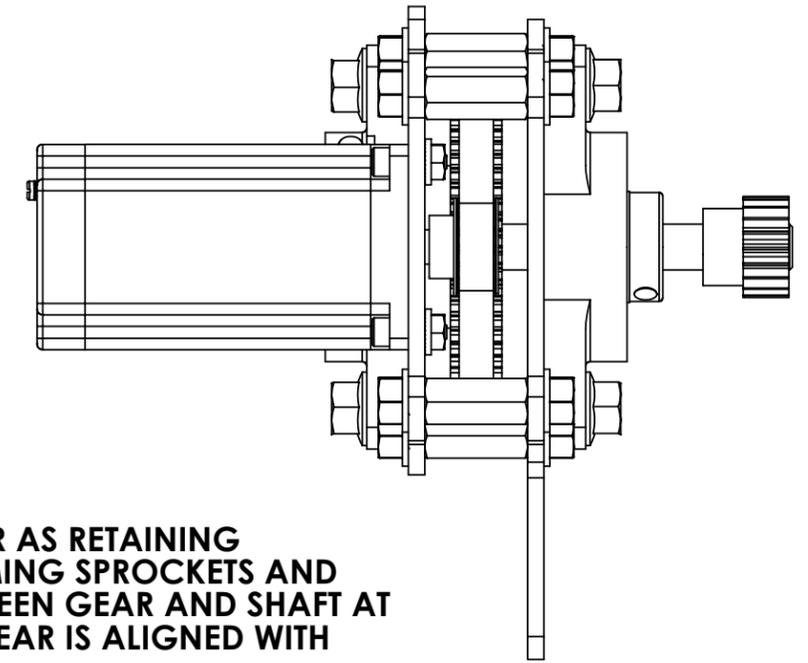
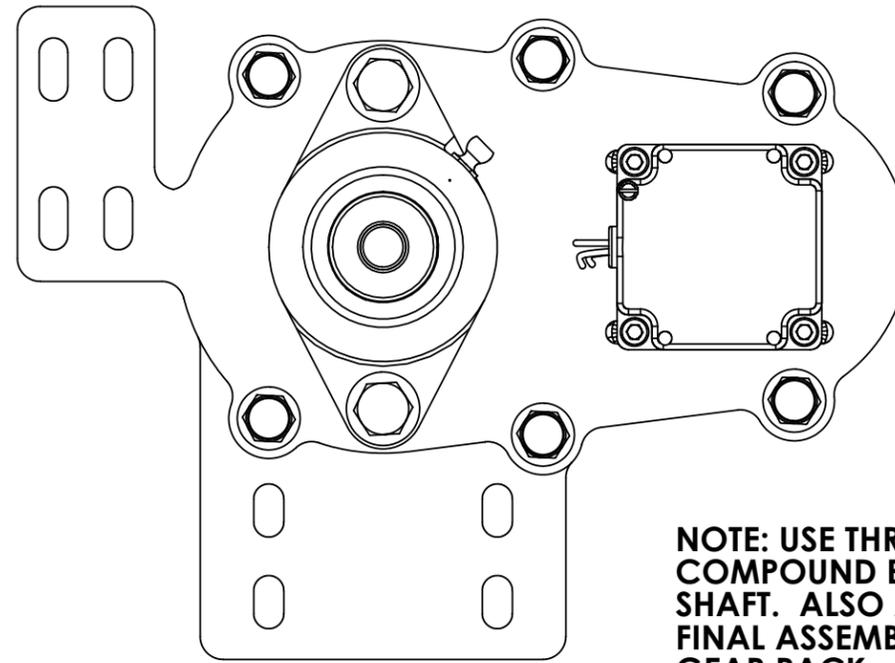
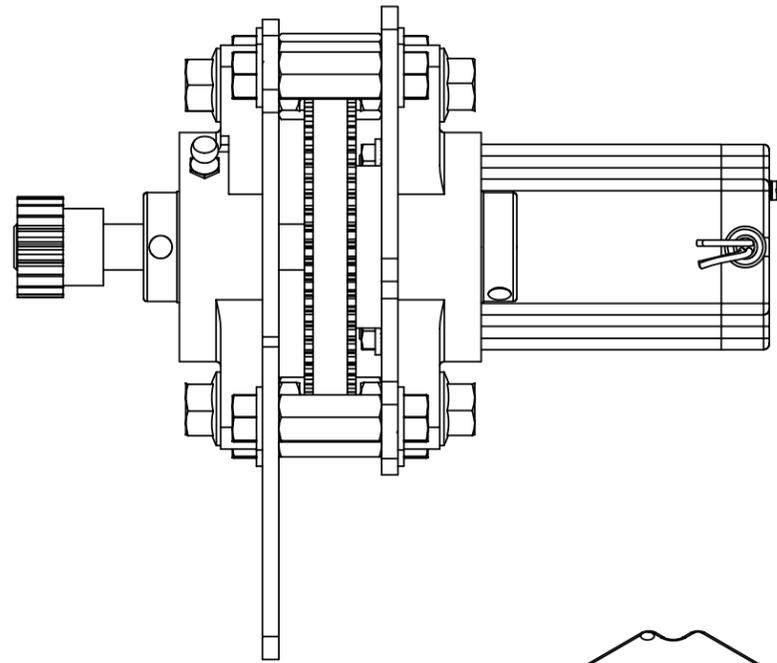
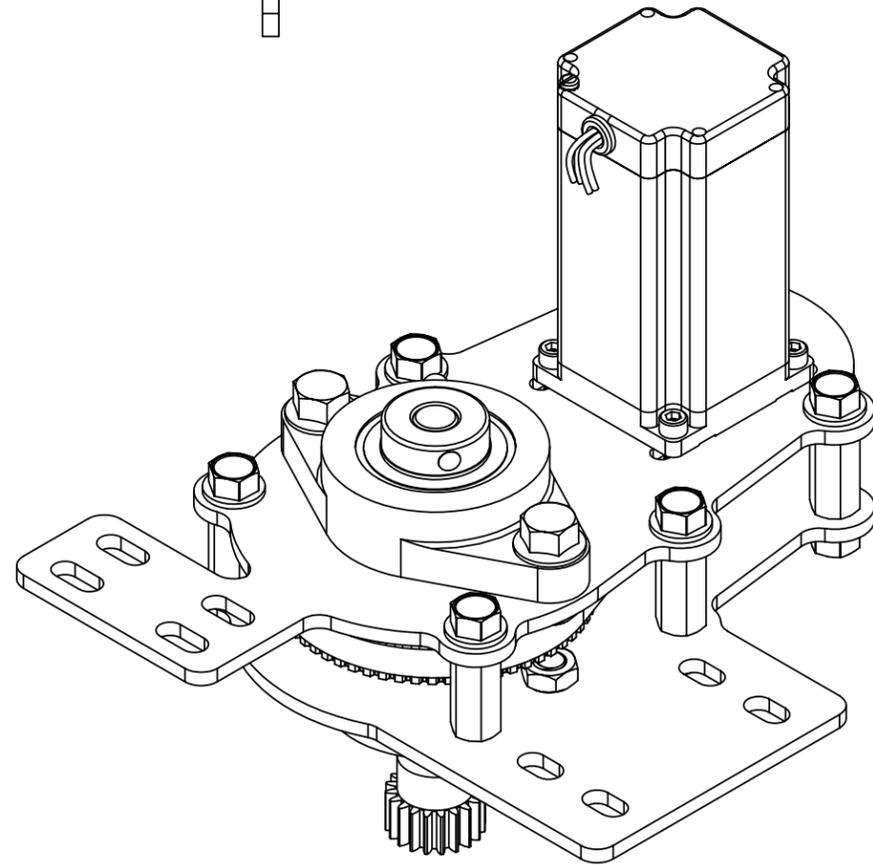


