Solutions to Overcome Façade Challenges in Mid-Rise Multiresidential Marketplace



# Notice anything?

adesystemsinc.com

FLUTS LOFTS

15

### Make a difference

Please consider donating \$20 to homeless causes

I thought bringing this big an audience together should have some other effects.

If this was a Lunch and Learn my suppliers and I would be spending about this much on lunch. I will be giving too.



Covenant House Toronto

**fred victor** 

Scott MISSION 5

### Notice anything?





Toronto

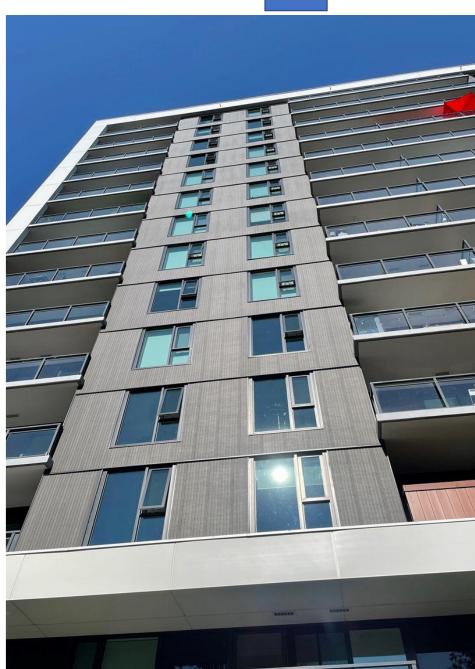
West Coast

## Why Does Mid-Rise Matter?

### It Just Does

- We are not going to supply affordable housing without the whole portfolio of high rise (>10 storeys), midrise (4-10 Storey) and some lowrise.
- Midrise only configuration that suits many uses; purpose built rental, condominium, social and senior housing, student housing.
- Mirage of single family houses **sprawl** and commuting not going to happen.

www.facadesystemsinc.com



5





## But It's Not Easy

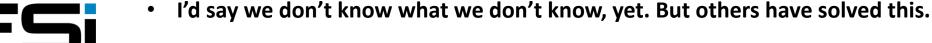
### Challenges abound

- Investors express fear, uncertainty and doubt.
- Zoning and **approval process** too slow.
- **First Cost**. Land costs up, \$/unit available flat or marginally up, construction cost going up. **Cost Volatility** an issue too.\*
- Maintenance eats into profitability.\*
- Higher Performance requirements are here now.\*
- Is **Differentiation** becoming essential?\*

\*many of which are addressed by façade decisions

## Turning to Facades – Challenges (what do you think – put your issues in the chat box)

- Status quo issues will concrete, brick, glass, EFIS, metal panel suit the changes in codes and client expectations? Maybe\*
- Can we meet higher thermal requirements with status quo?
- Do we want the buildings to **look the same**?
- Do we want maintenance issues in the future? (See Quebec new law on facades.)
- Less glass, means **more wall**, means time to consider how.



\*funny thing I have received more calls in last six months than in six years of people looking for alternatives.

#### Macro Directions – moves as fast as you want them to.





- Labour availability and skill
- >6" insulation application





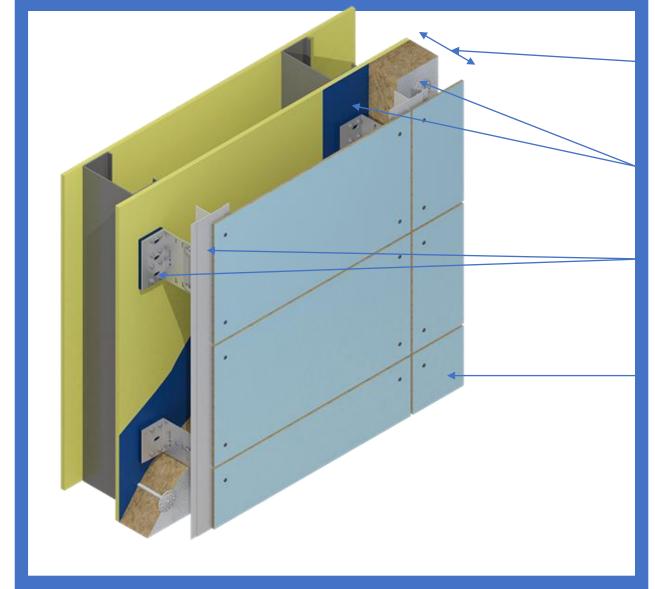
- GHG impact
- >6" insulation application







- Long term resilience gaskets.
- Thermal performance now
- % fenestration going down.
- Curtain wall exceptions (office, high performance spandrels)



Façade – everything outside of Sheathing

**Insulation & AVB** 

Thermally Broken Substructure 'System'

**Cladding;** Skin, Light to Heavy, All types of finishes; Resilient; All budgets; Sustainable; Replaceable.

Universe of choice, same system



## Systems

### Not components

Facades are getting more complicated with higher objectives.

Specifying components was ok before. 'Specify and Hope'. No Longer

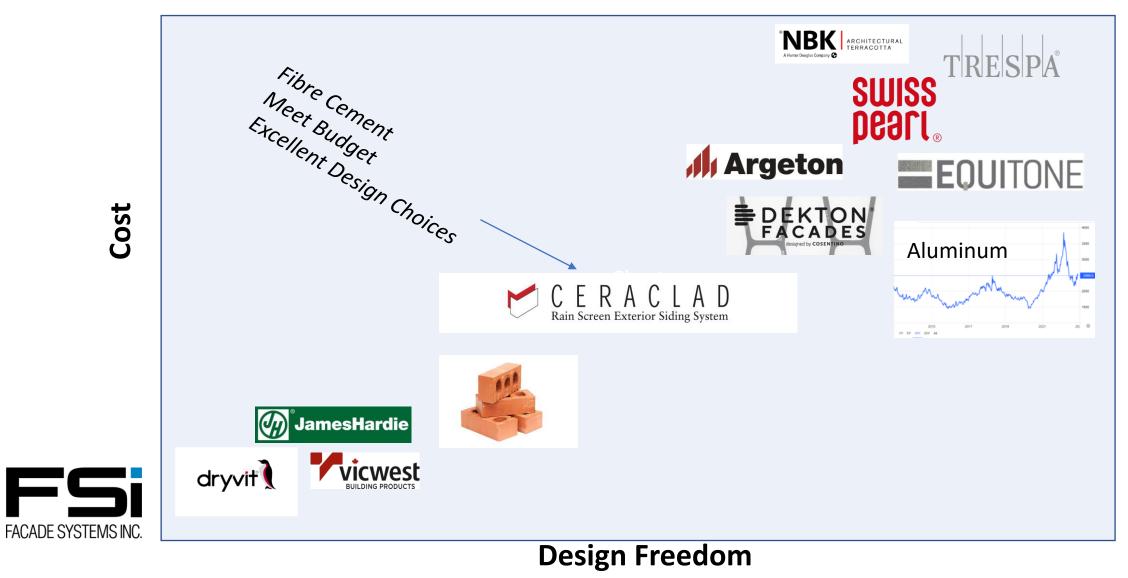
Must:

- Design and specify.
- Assign accountability.



