



Please note that not all spark plug types are available from the UK distribution network

NGK
SPARK PLUGS

2016/2017

R A C I N G S P A R K P L U G S



Choosing a racing plug

1 Choose the right spark plug for your engine based on heat range and electrode design, engine tuning, and racing conditions.

▶ Heat range

Normal Spark plugs with a higher heat-range number have superior cooling characteristics. **High performance**

▶ Electrode design

- Engine tuning
- Torturous racing conditions
- Avoid problems due to extremes of temperature

High response **High performance**

- Low-speed performance

Racing plugs for both two- and four-wheel vehicles have been developed and designed for use in engines that have been fine-tuned to achieve maximum power under specific racing conditions. Racing plugs differ from standard plugs, both in appearance and performance, and often sacrifice plug life, and efficiency at low-speeds for optimum performance and durability under torturous racing conditions. Racing plugs do not improve output.

2 What to look for when choosing a racing plug

CAUTION 1 Shell design – To determine what kind of shell design fits in your engine, check the serial number of regulation plugs or the plugs you are currently using to verify the thread diameter, pitch, thread length and shell seat.

CAUTION 2 Firing End design – Refer to the section below on electrode design to determine which type is best for your needs.

CAUTION 3 Heat range – It's important to choose a racing plug with a heat range that keeps the electrode at an optimum temperature under even the most torturous racing conditions. And remember: A higher heat-range number does not improve engine performance, it increases the plug's ability to dissipate heat.

CAUTION 4 Resistors – Due to advances in ignition-system technology, there is little if any difference in performance between plugs with resistors and those without. However there are still some variations of some models that require plugs with resistors to avoid engine trouble.

3 Choosing a firing end design

Although a good rule of thumb is that the more an electrode projects into the cylinder, the better ignition it provides, it's also true that longer projections are more susceptible to the wear and tear of extreme temperatures. High-power, high-performance engines, of course, not only run hotter, they also vibrate more, which is why we recommend choosing a firing end design that reduces exposure of the electrode and insulator as much as possible.

Projected type	Angled ground strap type	Semi-surface discharge
		
<p>Quite similar to a standard spark plug electrode, these plugs give good overall performance in lightly tuned and naturally aspirated engines, as well as good performance in the low to medium torque range in turbo engines.</p>	<p>These provide superior performance in turbocharged engines with power boosts of 50% or more. The short ground electrode is also highly durable against mechanical shock.</p>	<p>In a sense, this is the ultimate plug configuration. Nearly all insulator cracking and electrode melting can be prevented with this type. Nevertheless, service life and low-speed performance may suffer slightly.</p>



Please choose racing plugs with the appropriate heat range and electrode design according to the tune-up level of the engine and the running conditions of the vehicle. NGK is not responsible for an engine or spark plugs troubles caused by a failure to choose the appropriate spark plug for your engine.

Spark Plug Maintenance

▶ How to correctly install spark plugs

You must take great care when installing spark plugs. In particular, you have to watch the torque. If you use too much or too little torque when installing spark plugs you can cause damage to the spark plugs and the engine, so be sure you abide by the following.

▶ Be sure to use the correct spark plug wrench.

Some engines have narrow spark plug holes thereby preventing the spark plugs from being tightened correctly with a plug wrench that does not perfectly fit the hexagonal portion of the plug. So, please use the appropriate spark plug wrench for your engine.

▶ Be sure to tighten the spark plug to the correct torque.

Screw in the spark plug and then use a torque wrench to tighten the spark plug to the standard torque noted in the chart on the right. If you do not have access to a torque wrench screw in the plug with your fingertips and then tighten to the rotation angle noted below (corresponds to the tightening torque in the chart on the right) using a spark plug wrench once the spark plug comes in contact with the spark plug tube gasket mount.

⚠ CAUTION

If any lubricants, such as grease, or seizure prevention agents are used on the threads there is a danger of over tightening the spark plug past the standard torque. Therefore, do not use lubricants or seizure prevention agents on these parts.

