

ECCO Spiral Elbows™



**Engineered
Craftsmanship**
Since 1960

ECCO Manufacturing™ is recognized as one of the largest manufacturers of sheet metal products related to the HVAC, Roofing and Construction Industry. Our team of more than 300 employees is engaged in providing quality products to meet the needs of our customers, including R&D and new product development. **ECCO Manufacturing™** has three strategically located manufacturing and distribution facilities: Calgary, Alberta and Langley, British Columbia in Canada; and Kent, Washington in the USA.



Innovation

Special equipment designed and manufactured by our staff allow us to create new products for our industry.

Knowledge

Our research and development staff together with our engineering department have modified and developed equipment, making us an industry leader for more than half a century.



Service

Service is our primary objective! Whether the raw material is coil or finished product, our warehouses are designed to readily access large inventories on hand. Detailed packaging allows for efficient shipping and customer receiving.

Quality

Our people are our quality control! Knowledge of how the product is going to be used enables us to produce quality product to our customers' expectations.

ECCO Spiral Elbows™

Features

- Low pressure/friction loss
- Meets SMACNA gauge requirements
- Airtight 4-ply lock seam construction
- 45° and 90° 1.5 and 1.0 Centerline Elbows from 4" to 18" diameter 26 gauge galvanized construction
- Meets leakage Class 3 for 10" W.G. Duct construction class in a sample test section

Benefits

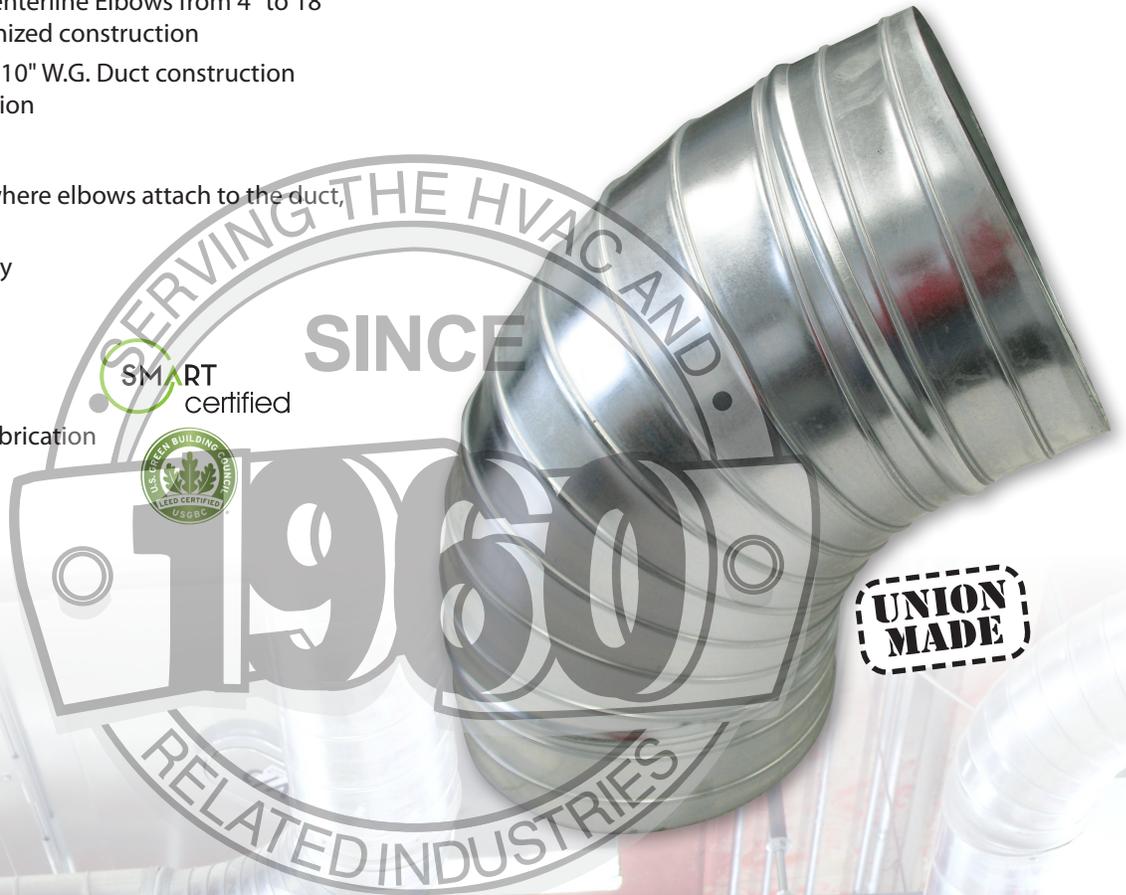
- Sealant is required only where elbows attach to the duct, saving labour time
- Greater structural integrity
- Visual continuity

Lead/SMaRT

- Recyclable material
- Minimal energy during fabrication
- VOC free
- Indefinite service life

Test Results Prove ECCO Spiral Elbows™ are Top in their Class

- Independent test results show leakage rate to be better than SMACNA standard to ± 20 " W.G.
- Independent test results show collapse pressure to be in range below -100" W.G.



ECCO™ is proud to be a member of:



SMACNA
Sheet Metal and Air
Conditioning Contractors'
National Association
www.smacna.org



HRAI
Heating, Refrigeration and
Air Conditioning
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ADI
Air
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CME
Canadian
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SPIDA
Spiral Duct
Manufacturers
Association
www.spida.org

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