• GIRTFT





Cost

# Fibre Cement in Context

- + great for wild layouts.
- + open reveals.
- + good for high rise
- expensive for simple layouts
- a flat sheet, not a system.







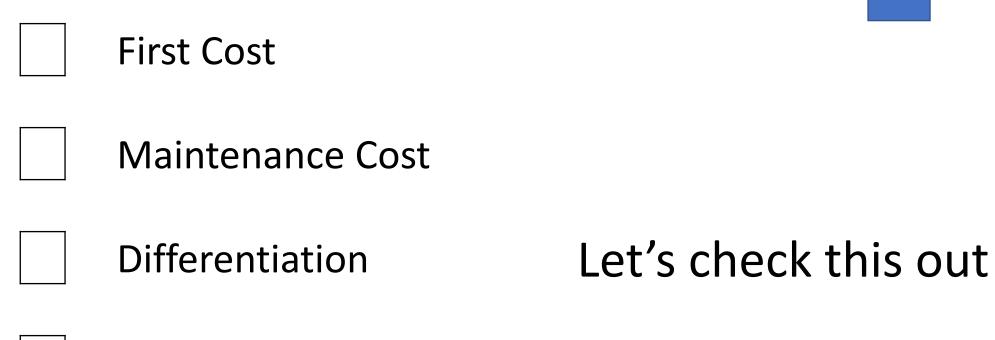
- + affordable for houses
- + available everywhere

JamesHardie

- + low rise installers everywhere
- suitable for midrise?
- a flat sheet, not a system.

### **Design Freedom**









# Sustainability





## Solution

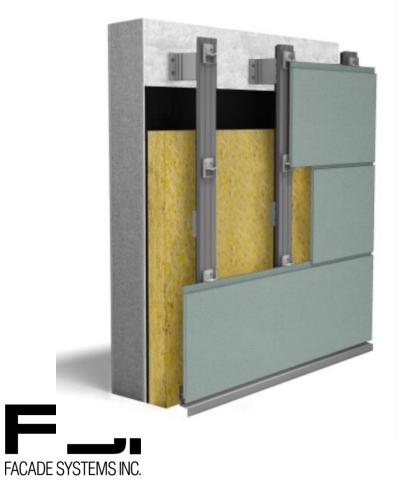
### FRC on a Proper Subsystem

# Let's explore how this

checks the boxes

esystemsinc.com





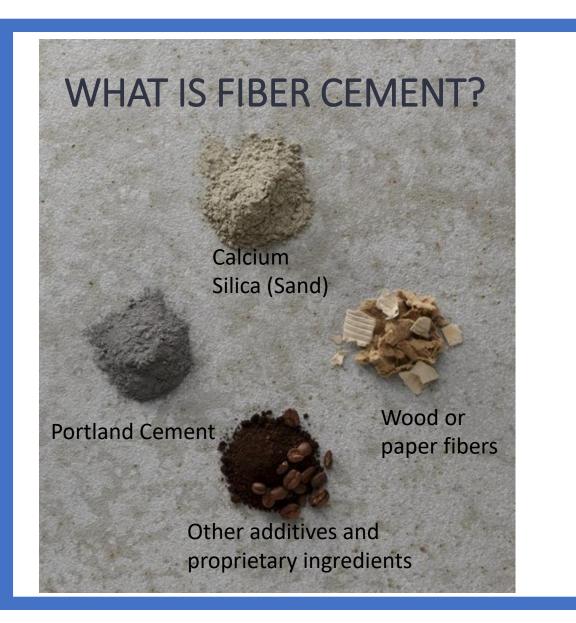
## Fibre Cement System

No limit on height. Non-combustible. CMCC rated.

Attachment ventilated rainscreen façade system with matching trim for corners.

Large panel size; all Panels are 10 feet x 18" with ship lap edges. [we'll talk about flat panel fibre cement products]

- ✓ Total Cost; material, installation, life.
- ✓ Aesthetic choices = curb appeal
- ✓ Health and Well being: ventilated façade
- ✓ Sustainability; Mindful Material
- ✓ Performance: Proven in tough freeze thaw conditions
- Owned by Panasonic / Kubota of Japan



www.facadesystemsinc.com



Simple Ingredients.

Panels Manufactured In Precise Manner

Limited Commodity Inflation.

Not impacted by Global Events.

#### Sustainable footprint











## First cost matters

### Wise choices matter too

- v Cheap products, small material premium
   \$12-14 / sq ft for panels and accessories.
  - Install ease
  - speeds construction
  - Lower labour costs
- Less reliance on skilled labour
- **Risks** (do you budget risk?)
  - Reduce or eliminate overages
  - No surprises





# Budget \$50 - 70/Sq ft

- CERACLAD (\$12/sq ft)
- U-Kon Subsystem (\$7/sq ft)
- AVB
- 100mm Insulation
- Design and Engineer's Stamp
- Equipment
- Labour

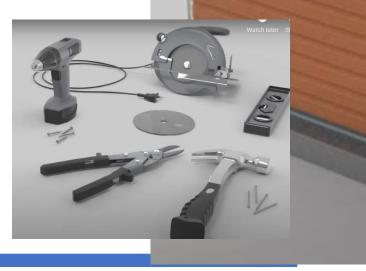
"Sheathing to cladding" On Budget



# **CERACLAD** install video

Why see this?

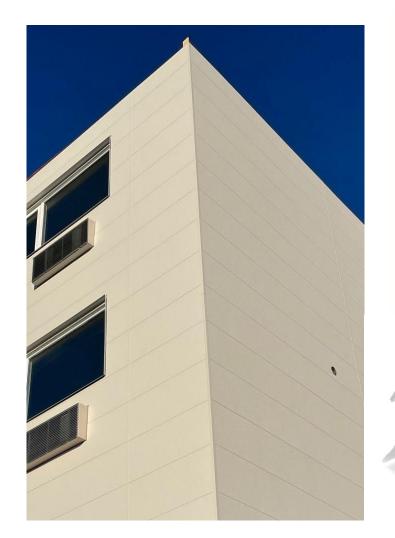
- Simple tools
- Easy to do right, difficult to do wrong.
- Reduces dependence on expensive skilled labour.





