Evidence of Performance

Resistance to wind load, Air permeability Watertightness, Operating forces Load-bearing capacity of safety devices



Test Report 102 36862/2e

Translation of Test Report 102 36862/2 dated 3 September 2008

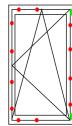
Client ELVIAL S.A. Aluminium Extrusion 26th km national road 61100 Santa-Kilkis

Greece

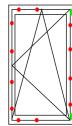
Basis

EN 14351-1: 2006-03

Test standards: EN 1026 : 2000-06 EN 1027: 2000-06 EN 12211: 2000-06 EN 12046-1: 2003-11 EN 14609 : 2004-03



Representation



Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1: 2006-03; For the purpose of clarification it may be used as the basis for the manufacturer ITT report summary for attestation of conformity procedure 3 to justify the manufacturer declaration.

Validity

The data and results refer solely to the tested and described specimen.

Subject to compliance with the relevant casement weights, the test results can be extrapolated for constructions of identical or smaller dimensions of the same design, type of rebate and similar format.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

The cover sheet can be used an abstract

Contents

The report contains a total of 8 pages

Single leaf tilt and turn casement door EL 4600 System Overall dimensions 1,000 mm x 2,300 mm $(W \times H)$ Aluminium profiles with thermal break Frame material Special features

Resistance to wind load - EN 12210



Class C4 / B4

Watertightness - EN 12208



Class 9A

Air permeability – EN 12207



Class 4

Operating forces - EN 13115



Class 0

Load-bearing capacity of safety devices



Requirements fulfilled

ift Rosenheim 16 December 2008

örn Peter Lass, Dipl.-Ing. (FH) Head of Testing Department ift Centre Windows & Facades

Test engineer ift Centre Windows & F acades