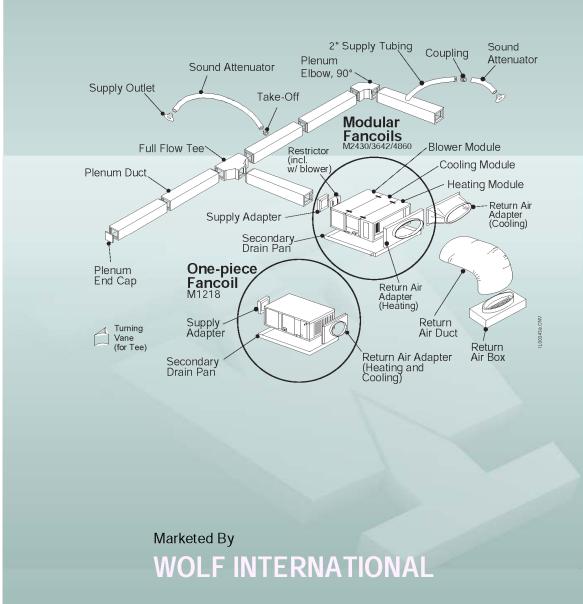
MINI DUCT SYSTEM

CEILING AIR SUPPLY APPLICATION

POWER SAVING APPLICATION FOR

- **RESIDENTIAL**
- COMMERCIAL
- CLASSROOMS
- CLINICS
- OPERATION THEATERS
- STORAGE

COMPARISON WITH STANDARD AC UNITS ADVANTAGES OF MINI DUCT SYSTEM



MINI DUCT SYSTEM

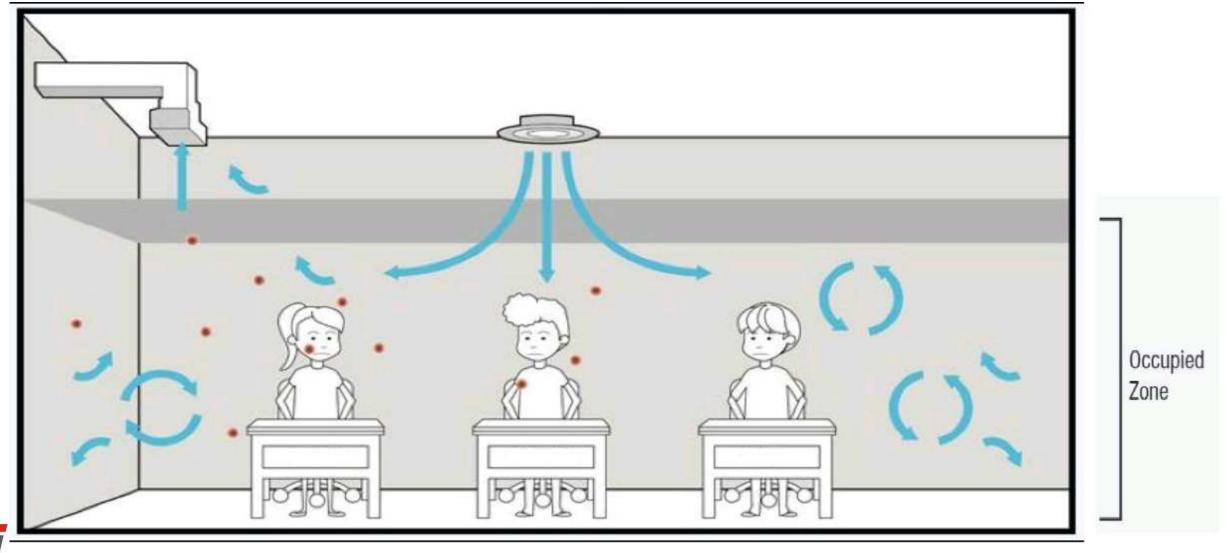


WOLF INTERNATIONAL

HOW DOES STANDARD DUCTED AC UNIT WORKS?

STANDARD AC SYSTEM

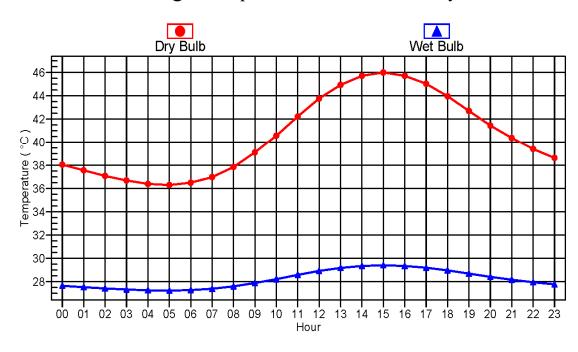
- TYPICAL ROOM OF 10M X 10M.
- AIR SUPPLY & RETURN FROM DUMPED FROM CEILING.
- ROOM TEMP 75 °F (23.9 °C) / 50% RH
- AMBIENT TEMP 115 ^oF (46 ^oC) / 30% RH



STANDARD AC SYSTEM – HEAT LOAD CALCULATION – AMBIENT DATA

	Design Temperature Profile	
MINI DUCT SYSTEM SAMPLE WOLFrost INTERNATIONAL		12/12/2020 05:59PM

Design Temperature Profiles for July



Design Weather Parameters & MSHGs MINI DUCT SYSTEM SAMPLE WOLFrost INTERNATIONAL

Design Parameters:

City Name	Dubai	
Location		
Latitude	25.2	Deg.
Longitude		Deg.
		m
Summer Design Dry-Bulb		°C
Summer Coincident Wet-Bulb		°C
Summer Daily Range		°K
Winter Design Dry-Bulb	12.2	°C
Winter Design Wet-Bulb		°C
Atmospheric Clearness Number	1.00	
Average Ground Reflectance		
Soil Conductivity	1.385	W/(m-°K)
Local Time Zone (GMT +/- N hours)	-4.0	hours
Consider Daylight Savings Time		
Simulation Weather Data	noneN/A	
Current Data is	User Modified	
Design Cooling Months	January to December	

Design Day Maximum Solar Heat Gains

(The MSHG values are expressed in W/m²)