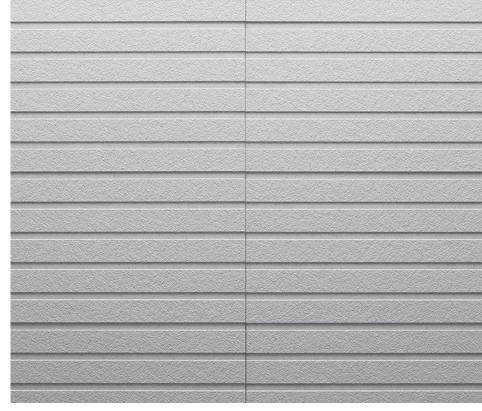
www.facadesystemsinc.com

×





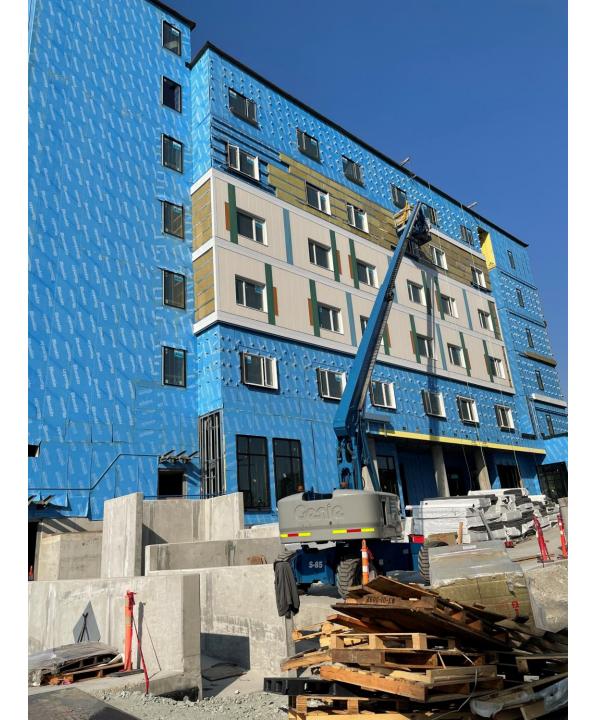






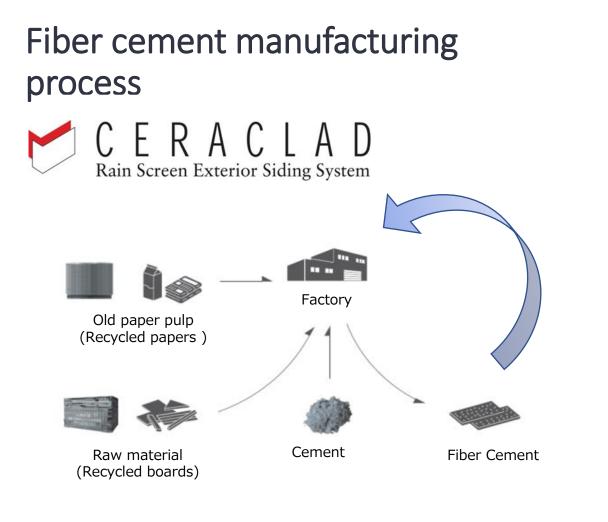
# 60,000 Square Feet Façade 6 Mos install [500 sq ft per day] System = Inherent Quality







#### Differentiation

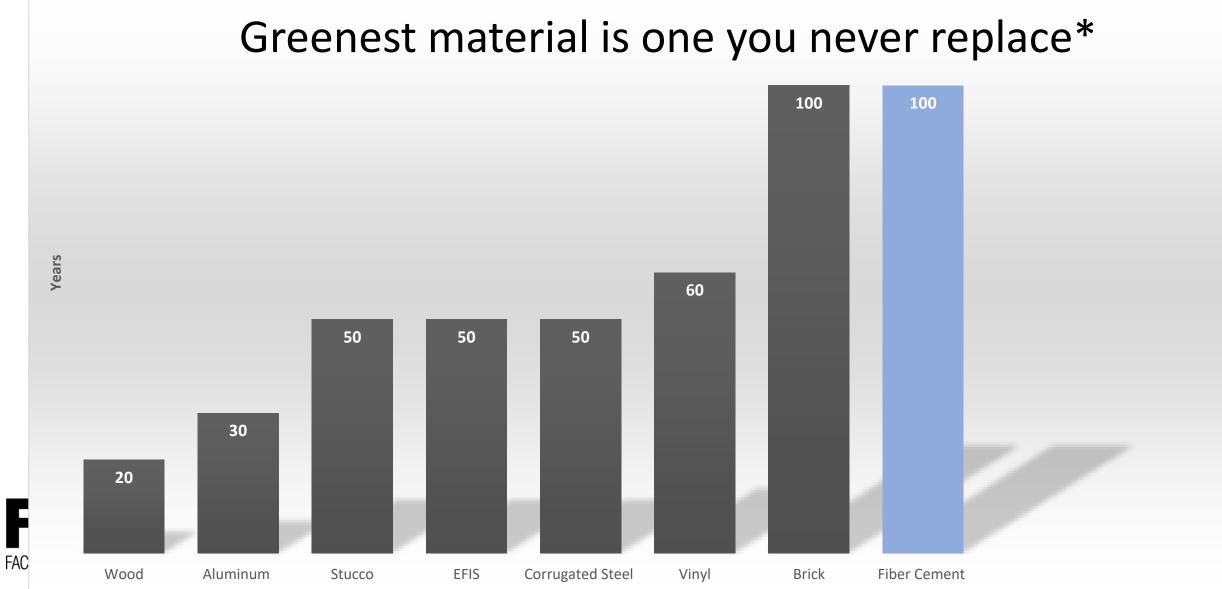




Fiber cement typically has anywhere from 30-60% recycled materials

A large percentage of the recycled content can be "post-consumer" recycled content, typically 8-22%

Some manufacturers also have takeback programs for construction scraps



www.facadesystemsinc.com

\*50 year warranty



# Finishes of Fibre Cement

### **Coatings is Part of a System**

Coating	Consistent Factory Finish	Fade Resistance	Graffiti Resistance	Low Maintenance
CERACLAD Rain Screen Exterior Siding System	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
Graffiti Resistant Coating	$\checkmark$		$\checkmark$	$\checkmark$
Base Paint + Protective Clear coat	$\checkmark$	$\checkmark$		$\checkmark$
Acrylic Paint (Pre-finished)	$\checkmark$			
Acrylic Paint (Field Painted)				



### Maintenance – Boo!

### What if zero?

- Finish durability
- Cleanliness
- Designed for Canadian Climate
- Graffiti and Impact Resistance
- Easily demountable





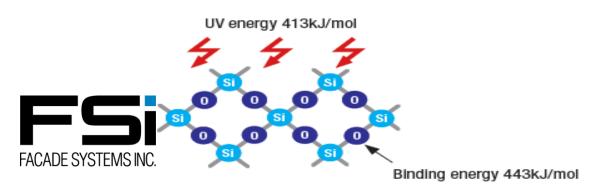
#### Repainting Fibre Cement – Whaaa?

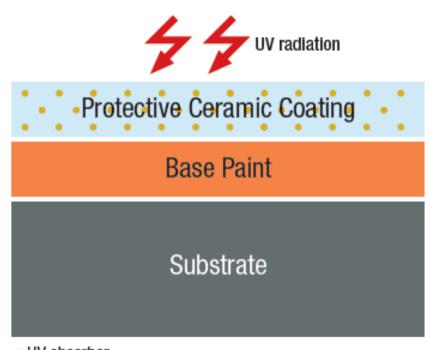




# Ceramic Coated

- Standard color choices
- Prefinished in Japan
- UV blocking Ceramic coating protects finish and color





UV absorber

The protective ceramic coating prevents the penetration of ultraviolet rays into the colored layer.

