









SAFETY DATA SHEET

Section 1. Identification

Supplier

RPM Wood Finishes Group

PO Box 22000 Hickory, NC 28603 Tel: (828) 728-8266 Fax: (828) 728-2409

Web: www.mohawk-finishing.com

Emergency telephone

number

CHEMTREC (800) 424-9300 International 703-527-3887 (collect)

Product name EPOXY PUTTY STICK BEIGE

Code M743-1500

Specific uses Sealants and adhesives

Section 2. Hazards identification

OSHA/HCS status This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the SKIN CORROSION/IRRITATION - Category 2

substance or mixture SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word Warning!

Hazard statements Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Precautionary statements

Prevention Wear protective gloves. Wear eye or face protection. Avoid breathing dust. Wash

hands thoroughly after handling. Contaminated work clothing should not be allowed out

of the workplace.

Response IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing.

Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get

medical attention.

Storage Not applicable.

Disposal Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Hazards not otherwise

classified

None known.

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Section 3. Composition/information on ingredients

Substance/mixture

Ingredient name	% by weight	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin reaction product: bisphenol-A-(epichlorhydrin); epoxy resin 2,4,6-tris(dimethylaminomethyl)phenol crystalline silica non-respirable	10 - 30 10 - 30 1 - 5 0.1 - 1	25068-38-6 25068-38-6 90-72-2 14808-60-7

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance

for 48 hours.

Skin contact Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly

before reuse.

Eye contact Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention.

Ingestion Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and

the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain

an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation Exposure to decomposition products may cause a health hazard. Serious effects may be

delayed following exposure.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Inhalation No specific data.

Skin contact Adverse symptoms may include the following:

> irritation redness

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Section 4. First aid measures

Eye contact Adverse symptoms may include the following:

pain or irritation watering

redness

Ingestion No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician In case of inhalation of decomposition products in a fire, symptoms may be delayed. The

Use an extinguishing agent suitable for the surrounding fire.

exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

None known.

Specific hazards arising

from the chemical

No specific fire or explosion hazard.

National Fire Protection Association (U.S.A.)



Flammability

Instability/Reactivity

Special

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable

training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate

personal protective equipment.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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Section 6. Accidental release measures

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill Move containers from spill a

Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste

container. Dispose of via a licensed waste disposal contractor.

Large spill Move containers from spill area. Approach release from upwind. Prevent entry into

sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 5 to 30°C (41 to 86°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	CAS#	Exposure limits
crystalline silica non-respirable	14808-60-7	OSHA PEL Z3 (United States, 9/2005). Notes: 250/(%SiO2+5) TWA: 250 MPPCF / (%SiO2+5) 8 hours. Form: Respirable OSHA PEL Z3 (United States, 9/2005). Notes: 10/(SiO2+2) TWA: 10 MG/M3 / (%SiO2+2) 8 hours. Form: Respirable ACGIH TLV (United States, 3/2012). TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction NIOSH REL (United States, 1/2013). TWA: 0.05 mg/m³ 10 hours. Form: respirable dust OSHA PEL Z3 (United States, 9/2005). Notes: 30/(%SiO2+2) TWA: 30 MG/M3 / (%SiO2+2) 8 hours. Form: Total dust.

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

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Section 8. Exposure controls/personal protection

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Section 9. Physical and chemical properties

Physical state Solid.

Color Beige.-White.

Odor Sulfurous. Pungent. [Strong]

Odor thresholdNot available.pHNot available.Melting pointNot available.Boiling pointNot available.

Flash point Closed cup: Not applicable. [Product does not sustain combustion.]

Evaporation rate Not applicable.
Flammability (solid, gas) Not available.
Lower and upper explosive Not available.

(flammable) limits

Vapor pressureNot available.Vapor densityNot available.

Relative density 0.924

Solubility Not available.

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Section 9. Physical and chemical properties

Solubility in waterNot available.Auto-ignition temperatureNot available.Decomposition temperature>200°C (>392°F)ViscosityNot available.

Section 10. Stability and reactivity

ReactivityNo specific test data related to reactivity available for this product or its ingredients.

Chemical stability The product is stable.

Possibility of hazardous

reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid No specific data.