Month	N	NNE	NE	ENE	E	ESE	SE	SSE	5
January	83.3	83.3	133.2	372.2	613.4	753.3	795.4	760.0	724.
February	93.6	93.6	261.5	493.0	686.2	783.7	759.5	678.5	616.1
March	104.9	121.0	398.8	607.3	719.6	752.9	681.8	543.3	449.{
April	115.5	266.1	501.3	659.0	717.2	665.7	544.3	356.3	252.8
May	133.5	361.1	561.4	676.1	690.0	600.2	432.2	227.3	155.0
June	170.9	398.7	581.4	675.8	669.3	563.3	384.2	185.0	138.2
July	137.2	366.6	558.6	664.5	671.2	577.3	422.5	221.2	153.0
August	120.5	262.5	492.2	637.4	687.4	639.5	524.6	343.4	244.7
September	108.7	126.7	370.0	579.0	696.4	710.9	657.4	528.5	442.8
October	96.7	96.7	235.2	495.3	664.5	742.1	745.7	663.7	603.5
November	84.8	84.8	123.8	389.0	581.8	740.8	785.2	754.7	717.0
December	78.8	78.8	90.9	326.4	569.5	732.5	790.0	779.8	756.0
Month	SSW	SW	WSW	W	WNW	NW	NNW	HOR	Mul
January	765.2	801.4	738.3	614.3	390.7	120.8	83.3	654.8	1.00
February	677.8	763.0	781.9	692.7	495.7	258.1	93.6	765.0	1.00
March	536.7	672.6	759.2	731.7	592.3	393.8	135.5	855.5	1.00
April	350.8	535.7	676.0	716.5	648.2	491.0	278.1	887.4	1.00
May	223.8	430.0	604.6	687.3	667.6	551.0	372.5	887.8	1.0
June	181.7	384.7	569.0	664.5	662.5	573.6	406.6	878.9	1.0
July	218.8	420.8	589.0	667.9	648.6	551.3	373.4	872.8	1.0
August	338.4	514.5	650.9	691.0	627.6	478.2	276.3	866.9	1.0
September	527.6	656.5	714.6	699.8	577.8	363.3	130.6	830.8	1.0
October	663.5	744.4	750.1	653.8	494.0	245.2	96.7	756.1	1.0
November	753.8	782.7	742.5	587.2	386.3	126.9	84.8	654.8	1.0
December	785.6	797.3	728.3	555.8	345.8	80.4	78.8	608.3	1.0

Mult. = User-defined solar multiplier factor





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12/12/2020 05:59PM

Standard DX Unit System Input Data

Available

....

Project : Standard DX Unit Vs Mini Duct System

1. General Details:

Air System Name	STANDARD FCU
Equipment Type	Terminal Units
Air System Type	
Number of zones	1
Ventilation	Direct Ventilation

2. Ventilation System Components:

(Common Ventilation System not used: no inputs)

3. Zone Components:

Space Assignments:

Zone 1: Zone 1	
STANDARD AC	x1

Thermostats and Zone Data:

Zone	All	
Cooling T-stat: Occ.		°C
Cooling T-stat: Unocc.		°C
Heating T-stat: Occ.		°C
Heating T-stat: Unocc.		
T-stat Throttling Range		°K
Thermostat Schedule	Schedule 4	

Unoccupied Cooling is	

Common Terminal Unit Data: Cooling Coil:

Thermostat Schedule

Design Supply Temperature14.4	°C
Coil Bypass Factor 0.100	-
Cooling Source Air-Cooled DX	
Schedule JFMAMJJASOND	
For Control	

Ventilation Sizing Method	Sum of Space OA Airflows

Terminal Units Data:

Zone	All	
Terminal Type	Fan Coil	
Minimum Airflow	0.00	L/s/person
Fan Performance	0	Pa
Fan Overall Efficiency		%

4. Sizing Data (Computer-Generated):

System Sizing Data:	
Cooling Supply Temperature	 °C

Hydronic Sizing Specifications:

Chilled Water Delta-T		°K
Hot Water Delta-T	11.1	°K

Safety Factors:

Cooling Sensible1	U	%
Cooling Latent	5	%
Heating	0	%
Heating	5 0	% %

Zone Sizing Data:

Zone Airflow Sizing Method Sum of space airflow rates Space Airflow Sizing Method. Individual peak space loads

Zone	Supply Airflow	Zone Htg Unit	Reheat Coil	Ventilation
	(L/s)	(kW)	(kW)	(L/s)
1	1003.2	-	-	55.0

5. Equipment Data Terminal Cooling Units - Air-Cooled DX

Zone	Estimated Maximum Load (kW)	Design OAT (°C)	Equipment Sizing	Gross Cooling Capacity (kW)	Capacity Oversizing Factor (%)	Compressor + OD Fan Power (kW)	ARI Performance Rating (EER)	Conventional Cutoff OAT (°C)
All	14.7	35.0	Auto-Sized	-	0	Λf		RNATION

Standard DX Unit Space Input Data

Project : Standard DX Unit Vs Mini Duct System

STANDARD DX UNIT

12/14/2020

07:53AM

1. General Details:	_
Floor Area 100.0	m²
Avg. Ceiling Height	m
Building Weight 498.0	kg/m²
1.1. OA Ventilation Requirements:	
Space Usage OFFICE: Office space	
OA Requirement 1	L/s/person
OA Requirement 20.30	L/(s-m²)
Space Usage Defaults ASHRAE Std 62.1-2004	

2. Internals: 2.1. Overhead Lighting:

. I. Overneau Lighting.			
Fixture Type			
Wattage		W/m²	
Ballast Multiplier			
Schedule	LIGHTING SCHEDULE		

2.2. Task Lighting:		
Wattage		W/m²
Schedule	None	

2.4. People:

Occupancy		People
Activity Level	Sedentary Work	
Sensible		W/person
Latent	79.1	W/person
Schedule	EQUIP.SCHEDULE	•

2.5. Miscellaneous Loads:

Sensible	
Schedule	None
Latent	0
Schedule	None

2.3. Electrical Equipment:

Wattage	25.00	W/m ²
Schedule	EQUIP.SCHEDULE	

3. Walls, Windows, Doors:

Exp.	Wall Gross Area (m²)	Window 1 Qty.	Window 2 Qty.	Door 1 Qty.
Ν	30.0	1	0	0
Е	30.0	1	0	0
S	30.0	1	0	0
w	30.0	1	0	0

3.1. Construction Types for Exposure N

Wall Type	Default Wall Assem	bly
1st Window Type		W1

3.2. Construction Types for Exposure E

Wall Type	Default Wall Assembly
1st Window Type	

3.3. Construction Types for Exposure S

Wall Type	Default Wall Assembly
1st Window Type	W1

3.4. Construction Types for Exposure W

Wall Type	Default Wall Asse	nbiy
1st Window Type		. W1

4. Roofs, Skylights:

Exp.	Roof Gross Area (m²)	Roof Slope (deg.)	Skylight Qty.
Н	100.0	0	0

4.1. Construction Types for Exposure H

Roof Type . Light Weight Roof

Design Cooling	1.00	L/s
Design Heating	0.00	L/s
Energy Analysis	0.00	L/s
Infiltration occurs only when the fan is off.		

