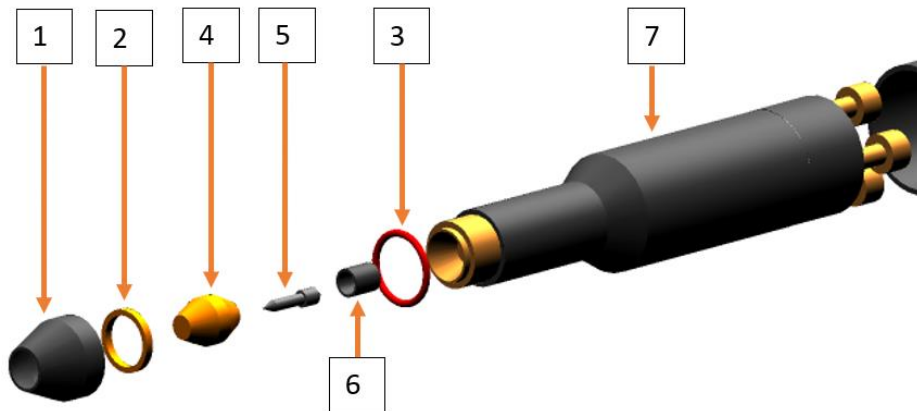


Product Information

Product Name: Viper Series Plasma Welding and Brazing Torch
Part Numbers: 71-1210
Recommended Use: Plasma Welding Torch for use with Camarc Supplied or Approved Plasma Welding Power Source
Current Rating: 250 Amps (in normal operation)
Manufacturer: Camarc LLC, 39048 Webb Drive, Westland, M, 48185, USA
General Information: office@camarcwelding.us
Emergency: 313 727 5020

Materials and Description

Viper Series Plasma Welding Torch is comprised of a number of parts. See drawing.



Item #	Description	Material
1	Shield Cup	71-1015 – Silicon Nitride 71-5015 – Aluminum – Anodized
2	Gas Lens	71-1013 – Sintered Bronze
3	O Ring	71-1002 – Rubber O Ring (Silicon)
4	Tip	Copper
5	Electrode	Tungsten – 1.5% Lanthanated
6	Ceramic Insulator	Boron Nitride
7	Torch Body	Body – Anodized Aluminum, Copper, Brass, Molded Resin, O Rings Electrode Holder – Copper, Brass, O Rings, Heat Shrink