Standard Torque

Plug thread size	Tightening torque
φ18mm	35~40N·m (3.5~4.0kgm)
φ14mm	25~30N·m (2.5~3.0kgm)
φ12mm	15~20N·m (1.5~2.0kgm)
φ10mm	10~12N·m (1.0~1.2kgm)
φ8mm	8~10N·m (0.8~1.0kgm)

Conical seat type (without gasket)

Tightening torque	
	10~20N·m (1.0~2.0kgm)

▶ Tightening angles

Thread size	New gasket	Used gasket
φ14mm	$\frac{1}{2} \sim \frac{2}{3}$ of a turn (180°~240°)	$\frac{1}{12}$ of a turn (30°)
φ12mm (except ▼)	$\frac{1}{2}$ of a turn (180°)	$\frac{1}{12}$ of a turn (30°)
▼ R2556B-○ R2558A-○	$\frac{1}{4}$ of a turn (90°)	$\frac{1}{8}$ of a turn (45°)

Thread size	New gasket	Used gasket
φ10mm (except ▼)	$\frac{1}{2}$ of a turn (180°)	$\frac{1}{12}$ of a turn (30°)
○ R0409B-○ ▼ R0451B-○ ○ R0465B-○	$\frac{1}{6}$ of a turn (60°)	$\frac{1}{12}$ of a turn (30°)
φ8mm	$\frac{1}{3}$ of a turn (120°)	$\frac{1}{12}$ of a turn (30°)
Copper gasket type	$\frac{1}{12}$ of a turn (30°)	$\frac{1}{24}$ of a turn (15°)

▶ Plugs with gaskets that had a thread diameter of φ18mm or φ14mm

New gasket $\frac{1}{2} \sim \frac{2}{3}$ (180°~240°)

Used gasket $\frac{1}{12}$ (30°)

▶ Plugs with gaskets that had a thread diameter of φ12mm

New gasket (except ▼) $\frac{1}{2}$ (180°)

Used gasket (except ▼) $\frac{1}{12}$ (30°)

▼ in the case of a part number

New gasket	Used gasket
$\frac{1}{4}$ (90°)	$\frac{1}{8}$ (45°)

▶ Plugs with gaskets that had a thread diameter of φ10mm

New gasket (except ▼) $\frac{1}{2}$ (180°)

Used gasket (except ▼) $\frac{1}{12}$ (30°)

▼ in the case of a part number

New gasket	Used gasket
$\frac{1}{6}$ (60°)	$\frac{1}{12}$ (30°)

▶ Plugs with gaskets that had a thread diameter of φ8mm

New gasket $\frac{1}{3}$ (120°)

Used gasket $\frac{1}{12}$ (30°)

▶ Conical seat type without gaskets

New and Used gasket $\frac{1}{16}$ (22.5°)

▶ Plugs with copper gaskets

New gasket $\frac{1}{12}$ (30°)

Used gasket $\frac{1}{24}$ (15°)

Red color indicates non resistor plugs.

▶ $\phi 14 \times 19 \text{mm} (20.8 \text{Hex})$



R4304A- ○

Heat range 8 9 10

Spark plug type	BP-E
Terminal type	⌚
Electrode material	Center: Gold Palladium Ground: Nickel



R6918B- ○

Heat range 7 8 9

Spark plug type	B-E
Terminal type	⌚
Electrode material	Center: Platinum Ground: Nickel



R7376- ○

Heat range 7 8 9 10

Spark plug type	B-E
Terminal type	⌚
Electrode material	Center: Iridium Ground: Platinum



R6712- ○

Heat range 9 10

Spark plug type	B-E
Terminal type	⌚
Electrode material	Center: Nickel Ground: —



▶ $\phi 14 \times 22 \text{mm} (20.8 \text{Hex})$



Short **R6179C-** ○ PA

Heat range 105

Spark plug type	—
Terminal type	⌚
Electrode material	Center: Platinum Ground: Platinum