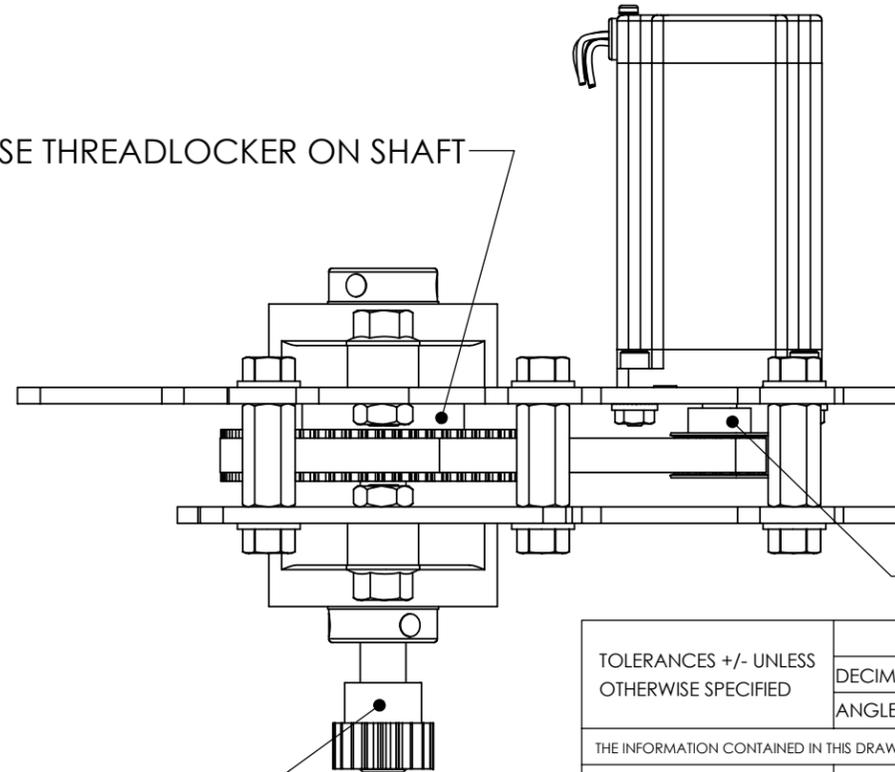
NOTE: BELT REDUCTION CAN BE ASSEMBLED AS SHOWN OR MIRRORED DEPENDING ON ELECTRICAL ENCLOSURE INSTALLATION ON MAIN FRAME.



