

Effect of adding additional water to concrete mixes

Please be aware of the impact of asking the driver to add 10 litres of extra water to a cubic metre of correctly designed concrete.



1. You **increase** the slump by 20mm
2. You **reduce** the compressive strength by as 3N/mm²
3. You **waste** the effect of 15kg of cement per cubic metre
4. You **increase** the shrinkage potential by about 10%
5. You **increase** the possibility of bleeding through the concrete by up to 50%
6. You **decrease** the freeze thaw resistance by up to 20%
7. You **decrease** the resistance to attack by de-icing salts

This is why extra water should only be added as a last resort.

All additional water must be documented on the ticket and signed for by the customer.