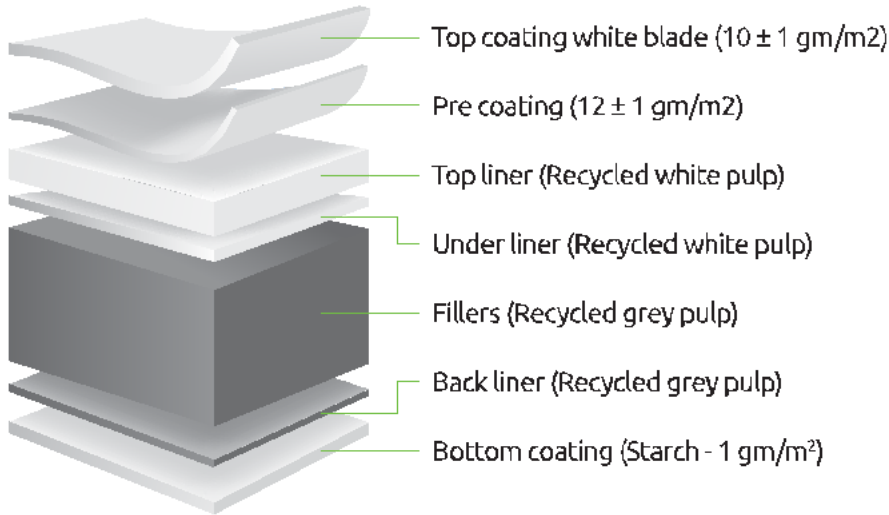


# SPECIFICATION SHEET

## HWC 180 to 450 GSM

(ON LINE COATED BOARD) M/C Deckle-365-370cms



### Application

1. Packaging board
2. High speed printing job

### Recommended for Multi-color printing

1. Letter press
2. Offset
3. Rotogravure

Substance gm/m <sup>2</sup>	Stiffness (Taber)			Caliper Micron	Bulk cc/gm.	Parameters		
	T 489 om-99					Roughness PPS T 555 om -99	Microns	2.0±0.5
	MD	CD	GM					
180	22	10	15	220	1.22	Brightness Top T 452 om -98	%	78±1
200	35	16	24	250	1.25	Gloss at 75 T 480 om -99	%	45±3
230	54	24	36	288	1.25	Plybond (scott) Tappi : T-833	Jules	>100
250	70	32	47	315	1.26	IGT Dry Pick ISO 3782	(m/sec)	>1.0
260	76	34	51	328	1.26	COBB Top Bottom T 441 om -98	g/m <sup>2</sup>	35-50 50-100
285	100	42	65	359	1.26	Smoothness-Bendtsen ISO-8791-2	ml/min	50-70
295/300	125	54	82	366	1.26	Burst Factor Tappi T807	-	16±2
320	150	62	96	410	1.28	Moisture Content Tappi T412 om 02	%	7.5%±1.0%
330	160	67	104	422	1.28	Tolerance		
350	190	82	125	448	1.28	±3%	±10%	
360	200	86	131	468	1.30	±5%	±5%	
400	260	113	171	528	1.32			
420	280	121	184	554	1.32			
450	340	147	224	594	1.32			
500	360	165	244	660	1.32			