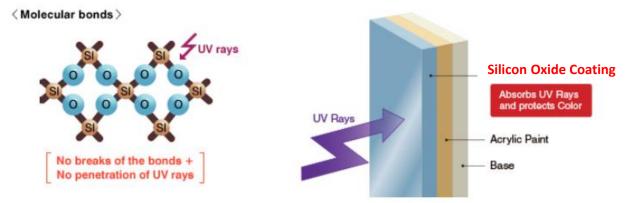
### **Coatings: Silicon Oxide UV resistant coating**











#### <u>Pros</u>

- Factory Coated
- Easy to clean
- UV Resistant, prevents color fade
- Requires minimal maintenance and repainting
- Graffiti resistant

#### <u>Cons</u>

- Not available from all manufacturers
- Requires high adhesion primer for re-coating

# Finishes

### **Coatings: Graffiti Resistant**





#### Two Kinds of Graffiti Resistant Coatings:

#### Sacrificial Coating [ The Other Guys ]

- Clear Polymer coating that is applied to the substrate and protects the material underneath
- Graffiti is removed with the coating (usually by high pressure washing)
- Coating is reapplied after removal
- Cheap, effective.
- Not low maintenance due to reapplication process
- Repetitive power-washing can damage material underneath

#### **Permanent Coating**

- Some manufacturers offer this as a factory coating option
- Many different types, but all act in the same way to repel water and oil
- If applied right, can be cleaned over and over



Vancouver



## Don't have to look far ...



























Maintenance Cost





**Thermal Performance** 



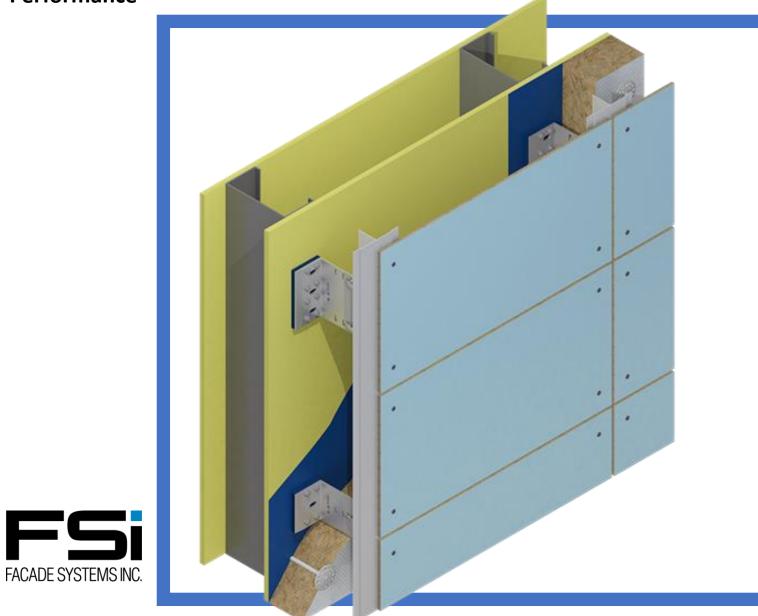












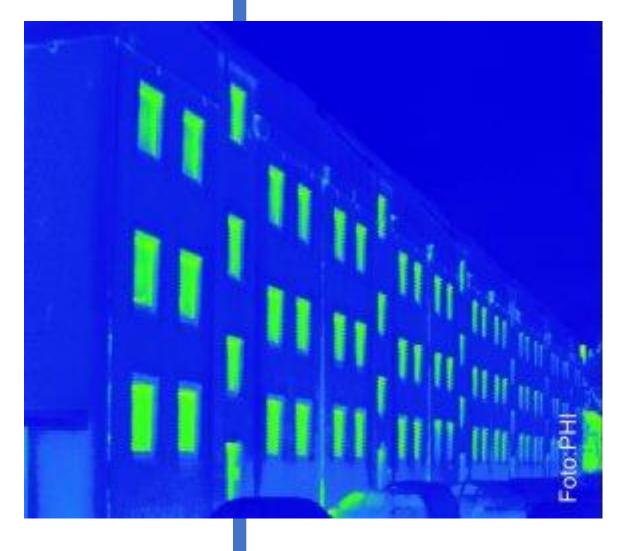
### Did I say System?

- Thermally Broken Subsystem
- Sheathing to Cladding
- Design and supplied Sole Accountability
- Comprehensive drawings and speculations
- Pre and Post award confidence

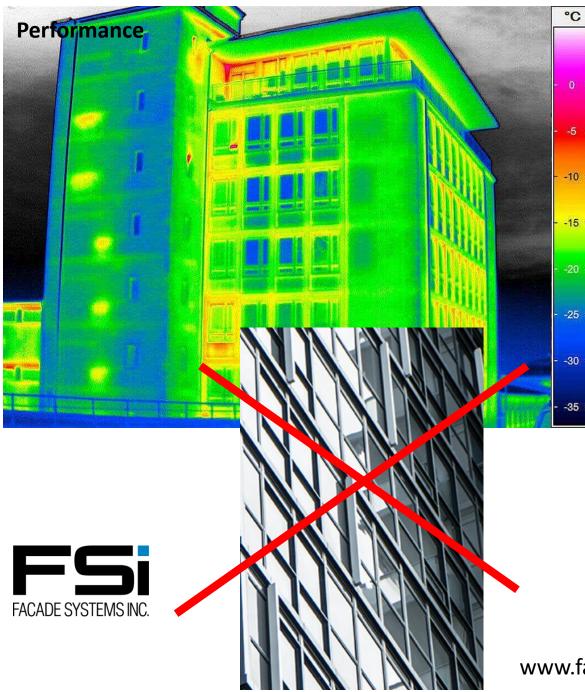
### Performance Yea!

- Thermally Broken <u>System</u>
- Systems explained
- Design Precision
- Bespoke Systems









Performance Targets are Here, not Tomorrow

- Window %  $\downarrow$
- R Value ↑
- Society's expectations of us  $\uparrow$
- Longer term failures  $\uparrow$



# Buy a Clip

- 3-6 clip choices
- Most often one clip size laid out across façade
- Sometimes profiles / girts
- Sometimes structural engineering No single source accountability

# Design a

### System

- Always single source accountability.
- Always designed
   'Bespoke
   Systems'
- Always a system.\*









### Buy a clip

W ho makes things happen
Clip, one size for whole building, from one guy
Girts made by another
Fasteners, standard but from another guy. Right amount?
Designed by design guide, not for your building.
Thermal and structural not interlocked.

Install, fabrication, quality control by another guy. Might have worked for 3" of insulation, not now.