NOTE: USE THREADLOCKER AS RETAINING COMPOUND BETWEEN TIMING SPROCKETS AND SHAFT. ALSO APPLY BETWEEN GEAR AND SHAFT AT FINAL ASSEMBLY ONCE GEAR IS ALIGNED WITH GEAR RACK.

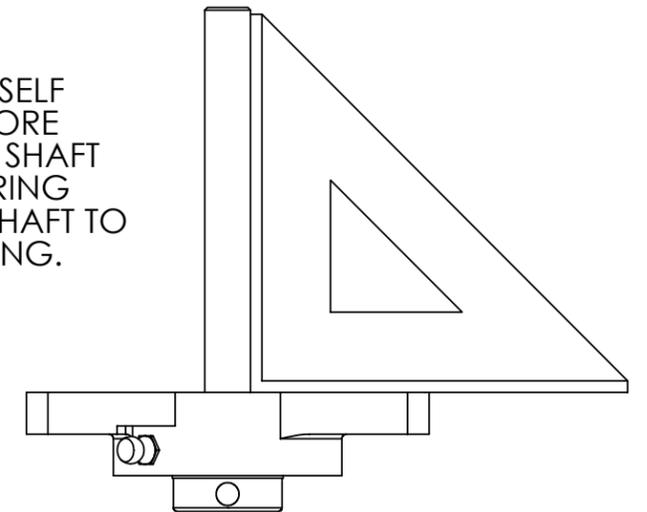


USE THREADLOCKER ON SHAFT



NOTE: BEARINGS ARE SELF ALIGNING. BEFORE ASSEMBLY, SLIP SHAFT THROUGH BEARING AND SQUARE SHAFT TO BEARING CASTING.

USE THREADLOCKER ON SHAFT



USE THREADLOCKER ON SHAFT

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
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	SCALE:	1:2	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	7-9-17	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE: MAGNUM 7 CARRIAGE REDUCTION				DRAWING NUMBER:	REV.
					MAG7 CAR RED	SHEET 1 OF 1