

## Flanged Dowel Box

*Load Transfer System*  
INDUSTRIAL SLAB ON GROUND

- ✓ Designed for construction joints in Post Tension or large shrinkage specifications
- ✓ Large lateral movement and expansion capacity
- ✓ Eliminates the need to drill or process formwork
- ✓ Design ensures the sleeve is held perpendicular to joint

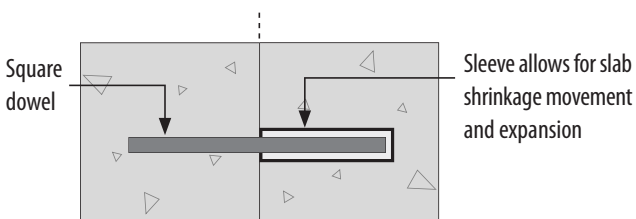
### Product Description

Flanged Dowel Boxes are multi-directional metal sleeves supplied with high capacity square dowels. They are designed for attachment to metal or wooden formwork by use of the integral nailing flange and location marks.

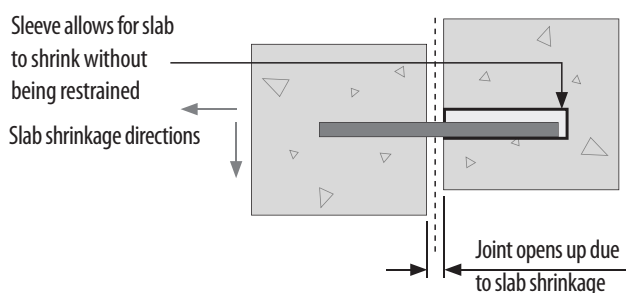
Flanged Dowel Boxes make allowance for initial shrinkage and then provide capacity for the ongoing thermal expansion and contraction of the joint as well as catering for excess lateral movement between adjacent and intersecting slab panels.

Flanged Dowel Boxes are designed for construction joints in both ground and elevated slabs and are available in a number of standard sizes. Custom sizes can be manufactured on request.

#### Plan View at Construction Joint - When Poured



#### Plan View at Construction Joint - After Shrinkage



### Features

1. Integral nailing flange for fast fit attachment to formwork.
2. Chalk line marks are integrated in the flange to mark centre-line position.
3. Large lateral movement capacity (minimum of 20 mm either side of the dowel).
4. Large expansion joint capacity (20 mm standard).
5. Supplied in kit form with a friction cut square dowels to AS/NZS 3679.1, Grade 300.
6. Galvanised box with black or hot dip galvanised dowels.

### Advantages

- Designed for Post Tension joint applications with large shrinkage.
- Allows for movement in two directions in the horizontal plane.
- Reduces risk of restraint.
- Simple nail or screw on installation.
- Eliminates the need to drill or process formwork.
- Reduced likelihood of sleeve knock-off when placing steel reinforcement mesh.

*"Simplifies form removal, can also be integrated into other formwork systems (e.g. ArmourMate™)."*

### Benefits

#### Concreter Benefits

- Eliminates drilling or processing of formwork.
- Integral nailing flange for fast fit attachment to formwork.
- Chalk line marks are integrated in the flange to mark centre-line position.
- Reduces sleeve knock off during mesh placement.
- Lateral movement allowances reduce risk of restraint and cracking.