R7376B- ○

Heat range 9 10

Spark plug type	—
Terminal type	⌚
Electrode material	Center: Iridium Ground: Platinum



▶ $\phi 14 \times 22 \text{mm} (16.0 \text{Hex})$



Short **R7282A-** ○ ※1

Heat range 10 105 11

Spark plug type	—
Terminal type	⌚
Electrode material	Center: Iridium Ground: Platinum





※ 1) It's necessary to use special plug caps(Please refer to page 8)
 ※ 2) The length from gasket to terminal of ISO/JIS type spark plugs is 50.5mm which is 2.5mm shorter than old JIS type spark plugs.
 ※ 3) Resistor spark plugs are recommended for cars originally equipped with resistor spark plugs. When non resistor spark plugs are installed in such cars, there is some possibility that the electric devices in the car, such as the audio system or the engine management system, would be affected by noise.
 ※ 4) Heat range number enters ○.


NOTICE) ⌚ = Solid post terminal ⌚ = Thread terminal with nut ⌚ = Thread terminal


▶ $\phi 14 \times 19\text{mm}$ (16.0Hex)


Please be aware that some plugs cannot be replaced despite having the same thread size and length.


Short
R7282-  ※1





Heat range	9	10	105	11
Spark plug type	—			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Platinum		

Short
R7282M-  ※1





Heat range	11	115	—	
Spark plug type	—			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Platinum		


R7433- 




50.5mm


Heat range	8	9	10	
Spark plug type	BK-E (ISO/JIS) ※2			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Nickel		


R7434- 




50.5mm


Heat range	8	9	10	
Spark plug type	BK-E (ISO/JIS) ※2			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Platinum		


R6601- 




50.5mm


Heat range	8	9	10	11
Spark plug type	BK-E (ISO/JIS) ※2			
Terminal type				
Electrode material	Center	Nickel		
	Ground	—		


R7435- 




53.0mm


Heat range	8	9	10	
Spark plug type	BCP-E (old JIS)			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Nickel		


R7436- 




53.0mm

Heat range	8	9	10	
Spark plug type	BC-E (old JIS)			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Platinum		

R6690- 



53.0mm

Heat range	9	10	11	
Spark plug type	BC-E (old JIS)			
Terminal type				
Electrode material	Center	Nickel		
	Ground	—		

Red color indicates non resistor plugs.

▶ $\phi 14 \times 26.5\text{mm}$ (16.0Hex)



long reach
R7437-

Heat range	8	9	10
Spark plug type	LFR		
Terminal type			
Electrode material	Center	Iridium	
	Ground	Nickel	



long reach
R7438-

Heat range	8	9	10
Spark plug type	LFR		
Terminal type			
Electrode material	Center	Iridium	
	Ground	Platinum	



▶ $\phi 14 \times 12.7\text{mm}$ (20.8Hex)



R5525-

Heat range	8	9	10	11
Spark plug type	B-H			
Terminal type				
Electrode material	Center	Gold Palladium		
	Ground	Nickel		



▶ $\phi 14 \times 21.5\text{mm}$ (20.8Hex)



R6725-

Heat range	9	10	105	11	115
Spark plug type	Rotary Engine RX-7				
Terminal type					
Electrode material	Center	Platinum			
	Ground	Platinum			



R7420-

Heat range	9	10	105	11
Spark plug type	Rotary Engine RX-7			
Terminal type				
Electrode material	Center	Iridium		
	Ground	Platinum		



▶ $\phi 14 \times 21\text{mm}$ (20.8Hex)



R7440A-L

Heat range	9	10
Spark plug type	Rotary Engine RX-8 Lside	
Terminal type		
Electrode material	Center	Iridium
	Ground	Platinum



▶ $\phi 14 \times 19\text{mm}$ (20.8Hex)



R7440B-T

Heat range	10	11
Spark plug type	Rotary Engine RX-8 Tside	
Terminal type		
Electrode material	Center	Iridium
	Ground	Platinum