6. Floors:			
Туре	Floor Above Uncond	itioned Space	
Floor Area			m²
Total Floor U-\	/alue	0.568	W/(m²-°K)
Unconditioned	Space Max Temp	23.9	°C
Ambient at Spa	ace Max Temp.		°C
Unconditioned	Space Min Temp.	23.9	°C
Ambient at Spa	ace Min Temp.		°C

5

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12/12/2020

Hourly Analysis Program v.4.4

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5. Infiltration:

Standard DX Unit - Air System Design Load Summary Project : Standard DX Unit Vs Mini Duct System

	D	ESIGN COOLIN	G	D	ESIGN HEATING		
	COOLING DATA	AT Jul 2000		HEATING DATA AT DES HTG HEATING OA DB / WB 12.2 °C / 7.4 °C			
	COOLING OA D	B/WB 41.4 °C	/ 28.4 °C				
		Sensible	Latent		Sensible	Laten	
ZONELOADS	Details	(W)	(W)	Details	(W)	(W	
Window & Skylight Solar Loads	12 m²	305	-	12 m²	-		
Wall Transmission	108 m²	1187	-	108 m²	511		
Roof Transmission	100 m²	4071	-	100 m²	675		
Window Transmission	12 m²	399	-	12 m²	203		
Skylight Transmission	0 m²	0	-	0 m²	0		
Door Loads	0 m²	0	-	0 m²	0		
Floor Transmission	100 m²	-1	-	100 m²	0		
Partitions	0 m²	0	-	0 m²	0		
Ceiling	0 m²	0	-	0 m²	0		
Overhead Lighting	1000 W	1000	-	0	0		
Task Lighting	0 W	0	-	0	0		
Electric Equipment	2500 W	2500	-	0	0		
People	10	821	791	0	0		
Infiltration	-	0	0	-	0		
Miscellaneous	-	0	0	-	0	(
Safety Factor	10% / 5%	1028	40	0%	0		
>> Total Zone Loads	-	11311	831	-	1389	l	
Zone Conditioning	-	11274	831	-	-174		
Plenum Wall Load	0%	0	-	0	0		
Plenum Roof Load	0%	0	-	0	0		
Plenum Lighting Load	0%	0	-	0	0		
Exhaust Fan Load	0 L/s	0	-	0 L/s	0		
Ventilation Load	55 L/s	1124	1427	55 L/s	204		
Ventilation Fan Load	0 L/s	0	-	0 L/s	0		
Space Fan Coil Fans	-	0	-	-	0		
Duct Heat Gain / Loss	0%	0	-	0%	0		
>> Total System Loads	-	12399	2258	-	30		
Terminal Unit Cooling	-	12399	2266	-	0		
Terminal Unit Heating	-	0	-	-	0		
>> Total Conditioning	-	12399	2266	-	0		
Key:	Positiv	e values are clg	loads	Positiv	e values are htg	loads	
	Negativ	ve values are ht	loads	Negativ	e values are clg	loads	

	Standard DX Unit Ventilation Sizing Summary	
Project : Standard DX Unit Vs Mini Duct System		12/14/2020
		01:47PM

1. Summary

Ventilation Sizing Method _____ Sum of Space OA Airflows

2. Space Ventilation Analysis Table

		Floor		Maximum	Required	Required	Required	Required	Uncorrected
		Area	Maximum	Supply Air	Outdoor Air	Outdoor Air	Outdoor Air	Outdoor Air	Outdoor Air
Zone Name / Space Name	Mult.	(m²)	Occupants	(L/s)	(L/s/person)	(L/(s-m²))	(L/s)	(% of supply)	(L/s)
Zone 1									
STANDARD AC	1	100.0	10.0	1003.2	2.50	0.30	0.0	0.0	55.0
Totals (incl. Space Multipliers)				1003.2					55.0

Standard DX Unit - Zone Sizing Summary

Project : Standard DX Unit Vs Mini Duct System

12/14/2020 07:51AM

Air System Information

12/14/2020 07:51AM

Air System Name	STANDARD FCU
Equipment Class	TERM
Air System Type	SPLT-FC

 Number of zones
 1

 Floor Area
 100.0
 m²

 Location
 Dubai, United Arab Emirates

Sizing Calculation Information

Zone and Space Sizing Method:

Zone L/s	Sum of space airflow rates	Calculation Months	Jan to Dec
Space L/s	Individual peak space loads	Sizing Data	Calculated

Zone Sizing Data

	Maximum	Design	Minimum	Time	Maximum	Zone	
	Cooling	Air	Air	of	Heating	Floor	
	Sensible	Flow	Flow	Peak	Load	Area	Zone
Zone Name	(kW)	(L/s)	(L/s)	Load	(kW)	(m²)	L/(s-m²)
Zone 1	11.4	1003	1003	Jul 2100	1.4	100.0	10.03

Terminal Unit Sizing Data - Cooling

	Total	Sens	Coil	Coil	Water	Time
	Coil	Coil	Entering	Leaving	Flow	of
	Load	Load	DB / WB	DB / WB	@ 5.6 °K	Peak
Zone Name	(kW)	(kW)	(°C)	(°C)	(L/s)	Load
Zone 1	14.7	12.4	25.4 / 18.8	15.1 / 14.5	-	Jul 2000

Space Loads and Airflows

		Cooling	Time	Air	Heating	Floor	
Zone Name /		Sensible	of	Flow	Load	Area	Space
Space Name	Mult.	(kW)	Load	(L/s)	(kW)	(m²)	L/(s-m²)
Zone 1							
STANDARD AC	1	11.4	Jul 2100	1003	1.4	100.0	10.03

