

RAJMEENA CASTING TECHNOLOGIES

AN ISO 9001:2015

ASHIRWAD HERITAGE G.NO 1248 B PLOT NO 804 CHIKHALI PUNE – 412114

Development & Manufacturers of:- Precision heavy duty VMC Machining, CNC Turning, Press Tools, Dies, Pattern ,Injection & Rubber Molds, & Other Tool Room Activities . MO 9588637611

Email- rajmeenacast2006@gmail.com

Email – bagadirajmeena11@gmail.com

Date. 01-08-2015

Introductory Letter

Dear Sir,

We are pleased to Introduce Ourselves as a Leading Tool Room Industry engaged in Intricate Machining Components, Jigs & Fixtures, Proto casting Part , Plastic Injection Molds, Proto sheet metal part &Proto Rubber Moulds,GDC Dies, Foundry tools required for Automobile, Aerospace / Defense and Engineering Industries.

We have a well advanced and sophisticated set up for achieving the requirements of above industries with Advanced CNC Machines & Sophisticated Software's. In our total group we presently have the following Machines,

- 1) 5 no's.Vertical Machining Centers of following size,**
- 2) 1 No's of Drilling Machine**
- 3) Press machinery.**
- 4) Cimetron &DelCam (power mill/power shape) software for CNC Programming/designing.**
- 5) Laser cut machine 5 Axis & 2d.**

Supporting to this advanced set up we also have tie-up with well equipped vendors for surface grinding, wire cutting EDM surface treatments and other related process required for manufacturing tools and dies machining components. We assure you of our Prompt Efforts to provide Good Quality / Competitive Services & Quick Deliveries for above all type of activities. Provided an Opportunity, we assure you of fulfilling your complete requirements of Dies, Molds & Precision Engineering Components.

We request you to kindly issue us your Vendor Registration. With this letter we have attached our set up detail Brochure for your ready reference.

**We look forward for the beginning of a long term Prosperous relation with your Esteemed Organization.
Thanking you, we remain,**

Yours Truly,

For *RAJMEENA CASTING TECHNOLOGIES*

M/s MEENA RAJU BAGADI (Proprietor)

Commercial details

- SHOP ACT REGISTRATION:-2031000314703385
- UDYEM REGE NO; MH-26-0045387
- PAN NO :BYEPB4226L
- GST NO ; 27BYEPB4226L1ZH
- AREA OF CONSTRUCTION:- 3500 SQ FT
- AUTHORISED CAPITAL; 62,50,000.
- PAID UP CAPITAL; 12,50,000.

BANK DETAILS

Bank Name : AXIS BANK
Account Name : RAJMEENA CASTING TECHNOLOGIES
Account Number: 920020060599554
IFS Code : UTIB0002654
Branch: SN 6/11, Plot No 122/1, GF, GMC Vastu, Purna Nagar, Pune, Maharashtra, 411019

List of Major Customers:

- ◆ TATA MOTORS LTD.
- ◆ OLA ELECTRIC MOBILITY LTD.
- ◆ TATA AUTOCOMP SYSTEMS LTD.
- ◆ METALSA INDIA PVT LTD.



QV117

Specifications :-

Model	QV117
Table size (mm)	1300 x 700
Travel Ranges (X x Y x Z mm)	1140 / 710 / 610
Max. Table Load (kgs)	1000
T-Slot (Width x Distance x Number (mm))	18 x 125 x 5

M O D E L :	-	Q	V	1	1	7												
B E D :	-	1	3	0	0	X	7	0	0									
T R A V E R S :	-	1	1	0	0	X	7	1	0	X	6	1	0					
S P I N D L E P O W E R :	-	9	0	0	0	R	E	V	/	M	A	X						
S P E E D :	-	1	0	0	0	0	R	P	M									
R A P I D F E E D R A T E :	-	2	4	0	0	0	X	2	4	0	0	0	X	2	4	0	0	0
C U T T I N G F E E D R A T E :	-	1	0	0	0	0	X	1	0	0	0	0	X	1	0	0	0	0
M A X . L O A D O N T A B L E :	-	1	0	0	0	K	g	s	(	1	T	O	N	S	)			
C N C C O N T R O L :	-	M	I	T	S	U	I	B	I	S	H	I	-	6	2	5	M	

PINNACLE BODY

CONTROL – MISTIBUSHI 70V SERIES



M O D E L : -	L	V	1	0	5												
B E D : -	1	2	5	0	x	5	1	0									
T R A V E R S : -	1	0	2	0	X	5	6	0	X	5	6	0					
S P E E D : -	1	0	0	0	0	0	R	P	M								
R A P I D F E E D R A T E : -	2	4	0	0	0	X	2	4	0	0	0	X	2	4	0	0	0
C U T T I N G F E E D R A T E : -	1	0	0	0	0	X	1	0	0	0	0	X	1	0	0	0	0
M A X . L O A D O N T A B L E : -	1	0	0	0	K	g	s	(	1	T	O	N	S	)			
C N C C O N T R O L : -	M	I	T	S	U	I	B	I	S	H	I	-	M	7	0		

VMC TURNING CENTER WITH TAIL STOCK

DOUBLE COLUMN VMC 3 NOS.



