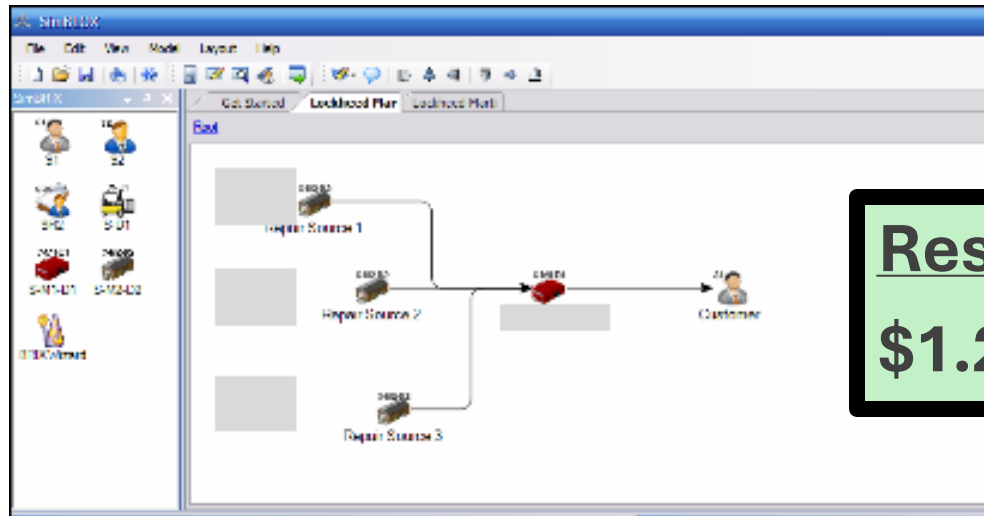


Problem: Allocation of production inventory in a military aircraft program.

Significance: The location of inventory stocks can impact overall operational flow.

scmBLOX evaluated inventory positioning at various locations within the supply chain and analyzed trade-offs of moving inventories to multiple locations.

scmBLOX showed methods for minimizing bullwhip dynamics.



**Results:**  
**\$1.2B cost savings**