#### Engineering Benefits

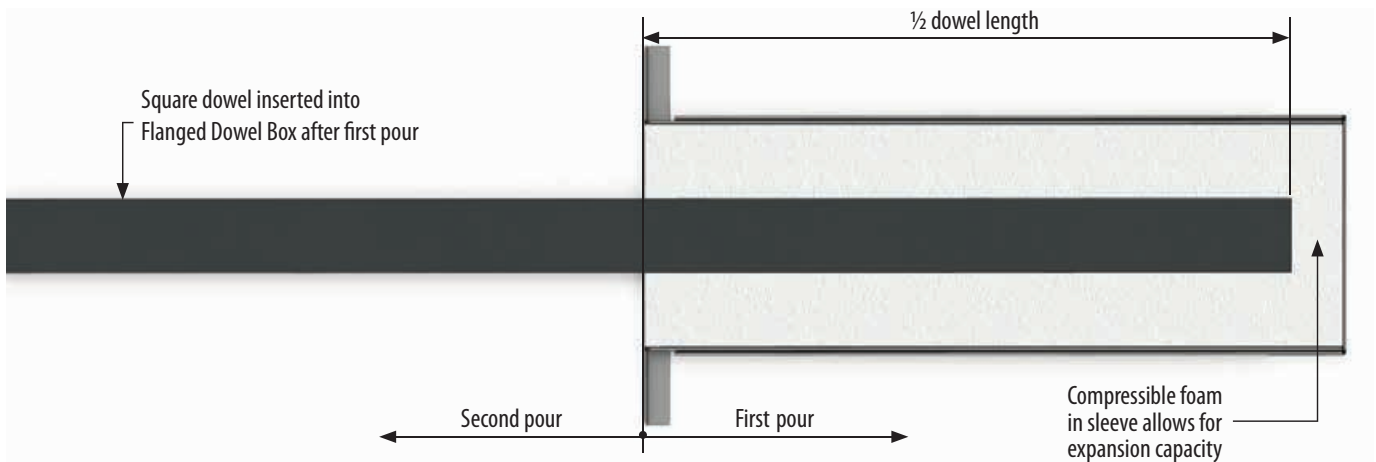
- Allows for large lateral movement.
- Allows for bilateral and diagonal shrinkage at intersections.
- Suits slab on ground and suspended slabs.
- Enables high load carrying capacity.
- Boxes fully enclosed to prevent concrete slurry ingress.
- Grade 300 materials.

#### Asset Protection Benefits

- Maintains alignment of slab panels to reduce joint damage.
- Reduces floor maintenance and downtime costs over the life-cycle of the facility.
- Reduces wear and tear on tenants materials handling equipment.
- Provides a smoother floor surface at the joints which ensures tenant efficiency.
- Increase tenant satisfaction and return on investment.

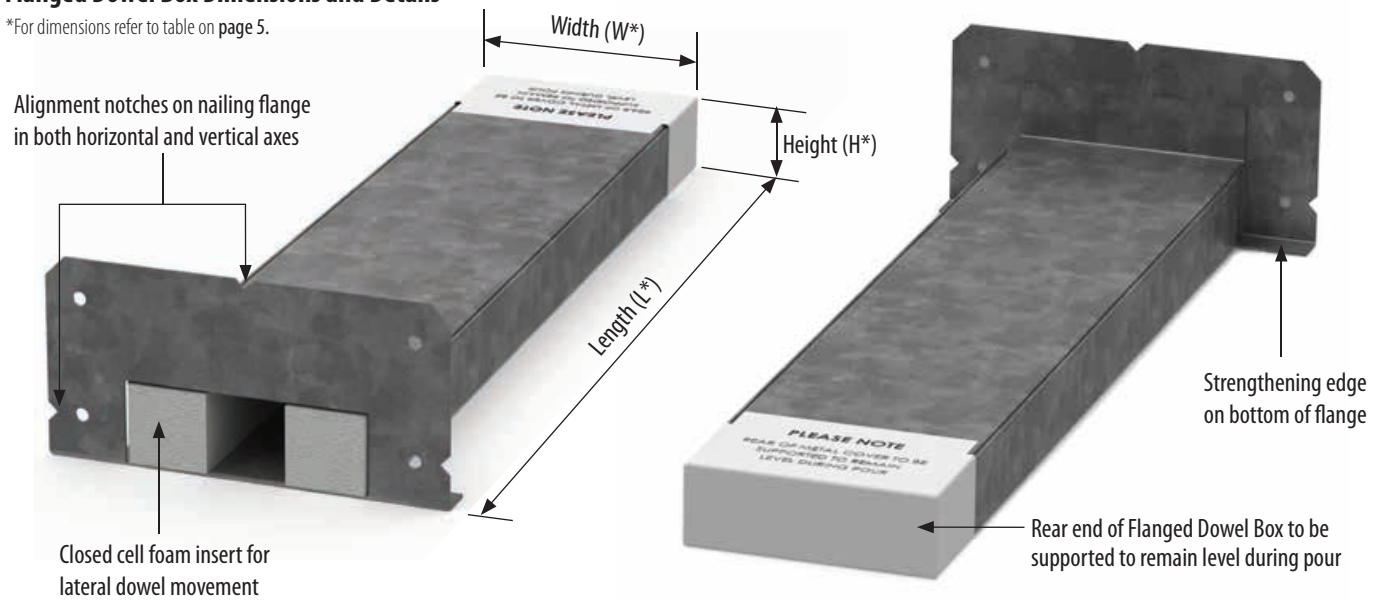


### Flanged Dowel Box (Plan View)



### Flanged Dowel Box Dimensions and Details

\*For dimensions refer to table on page 5.



