

Sport-X Rear Installation Instructions

- 1) Remove the two 12mm (roughly ½") bolts in the frame above where the 2-port manifold or Selector Valve is mounted.
- 2) Insert the 12mm (roughly ½") bolts removed in step 1 through the holes in the bracket as shown. Bottom hole closest to receiver, Top hole closest to front of vehicle. Make sure that the bolts are inserted from the center of the bracket outward.
- 3) Make sure that the bracket is level with the machine and tighten nuts on the bolts tightly.
- 4) Make sure you tighten both bolts fully and evenly. Use 2 wrenches to make sure they are tightened to 60 ft/lbs. If you do not have a torque wrench, use at least a ½" drive ratchet with a socket.
- 5) Repeat steps 1 through 4 on the other side of the vehicle.
- 6) Make sure that the red turnbuckles are facing away from the machine. Slide the 3-point hitch into the receiver and insert the hitch pin through the hole furthest from the 3-point hitch frame (see Figure 1 for pin hole).
- 7) Rotate the red turnbuckles to line up with the brackets installed in Steps 1-4. Insert the supplied bolts through the end of the turnbuckles and tighten fully (see Figure 1).
- 8) Tighten the red turnbuckles evenly until the 3-point hitch is level with the RTV-X. Ensure that the lock-nuts are tightened on the red turnbuckles.
- 9) Completed Installation should look like Figure 3. **Make sure that all bolts and hydraulic fittings are tightened fully prior to use. For JIC Fittings, (see Figure 4) hand tighten until it touches, then use a wrench to tighten another 30 degrees. JIC FITTINGS CAN BE OVERTIGHTENED!**



Figure 2



Figure 3

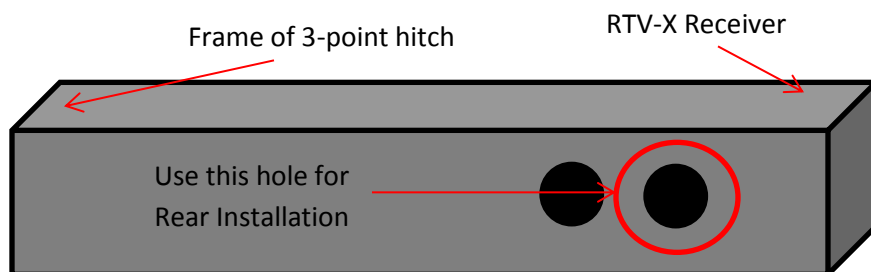


Figure 1



Figure 4