Incompatible materials No specific data.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	>15000 mg/kg	-
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	Eyes - Moderate irritant	Mammal - species unspecified	-	-	-
	Skin - Moderate irritant	Mammal - species unspecified	-	-	-
2,4,6-tris (dimethylaminomethyl)phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
, , , , , , , , , , , , , , , , , , , ,	Skin - Mild irritant	Rat	-	0.025 Mililiters	-
	Skin - Severe irritant	Rat	-	0.25 Mililiters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-

Sensitization

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Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	skin	Human	Sensitizing

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

Conclusion/Summary

: IARC classifies TiO2 as a 2B carcinogen based in large part on several studies of the effects of the inhalation of TiO2 on animals in which the TiO2 particles were of various sizes. Particles defined as "ultrafine" have been shown to cause cancer in animals exposed to very high concentrations. A number of authorities have reviewed those studies and others involving exposure to ultrafine particles and have concluded that the effects result from overloading the respiratory system of the animals. The effects observed, according to the scientists, are not due to TiO2 but are general responses to high levels of dust in the lungs. In addition, a carcinogenic effect of TiO2 dust in the workers was not observed in several epidemiology studies on more than 20,000 TiO2 industry workers in Europe and the USA, nor were other chronic diseases, including other respiratory diseases, associated with exposure to TiO2 dust. Accordingly, we have concluded that our products should not be classified on the basis of the presence of TiO2 in the products.

This product contains talc in a polymer matrix. Sanding the cured product may release particles containing talc with the polymer and other components of the matrix into the air. The talc contains less than 1% crystalline silica. Appropriate evaluations of the use of the product should be performed to determine if exposure to talc occurs due to handling and use. If such exposures occur, appropriate precautions must be taken to prevent exposure in excess of the OSHA Permissible Exposure Limit (PEL).

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica non- respirable	1	1	Known to be a human carcinogen.

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

No specific data.

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact Inhalation

Causes serious eye irritation.

Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

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Section 11. Toxicological information

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Ingestion Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation No specific data.

Skin contact Adverse symptoms may include the following:

irritation redness

Ingestion No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

Long term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

Potential chronic health effects

No specific data.

General Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

CarcinogenicityNo known significant effects or critical hazards.MutagenicityNo known significant effects or critical hazards.TeratogenicityNo known significant effects or critical hazards.Developmental effectsNo known significant effects or critical hazards.Fertility effectsNo known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	21096.7 mg/kg 22503.1 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	EC50 11 mg/l	Aquatic plants	72 hours
	EC50 1.8 mg/l LC50 2 mg/l Chronic NOEC 0.3 mg/l	Daphnia Fish Daphnia	48 hours 96 hours -

Section 12. Ecological information

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	OECD 302B 302B Inherent Biodegradability: Zahn-Wellens/ EMPA Test	12 % - 28 d	ays	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	-		-		Not read	dily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	2.64 to 3.78	31	low
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			

Mobility in soil

Soil/water partition coefficient (Koc)

Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification

Not applicable.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-

Section 14. Transport information

Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-

Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 311: acetic acid

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs) Listed

Clean Air Act Section 602

Class I Substances

Not listed

Clean Air Act Section 602

Class II Substances

Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ

Not applicable.

SARA 311/312

Classification

Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	10 - 30	No.	No.	No.	Yes.	No.
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	10 - 30	No.	No.	No.	Yes.	No.
2,4,6-tris(dimethylaminomethyl)phenol crystalline silica non-respirable	1 - 5 0.1 - 1	No. No.	No. No.	No. No.	Yes. No.	No. Yes.

State regulations

Massachusetts The following components are listed: MINERAL WOOL FIBER; SOAPSTONE

New York None of the components are listed.

New Jersey The following components are listed: SOAPSTONE; SILICA, QUARTZ; QUARTZ (SiO2)

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Section 15. Regulatory information

Pennsylvania

The following components are listed: SOAPSTONE DUST; QUARTZ (SIO2)

Minnesota Hazardous

Substances

None of the components are listed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive		Maximum acceptable dosage level
Talc , not containing asbestiform fibres crystalline silica non-respirable carbon black respirable	Yes.	No. No. No.	No. No. No.	No. No. No.

Canada inventory

All components are listed or exempted.

International regulations

International lists

Australia inventory (AICS): All components are listed or exempted. **China inventory (IECSC)**: All components are listed or exempted.

Japan inventory: Not determined.

Korea inventory: All components are listed or exempted. **Malaysia Inventory (EHS Register)**: Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

Substances of very high concern

None of the components are listed.

Section 16. Other information

Key to abbreviations ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References

Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product where instructions and recommendations are not followed.

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