

## Product and Technology Description

MCU-Topcoat® is a single component moisture cure urethane coating. MCU-Topcoat® is a pure aliphatic, semi-gloss topcoat available in all standard and custom colours. Excellent colour retention and UV protection due the use of very high-quality pigments, proven high weathering, abrasion and impact resistance. MCU-Topcoat® offers superior fungal protection and can also be used in splash zones, as a topcoat in our Anti-carbonation system, and areas with high condensation.

## Technology Features

1 component – minimal preparation and no pot-life limitations  
 Can be applied in 6 % to 99 % relative humidity  
 Dew point restrictions do not apply, or affect durability  
 Cures quickly, even at -20 °C, 45 minute recoat possible  
 Can be applied at ambient temp. to 50°C & steel to 75°C  
 High surface tolerance  
 Exceptional corrosion resistance  
 Excellent abrasion resistance  
 Good chemical / fuel resistance  
 Superior Flexibility - No cracking, flaking or peeling  
 Moisture resistant after 30 minutes  
 Typical service temperatures -45°C to 145°C \*

Excellent adhesion to most substrates and sound aged coatings

### Product Specific Features

Excellent fungal protection  
 Frequent condensation  
 Wide DFT tolerance  
 Excellent wetting properties  
 Suitable for immersion & atmospheric exposure  
 Excellent impact resistance  
 Anti-Carbonation system topcoat

## Areas of Use

### Substrates

Ferrous – mild steel / cast iron  
 Non-ferrous metals  
 Metallized coatings  
 Galvanised metal  
 Aluminium  
 Stainless steel  
 FRP  
 Wood  
 (and most sound old coatings)

### Possible uses

Structural steel  
 Bridges, transmission towers  
 Oil & gas storage / offshore platforms / refineries  
 Port facilities / ships / wharves / jetties  
 Material handling equipment  
 Wind energy / hydropower / transmission towers  
 Pipes / pumps / valves  
 Chemical processing plants / paper mills  
 Steel tanks  
 Floors  
 Water and wastewater treatment sites

## Specifications

Resin type: Aliphatic urethane  
 Pigment type: Colour agents  
 Sheen: Semi-gloss  
 Colour: RAL, AS2700 & custom colours  
 Volume solids: 64% ±2.0%  
 VOC: 330 g/l

**Theoretical coverage:** 8.5 m<sup>2</sup>/l @75µm DFT

### Recommended film thickness:

Wet: 80 - 140µm  
 Dry: 50 - 90µm

### Performance test data:

Adhesion (ASTM D4541): >14 MPa (2030 PSI)  
 Abrasion Resistance (ASTM D4060): CS17 wheel 1,000 cycles/ kg:  
 145 mg loss  
 Impact (ASTM 2794): direct 140; reverse 25  
 Prohesion (ASTM G85 5,000 hours): scribe rate 9.5; No blistering  
 Dry Heat Resistance: continuous 145 °C  
 Salt Spray (ASTM B117): +10,000 hours - several systems  
 Norsok M-501: Passes - several 2 & 3 coat systems  
 ISO 12944-6 C5 I & M High: Passes – several 2 & 3 coat systems

## Shipping Information

Shelf life: 15 months from date of manufacture if stored unopened between -5 °C & 30 °C in a cool, dry place  
 Density: 1.38 ± 0.12 kg/l  
 Flash point: 38.5 °C  
 UN proper shipping name: UN 1263, PAINT, Class 3, Packaging Group III

**Drying Times and Temperatures – 75µm DFT (allow additional time for higher film builds)**

Temperatures RH at 60% *	Tack free		Recoat minimum & maximum *		Full cure	
	without MCU-Quickcure	with MCU-Quickcure	without MCU-Quickcure	with MCU-Quickcure	without MCU-Quickcure	with MCU-Quickcure
-20 °C	20 hours	15 hours	72 hours / 7days	12 hours / 7days	**	**
-10 °C	15 hours	10 hours	24 hours / 7days	8 hours / 7days	**	**
0 °C	7 hours	5 hours	18 hours / 7days	2 hours / 7days	**	**
10 °C	45 minutes	45 minutes	10 hours / 7days	1.5 hours / 7days	10 days	10 days
25 °C	30 minutes	30 minutes	5 hours / 7days	1 hour / 7days	7 days	7 days
40 °C	15minutes	15 minutes	3 hours / 7days	45 min / 7days	5 days	5 days

