Stained Glass Supplies

Stallieu Glas	
Essential tools	Purpose
Glass cutter	Score glass
Grozing pliers	Break or groze (chip) glass
Lead nippers	Cut lead came
100-watt soldering iron	Enough for most lead or copper foil
	projects
Fid, plastic or wooden	Helps to shape lead came, smooth foil
Hack saw	Cut zinc came or rebar
Brush with copper bristles	Clean lead prior to soldering
Scrub brushes and burlap	Apply grout to leaded glass panels
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Essential materials	
1/8, 3/16, or ½ inch round H lead came	Holds the glass for leaded panels; 3/16
	for most use
¹ / ₄ or ¹ / ₂ inch Flat U zinc came	Use on the outside of leaded panels,
	use ¼ inch for panels about 1 sq ft
1/8-inch flat U copper or zinc came	Use on outside of copper foil or small
	leaded glass panels, can be cut with
	nippers
3/16-inch copper foil	Use to surround edge of glass for
	foiled panels
Solder (tin/lead: 60/40 or 50/50)	Use 60/40 for lead and 50/50 for foil
Liquid flux	Prepare lead or copper foil before
	soldering
Zinc rebar (for large panels)	To support large, leaded glass panels
Making patterns	
Glass Eye Software	Designs for windows and lamps
Miscellaneous materials	
Lead knife	Helps to shape and cut lead came
Light-weight hammer and nails	Secure panel while constructing
Scissors and clear tape	Trim patterns, tape together
1/4 or 1/2 inch lathing strips	Secure panels while constructing
Heavy duty square	Useful to cut glass
Homosote surface on a sturdy table	Place on top of table for construction
Non-essential tools	
Zinc saw	Easier than hand-held hack saw
Circle cutter	Best way to cut circles out of glass
Came bender	Best way to bend zinc came for
	circular panels
Zinc rebar bender	Best way to make bends in flat rebar
Water cooled grinding wheel	Needed to shape rebar
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Water cooled bevel grinder (flat wheel)	Best way to grind flat pieces of glass
Morton glass cutting system	Best way to measure and make straight
	cuts on glass
Running pliers	Great help in cutting glass
200-watt soldering iron	For zinc rebar
Glass file (Hand-held)	Easy way to remove burrs from glass
Lead stretcher	Helps to straighten lead before use
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Chemicals	
Whiting	Use to make grout and clean panels
Grout	Purchase, or make your own: Whiting,
	linseed oil, and lamp black)
Copper colored and black patina	Helps to color and protect zinc and
	copper
Cutting oil	Needed for glass cutters
Light oil for water cooled grinders	Needed to cool glass grinders
Types of glass	
Cathedral	Transparent
Opalescent	Translucent-Transmits light
Baroque	
Clear	
Mouth-blown antique	
German new antique (not mouth blown)	
Hammer	
Iridized	
Seedy	
Textured	
Slab (Dalles de Vere)	Cut with hammer and chisel
Glue chip	
Reamy	
Confetti glass	
Dichroic	
Flashed	Use with sand blaster
Bevels (Stock or custom made)	
Gems, blobs, rondels	
Rolled glass manufacturers	
Armstrong	
Wissmach	
Spectrum	
Kokomo	
Youghiogheny	

Pilkington St. Gobian	
Oceana	
Uroboros	
Mouth blown antique manufacturers	
Lamberts (Germany)	
Verrerie de Saint-Just (France)	
Blenko (Huntington, WV)	
Chroma (Poland)	