M O D E L :	-	V F 3 0 0 0 & V B 2 0 1 6
B E D :	-	3 2 0 0 X 2 0 5 0 & 2 0 0 0 X 1 5 0 0
T R A V E R S :	-	2 5 0 0 X 1 5 0 0 X 1 5 0 0 & 1 8 0 0 X 1 2 0 0 X 1 2 0 0
S P E E D :	-	6 , 0 0 0 r e v / m i n
R A P I D F E E D :	-	1 2 , 0 0 0 M M / M I N
C U T T I N G F E E D :	-	8 , 0 0 0 M M / M I N
M A X . L O A D O N T A B L E :	-	1 1 T O N T O 8 T O N ' S
C N C C O N T R O L :	-	M I T S U I B I S H I - 6 5 S M
S P E C I A L I T Y :	-	C L O S E B O D Y
A C C U R A C Y :	-	0 . 0 1

UNIVERSAL MILLING MACHINE



Specification	U n i t	X W 6 0 3 2 A	X W 6 0 3 2 B
T a b l e S i z e	M m	1 3 2 0 × 3 2 0	1 3 2 0 × 3 2 0
S p i n d l e T a p e r		I S O 5 0	I S O 5 0

Spindle Speed Range	r / m i n	5 8 - 1 8 0 0	5 8 - 1 8 0 0
T a b l e T r a v e l	m m	8 0 0 (7 5 0) × 3 0 0	1 0 0 0 × 3 0 0 (Manual)

RADIAL DRILLING MACHINE



Max . Drilling capacity (m m)	8	0
Distance spindle axis to column generating line (mm)	5 0 0 - 2 5 0 0	0
D i a m e t e r o f c o l u m n (m m)	5	5 0
S p i n d l e t a p e r	M	T 6
S p i n d l e t r a v e l (m m)	4	5 0
Spindle speeds range (r / m i n)	1 6 - 1 2 5 0	0
S p i n d l e s p e e d s s e r i e s	1	6
Range of spindle feeds (m m / r)	0 . 0 4 - 3 . 2	
S p i n d l e f e e d s	1	6
Distance spindle nose to working surface of base (mm)	5 5 0 - 2 0 0 0	0
D i m e n s i o n o f w o r k t a b l e (m m)	1 0 0 0 X 8 0 0 X 5 6 0	
D i m e n s i o n o f b a s e (m m)	3 5 3 0 X 1 4 0 0 X 3 0 0	
O v e r a l l s i z e (m m)	3 7 3 0 x 1 4 0 0 x 3 7 9 0	
P o w e r o f m a i n m o t o r (k W)	7	5
G . W / N . W	1 5 0 0 0 / 1 1 0 0 0	
P a c k i n g d i m e n s i o n (m m)	416x165x248/382x163x170	

MECHANICAL PRESS

250 TON & 150 TON



M O D E L : -	250 TON PRESS	1 5 0 T O N P R E S S
B E D : -	1 0 0 0 X 1 2 5 0	6 0 0 X 6 0 0
C A P A C I T Y : -	2 5 0 T O N	1 5 0 T O N
S T R O K E : -	5 0 0 M M	4 0 0 M M
CUSHION CAPACITY:-	2 5 0 T O N	1 5 0 T O N

LASER CUTTING MACHINE

5 AXIS& 2D



DESCRIPTION	SPECIFICATIONS	DESCRIPTION	SPECIFICATIONS
LASER CUTTING HEAD	5AXIS With C:360 Deg Rotary &A:±/90 Deg	LASER CUTTING MAKE	T R U M P H
CONTROLLER: -	S I E M E N S 8 4 0 D	CONTROLLER: -	B O S C H
MAX THICKNESS : -	1 0 M M	MAX THICKNESS: -	2 0 M M
T A B L E S I Z E : -	3 0 0 0 X 1 5 0 0	TABLE SIZE:-	3 0 0 0 X 1 5 0 0

LIST OF INSTRUMENTS

VERNIER CALLIPERS

- | | |
|----------------|---------------|
| • SIZE 0-300MM | MITITOYO MAKE |
| • SIZE 0-600MM | MITITOYO MAKE |

MICROMETERS

- | | |
|------------------|---------------|
| • SIZE 0-25MM | MITITOYO MAKE |
| • SIZE 25-50MM | MITITOYO MAKE |
| • SIZE 50-75MM | MITITOYO MAKE |
| • SIZE 75-100MM | MITITOYO MAKE |
| • SIZE 100-200MM | MITITOYO MAKE |

BORE GAUGES

- | | |
|-----------------|---------------|
| • SIZE 18-32MM | MITITOYO MAKE |
| • SIZE 32-50MM | MITITOYO MAKE |
| • SIZE 50-200MM | MITITOYO MAKE |

DIAL GAUGES AND MAGNETIC STANDS

- | | |
|---------------------------------|---------------|
| • PLUNGER DIAL(0.01MM) | MITITOYO MAKE |
| • LEVER DIAL (0.002MM & 0.01MM) | MITITOYO MAKE |

PRODUCT DEVELOPED BY US

ALUMINIUM CASTING PRODUCT DEVELOPED BY US



PRODUCT DEVELOPED BY US RUBBER

HOSE, MOULDED RUBBER & PLASTIC MOULDS



PRODUCT DEVELOPED BY INVESTMENTCASTING DIES



PRODUCT DEVELOPED BY US

PROTO CASTING COMPONENTS



IN PROTO PRODUCT DEVELOPED BY US

PRESSCOMPONENTS



Contact Name and No:-

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Address) :-

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RAJMEENA CASTING TECHNOLOGIES

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PUNE – 412114

Company Office Pune

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MH 411026

Foundry office Kolhapur

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Thank You!