Refer to MCU-Quickcure® Technical Data Sheet for additional information

\* Cohesive adhesion between applications exceeding the above recoat times will diminish slightly over time, however, still far exceeds international standards (ISO 12944,16276, 4624). For extended overcoating times outside of the above, ensure the surface is clean and free of contaminants. If a glaze is visible, lightly scuff the surface as required to prepare for subsequent coats

\* 95% of cure is reached within the recoat time

\* Humidity, temperature, and higher film build >75µm DFT will affect drying and curing times

\*\* Product is serviceable, will cure slowly, taking longer to reach full cure

## Surface Preparation

### Ferrous Metal

Must use an MCU-Coatings® recommended primer. Apply primer to a clean, dry surface. Refer to the primer Technical Data Sheet for additional information.

Prepare surfaces for non-immersion or atmospheric service projects by ISO 8504-2 methods to ISO 8501-1 Sa2 or SSPSP6 /NACE No. 3 Commercial Blast Clean finish, visual standard SSPC vis 1, OR by SSPC-SP12/NACE No. 5 High or Ultra High pressure water jetting methods to WJ 4M, visual standard SSPC vis 4/NACE vis 7, or by SSPC-TR2/NACE 6G198 Wet abrasive blast cleaning methods to WAB 6M, visual standard SSPC vis 5/NACE vis 9, Wet commercial blast clean finish.

For minimum surface preparation, use conscientious hand and power tool cleaning methods in accordance with ISO 8504-3 or SSPC-SP2 and SSPC-SP3 to remove corrosion and loose or failing paint to ISO 8501-1 St2 or SSPC-SP2 and SSPC-SP3, visual standard SSPC vis 3. Feather the edges of sound, existing paint back to a firm edge.

Blast cleaning methods should produce a minimum 25-50µm surface profile.

### Aluminium / Galvanised / Non-Ferrous Metals

Must use MCU-Coatings® recommended primers.

Prepare surfaces using SSPC-SP1 Solvent Cleaning and SSPC-SP12/NACE No.5 Low Pressure Water Cleaning methods to remove surface contamination. Supplement weathered galvanised surface preparation with SSPC-SP2 and SSPC-SP3 hand and power tool cleaning or apply MCU-Ecocleaner® to remove excessive corrosion and impart surface profile on bare metal. Spot prime clean bare metal with MCU-Coatings recommended primer. Supplement new galvanised surface cleaning with MCU-Ecocleaner® or mechanical abrasion to create a surface profile to support mechanical adhesion.

### Concrete/Concrete Block

Must use MCU-Coatings® recommended primer / sealer coat.

The surface must be touch dry, free of surface contaminants, and in sound condition. Grease and oil should be removed by ASTM D4258-83 (Re approved 1999) and release agents should be removed by ASTM D4259 88 (Reapproved 1999).

MCU-Ecodegreaser® is excellent at removing oil and grease.

Refer to SSPC-SP13/ NACE No. 6 mechanical or chemical surface preparation methods for preparing concrete to suitable cleanliness for intended service. Surface preparation methods should create sufficient surface profile for mechanical adhesion to occur. Ensure surface is thoroughly cleaned and dry prior to coating. Allow a minimum of 7 days cure time for new concrete prior to preparation and application (10 days in cold conditions).

### Existing Coatings

Prepare surfaces using SSPC-SP12/NACE No.5 Low Pressure Water Cleaning methods to remove surface contamination. Supplement SSPC-SP12 LPWC with SSPC-SP1 Solvent Cleaning and SSPC-SP2 and SSPC-SP3 Hand and Power Tool clean areas of corrosion and loose or flaking paint (feather the edges of sound, existing paint back to a firm edge), or prepare surfaces using SSPC-SP12/NACE No. 5 High or Ultra High Pressure water jetting to WJ 4. Spot prime clean, bare metal with MCU-Coatings® recommended primer. Sand glossy surfaces to create a profile. Apply a test sample to a small area to determine coating compatibility.

