#### Made in the USA: Why Arizona is the New Manufacturing Hub/Capital





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# INTRODUCTION

- Presentation Theme: Made in the USA: Why Arizona is the New Manufacturing Hub/Capital
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#### MANUFACTURING REGIONS OF THE USA







#### CURRENT TOP 2023 MANUFACTURING TRENDS

- 1. Increased adoption of automation and robotics
- 2. Growth of additive manufacturing (3D printing)
- 3. Sustainability initiatives (Environmental, Social, & Governance)
- 4. Advanced materials New advanced materials like composites, nanomaterials, and smart fabrics enable lighter, stronger, and higher performance products.
- 5. **Digital transformation** Manufacturers are utilizing connected, data-driven technologies like IoT, AI, and cloud computing to optimize production.



# CURRENT MANUFACTURING TRENDS

7. **Supply chain optimization** - Companies are streamlining their supply chains for greater efficiency, visibility, and flexibility through strategies like nearshoring.

7. **On & Near shoring** - Manufacturing products in/near USA rather than overseas to reduce costs and risks.

8. Skills gap closing - Training programs and apprenticeships are being created to develop the skilled manufacturing workforce required for Industry 4.0.

9. **Cybersecurity investments** - Data and system security is a priority as manufacturing operations become more digital.

10. Advanced manufacturing (4.0) - High-tech smart factories focused on customization, digitization, efficiency, and rapid prototyping through technologies like robotics, 3D printing, and AI.



# TOP 5 MAIN REASONS ON WHY AZ !

- Favorable Tax Incentives Arizona offers tax breaks and credits for job creation, research & development, and capital investments.
- Lower Operating Costs The cost of doing business in Arizona is lower than many other states, especially in terms of real estate, construction, utilities, and wages.
- > **Reduced Regulations** Arizona has a regulatory environment that is business-friendly.
- Skilled Workforce A growing pool of skilled talent is available, thanks to Arizona's investments in vocational training and university engineering programs.
- Excellent Logistics Infrastructure Distribution and transport of raw materials and finished goods is easier for Arizona-based manufacturing with well-connected airports, railroads, highways and proximity to major ports.



#### ARIZONA: A MANUFACTURING HUB FOR THE 21st CENTURY

Process of converting raw materials, components, or other inputs into finished goods through various physical, mechanical, chemical, or biological processes. It encompasses a wide range of industries and activities that involve the creation, assembly, or production of products for commercial purposes.











- > Electronics and Semiconductor Manufacturing: NAICS Code: 334413
- > Food Processing and Manufacturing: NAICS Code: Various
- > Metal Fabrication and Machinery Manufacturing: NAICS Code: Various
- > Medical Device Manufacturing: NAICS Code: 339112
- > Textile and Apparel Manufacturing: NAICS Code: Various
- > Plastics and Rubber Manufacturing: NAICS Code: Various
- Wood Product Manufacturing: NAICS Code: Various
- Chemical Manufacturing: NAICS Code: Various
- Printing and Publishing: NAICS Code: Various











# AZ MANUFACTURING DEMOGRAPHICS

- Greater Phoenix metro area
- Tucson
- Yuma
- Flagstaff
- Prescott
- Outside of the major metro areas, smaller towns like Kingman, Bullhead City, Lake Havasu City, and Sierra Vista have light manufacturing largely related to serving local needs.









- <u>Manufacturing GDP:</u> Projected to grow to \$24.5 billion in 2023, up 4.7% from 2021 based on recent growth trends. (Source: Arizona Office of Economic Opportunity)
- <u>Employment:</u> Estimated around 183,000 manufacturing jobs in AZ by end of 2023, an increase of 3% from 2022. (Source: Arizona Office of Economic Opportunity)
- <u>Wages:</u> Average annual manufacturing wages estimated at \$71,500 for 2023, up 3.5% from 2021 average. (Source: Bureau of Labor Statistics wage growth projections)
- <u>Exports</u>: Arizona's total exports projected to reach \$22 billion in 2023, with manufacturing exports growing at over 5% year-over-year. (Source: US Chamber of Commerce trade forecasts)
- Investment: Over \$2.5 billion in new manufacturing investments announced for Arizona in 2023 so far, indicating continued expansion. (Source: Arizona Commerce Authority project reports)



#### **ISSUES & SOLUTIONS FOR MANUFACTURERS**

- Skilled labor Provide internal training and development programs, offer competitive wages and benefits to attract and retain workers.
- **Supply chain disruptions** Diversify suppliers so all eggs aren't in one basket, build relationships with backups, increase stock of key materials.
- New technologies Research solutions appropriate for your size and budget, start small with pilot projects, leverage lease/finance options to spread out costs.
- Access to capital Maintain solid financial records and projections to demonstrate creditworthiness to lenders, improve cash flow management.