### Look for System Choices – Demand Better

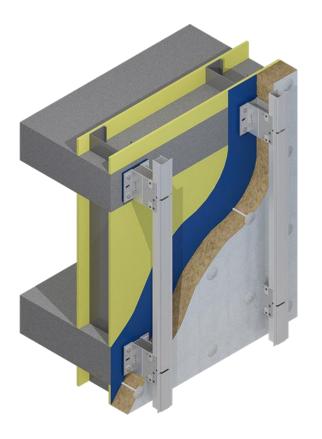
Simple



### **High Performance**



Innovative (slab-to-slab)



\*And Everything Between



### Wall Brackets that offer Options – High Performance

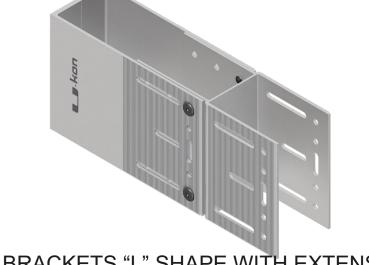
WALL BRACKETS "U" SHAPE

WALL BRACKETS "U" SHAPE WITH EXTENSION

Different brackets, extenders, materials provides unique flexibility

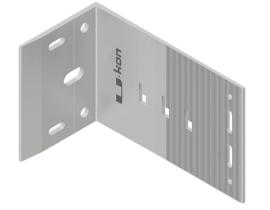
Adjustable in three directions: higher quality, faster install





FACADE SYSTEMS INC.





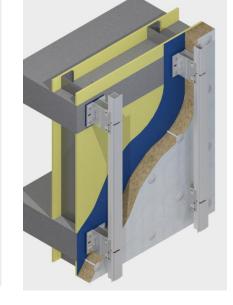
www.facadesystemsinc.com

WALL BRACKETS "L" SHAPE WITH EXTENSION



# **Thermal Performance** Explained

1.00



<b>FS</b> i	
FACADE SYSTEMS INC.	

THERMAL ANALYSIS PERFORMED BY MORRISON & HERSHFIELD	
	144

\* - Bracket is mounted to the intermediate floor slab, thermal bridging of the concrete slab must be included in the analysis. As a result, a linear transmittance value,  $\Psi$ , is provided to account for the thermal bridging effect of the intermediate floor.

	ance		Aluminum Bracket	Stainless Steel Bracket	
Vertical Spacing <b>in</b>	Exterior Insulation Thickness <b>in</b>	Exterior Insulation Nominal R- Value	Assembly Effective R-Value	Assembly Effective R-Value	Assembly Effective R-Value (Stainless steel Bracket HIGH)*
24	4	R-16.8	R-14.3	R-17.7 (20%)	
24	5	R-21.0	R-16.0	R-21.1 (25%)	
24	6	R-25.2	R-17.7	R-24.8 (29%)	
36	4	R-16.8	R-15.8	R-18.3 (14%)	
36	5	R-21.0	R-18.0	R-21.9 (18%)	
36	6	R-25.2	R-20.2	R-25.8 (22%)	
48	4	R-16.8	R-16.7	R-18.7 (11%)	
48	5	R-21.0	R-19.3	R-22.4 (14%)	
48	6	R-25.2	R-21.8	R-26.3 (18%)	
120	4	R-16.8			18.2*
120	5	R-21.0			21.9*
120	6	R-25.2			25.8*

# Build = Design Starts at Beginning

#### Best accomplishments are at the beginning; Greatest Failures Avoided are too.

- Design review.
- Cladding layout review.
- Initial system recommendation.
- Initial structural engineering and resulting thermal performance.
- Comprehensive value engineering.
- Cladding fabrication recommendations.
- Document creation; details, specifications.
- Budgeting.







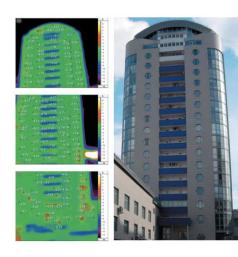
You Should Ask for This.

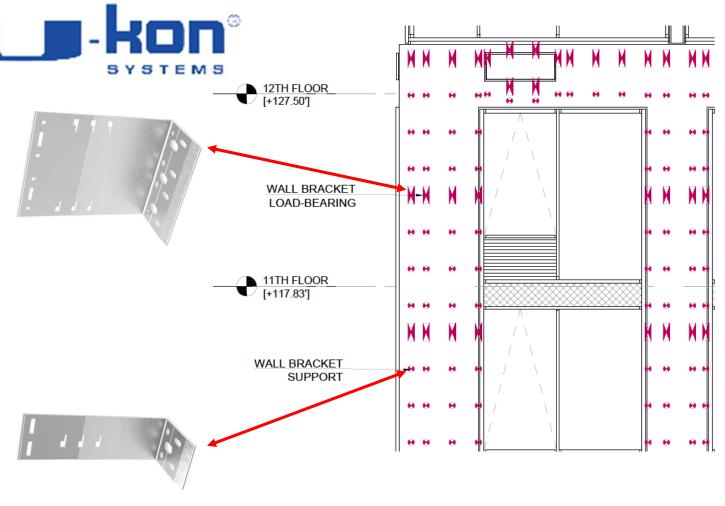
# Structural and Thermal Engineering Together

A façade is modelled for structural requirements and thereby thermal results.

Initial **budgeting** and value engineering opportunities identified.

Problems revealed early.



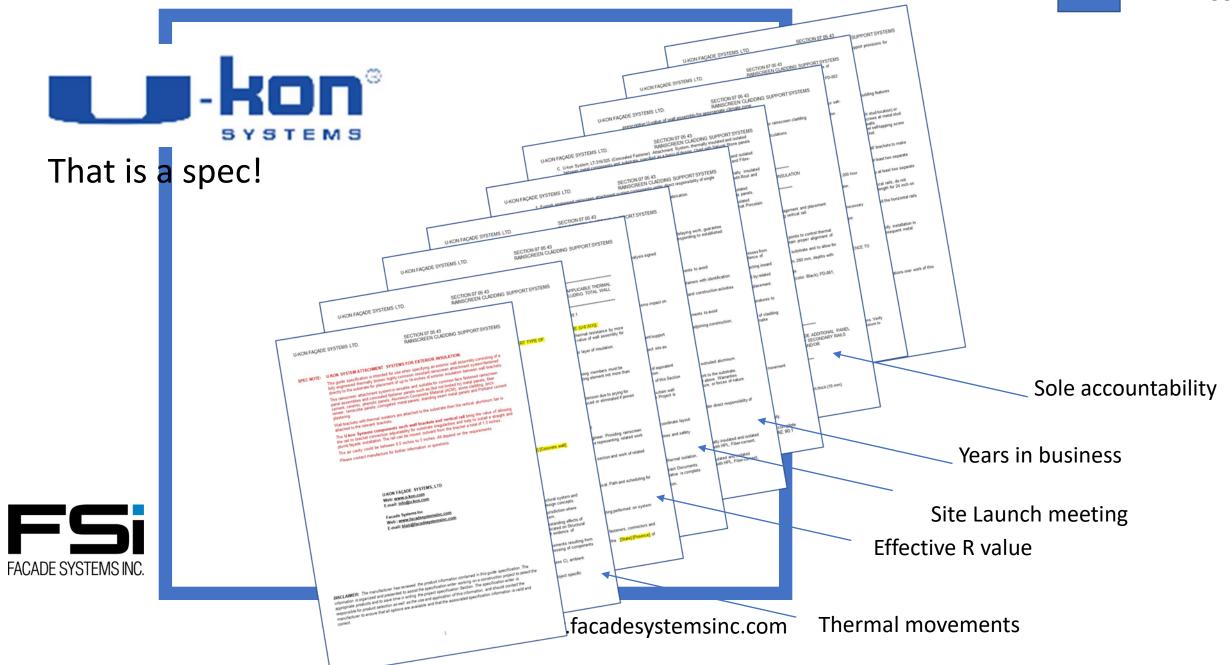


Location of wall brackets; based on structural analysis www.facadesystemsinc.com



### Panel Layout – largest opportunity to save money and be sustainable





# Wall Brackets Adjustable in Three Directions

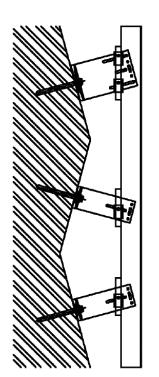
Uneven wall not an issue, e.g. recladding.

