**Product list for collets**

Onlinemetals.com

0.75" x 12” Aluminum Round Bar 2024-T351-Cold Finish ~$12.00

1" x 12” Aluminum Round Bar 2011-T3-Cold Finish ~$12.00

But shipping is $22!

Set screws from Amazon

**Product list for tool metal**

Harbor Freight drill bits

DRILL MASTER M2 High Speed Steel Mini Lathe Bits for Metalworking, 5-Piece $5.99

Onlinemetals.com also has M2 tool steel