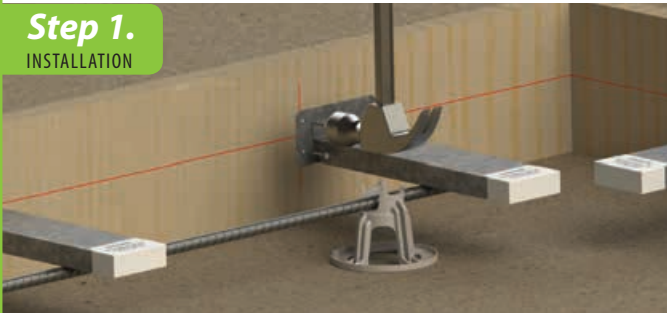
### Material Technical Data (Standard Components)

COMPONENT	DIMENSION (mm)	MATERIAL TYPE	MATERIAL STANDARDS	STEEL GRADE EQUIVALENT	YIELD STRESS (MPa)	TENSILE STRENGTH (MPa)	STANDARDS COMPLIANCE
16 mm Square Dowel	16 SQ.	Mild Steel Bar	AS/NZS 3679.1	≥ Grade 300	340	490	AS/NZS 3679.1
20 mm Square Dowel	20 SQ.	Mild Steel Bar	AS/NZS 3679.1	≥ Grade 300	360	510	AS/NZS 3679.1
25 mm Square Dowel	25 SQ.	Mild Steel Bar	AS/NZS 3679.1	≥ Grade 300	335	490	AS/NZS 3679.1
32 mm Square Dowel	32 SQ.	Mild Steel Bar	AS/NZS 3679.1	≥ Grade 300	349	532	AS/NZS 3679.1
40 mm Square Dowel	40 SQ.	Mild Steel Bar	AS/NZS 3679.1	≥ Grade 300	320	520	AS/NZS 3679.1
Flanged Dowel Box	0.77	Galv. G2 Z275	AS1365	≥ Grade 300	310	360	AS1397:2011

## Installation Process

**TOOLS REQUIRED:** Hammer | Nails | Spirit Level String Line  
Bracing And Stakes As Required

### Step 1. INSTALLATION



- Mark the form for slab centre and Flanged Dowel Box spacing (typically 450 mm to 600 mm). Place the Flanged Dowel Boxes over the first set of marks, lining up the location notches on the flange with the marks. Using the 4 nails, attach the base to the form. Ensure nailing plate is parallel top the top of the slab.

### Step 3. INSTALLATION



- Strip the form. This is best accomplished by starting at one end and working along the form.

### Step 2. INSTALLATION



- Pour concrete. Edge of slab must be vibrated to consolidate concrete around the Flanged Dowel Box (avoid contact with the sleeve and vibrator shaft).  
*Note: It may be necessary to support the outbound end of the boxes – use bar chairs or tie to reinforcing bars supported by bar chairs.*

### Step 4. INSTALLATION



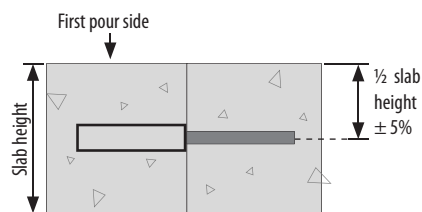
- Insert the Square dowel into the sleeve (through the flange face into the body of the box) within 36 hours of the concrete pour. The second pour can now be made.

## Installation Tolerances

1.

Location =  $\frac{1}{2}$  x slab thickness +/- 5% e.g. for 200 mm thick slab, location is 100 mm +/- 10 mm from top of slab.

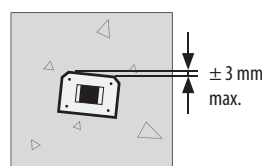
**This positions the dowel in the most effective location in the concrete, maximising shear load transfer.**



2.

Parallel to top of slab - one end of the nailing plate to be no more than 3 mm higher than the other end.