Install: attach then adjust, reducing error and rework.

Reduce compromises on site,

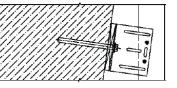
"Build What Is Designed, Easily"

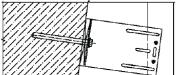


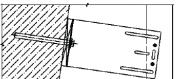


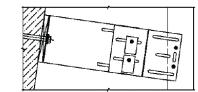


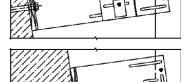




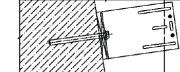


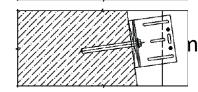










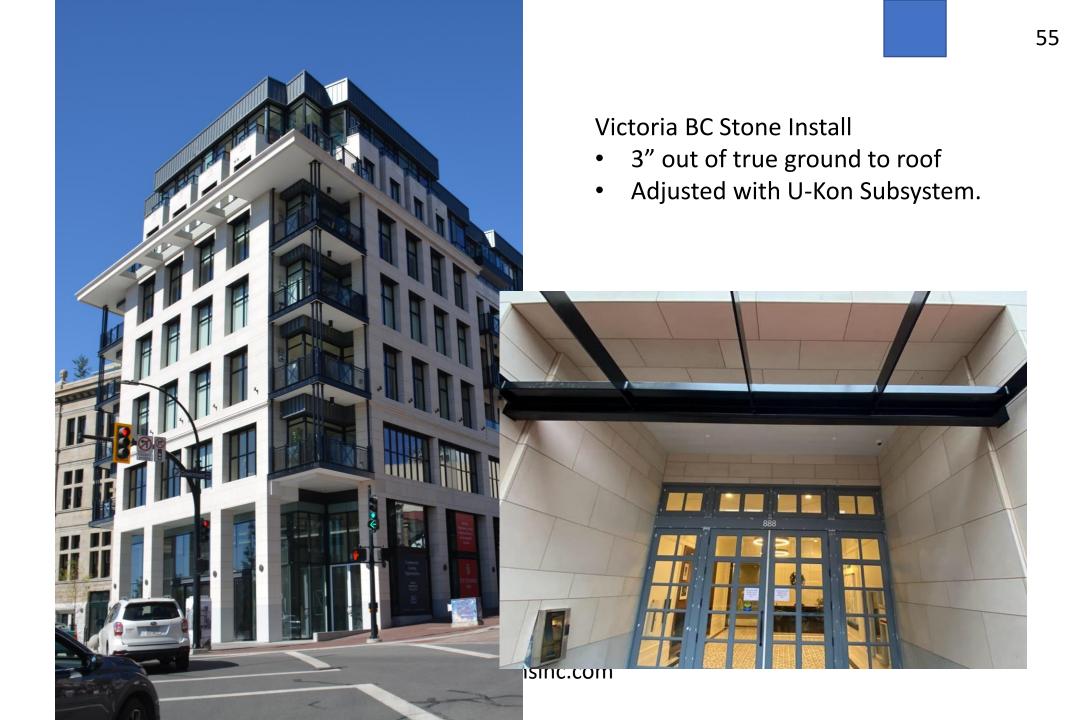


WITHOUT EXTENSION



WITH EXTENSION







DRAWING LIST

		DRAWING LIST			
	SERIES NUMBER	SERIES DESCRIPTION	580. 8	DRWING NUMBER	DRAWNS TITLE
		DRWRING LIST AND NOTES	1	F0.1	DRAWING LIST
	FB.		2	FB3	GEMERAL NOTES
			з	F0.3	TYPES OF CLADDING INSTALLATION
			4	FB3	TYPES OF CLADDING INSTALLATION
	FL.	TYPICAL WALL DETAILS	5	PUI	TYPICAL SECTION INSILATED STUDS WALL
			a	F1.2	TYPICAL CELING SECTION
		CUPLOYOUTS	7	12.1	BRACKET LAYOUT WEST ELEVATION
			4	F2.2	BRACKET LAYOUT EAST ELEDATION
			9	P2.3	BRACKET LAYOUT NORTH ELEVATION
	P2.		10	F2.4	BRACKET LANDUT SOUTH ELEVATION
			н	P2.8	BNACKET LAYOUT NOP GHOUND PLOOM
			12	F2.6	BRACKET LAYOUT ROP ROOF
			13	F27	BRACKET LAYOUT PENTHOUSE WALLS
		ORE LAYOUTS	34	F3.1	GIRT LAYOUT INEST ELEWITION
	F3.		-	F3.2	GIRT LAYOUT EAST ELEVATION
			16	13.3	GIRT LAYOUT NORTH ELEWATION
			σ	FEA	GIRT LAYOUT SOUTH ELEVATION
			-	13.5	GIRT LAYOUT RCP GROUND FLOOR
			-	F3.6	GIRT LAYOUT RCP ROOF
			20	F57	GIRT LAYOUT PENTHOUSE IWILLS
	ОП	_	21	F8.1	CLADDING LAYOUT WEST ELEVATION
			22	14.2	CLADDING LAYOUT EAST ELEVATION
			23	FI3	CLADEING LAYOUT NORTH ELEVATION
n n-kc			24	1944	CLADDING LAYOUT SOUTH BLEWITION
			25	F4.5	CLADDING LAYOUT RCP GROUND FLOOR
5151			26	14.8	CLADDING LAYOUT HCP HCOP
			27	F4.7	CLADDING LAYOUT PENTHOUSE WALLS
			28	F8.1	VERTICAL SECTIONS
FSi			20	F6.2	VERTICAL SECTION
FACADE SYSTEMS INC.		F6:110 F0.9 SECTIONS	30	FiL3	VERTICAL SECTIONS
	m.		31	F6.4	VERTICAL SECTIONS
			32	FES	VERTICAL SECTION
			33	P6.5	HORIZONTAL AND VERTICAL SECTIONS
			ы	F6.7	VERTICAL AND HORIZONTAL SECTIONS
			35	16.8	HORIZONTAL AND VERTICAL SECTIONS
			26	F6.0	SECTIONS WITH DOUBLED GRTS