▶ $\phi 12 \times 26.5\text{mm}$ (16.0Hex)



long reach
R2556B-

Heat range	8	9	10
Spark plug type	LKR		
Terminal type			
Electrode material	Center	Iridium	
	Ground	Platinum	



▶ $\phi 12 \times 26.5\text{mm}$ (14.0Hex)



long reach
R2558A-

Heat range	8	9	10
Spark plug type	LKAR		
Terminal type			
Electrode material	Center	Iridium	
	Ground	Platinum	



▶ $\phi 12 \times 19 \text{mm} (16.0 \text{Hex})$



R2349- ○

Heat range	9	10	11
Spark plug type	DC-E		
Terminal type	⌚		
Electrode material	Center	Nickel	
	Ground	—	



R2525- ○

Heat range	9	10
Spark plug type	DC-E	
Terminal type	⌚	
Electrode material	Center	Platinum
	Ground	Nickel



▶ $\phi 10 \times 26.5 \text{mm} (16.0 \text{Hex})$



long reach
R0452A- ○

Heat range	10
Spark plug type	LMR
Terminal type	⌚
Electrode material	Center Nickel
	Ground —



▶ $\phi 10 \times 26.5 \text{mm} (14.0 \text{Hex})$



long reach
R0465B- ○

Heat range	10
Spark plug type	LMAR
Terminal type	⌚
Electrode material	Center Nickel
	Ground —



long reach
R0451B- ○

Heat range	8
Spark plug type	LMAR
Terminal type	⌚
Electrode material	Center Iridium
	Ground Nickel



long reach
R0451C- ○

Heat range	10
Spark plug type	LMAR
Terminal type	⌚
Electrode material	Center Iridium
	Ground Nickel



※ 3) Resistor spark plugs are recommended for cars originally equipped with resistor spark plugs. When non resistor spark plugs are installed in such cars, there is some possibility that the electric devices in the car, such as the audio system or the engine management system, would be affected by noise.

※ 4) Heat range number enters ○

NOTICE) ⌚ = Solid post terminal ⌚ = Thread terminal with nut ⌚ = Thread terminal

Red color indicates non resistor plugs.

▶ $\phi 10 \times 19 \text{mm} (16.0 \text{Hex})$



R0373A-○

Heat range 8 9 10 11

Spark plug type	C-E
Terminal type	⏏
Electrode material	Center Iridium Ground Platinum



GAP1.4
R0045G-○

Heat range 10 11

Spark plug type	C-E
Terminal type	⏏
Electrode material	Center Nickel Ground —



GAP1.1
R0045J-○

Heat range 9 10 11

Spark plug type	C-E
Terminal type	⏏
Electrode material	Center Nickel Ground —



GAP1.1
R0045Q-○

Heat range 10 11

Spark plug type	C-E
Terminal type	⏏
Electrode material	Center Nickel Ground —



▶ $\phi 10 \times 19 \text{mm} (16.0 \text{Hex})$ Half thread



R0409B-○

Heat range 8 9 10

Spark plug type	C-EH
Terminal type	⏏
Electrode material	Center Iridium Ground Nickel



R0459A-○

Heat range 10

Spark plug type	C-EH
Terminal type	⏏
Electrode material	Center Nickel Ground —



▶ $\phi 10 \times 12.7 \text{mm} (16.0 \text{Hex})$



R0161-○

Heat range 9 10 11

Spark plug type	C-H
Terminal type	⏏
Electrode material	Center Nickel Ground Nickel



▶ $\phi 8 \times 19 \text{mm} (13.0 \text{Hex})$ Half thread



R847-○

Heat range 10 11

Spark plug type	E-EH
Terminal type	⏏
Electrode material	Center Nickel Ground —



※ 3) Resistor spark plugs are recommended for cars originally equipped with resistor spark plugs. When non resistor spark plugs are installed in such cars, there is some possibility that the electric devices in the car, such as the audio system or the engine management system, would be affected by noise.

