TRI-STATE WOODTURNERS



Cuts and Scrapes

WWW.TRISTATEWOODTURNERS.COM

AUGUST 2016 NEWSLETTER



Tri-State Woodturners an official chapter of AAW

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Meeting Location: 8361A Dayton Pike Soddy Daisy TN (Horsin' Around fac.)

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Mike Peace

Demonstrator for August

Mike Peace took up turning in 2007 and enjoys every aspect of it, but especially teaching and demonstrating.

He is a member of the American Association of Woodturners and active in three woodturning chapters in the Atlanta area where he has served as President, Secretary, Newsletter editor, board member, demonstrator and workshop facilitator. You can download articles he has published on woodturning at <u>http://mikepeacewoodturning.blogspot.com/</u> He also maintains a YouTube channel where he posts a woodturning tutorial each Friday at: <u>https://www.youtube.com/c/mikepeace356</u>

Woodturning is more than bowls! Mike Peace, from Suwanee, GA will demonstrate a **two piece coffee scoop** and several small spindle projects including an angel ornament, a light or fan pull, and more. He will also discuss some basic surface embellishment.











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July TSW Meeting with Doug

Doug demonstrated how he makes eggs and then showed stepby-step how to create the jig to hold them using PVC pipe











Doug Spohn

President's Corner

Remember this August meetings presidents' challenge is a platter. Doug did a great job demonstrating at the last meeting. We have a lot of great talent in TSW's and I really enjoy seeing our members step up and bring new ideas to the table.

Finally shop safety: Avoid Distractions: Distractions are a part of everyday life,

and working in the wood shop is no different. When you are summoned or distracted while in the middle of performing an action with a power tool, remember to always finish the cut to a safe conclusion before dealing with the distraction. Taking your attention away from the woodworking tool is a recipe for disaster.

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Treasurer's Report 🏂 Club Challenge

Starting Balance July 1, 2016		3,168.62
Income		241.00
Snacks	28.00	
Dues	40.00	
Raffle	73.00	
Shirt sales & laser	100.00	
Expenses		245.97
Video equipment	41.48	
Snacks	5.00	
Chair rental June	24.69	
Shirt purchase	174.80	
Ending Balance July 31, 2016		\$3,163.65





August challenge is a Platter For September the challenge is a candle holder



TSW Meeting July 16, 2016



Rext TSW Meeting is Saturday the 20th of August at 1:00 P.M. Don't Miss it!

rage 4 Club Challenge





Left to Right made by Art Parry, Tony Suarez, Bev deYampert









Second row Charles Jennings, & Les Isbell on Left, John Dekle on Right Bottle stopper July challenge & clock for June challenge L to R Tony Suarez, Bev deYampert, Charles Jennings, bottom row

John Dekle & Les Isbell









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- ↑ Bob Hough ↑
- \downarrow Charles Abercrombie \downarrow



 \uparrow Bob McElhaney \uparrow \downarrow John Dekle \downarrow and the bottom three















 \downarrow Charles Jennings \downarrow \downarrow \uparrow Charles Helton \uparrow \downarrow Dieter Kuberg \downarrow



CUTS AND SCRAPES

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YOUR MONTHLY ONLINE WOODTURNING MAGAZINE

Navaho Border Patterns for Segmented Turning Feature Rings by Bill Kandler

You know what they say about idle hands...

This spring, I got to thinking about doing a Navaho border pattern for a new project. I started playing with the cutting angle and make up of the diamond, the width of the slice, and the size of the saw kerf. In doing so, I came to realize that there's an awful lot of variability in the result that comes from being able to change each one of these items. So many were the variations, and the results differed so much from the starting point, that I came to the decision that I needed to put together a model of the process.

A model so I could see what was going on. And, when you have a model, you get to make the rules. Did I say rules? No, I meant to say no rules. The border pattern is usually made with a double border. But what would it look like with a single border or a three-part border? Wow! Here are four examples to show what I mean:

Starting Diamond Sliced Result





Figure 1





Figure 1 is a 30 degree diamond with a double border. The slices, 1/8" thick, are cut with a bandsaw. It results in a kind of snowflake appearance because the inner border color matches the surrounding material. Figure 2 is

Figure 2

a 40 degree diamond with no distinct borders; just color and contrast. Again the slices are 1/8" thick and cut with a bandsaw. The result is truly wild. Figures 3 and 4 are 45 degree diamonds with a single border. The border is narrow in Figure 3, 1/8", while it's $\frac{1}{4}$ " in Figure 4. So, how does one go about constructing such complex segments? Read on...