#### CERAMIC CLADDING AND SUPPORT SYSTEM

This is our Drawing

Table of Contents

REVISI	ONS	
REV.	DESCRIPTION:	DATE:
0	ISSUED FOR REVIEW	01/11/22
1	BSUED FOR ESTIMATION	10/11/22
3	BALEG FOR CONSTRUCTION	10/11/22
ADEPT PEO C Factor	f Engineering Ltd. ertificate of Authorization 9939	
1/2	in definition	)
CONTR	WETOR	
PROJE	101 Sheppare	
T	oronto, Ontario, M2N	3A3
CLIENT		
ARCHI	IDCT:	
STUDIO	URINA Inc. In Standa 2015, Toronto, Children	1345
410-401	United, Inc. e Stisuite 015, Totonte, DN M6. 4818	1.090
info@s	tudiolimina.ca	
STREET	TURAL:	
- mala	and the second sec	
Deleter		
DRAIN	NG TITLE:	

U-kon

Facade Systems

DRAWING LIST

DRAWN BY: E-DAHDS 784 PROJECT NO: 1501 SCALE: REVISION NO SHEET NO.: F0.1 FILE REF. NO :

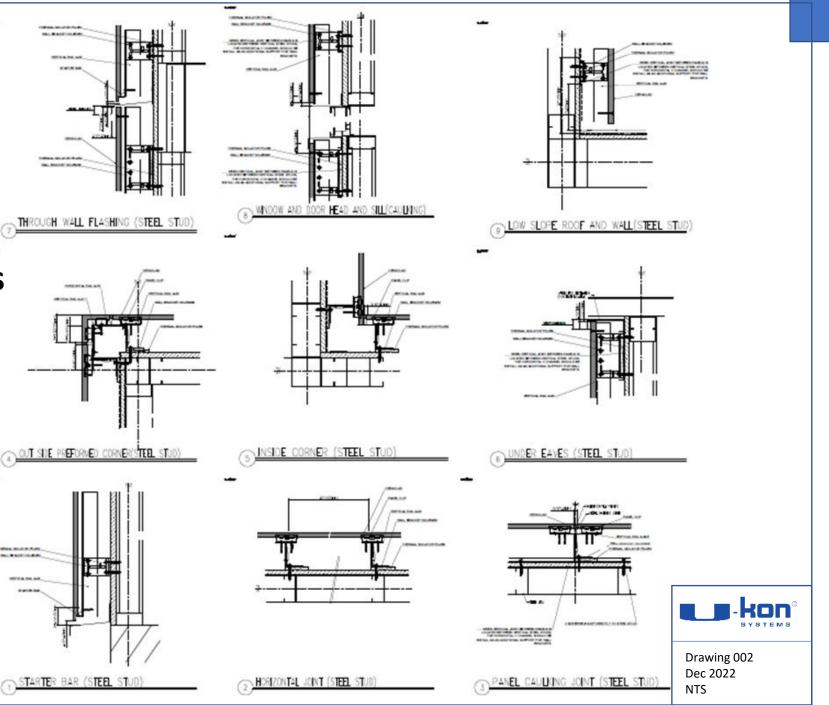


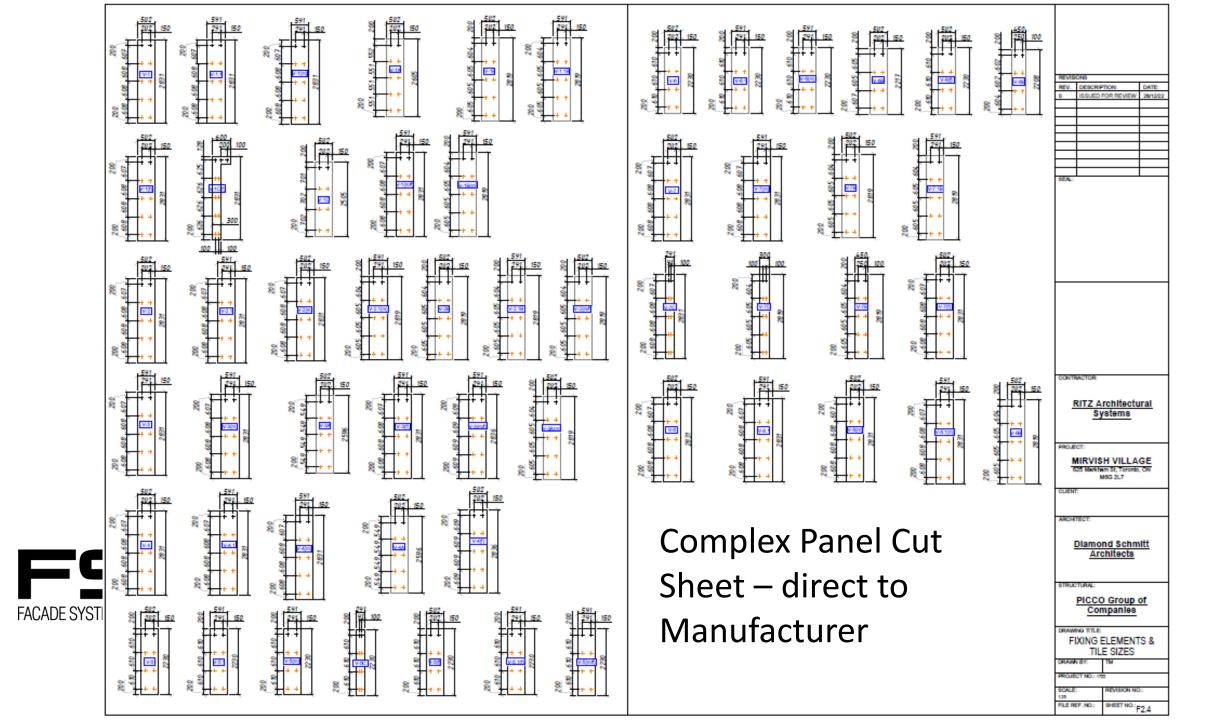


### **Complete Designs**

- Review
- Fabrication
- Installation







•

٠

٠

Cladding Insulation

Location

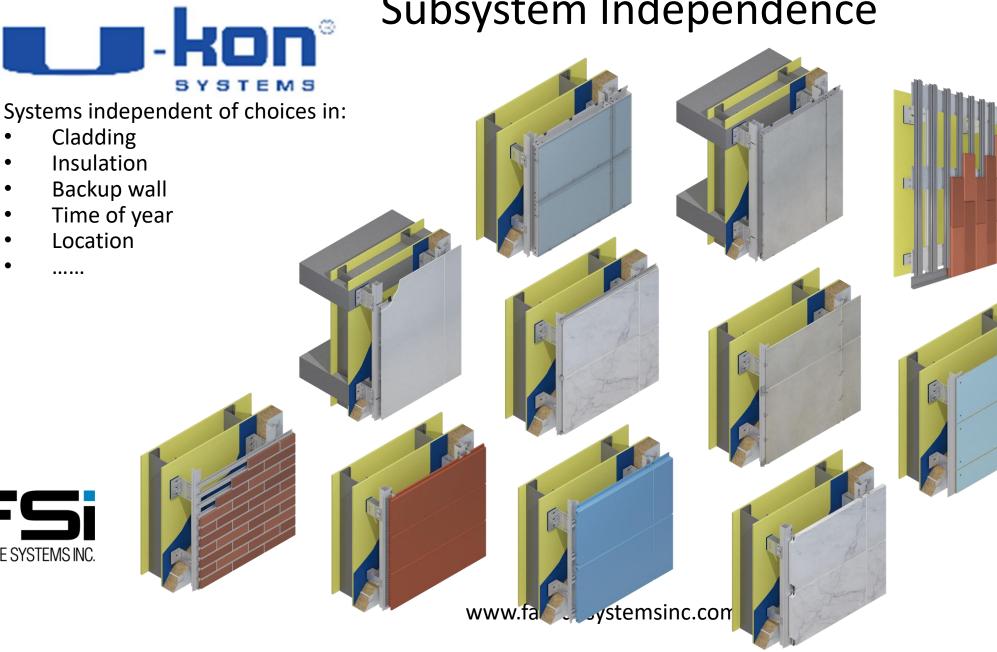
. . . . . .

