.16	1.45