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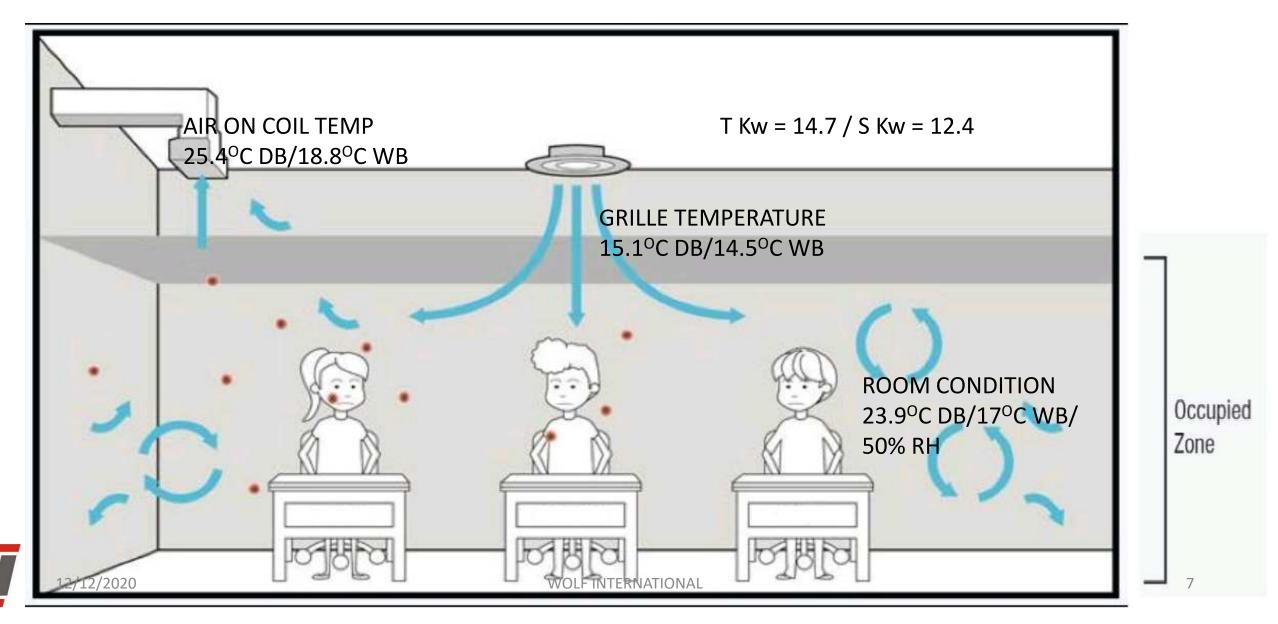
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6

STANDARD DX SYSTEM - ISSUES

- UNEVEN AIR DISTRIBUTION
- UNEVEN TEMPERATURE IN ROOM

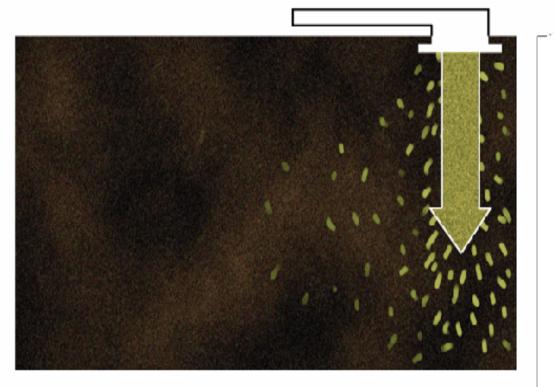
- CONTAMINATION OF AIR LINGERS IN ROOM
- HIGHER POWER CONSUMPTION



<u>SOLUTION – ALTERNATIVE AIR DISTRIBUTION METHOD</u> <u>MINI DUCT SYSTEM - HOW DOES IT WORK?</u>

SOLUTION – AIR SUPPLY BY ASPIRATION METHOD

- <u>STANDARD AC UNITS AIR DUMPING IN</u>
 <u>CONDITIONED SPACE</u>
 - The conventional AC system is designed to dump air into the room, causing uncomfortable drafts, hot and cold spots.



- <u>MINI DUCT UNITS ASPIRATION WAY OF AIR</u> <u>MOVEMENT IN CONDITIONED SPACE</u>
 - The Unico System gently circulates air throughout each room, eliminating drafts, and thermal shocks, providing even temperatures from ceiling to floor and in each room corner.





12/12/2020

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MINI DUCT - CEILING AIR SUPPLY	
	-

MINI DUCT STEM - CEILING AIR SUPPLY Space Input Data

2.4. People:

Occupancy.

Sensible .

Schedule

Sensible

Schedule

Schedule

Latent

Latent

Activity Level

2.5. Miscellaneous Loads:

MINI DUCT SYSTEM - CEILING AIR SUPPLY

1. General Details:

Floor Area		m²
Avg. Ceiling Height		m
Building Weight	498.0	kg/m²
1.1. OA Ventilation Requirer	nents:	
Space Usage	OFFICE: Office space	
OA Requirement 1	2.5	L/s/person
	0.30	L/(s-m²)
Space Usage Defaults	ASHRAE Std 62.1-2004	

2. Internals:

2.1. Overhead Lighting:		
Fixture Type	Recessed (Unvented)	
Wattage	10.00	W/m²
Ballast Multiplier		
Schedule	LIGHTING SCHEDULE	

2.2. Task Lighting:

Wattage	0.00	W/m²
Schedule N	one	

2.3. Electrical Equipment:

Wattage. 25.00 W/m² EQUIP.SCHEDULE Schedule

3. Walls, Windows, Doors:

Exp.	Wall Gross Area (m²)	Window 1 Qty.	Window 2 Qty.	Door 1 Qty.
Ν	30.0	1	0	0
Е	30.0	1	0	0
S	30.0	1	0	0
W	30.0	1	0	0

3.1. Construction Types for Exposure N

Wall Type Default Wall Assembly 1st Window Type W1

3.2. Construction Types for Exposure E

Wall Type Default Wall Assembly 1st Window Type W1

3.3. Construction Types for Exposure S

Wall Type Default Wall Assembly 1st Window Type W1

3.4. Construction Types for Exposure W

Wall Type Default Wall Assembly 1st Window Type W1

4. Roofs, Skylights:

5.