Backup wall

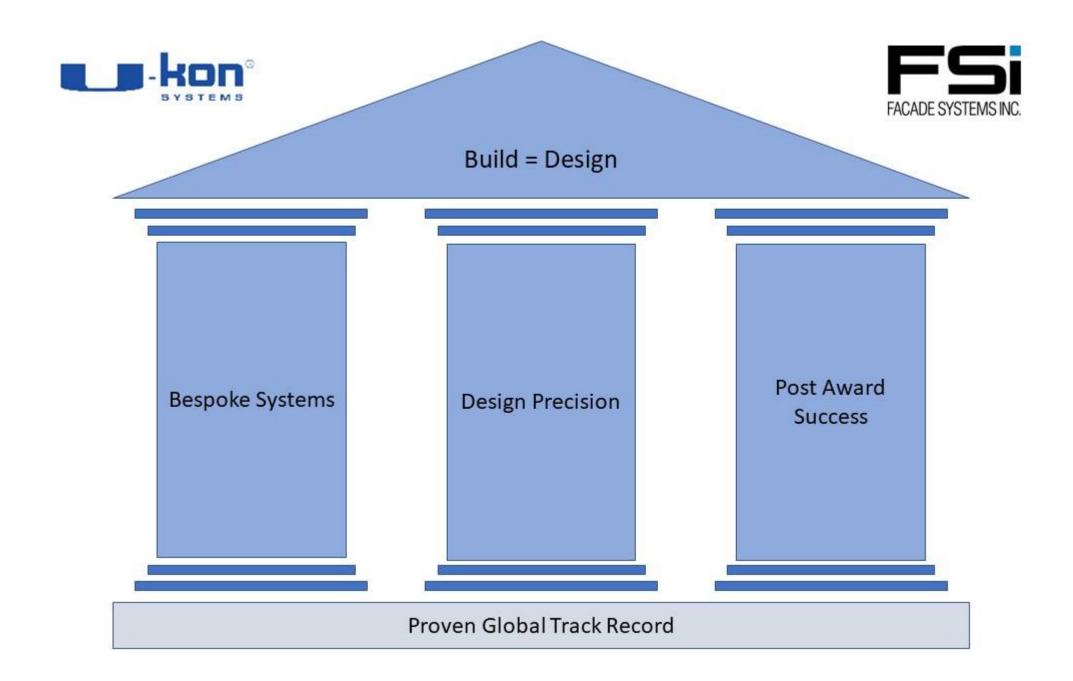
Time of year

# Subsystem Independence





















### We Said We Need Midrise







But It's Not Easy

### We Said It Is Not Easy

### And

### Some of the issues are

addresses by Facade

## A couple of the thinkers in the business

My main area of interest is that I'm looking for options. The commercially available façade products are limited as it pertains to cost-conscious developer mindset and as we're doing more and more mass timber buildings the weight of more obvious products (brick, precast) won't work above a few storeys.

Paraphrase of an hour long meeting:

- How are we going to supply housing with out.
- Mid rise needs to become Core, not a Fringe or Niche
- Who cares about this? Not that visible? Let's get together







## Maintenance Cost



Differentiation



**Thermal Performance** 



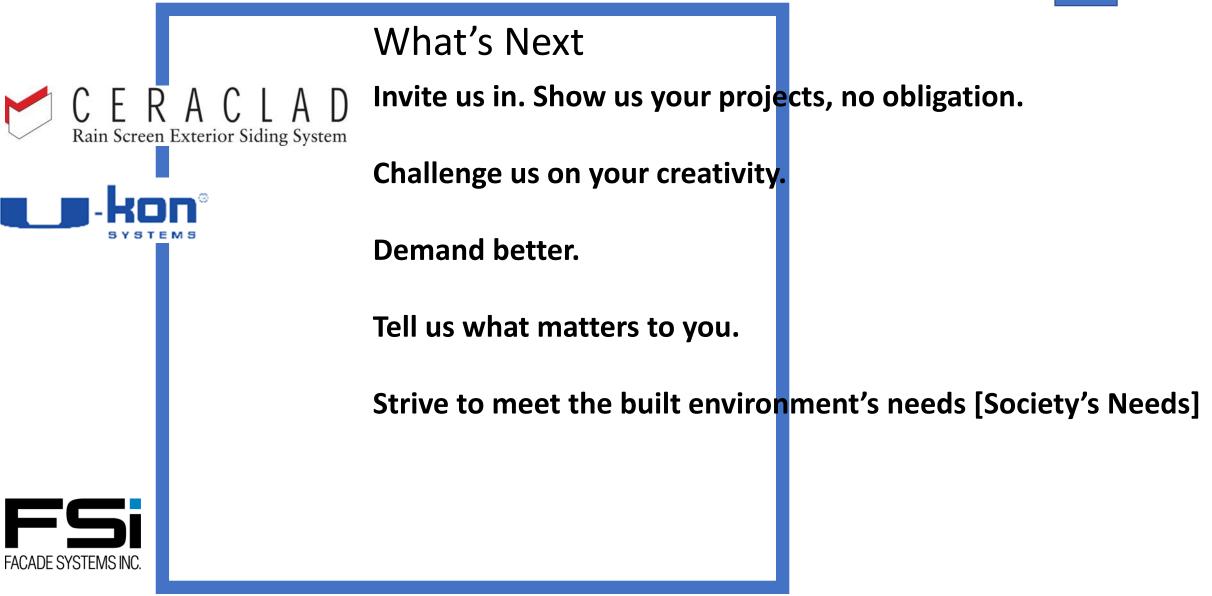








Accountability Services to support you Trusted Partner Networked to bring it all together



Agent for Facades and Building Systems that are innovative, aesthetic, sustainable, constructible, affordable and proven

- Professional Engineer.
- Leader in engineered based businesses for 25+ years in three industries.
- Building industry since 2005.
- Clients tell me they appreciate the technical service.
- A testimony: "You have always been an experienced voice in the world of facade materials, so we look forward to continued discussions on how we can realize our design objectives, from both an aesthetic and technical point of view."







### Make a difference

Please consider donating \$20 to homeless causes

I thought bringing this big an audience together should have some other effects.

If this was a Lunch and Learn my suppliers and I would be spending about this much on lunch. I will be giving too.



Covenant House Toronto

**fred victor** 

Scott MISSION 5