

Sport-X Front Installation Instructions

- 1) Detach the red tube of the turnbuckle from the threaded rod attached to the frame of the 3-point hitch.
 - a. If removing the Farmboy Sport X from the rear of the vehicle remove the red tube from both threaded rods.
 - b. Store the red tube in a safe location for when it is needed for installation on the rear of the vehicle.
- 2) Slide the Sport X into the front receiver hitch and insert hitch pin. Use the hole closest to the frame of the Sport X (see Figure 1).
- 3) Fasten the split clamps (see Figure 2) to the front frame so that the holes in the attached tabs line up with the holes in the top plate of the Sport X (see Figure 3 for location). Do not tighten fully at this time.
- 4) Insert $\frac{1}{2}$ " bolts through the holes and tighten to 45 ft/lbs. If you don't have a torque wrench, use a $\frac{1}{2}$ " drive ratchet with a socket with a wrench. Once the $\frac{1}{2}$ " bolts are tightened, tighten the split clamps fully.
- 5) Connect hydraulic hoses to the correct color.
- 6) **Make sure that all bolts and hydraulic fittings are tightened fully prior to use.**



Figure 2



Figure 3

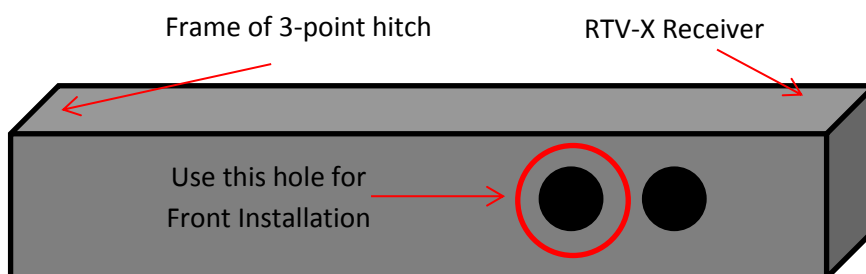


Figure 1