



B-403H R.H. IN-R.H. OUT IS SHOWN

24.75" CENTERS

B-203H/B-403H REDUCER

REDUCTION	MOTOR PINION (BP)	MOTOR GEAR (GP)	BRAKE PINION (SP)	INTERMEDT GEAR (SP)	DRUM PINION (AP)	DRUM GEAR (AP)
24.2	17	90	38	48	16	58
30.8	17	90	33	53	16	58
37.7	17	90	29	57	16	58
44.3	17	90	26	60	16	58
52.5	17	90	23	63	16	58
59.4	17	90	21	65	16	58
63.2	17	90	20	66	16	58
67.6	17	90	19	67	16	58
72.4	17	90	18	68	16	58
77.8	17	90	17	69	16	58
83.9	17	90	16	70	16	58
90.8	17	90	15	71	16	58

ITEM	QTY	PART NO	DESCRIPTION
A	1	1-3340-1	DRUM GEAR
B	1	4-3341	BOTTOM HALF GEARCASE
C	1	1-3340-2	DRUM GEAR-KEY
D	1	1-3340-3	CAPSULE FOR
E	1	1-3340-4	OIL SEAL
F	1	2-3340-5	OUTPUT SHAFT
G	1	1-3340-6	OUTPUT SHAFT-KEY
H	1	1-3340-7	BEARING
J	1	1-3340-8	CAPSULE
K	4	1-3340-9	CAPSC
L	1	1-3340-10	SNAP RING
M	3	1-3340-11	BEARING
N	1	1-3340-12	SNAP RING
P	2	1-3340-13	CAPSULE FOR
R	1	1-3340-14	INTERMEDIATE GEAR-KEY
S	1	2-3340-15	DRUM PINION & SHAFT
T	1	1-3340-16	INTERMEDIATE GEAR
U	1	2-334.3-52	BACKUP PLATE BUSHING
W	1	1-3340-17	INPUT SHAFT-KEY
Z	1	2-3340-19	INPUT SHAFT & PINION
AA	3	1-3340-20	CAPSULE
AB	4	1-3340-21	BEARING
AC	1	1-3343-1	BRAKE PINION-KEY
AD	1	1-3343-2	BRAKE PINION
AF	1	1-3343-4	BRAKE BACKUP PLATE
AG	1	1-3343-5	BRAKE RATCHET PLATE
AH	1	2-3343-6	BRAKE PINION SHAFT
AJ	1	1-3343-7	BRAKE BACKUP PLATE-KEY
AK	1	1-3343-8	CAM NUT-KEY
AL	1	2-3343-9	CAM NUT
AM	2	1-3343-10	CAM PIN
AN	1	2-3343-11	CAM
AP	1	1-3343-12	MOTOR GEAR
AR	2	1-3343-13	BRAKE DISC
AS	1	1-3340-22	OIL SEAL
AT	1	1-3340-23	CAPSULE FOR

FOR MOTOR GEAR & LOAD BRK. PARTS ASSEMBLY SEE DRG. NO. 4-3343

NOTE: FOR ORDERING PARTS SPECIFY MODEL & S.O.N.O.

201111 Engineering

SCALE: _____ APPROVED BY: _____ DRAWN BY: A.G.

DATE: 7-19-76

PARTS ASSY FOR B-203H/B-403H REDUCER

4-3340

A UPDATE 3 DEC 85 2.5X