Exp.	Roof Gross Area (m²)	Roof Slope (deg.)	Skylight Qty.
Н	100.0	0	0

4.1. Construction Types for Exposure H

Roof Type Light Weight Roof

Infiltration:		
Design Cooling	1.00	L/s
Design Heating	0.00	L/s
Energy Analysis	0.00	L/s
Infiltration occurs only when the fan is off.		

6. Floors:		
Type Floor Above Unc	onditioned Space	
Floor Area		m²
Total Floor U-Value	0.568	W/(m²-°K)
Unconditioned Space Max Temp	23.9	°C
Ambient at Space Max Temp		°C
Unconditioned Space Min Temp	23.9	°C
Ambient at Space Min Temp.		°C
	WOLF IN	TERNATIO
		Page 1 of 2

Hourly Analysis Program v.4.4

	0.568	W/(m²-°K)
e Max Temp	23.9	°C
lax Temp.	35.0	°C
e Min Temp.	23.9	°C
lin Temp.		°C
	WOLF IN	TERNATIONAL

MINI DUCT CEILING AIR SUPPLY Input Data MINI DUCT - CEILING AIR SUPPLY

x1

1. General Details:

12/27/2020 01:46PM

10.0 People

82.1 W/person

__0 W

0 W

None

None

Sedentary Work

EQUIP.SCHEDULE

Air System Name	MINI DUCT CEILING AIR SUPPLY
Equipment Type	Terminal Units
Air System Type	Split DX Fan Coil
Number of zones	
Ventilation	Direct Ventilation

2. Ventilation System Components: (Common Ventilation System not used: no inputs)

3. Zone Components:

Space Assignments:

Zone 1: Zone 1 STANDARD AC

Thermostats and Zone Data:

Zone	All	
Cooling T-stat: Occ.	23.9	°C
Cooling T-stat: Unocc.		°C
Heating T-stat: Occ.	21.1	°C
Heating T-stat: Unocc.	15.6	°C
T-stat Throttling Range	0.83	°K

Thermostat Schedule Schedule 4 Unoccupied Cooling is Available

Common Terminal Unit Data:

Cooling Coil:	
Design Supply Temperature	14.4 °
Coil Bypass Factor	
Cooling Source	
Schedule	
Fan Control	

Ventilation Sizing Method Sum of Space OA Airflows

Terminal Units Data:

Zone	All	
Terminal Type	Fan Coil	
Minimum Airflow		L/s/person
Fan Performance	0	Pa
Fan Overall Efficiency		%

4. Sizing Data (User-Modified): System Sizing Data:

System Sizing Data: Cooling Supply Temperature17.0	°C
Hydronic Sizing Specifications: Chilled Water Delta-T5.6 Hot Water Delta-T11.1	°K °K

Safety Factors:

Salety ractors.		
Cooling Sensible10	%	%
Cooling Latent5	9	%
Heating 0	9	%

Zone Sizing Data:

Zone Airflow Sizing Method Sum of space airflow rates Space Airflow Sizing Method Individual peak space loads

Zone Supply Airflow Zone Htg Unit Reheat Coil Ventilation (L/s) (kW) (kW) (L/s) 600.0 55.0 1

12/27/2020

01:46PM

Air System Design Load Summary for MINI DUCT CEILING AIR SUPPLY Project Name: MINI DUCT SYSTEM SAMPLE Prepared by: SAP ELECTROMECHANICAL 12/27/2020 12:25PM

		ESIGN COOLIN	G	DE	ESIGN HEATING		
	COOLING DATA	AT Jul 2000		HEATING DATA AT DES HTG			
	COOLING OA D	B/WB 41.4 °C	/ 28.4 °C	HEATING OA DE	HEATING OA DB / WB 12.2 °C / 7.4 °C		
		Sensible	Latent		Sensible	Laten	
ZONELOADS	Details	(W)	(W)	Details	(W)	(W	
Window & Skylight Solar Loads	12 m²	305	-	12 m²	-		
Wall Transmission	108 m²	1187	-	108 m²	511		
Roof Transmission	100 m²	4071	-	100 m²	675		
Window Transmission	12 m²	399	-	12 m²	203		
Skylight Transmission	0 m²	0	-	0 m²	0		
Door Loads	0 m²	0	-	0 m²	0		
Floor Transmission	100 m²	-1	-	100 m²	0		
Partitions	0 m²	0	-	0 m²	0		
Ceiling	0 m²	0	-	0 m²	0		
Overhead Lighting	1000 W	1000	-	0	0		
Task Lighting	0 W	0	-	0	0		
Electric Equipment	2500 W	2500	-	0	0		
People	10	821	791	0	0		
Infiltration	-	0	0	-	0		
Miscellaneous	-	0	0	-	0		
Safety Factor	10% / 5%	1028	40	0%	0		
>> Total Zone Loads	-	11311	831	-	1389		
Zone Conditioning	-	11311	831	-	-185		
Plenum Wall Load	0%	0	-	0	0		
Plenum Roof Load	0%	0	-	0	0		
Plenum Lighting Load	0%	0	-	0	0		
Exhaust Fan Load	0 L/s	0	-	0 L/s	0		
Ventilation Load	55 L/s	1124	1427	55 L/s	201		
Ventilation Fan Load	0 L/s	0	-	0 L/s	0		
Space Fan Coil Fans	-	0	-	-	0		
Duct Heat Gain / Loss	0%	0	-	0%	0		
>> Total System Loads	-	12435	2258	-	17		
Terminal Unit Cooling	-	12435	2258	-	0		
Terminal Unit Heating	-	0	-	-	0		
>> Total Conditioning	-	12435	2258	-	0		
Key:	Positiv	ve values are clo	loads	Positive	values are htg l	oads	
-		/e values are ht			e values are clg l		

Zone Sizing Summary for MINI DUCT CEILING AIR SUPPLY

Air System Information Air System Name ... MINI D

Air System Name MINI DUCT CEILING AIR SUP	PLY N	lumber of zones	1	
Equipment Class	RM F	loor Area		m²
Air System Type SPLT	-FC L	ocationDubai,	United Arab Emirates	