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Start by assembling the lamination board. For this step it is important to mill all the stock to the same width, which makes it much easier to get everything lined up. The first wood is the middle, which is then flanked on either side by the next wood, which is then flanked on either side by the next wood, and so on. You should end up with something that looks like this:

Now set up your saw for making cuts at the angle specified in your design. For this one, it's 30 degrees. Also set up a stop block so that all the strips will be cut at the same width. And, be sure the saw blade is 'dead on' vertical. The lamination board needs to be as long as needed for the strips plus some extra for safe handling during the sawing operation. After sawing, you now have this assembly of pieces:

Now take alternating strips and turn them over (left to right or right to left) and you have the Diamond pattern shown below. At the least, you now need to glue the strips into pairs. But for safety in processing, it's a good idea to then assemble the pairs together temporarily using hot melt glue or an equivalent. Do this against a straight edge so you can be sure that all the points line up. If they don't, you won't be able to get the points to line up in the ring you later construct from the Diamonds.

Now you have a set of ZigZags from which you make Diamonds. But first trim off any excess material from the top and bottom of the design.

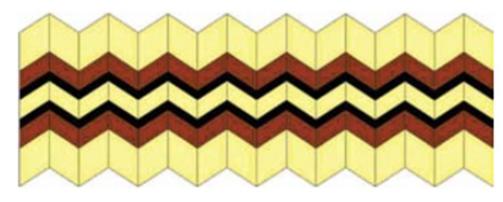
Now locate the exact center (vertical) of the design and cut the entire assembly into two horizontal halves and slide the top/bottom to the left/right to reveal the diamond pattern. Phew! Now we can finally start slicing.

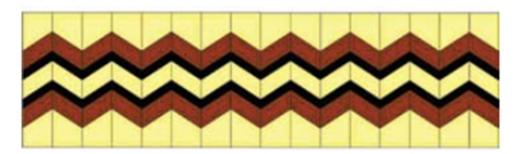


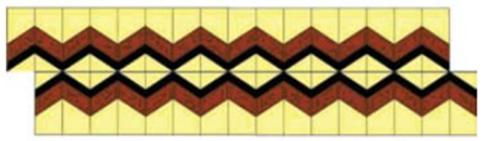


Figure 3



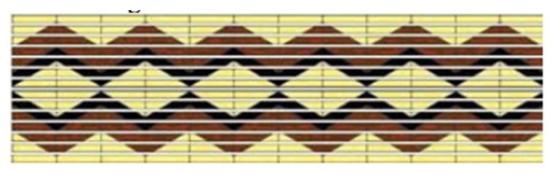






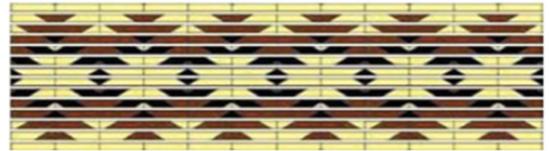
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Set up your slicing situation with a sawing fence with the appropriate spacing between the fence and the saw blade. Starting from the center of each half, slice away until you have exhausted the stock. Do this for both the top and bottom halves. Oh!, and keep track of which slice goes where.



Now, flip each slice over, topto-bottom.

Last step! Carefully glue all the slices together, taking care to keep the pieces vertically aligned. One way to do this is to clamp blocks across the



ends of the slices. This will keep things from moving around as you clamp along the strips. You can't use too many clamps for this activity. With a good slicing blade and really hefty clamping pressure, you'll find that there is no need to sand the slices before gluing.

All that's left to do now is make the pieces into segments. That's likely a two step process as you first need to break the glue-up down into segment blocks and then make the miter cuts. The trick here is to be sure that you make the miter cuts so that the two halves of each Diamond unit are identical. Otherwise you won't be able to get the points to line up in the ring. Now, you're almost ready to go off and try this out for yourself. And to make sure you really can, and do it easily, I've created a new designer as a Plug-In for my Segmented Project Planner that does it all with Diamond design, slicing, and detailed construction instructions (you just read them). Want to slice something else? Well, there's also a pure Slicing designer, as well, that helps you to slice virtually anything you can construct.

About the Author:

Bill Kandler is an accomplished segmented turner and designer of some Segmented Turning software program.

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