※ 4) Heat range number enters ○

NOTICE) ⏏=Solid post terminal ⏏=Thread terminal with nut ⏏=Thread terminal

▶ Discontinued plug types

Red color indicates non resistor plugs Heat range number enters

Old part number		New part number	Old part number		New part number
R016- , R017-	→	R0373A-	R6205- , R6241-	→	R7433- or R7434-
R216- , R217-	→	R2525-	R6206- , R6242-	→	R7434-
R2270- , R2430-	→	R2349-	R5400- , R5400F- , R6337-	→	R7435-
R5530-	→	R5525-	R5686-	→	R7435- or R7436-
R5649-	→	R6712-	R5830- , R5687-	→	R7436-
R6711-	→	R6601-	R7112- , R7113-	→	R7433-
R5883-	→	R6690-	R7114- , R7115-	→	R7433- or R7434-
R4630A- , R6385- P	→	R7376-	R7116- , R7117-	→	R7434-
R6120-	→	R7282-	R7118- , R7119-	→	R7434-
R6120A-	→	R7282A-	R7232- , R7233-	→	R7435-
R6120M-	→	R7282M-	R7234- , R7235-	→	R7435- or R7436-
R6179A-	→	R7282-	R7236- , R7237-	→	R7436-
R6255- , R6255F- , R6326-	→	R7433-	R7238- , R7239-	→	R7436-

▶ Racing plug caps

Heat range number enters

Plug cap number(color)	Plugs and cables
 TRS1225-B (Blue) ※for HONDA RACE	R7282- , R7282A- , R7282M- ϕ8mm Cable

Manufacturer	Model	Spark plug Number	Racing spark plug IX spark plug	other applicable plug number
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▶ HONDA

Road	CBR1000RR	IMR9E-9HES	R0409B-⊙,R0459A-⊙	p7
	CBR600RR	IMR9E-9HES	R0409B-⊙	
	CBR400RR	CR8EH-9	CR⊙EHIX-9,R0409B-⊙	
	CBR250R	SIMR8A9	CR⊙EIX,R0373A-⊙	p7
	NSR250R-SP/SE	BR9ECM	BR⊙ECMIX	p3
NSR50	BR8ES	BR⊙EIX,R7376-⊙		
Race	NSF250R	R0452A-10	R0452A-⊙,R0451C-⊙	p6
Motocross	CRF450R('09~)	SILMAR9A9S	-	p6
	CRF250R('10~)	R0451B-8	R0451B-⊙	p7
	CRF250R('04~'09)	R0409B-8	R0409B-⊙	
	CRF150R/R II	CR8EH-9	CR⊙EHIX-9,R0409B-⊙	p7
	CRF125F	CPR6EA-9	CPR6EAIX-9S	
	CRF50F	CR6HSA	CR⊙HIX	p7
	CR125R	BR9EG	BR⊙EIX,R7376-⊙	p3
	CR85R/R II	BR10EG	BR⊙EIX,R7376-⊙	
CR80R/R II	BR10EG	BR⊙EIX,R7376-⊙		

▶ KAWASAKI

Road	Ninja ZX-10R	CR9EIA-9	R0373A-⊙,R0045Q-⊙	p7
	Ninja ZX-6R/RR	CR9E	R0373A-⊙,R0045Q-⊙	
	Ninja 400	CR9EIA-9	R0373A-⊙,R0045Q-⊙	
	Ninja 250	CR8E	CR⊙EIX,R0373A-⊙	
	Ninja 250SL	MR8CI-8	CR⊙EIX,R0373A-⊙	
Motocross	KX450F	CPR8EB-9	-	p7
	KX250F('11~)	CPR8EB-9	-	
	KX250F('06~'11)	CR8E	CR⊙EIX,R0373A-⊙	p7
	KX250('05~)	BR8ECMVX	BR⊙ECMIX	
	KX125('06~)	BR9ECMVX	BR⊙ECMIX	p3
	KX85/ II	R6252K-105	R7376-⊙	
	KX65	BR10EG	BR⊙EIX,R7376-⊙	
	KLX450R	CPR8EB-9	-	p7
	KLX250	CR8E	CR⊙EIX,R0373A-⊙	
	KLX125	CR7HSA	CR⊙HIX	p7
KLX110L	CR6HSA	CR⊙HIX		

