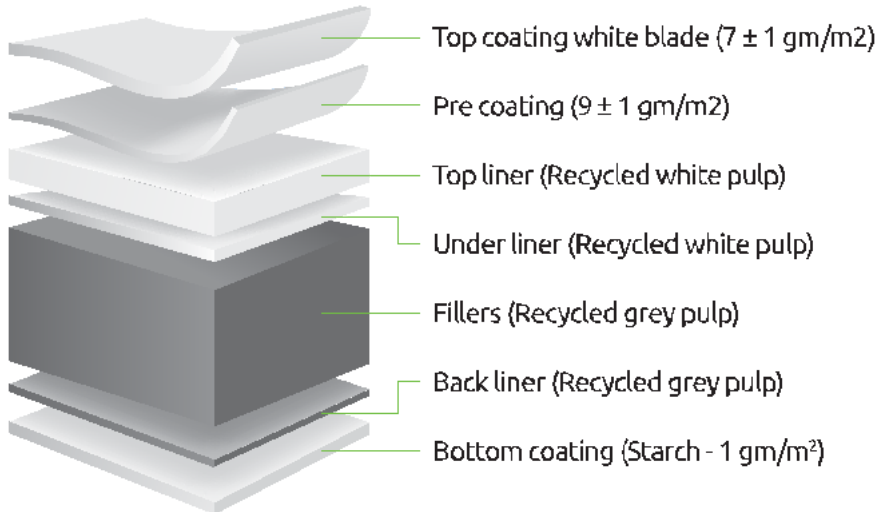


SPECIFICATION SHEET

LWC

180 to 450 GSM

(ON LINE COATED BOARD) M/C Deckle-365-370cms



Application

1. Packaging board

Recommended for Multi-color printing

1. Letter press
2. Offset
3. Rotogravure

Substance gm/m ²	Stiffness (Taber)			Caliper Micron	Bulk cc/gm.	Parameters		
	MD	CD	GM			Roughness PPS T 555 om - 99	Microns	3.5±0.5
180	22	10	15	220	1.22	Brightness Top T 452 om - 98	%	75±1
200	35	15	23	250	1.25	Gloss at 75 T 480 om - 99	%	40±3
230	55	25	37	288	1.25	Plybond (scott) Tappi : T-833	Jules	>100
250	70	30	46	315	1.26	IGT Dry Pick ISO 3782	(m/sec)	>0.8
260	75	30	47	328	1.26	COBB Top Bottom T 441 om - 98	g/m ²	35-50 50-100
285	105	45	69	359	1.26	Smoothness-Bendtsen ISO-8791-2	ml/min	80-100
295/300	115	50	76	366	1.26	Burst Factor Tappi T807	-	16±2
320	145	55	89	410	1.28	Moisture Content Tappi T412 om 02	%	7.5%±1.0%
330	155	65	100	422	1.28	Tolerance		
350	175	75	115	448	1.28	±3%	±10%	
360	185	80	122	468	1.30	±5%	±5%	
400	255	110	167	528	1.32			
420	270	115	176	554	1.32			
450	350	140	221	594	1.32			