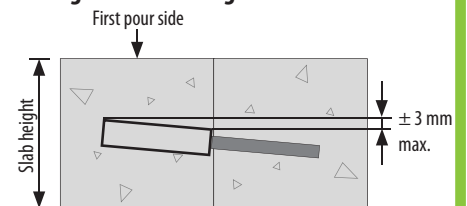
**If the dowel is severely misaligned parallel to the top edge of the slab, the dowel would restrict the slabs from moving parallel (i.e. laterally) to each other.**



3.

Perpendicular to the face of the dowel joint - the top of the sleeve at the end should be no more than 3 mm higher or lower than the face of the sleeve behind the nailing flange.

**Misalignment here is normally considered to be worst case as this restricts joint opening during concrete curing.**



## Limitations

Square dowel must be inserted in sleeve as soon as possible after pouring concrete and stripping formwork, and no later than 36 hours after pouring concrete. To maximise the efficiencies offered by Flanged Dowel Boxes and Square Dowels, use in those applications where joint opening is expected to be less than two times the dowel thickness. *Please take care when using Flanged Dowel Boxes on joints with expansion material.*



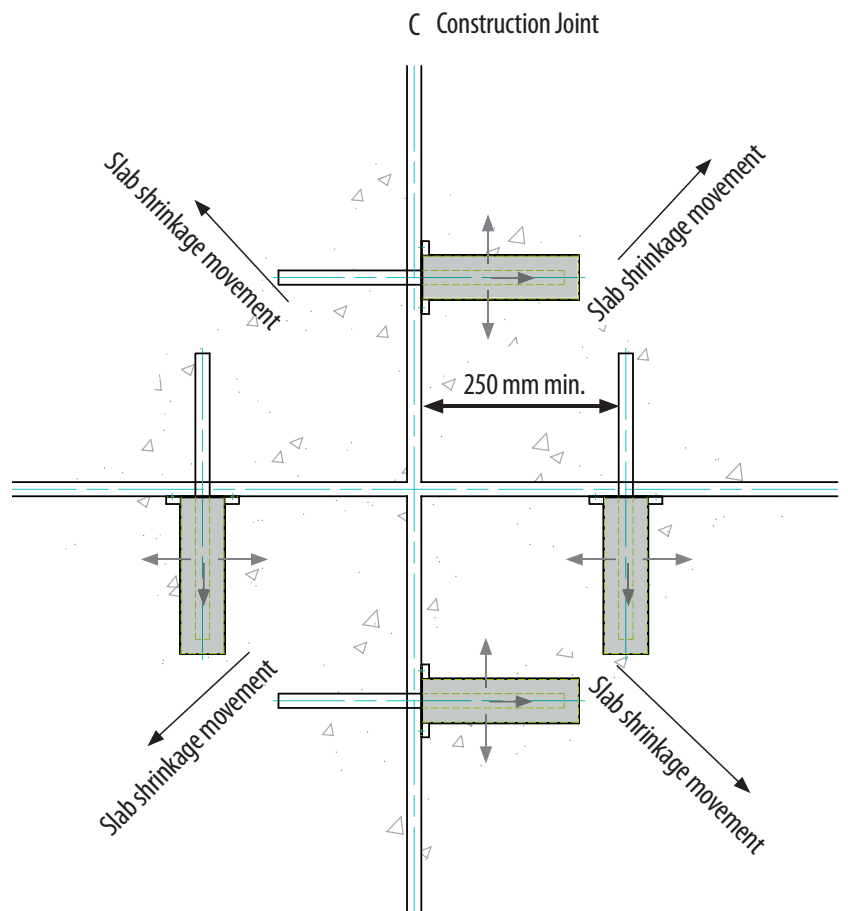
## Why Use Flanged Dowel Boxes and Square Dowels?

Slabs shrink away from the corners during curing. Shrinkage is diagonal from the intersection of joints. Adjacent slabs shrink at different rates.

Two way (lateral) movement must be allowed during the early stages of rapid drying shrinkage to reduce risk of cracking due to restraint. Flanged Dowel Boxes allow for free horizontal movement of the concrete without restraint.