▶ SUZUKI

Road	GSX-R1000('07~)	CR9EIA-9	R0373A-⊙,R0045Q-⊙	p7
	GSX-R600('08~)	CR9EIA-9	R0373A-⊙,R0045Q-⊙	
Motocross	RM-Z450('07~)	DIMR8A10	-	p3
	RM-Z250('13~)	CR8EIB-10	-	
	RM-Z250('07~'13)	CR8EIA-10	-	
	RM250('02~)	BR8EG	BR⊙EIX,R7376-⊙	
	RM125('97~)	R6918B-8	R6918B-⊙	
	RM85/85L	BR10ES	BR⊙EIX,R7376-⊙	

Manufacturer	Model	Spark plug Number	Racing spark plug IX spark plug	other applicable plug number
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▶ YAMAHA

Road	YZF-R1/R1M('09~)	LMAR9E-J	R0465B-⊙	p6
	YZF-R1('04~'08)	CR9EK	R0373A-⊙,R0045Q-⊙	p7
	YZF-R6('98~)	CR10EK	R0373A-⊙,R0045Q-⊙	
	YZF-R3/R25	CR9E	CR⊙EIX,R0373A-⊙	
Motocross	YZ450F	CR8E	CR⊙EIX,R0373A-⊙	p7
	YZ250F('14~)	LMAR8G	-	p7
	YZ250F(~'13)	CR8E	CR⊙EIX,R0373A-⊙	
	YZ250	BR8EG	BR⊙EIX,R7376-⊙	
	YZ125	BR9EVX	BR⊙EIX,R7376-⊙	p3
	YZ85/LW	BR10EG	BR⊙EIX,R7376-⊙	p7
	WR250R/X	CR9EK	CR⊙EIX,R0373A-⊙	

▶ APRILIA

Road	RSV4	CR9EKB	R0373A-⊙※2,R0045Q-⊙※2	p7
	RS4 125	CR9EB	CR⊙EIX※2,R0373A-⊙※2	

▶ BMW

Road	S1000RR	LMAR9D-J	R0465B-⊙※2	p6
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▶ DUCATI

Road	1199 Panigale S/R	MAR9A-J	-	
	1198/S/R	MAR10A-J	-	
	1098/S/R	MAR10A-J	-	
	899 Panigale	MAR9A-J	-	

▶ KTM

Road	1190 RC8/R	LKAR9BI9,LMAR7A-9※3	-	
Motocross	450SX-F('13~)	LKAR8AI-9	-	p7
	450SX-F('07~'12)	CR9EKB	R0373A-⊙※2	
	350SX-F('11~)	LMAR9AI-8	-	p6
	250SX-F('13~)	LMAR9AI-8	-	
	250SX-F('06~'12)	CR9EKB	R0373A-⊙※2	p7
	125SX('02~'08)	BR9EVX	BR⊙EIX,R7376-⊙	p3
	65SX('09~)	LR8B	-	p7
	50SX('09~)	CR8HSA	CR⊙HIX	

※ 1 : The thread length is longer than the normal type due to setting the detonation counter.

※ 2 : You need terminal nut.

※ 3 : There are two product numbers for twin spark engines.

NGK **NTK**
SPARK PLUGS TECHNICAL CERAMICS

NGK SPARK PLUG CO., LTD.

80
years

<http://www.ngk-sparkplugs.jp/english/>



NOTICE

- Turn off your engine when replacing or adjusting the spark plugs. Otherwise it may result in fire or electrocution.
- The spark plugs in this catalogue are not designed for use in airplanes, light aircraft, or drones and cannot be used in these vehicles.
- The spark plugs in this catalogue are ignition devices for internal combustion engines and therefore designed for use in gasoline engines. They cannot be used to ignite gas burners.

