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The trail starts in 1887 with Messrs Robins, Burges, Hay, Waters & Lucas using RBH/&C<sup>0</sup> (R0495.01), but sometime around 1891/2 'Burges' disappeared from the scene and the die was replaced by one lettered RH/W&L (R2580.01). Over the succeeding years there were many partnership changes, each accompanied by either the modification of an existing die or the production of a new one.

Cat. No.	Letters	Die in Use	Issues involved	Earliest	Latest
				Date	Date
R0495.01	RBH/&C <sup>0</sup>	c1890	В,Е		
R2580.01	RH/W&L	1890-1900	B, E	21/3/93	4/6/98
R2570.01	RH/W&H	1900-1905	B,E,F	20/12/03	13/5/04
R2570.02 R2570.03 (S)	RH/W&H RH/W&H	1905-1913 cl918	F, H I(RC)		
R2550.01 (S)	RH/W	1929-1941	I(BC), M, O, Q		
R2550.02ap (S)	RH/W	1941-1945	R		
R2550.02 (S)	RH/W	1945-1965	R, U(TC/MC)		
R2440.01 (S)	RH/LG	1965-1967	U(MC)	20/7/67	

<sup>(</sup>S) Sloper dies - single headed except the Provisional R2550.02ap which was '1-1-12'

To cut a long story short, the known names of the partners are as follows. The dates have been taken in the main from entries in London Trade Directories, with occasional augmentation from postmark dates on the stamps themselves.

1. Robin Robins, Burges, Hay, Waters & Lucas.	1887-1891.
2. Robins, Hay, Waters & Lucas.	1892-1898.
3. Robins, Hay, Waters & Hay.	1898-1928.
4. Robins, Hay & Waters.	1929-1962.
5. Robins, Hay, Long & Gardiner.	1963-1971.
6. Blyth, Dutton, Robins & Hay.	1972-1977.
7. Blyth, Dutton & Holloway.	1979-1984.
8. Blyth, Dutton.	1985-1990.

After cl967 perfins no longer seem to have been used, although the firm continued to operate and probably still does today.