#### **ISSUES & SOLUTIONS FOR MANUFACTURERS**

- Compliance costs Proactively stay on top of emerging regulations, implement systems to document compliance.
- **Cybersecurity** Use strong passwords and access controls, back up data regularly, install firewalls and antivirus software, train employees on threats.
- **Sustainability** Seek energy/waste audits to identify savings opportunities, switch to LED lighting, optimize heating/cooling, improve packaging efficiency.
- Exports Consult with 3PL/4PL logistics firms and legal counsel to navigate trade regulations & insurance to mitigate risks.



# AI & MANUFACTURING (OPPORTUNITY AREAS)

- Predictive maintenance AI can analyze data from sensors on equipment to predict when maintenance is needed before breakdowns occur. This
  improves uptime and reduces costs.
- Quality control Computer vision AI can automatically inspect products on the production line for defects, eliminating the need for human inspectors.
- o Inventory optimization AI algorithms can forecast demand more accurately and optimize stock levels and reorder points to avoid overstocking.
- Scheduling optimization AI can generate efficient schedules for production runs and material deliveries to maximize output and minimize changeover time.
- **Robotics** Smart robots assisted by AI can take over repetitive and dangerous jobs on the factory floor to improve safety and free up human workers.
- Design automation Generative design AI can suggest design tweaks to products to reduce material waste, improve manufacturability, etc.
- Predicting customer needs By analyzing past sales data and customer interactions, AI can help predict customer needs and demand for new products.
- **Personalized marketing** Al tools can help create targeted marketing campaigns for individual customers based on their unique interests and needs.





# PATH TO SUCCESSFULLY ADOPT AI

- 1. Start small Focus on a single pain point or process to automate.
- 2. Get employee buy-in Involve staff early and get them comfortable with how AI will impact their roles.
- 3. Set measurable goals Identify clear metrics. Track results rigorously.
- 4. Use affordable solutions Many AI applications have become economical options. Leverage these.
- 5. Integrate into operations Ensure any AI system integrates into existing operational processes and workflows.
- 6. Start with pilot projects Run controlled pilots first to test AI systems before scaling up.
- 7. Expand use cases Once successful with initial applications, identify additional ways to apply AI.
- 8. Evaluate frequently Keep assessing the business and operational impact of AI models frequently.
- 9. Build internal skills Train in-house teams on AI best practices to ensure models are managed and improved properly over time.







# CHIPS & SCIENCE ACT OVERVIEW

- Full Name: Creating Helpful Incentives to Produce Semiconductors (CHIPS) and Science Act
- Passed by US Congress in July 2022 and signed into law by President Biden.
- Aims to boost domestic semiconductor manufacturing in the US.
- Provides \$52 billion in subsidies and incentives for US chip manufacturing.
- Also includes \$200 billion for scientific research to boost US technology and compete with China.
- Funds the creation of regional technology hubs across the US for semiconductor R&D and manufacturing.





# COMMUNITY RESOURCES

- Arizona Commerce Authority <u>https://www.azcommerce.com/</u>
- Arizona Manufacturers Council -<u>https://www.azmanufacturerscouncil.org/</u>
- Arizona Manufacturing Extension Partnership <u>https://amep.az.gov/</u>
- Community colleges:
  - Mesa Community College <u>https://www.mesacc.edu/</u>
  - Central Arizona College <u>https://www.centralaz.edu/</u>
  - Pima Community College <u>https://www.pima.edu/</u>
- Arizona Technology Council <u>https://www.aztechcouncil.org/</u>
- Greater Phoenix Economic Council <u>https://www.gpec.org/</u>
- SCORE Phoenix <u>https://phoenix.score.org/</u>
- Arizona Chamber of Commerce <u>https://www.azchamber.com/</u>
- Small Business Development Centers <u>https://www.azsbdc.net/</u>







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Focus: Order to Cash for Business , Supply Chain, Advanced Manufacturing, and Technology Innovation (ERP / AI)