### Best Practice

MCU-Topcoat® is formulated for application to a variety of substrates and tightly adhering existing coatings. Apply a test sample to a small area to determine coating compatibility. Spot prime any areas cleaned to bare metal with MCU-Coatings® recommended primer.

The surface to be coated must be dry, clean, dull, and free from dirt, grease, oil, rust, mill scale, salts or any other surface contaminants that interfere with adhesion.

Ensure welds, repair areas, joints, and surface defects exposed by surface preparation are properly cleaned and treated prior to coating application.

Consult the referenced standards, SSPC-PA1 and your MCU-Coatings® representative for additional information or recommendations.

## Application Information

MCU-Topcoat® can be applied by brush, roll, airless spray, and conventional spray methods. Follow proper mixing instructions before applying.

### Thinner / Reducer

Typically not required. If necessary, thin up to 10% with a recommended MCU-Thinner®. See Technical Data Sheet for additional information.

### Mixing

Power mix thoroughly prior to application. Do not keep under constant agitation.

If required, apply a solvent float over the material (approx. 2mm) to prevent moisture intrusion, then cover the can.

### Brush/Roller

Brush:	Natural fibre
Roller:	Natural or synthetic fibre cover
Nap:	5 to 10 mm (higher nap, thicker coat)
Core:	Phenolic

### Airless Spray

Pump Ratio:	28-40:1
Pressure:	165-193 bar (2400 – 2800 psi)
Hose:	5 to 10 mm (1/4" to 3/8")
Tip Size:	0.33 - 0.53mm (0.013-0.021 in)
Filter Size:	60 mesh (250 µm)

### Conventional Spray

Fluid Nozzle:	E Fluid Tip
Air Cap:	704 or 765
Atomizing Air:	3.1 - 5.2 bar
Fluid Pressure:	1 - 1.4 bar
Hose:	12mm ID; Max 16 metres

## Warranty

MCU-Coatings® warrants its products to be free from defects in materials. MCU-Coatings® sole obligation, and Buyer's exclusive remedy, in connection with the products shall be limited, at MCU-Coatings® option to either replace the products not conforming with this warranty, or to credit the Buyer's account with the invoiced amount of the non-conforming products. Any claim under this warranty must be made by Buyer to MCU-Coatings® in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf- life, or six months from the delivery date, whichever is earlier. Buyer's failure to notify MCU-Coatings® of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

MCU-Coatings® makes no other warranties concerning the products. No other warranties, whether expressed,

### Clean-up

MCU-Thinner®, MCU-Thinner® 25, and MCU-Thinner® 50. If MCU-Thinners® are not available for cleaning up, use MEK, MIBK, Xylene, a 50:50 blend of Xylene and MEK or MIBK.

Do not add other solvents to MCU-Coatings® products.

### Application

**Temperature:** ambient temp. -20°C to 50°C & steel to 75°C

Substrate must be visibly dry.

\* In extreme environments the resistance will diminish over time

**Relative Humidity:** 6% to 99%

MCU-Quickcure® is advised when relative humidity is below 40%.

### Coating Accelerator:

See MCU-Quickcure® Technical Data Sheet for information.

### Storage

Store off the ground in a dry, protected area in temperature between -5 °C to 30 °C. Containers must be kept sealed when not in use. Use a solvent float to reseal partially used containers.

### Safety Precautions

This product is for industrial and professional use only. Consult the Safety Data Sheet.

implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall MCU-Coatings® be liable for consequential or incidental damages.

Any recommendations or suggestions relating to the use of the products made by MCU-Coatings®, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by Buyers having the requisite skill and know-how in the industry, and therefore the Buyer must satisfy itself as to the suitability of the products for their own particular use, and it shall be deemed that Buyer has done so at its sole discretion and risk. Variations in environment, changes in procedures of use or extrapolation of data may cause unsatisfactory results.

## Limit of Liability

MCU-Coatings® liability on any claim of any kind, including claims based upon MCU-Coatings® negligence or strict liability for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allowable for the products or part thereof that gave rise to the claim. In no event shall MCU-Coatings® be liable for consequential or incidental damages. Published Technical Data Sheets are subject to change without notice. Contact your MCU-Coatings® representative for the most up to date Technical Data Sheets.