Sizing Calculation Information Zone and Space Sizing Method:

Zone L/s	Sum of space airflow rates
Space L/s	Individual peak space loads

Calculation Months	Jan to Dec
Sizing Data	User-Modified

12/27/2020 12:25PM

Zone Sizing Data

	Maximum	Design	Minimum	Time	Maximum	Zone	
	Cooling	Air	Air	of	Heating	Floor	
	Sensible	Flow	Flow	Peak	Load	Area	Zone
Zone Name	(kW)	(L/s)	(L/s)	Load	(kW)	(m²)	L/(s-m²)
Zone 1	12.4	600	600	Jul 2100	1.4	100.0	6.00

Terminal Unit Sizing Data - Cooling

	Total	Sens	Coil	Coil	Water	Time
	Coil	Coil	Entering	Leaving	Flow	of
	Load	Load	DB / WB	DB / WB	@ 5.6 °K	Peak
Zone Name	(kW)	(kW)	(°C)	(°C)	(L/s)	Load
Zone 1	14.7	12.4	30.6 / 21.5	17.0/16.1	-	Jul 2000

Terminal Unit Sizing Data - Heating, Fan, Ventilation

		Heating	Htg Coil				
	Heating	Coil	Water	Fan			OA Vent
	Coil	Ent/Lvg	Flow	Design	Fan	Fan	Design
	Load	DB	@11.1 °K	Airflow	Motor	Motor	Airflow
Zone Name	(kW)	(°C)	(L/s)	(L/s)	(BHP)	(kW)	(L/s)
Zone 1	0.0	-18.3 / -18.3	0.00	600	0.000	0.000	55

Space Loads and Airflows

		Cooling	Time	Air	Heating	Floor	
Zone Name /		Sensible	of	Flow	Load	Area	Space
Space Name	Mult.	(kW)	Load	(L/s)	(kW)	(m²)	L/(s-m²)
Zone 1							
STANDARD AC	1	11.4	Jul 2100	1375	1.4	100.0	13.75



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MINI DUCT SYSTEM – UNIT SELECTION

STANDARD AC UNITS

- T kW = 14.7
- S kW = 12.4
- L/s = 1003
- External Static
 - Pressure = 50 Pa
- Design Condition
 - Room Db = 23.9 °C
 - Room Wb = 16.9 °C
- Air Entering Room
 - Room Db = 15.1 ^oC
 - Room Wb = $14.5 \,^{\circ}C$
- Air Leaving Room
 - Room Db = 25.4 ^oC
 - Room Wb = 18.8 ^oC

MINI DUCT SYSTEM – AIR ON COIL CONDITIONS

- Fresh Air Condition
 - Room Db = 41.4 °C
 - Room Wb = 28.4 ^oC
 - Air Volume = 55 L/s
- Room Condition
 - Room Db = 23.9
 - Room Wb = 16.9
 - Air Volume = 698-55 = 643
- Mixing Condition
 Db = (643 x 23.9 + 41.4 x 55) / 698
 Db = 25.3 °C
 Enthalpy = (643 x 47.8 + 91.6 x 55) / 698

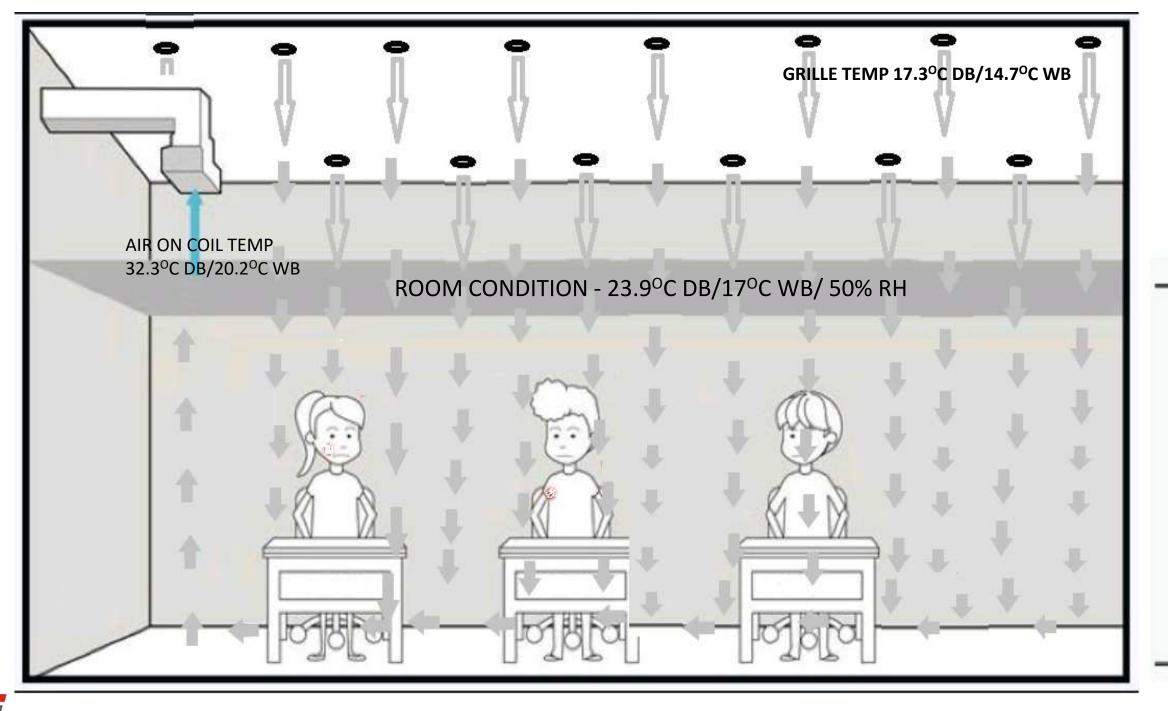
 = 51.25 KJ/kg d.a

 Wb = 18.4 °C

UNIT SELECTION PARAMETERS

- T kW = 14.62
- S kW = 12.4
- L/s = 698
- External Static
 - Pressure = 1"
- Design Condition
 - Room Db = 23.9 ^oC
 - Room Wb = 16.9 ^oC
- Air On Coil
 - Room Db = 25.3 ^oC
 - Room Wb = 18.4 ^oC