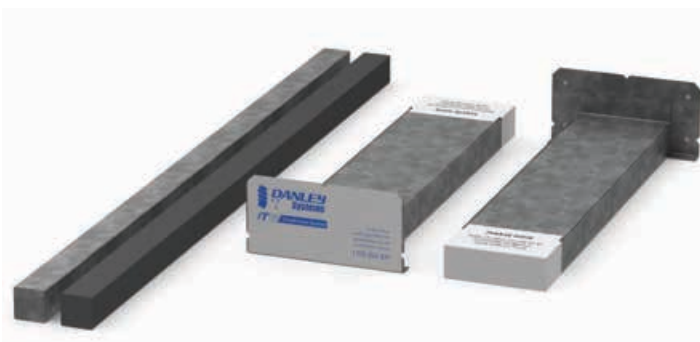
In addition to transferring vertical loads between adjacent slabs, Flanged Dowel Boxes:

- Minimise vertical differential movement between slabs.
- Allow horizontal slab movement normal to the joint.
- Allow differential horizontal slab movement parallel to the joint.
- Are efficient load transfer devices compared to other dowel systems.
- Allow for expansion.

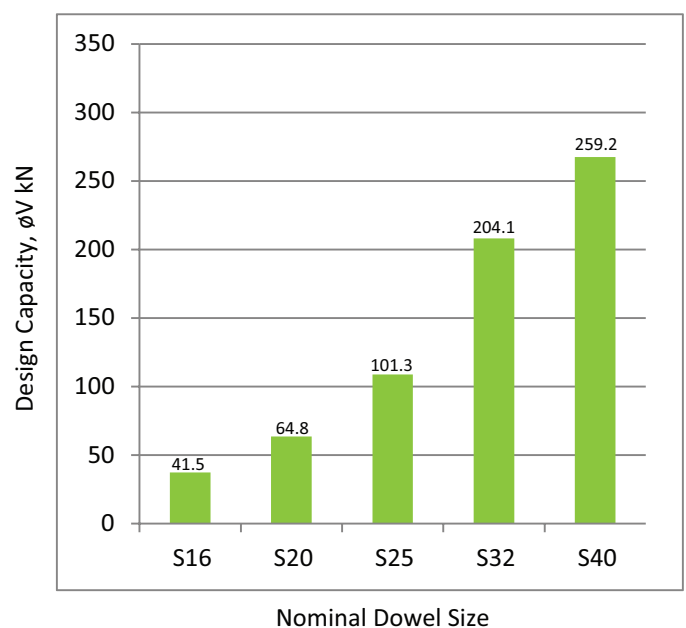


## Dowel Performance Data

**Note:** The loads shown in the graph are the design strength of the steel in the dowels alone with a load reduction factor,  $\phi = 0.9$ . However, they do not take into account the capacity of the concrete adjacent to the dowels, the dowel spacing's, or if there is a need for supplementary reinforcing in the concrete to accommodate these loads. A structural engineer must review the load transfer requirements to ensure the appropriate capacity of both the steel and concrete has been determined.



## Dowel Strength at 10 mm Joint Width



## How to write a (custom) Specification

Product specification for Flanged Dowel Box consists of:

**PRODUCT CODE, DOWEL THICKNESS, SLEEVE LENGTH and FINISH (Black or Galvanised)**

e.g: **DWLFLKIT16X220B**



### REQUIRED INFORMATION

For quoting or manufacturing the following formation is required:

