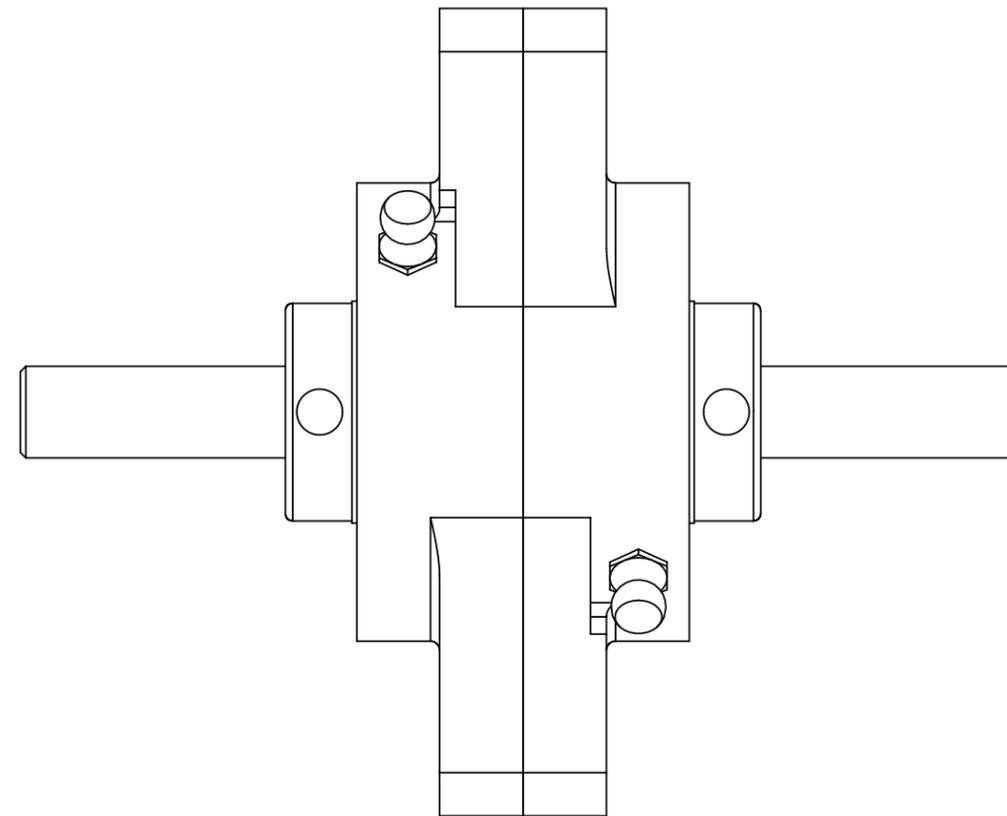
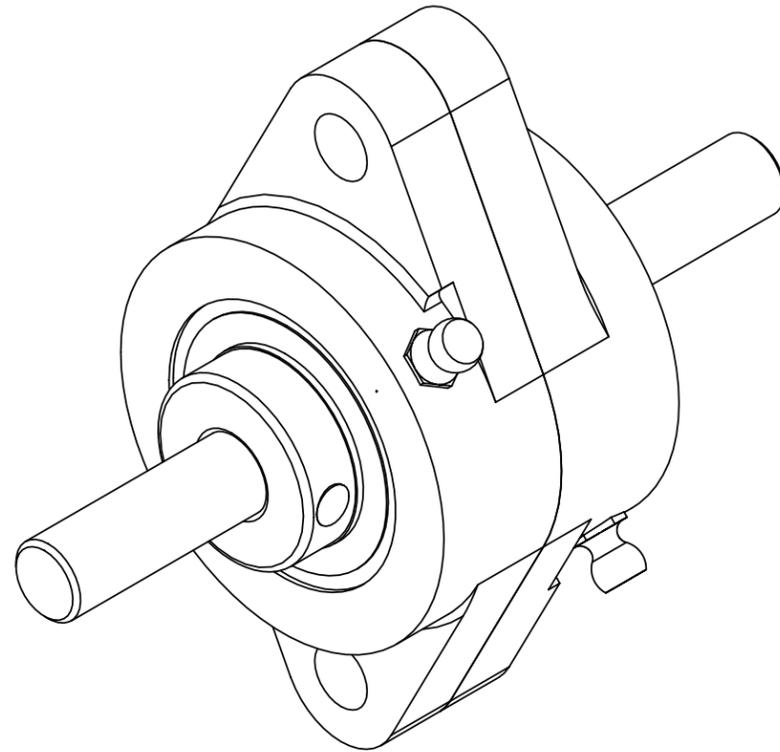
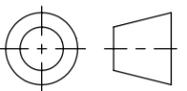


NOTE: SQUARE BEARING INSERTS BEFORE ASSEMBLY OF BELT REDUCTION UNITS. ONE WAY TO ACCOMPLISH THIS IS TO SLIDE TWO BEARINGS ON A SHAFT AND ALIGN THEM BACK TO BACK. WHEN THE HOUSINGS MATE UP EVENLY, THE BEARINGS WILL BE SQUARE TO THE HOUSINGS.



NOTE: HOUSED BEARINGS HAVE BEARING INSERTS THAT ARE BALL AND SOCKET FOR SELF ALIGNMENT

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
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	SCALE:	1:1	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	1-12-19	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE: BEARING ALIGNMENT				DRAWING NUMBER:	REV. 1 OF 1
					BEARING ALIGNMENT	