Occupied Zone

<u>MINI DUCT SYSTEM – CEILING SUPPLY</u> <u>UNIT SELECTION</u>

ENGINEERING SPECIFICATIONS

The Unico System®

Blower Module Specifications – 60 Hz

Model No.		M2430B-	M3642BL	M4860BL		
Electrical Characteristics		208 – 230 Volts / 60 / 1 phase				
Motor Size, HP (kW)		1/2 (0.37) 1 (0.75)				
Manhara Tauna	-STD, -ACB		PSC			
Motor Type	-SCB		EC (variable speed)	EC (variable speed)		
Motor Capacitor, mfd.	-STD, -ACB	10				
Motor Capacitor, mfd.	-SCB		none			
	-STD	3.0	6.2	6.2		
Motor Full Load Amps	-ACB	3.3	4.8	4.8		
	-SCB	3.2	6.1	6.1		
	-STD	1700				
Motor Speed, RPM	-ACB	1700/800				
	-SCB	400-1800				
Blower Wheel Nom. Diameter, in. (mm)		9.5 (241)				
Blower Wheel Width, inch (mm)		3.75 (95)	5.0 (127)	/./5 (197)		
*Nominal Air Flow Rate, CFM (L/s)		600 (283)	900 (425)	1250 (590)		
*Plenum Static Pressure, in. water (Pa)		1.5 (373)	1.5 (373)	1.5 (373)		
Minimum Plenum Size, ID, inch (mm)		7 (178)	9 (229)	10 (254)		
Sound Pressure Level	dB(A)	56	56	58		
Souria Pressure Level	NC	50	47	50		
Shipping Weight, Ib (kg)		62 (28)	72 (33)	72 (33)		

* based on full open restrictor and minimum plenum size at 230 V

Measuring airflow.

To determine the airflow when using the single or two-speed motors (-STD, -ACB models), measure the amperage and look up the airflow in the following table. This is not necessary for the variable speed motors because they are programmed to deliver the airflow that you need.

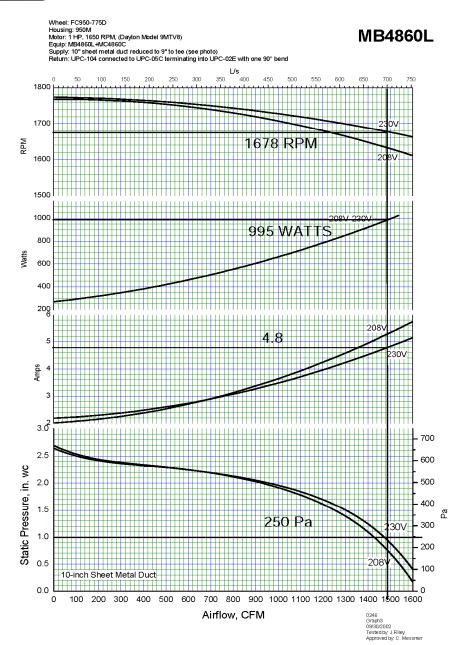
Blower Performance (with cooling module installed) –STD and –ACB model	Is

External Static Pressure, in. water (Pa)	1.0 (2	50)	1.25 (3	10)	1.5 (33	70)	1.75 (4	35)	2.0 (50	00)
Model	CFM (L/s)	Amps	CFM (L/s)	Amps						
60 Hz – 230V										
STD models										
M2430LB	870 (410)	3.1	810 (383)	2.9	740 (351)	2.7	660 (310)	2.4	510 (240)	2.0
M3642LB	1240 (585)	4.8	1170 (552)	4.5	1070 (505)	4.1	925 (437)	3.6	745 (352)	3.1
M4860LB	1472 (695)	4.7	1400 (660)	4.5	1300 (610)	4.2	1162 (548)	3.9	953 (450)	3.4
ACB models	•									
M2430LB+ACB	760 (360)	2.3	700 (330)	2.1	640 (302)	2.0	550 (260)	1.7	450 (212)	1.5
M3642LB+ACB	1380 (617)	5.2	1300 (613)	4.9	1200 (566)	4.5	1090 (514)	4.0	950 (448)	3.6
M4860LB+ACB	1480 (698)	5.0	1430 (674)	4.4	1360 (642)	4.5	1220 (575)	4.0	930 (439)	3.1
WHOULD+ACB	1400 (090)	3.0	1450 (674)	4.4	1500 (042)	4.0	1220 (575)	4.0	350 (459)	

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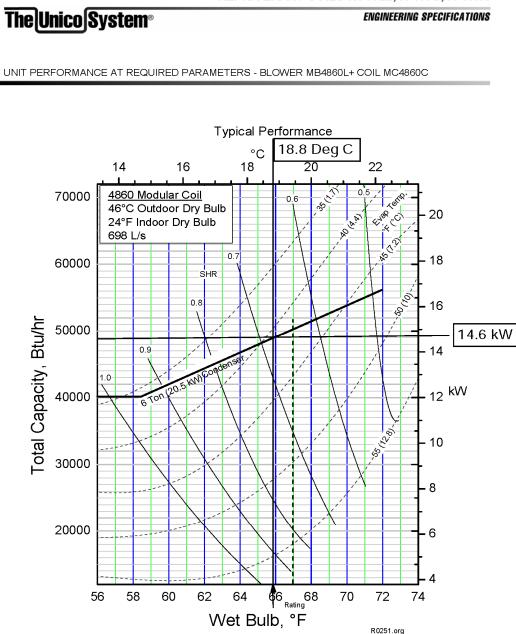
SYSTEM

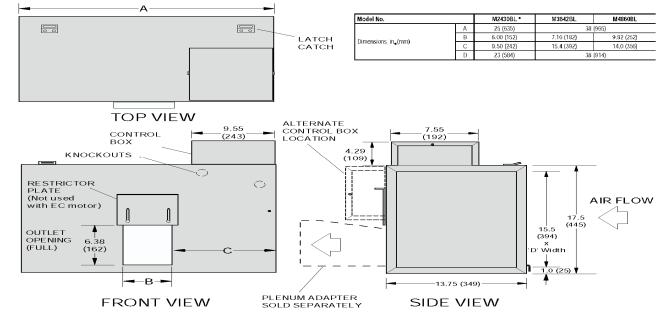
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ENGINEERING SPECIFICATIONS