Danley™ Flanged Dowel Box Kit

16 mm Dowel

220 mm Length

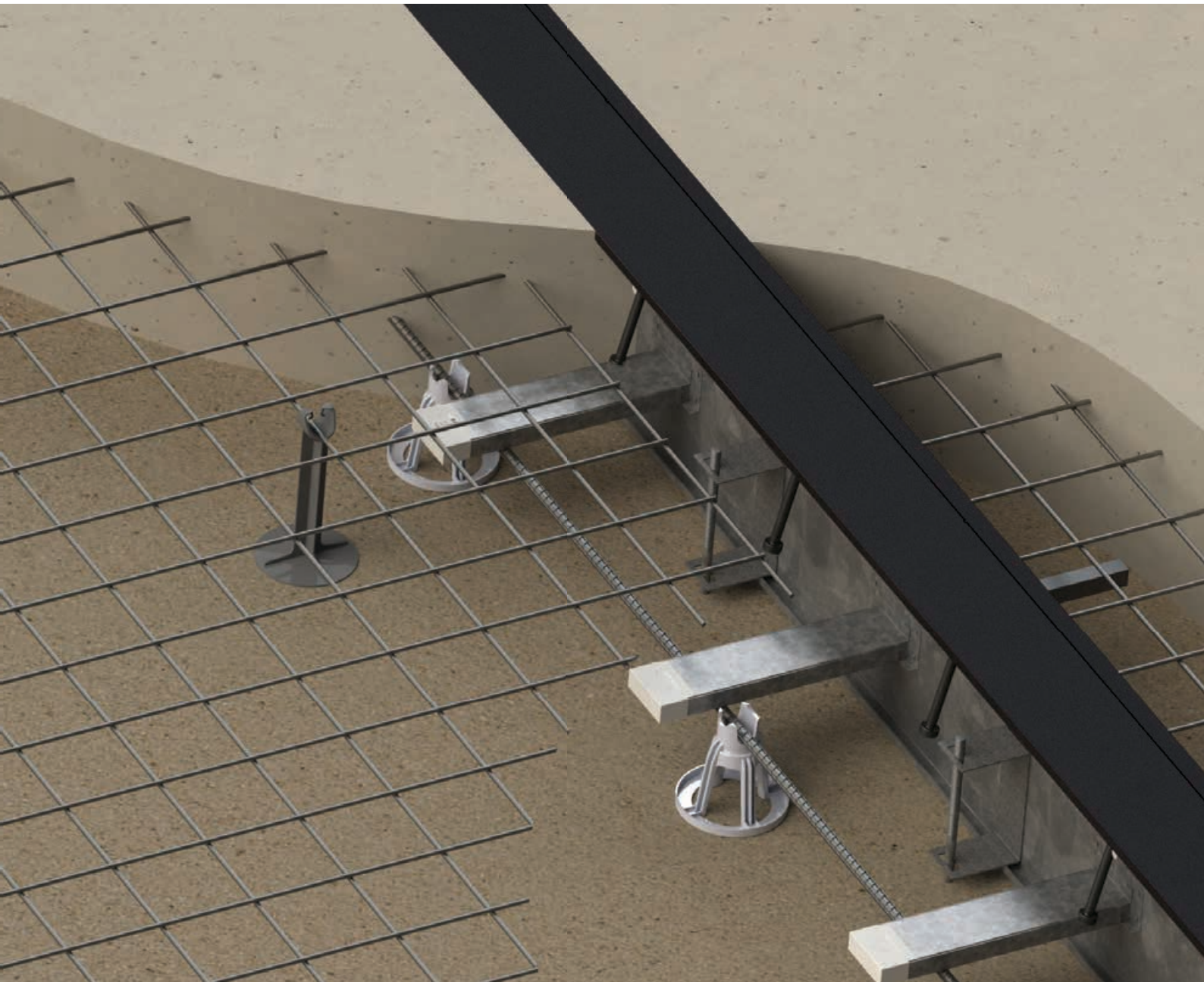
Black

**D W L F L K I T 1 6 X 2 2 0 B**

### Available Standard Sizes

PRODUCT CODE	DOWEL SIZE	DOWEL LENGTH (mm)	DOWEL FINISH	DOWEL WEIGHT (kg)	COVER LENGTH 'L' (mm)	COVER WIDTH 'W' (mm)	COVER HEIGHT 'H' (mm)	LATERAL MOVEMENT (mm)	EXPANSION (mm)	COVER WEIGHT (kg)
DWLFLKIT16X220B	16 SQ.	400	Black	0.81	220	56	16	20	20	0.27
DWLFLKIT16X220G	16 SQ.	400	Galv.	0.82	220	56	16	20	20	0.27
DWLFLKIT20X220B	20 SQ.	400	Black	1.26	220	60	20	20	20	0.3
DWLFLKIT20X220G	20 SQ.	400	Galv.	1.27	220	60	20	20	20	0.3
DWLFLKIT20X270B	20 SQ.	500	Black	1.58	270	60	20	20	20	0.37
DWLFLKIT20X270G	20 SQ.	500	Galv.	1.59	270	60	20	20	20	0.37
DWLFLKIT25X220G	25 SQ.	400	Galv.	1.99	220	65	25	20	20	0.34
DWLFLKIT32X220G	32 SQ.	400	Galv.	3.25	220	92	32	30	20	0.51
DWLFLKIT32X270G	32 SQ.	500	Galv.	4.05	270	92	32	30	20	0.63
DWLFLKIT40X220G	40 SQ.	400	Galv.	5.06	220	110	40	35	20	0.58
DWLFLKIT40X270G	40 SQ.	500	Galv.	6.33	270	110	40	35	20	0.71

\* Foam width either side of the dowel, determines lateral movement in sleeve.