M SERIES COOLING MODULE REFRIGERANT COILS for R-22, R-407C, R-410A

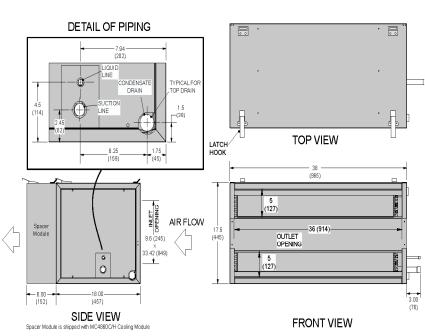




MC4860x Specifications

ALL DIMENSIONS IN inches (mm)

Type of Syst	em	Cooling Only	Heat Pump			
Model No.		MC4860C	MC4860H			
Compatible Condenser Size, Ton (kW)		4-5 (14-17.6)				
Net Face Area, ft ² (m ²)		7.44 (0.69)				
	Tube diameter, in. (mm)	3/8 (9.5)				
	Number of rows	3	4			
Evaporator Coil	Fins per inch (m)	1	14 (551)			
	Suction line, in. (mm) OD	7.	7/8 (22.2)			
	Liquid line, in. (mm) OD	3/8 (9.5)				
	Fin Type	sinewave	sinewave			
	Number of Circuits	10	8			
	Valve, R-22, Part No.	A00805-005	A00808-005			
	Valve, R-410A, Part No.	A00805-015	A00808-015			
Design Pres	sure, psig (kPa)	500 (3447)				
Condensate	Connection, in. (mm) FPT	3/4 (19)				
Refrigerant		R-22, R-407C, R-410A*				
Coil Shipping	g Weight, Ib. (kg)	88 (40)				
Factory Insta	alled Expansion Device	TXV	TXV with Check Valve			



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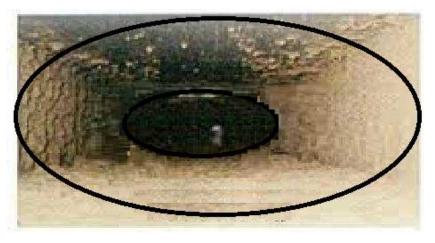
UNIT SHOWN FOR HORIZONTALAIRFLOWARRANGEMENT. ALL DIMENSIONS IN INCHES (mm)

MINI DUCT SYSTEM – ADVANTAGES

STANDARD DX UNITS VS MINI DUCT UNITS

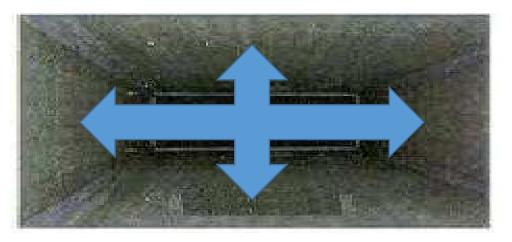
• STANDARD AC UNITS – AIR DISTRIBUTION

- High Volume Low External Static Fan.
- Air is pushed through low pressure ducting. Fan is the source of Air. Air terminal units are the Air Exit point.



• Air moves in elliptical path in Rectangular duct. It leaves corners in most condition forming fungus. Dry fungus drops in duct, get carried in AC are causing allergies to occupants.

- MINI DUCT UNITS AIR DISTRIBUTION
 - Low Volume High External Static Fan.
 - Main Duct is closed form all sides. Air is delivered under high pressure in the duct. Once desired pressure is built, air moves our through tapings into flexible duct, the delivered into conditioned area. Small Air terminal units are the exit points.



• Due to High pressure Air is filled in Duct completely leaving no space for fungus to form.



STANDARD DX UNITS VS MINI DUCT UNITS

- <u>STANDARD AC UNITS TERMINAL UNITS</u>
- The conventional AC system provides similar looking grilles / diffusers taking prominent position in your room décor with identical finish in any premises.
- Any attempt to change the look proves expensive to buy and to maintain later on.



- MINI DUCT UNITS TERMINAL UNITS
 - Outlets are small, subtle and blend into any décor.
 - For the look that best suits your needs, a variety of styles and finishes are available.
 - Choose from while or black plastic, chrome, brass and several wood species or simply paint or stain the outlet to perfectly match room color scheme.



ORIGINAL 5" Outer Diameter Plastic Outlet for Ceiling Applications (Available in white, black, brass or chrome finishes)



WOODEN 5" Outer Diameter Wood Outlet for Hardwood Floor Applications (Available in a variety of wood species)

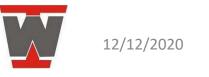


SLOPED 15° and 25° Angled Outlets for Sloped Ceilings and Walls



SLOTTED 1/2" x 8" Slotted Outlet for Sidewall Applications (Available in a variety of finishes and wood species)

 Fungus from duct, settles on these air outlets which is very difficult to clean as construction of these air outlets are very fragile.



STANDARD DX UNITS VS MINI DUCT UNITS

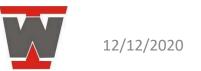
- STANDARD AC UNITS AIR FILTRATION
 - Limited Filtration options.
 - Due to low static fans, filtration ints will increase external static pressure and reduce air volume
 - This will affect cooling and increase power consumption.

- MINI DUCT UNITS AIR FILTRATION
 - Due to High External Static fans its possible to add any Electrostatic or Electronic filter with out any effect on Air Volume.
 - So no effect on cooling hence power consumption









STANDARD UNITS VS MINI DUCT UNITS

• <u>STANDARD AC UNITS – OPTIONS</u>

- ----
- ___
- ----
- NA
- Capillary expansion.
- Single module.
- Standard Filtration option
- Due to dirty ducts, in long run Unhygienic operation
- Interior design needs to be adjusted based on Air terminal unit design. No design freedom.

- MINI DUCT UNITS OPTIONS
 - DX UNITS R22/407C/410A
 - Matching Single Split / VRV system
 - CHILLED WATER COIL Chiller / District Cooling Application.
 - MOTOR with Variable speed EC Motor & SMART CONTROL BOX.
 - Thermostatic Expansion valve for precise control.
 - Modular Construction.
 - Multiple Filtration Options
 - Hygienic operation due to pressurized duct
 - Aesthetically pleasant Air terminal units. Interior design freedom get preference
 - Reduced power consumption.