## Danley™ Flanged Dowel Box Panel Layout

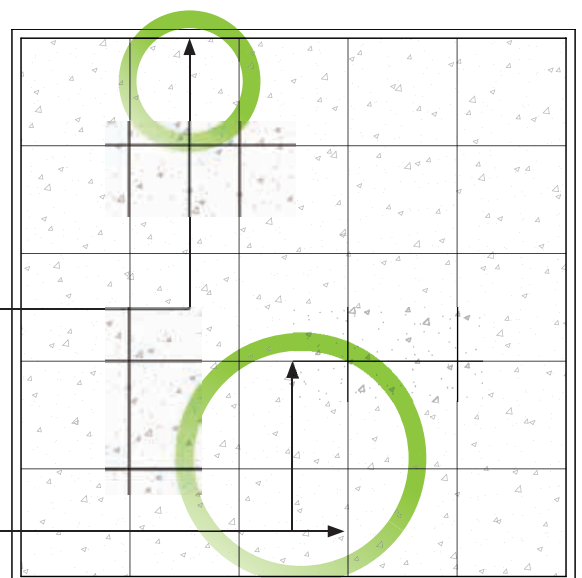
### Construction Joints

ArmourMate™ or loose dowels (Flanged Dowel Box) positioned around the perimeter of each concrete pour.



### Contraction Joints

Square Dowel Cradles positioned at the soffcut joint lines.



Typical 30 x 30 meter slab panel.

## Companion Products



### 1. ArmourMate™

For edge protection of construction joints, Danley™ ArmourMate™ provides a range of solutions to best prevent damage and joint spalling associated with impact from materials handling equipment and other traffic. Joint edge protection systems can be incorporated into Danley™ full joint solutions with sacrificial formwork and load transfer systems.

### 2. Square Dowel Cradle

Square Dowel Cradles are designed to provide a total contraction joint system solution by incorporating two systems in the one solution. The square dowels act as the load transfer system with the dowel sleeves to provide lateral and longitudinal movement capabilities and reduces the risk of restraint. The wire cage acts as a chair and spacer to ensure the dowels are aligned and maintained at the correct height and spacing during the pouring of the slab.

### 3. Crack-A-Joint™

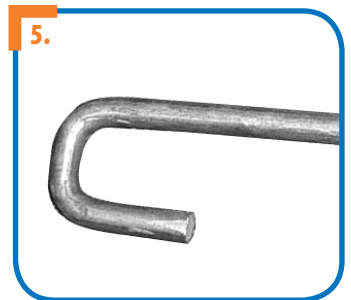
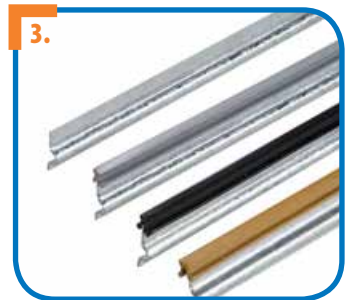
As an option to saw cutting, place Crack-A-Joint™ into the wet concrete along the joint line (above the centre of the Dowel Cradle), to induce a crack for the full depth of the concrete. The Crack-A-Joint™ is available in standard 3 m lengths formed from galvanised sheet steel to a height of 25 mm. It can be supplied as a plain joint or with a permanent Rip-A-Strip™ capping in three different colour options (Black, Grey or Sandstone).

### 4. Ground Crack Inducer

An inverted V-shaped PVC extrusion, 3 m long and available in 25 mm and 50 mm heights. It is positioned on the sub-grade before the Dowel Cradles are placed. It produces a weakening in the slab that initiates a crack from the bottom up. Ground Crack Inducer is optional and should only be used when Crack-A-Joint™ is used, or when saw cuts are to be made in the slab on the same day as the slab is poured.

### 5. Cradle Hold Down Hook

A small optional wire hook that allows you to anchor the base of your Cradles into the site sub-base. It prevents the Dowel Cradles from moving during the pour process. They hook over the bottom wire of the Cradles securing them to the ground.



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