

# 1991 and all that!



The entrance to Sloper's Tower Royal Works in Blackburn Rd, London NW6, and their multiheaded die perforating machine, photographed in 1991 by James Norris.

Way back in *July 1991*, just before Slopers closed, *Stephen Steere* was allowed to go in and take proof strikes of all the *single headed* dies that remained on their shelves on three pieces of A5 sized buff coloured card, and the staff did the same for all the *multiheaded* dies, which occupied another eight pieces of card. The *single headed* dies totalled some *163*, and there were *87 multiheaded* dies. The multiheaded dies by now were mainly *10x1*, although a handful were still in their original *12x1* format.

Over the intervening years any new dies that were reported that were amongst them were naturally included in the GB Perfins Catalogue, but a recent review of the cards reveals that there are still a few, *18* to be precise, '*Unrecorded*' dies left for collectors to look out for - but beware as the differences may be somewhat subtle! All are *single headed* dies, and all are likely to be found on decimal Machins. If you're lucky enough to find you have any of them in your collection, *please let the catalogue editor know* so that they can be included in the new edition of the GB Catalogue.

We start first with seven Perfins consisting of letters ...



EB/HA



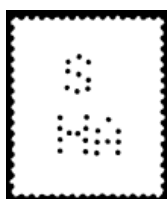
PC



PC



SE/EB



S/HA



ST/AH



TW

We also have these two “PAC” dies which have appeared in section ‘P’ on both the S150 and S154 ‘Twisters’, but to date have had no takers ...



PAC - Die A



PAC - Die B

... we follow with six sets of figures for use on Insurance stamps ...



155



159



216



235



237



246

**155** - Insurance die for Conde Nast Publications Ltd (Sloper Books 1 & 2).

**159** - Insurance die for Cheshire County Cinemas, Runcorn (Book 2 & A-Z Ledger).

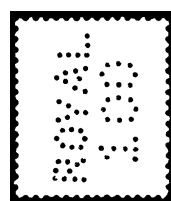
**216** - Insurance die for Bysouth Samuel & Sons Ltd (Book 2).

**235** - Insurance die for Clark & Fenn Ltd (Books 1 & 2).

**237** - Insurance die for Dawson & Co Ltd (Books 1 & 2).

**246** - Insurance die for Evans Rankin & Co (Book 1).

... and then there are these three ‘Full Names’, although “**TIP**” was for use on postage stamps by ‘*T I Phillips*’, Auctioneers and Estate Agents, Bootle & Crosby, (so not a Full Name), and “**TOKEN**” which was an Insurance die for use by ‘Token Construction’ (Sloper Insurance Book and L-Z Ledger)



ROYAL/100

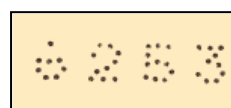
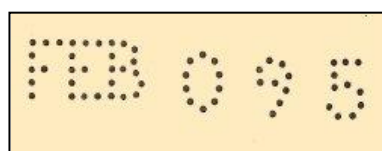
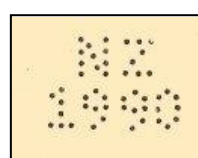
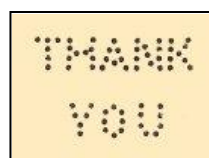


TIP



TOKEN

And finally, two dies made for ‘New Zealand’, and two others, one of which, ‘6253’, was an Insurance die (Book 1).



The following table shows the strikes taken in alphanumeric order, and the Card number on which it may be found.

1	Card 1	Col 1	AB/C	A0540.02
2	Card 1	Col 1	AC/C	A1070.02
3	Card 1	Col 1	AD	A1610.01
4	Card 1	Col 1	A&D/CS	A1730.01
5	Card 4	10x1	AG/S	A2610.01M
6	Card 3	Col 1	AK/44	A3500.01
7	Card 1	Col 1	BA/HA	B0195.01
8	Card 1	Col 1	BB/M	B0825.01
9	Card 1	Col 1	BB/RL	B0885.01a
10	Card 4	10x1	BC	B1110.03M
11	Card 1	Col 1	BC	B1110.03b
12	Card 1	Col 2	B/Ch	B1349.01
13	Card 1	Col 2	BDC	B1950.01
14	Card 4	10x1	BG	B2910.02M
15	Card 1	Col 2	BG/C	B2970.03
16	Card 1	Col 2	BG/PLc	B3115.01
17	Card 4	12x1	B&H	B3240.03M
18	Card 4	10x1	BH/A	B3275.01M
19	Card 1	Col 2	BMH	B4870.01
20	Card 1	Col 2	BO/B	B5340.01
21	Card 4	10x1	BP	B5610.06M
22	Card 1	Col 2	BP	B5610.06b
23	Card 1	Col 2	B&R/HA	B6235.01
24	Card 4	10x1	BW	B7560.01M
25	Card 1	Col 2	BW	B7560.01a
26	Card 4	10x1	C	C0007.01M
27	Card 1	Col 2	C	C0010.02
28	Card 5	10x1	C&A	C0080.01M
29	Card 1	Col 3	C&A	C0080.04a
30	Card 4	10x1	CB/B	C0520.01M
31	Card 5	12x1	C/BC	C0580.01M
32	Card 1	Col 2	CB/H	C0775.01
33	Card 5	10x1	CC	C1110.01M
34	Card 5	10x1	C/CC	C1260.01M
35	Card 1	Col 3	C/CC	C1260.05
36	Card 1	Col 3	CCS/Ld	C1750.01
37	Card 5	10x1	C/EC	C2310.01M
38	<del>Card 11</del>	<del>10x1</del>	<del>C/EC</del>	Repeated
39	Card 1	Col 3	CH/33	C3390.01
40	Card 1	Col 3	CLE/C	C4470.01d
41	Card 1	Col 3	CM/CS	C4973.01
42	Card 5	12x1	C\N	C5220.02M
43	Card 1	Col 3	CN/T	C5410.01
44	Card 1	Col 3	COV/HA	C5647.01
45	Card 5	10x1	CP	C5760.01M
46	Card 1	Col 3	CRS	C6595.01
47	Card 3	Col 1	CS/65	C7350.01
48	Card 5	10x1	CW	C8260.02M
49	Card 5	10x1	D	D0009.01M
50	Card 5	10x1	DC	D0560.02M
51	Card 5	10x1	D/&Co	D0860.02M

52	Card 1	Col 3	D/&Co	D0860.09a
53	Card 1	Col 3	D/DC	D1270.02
54	Card 5	10x1	DLP	D2895.01M
55	Card 3	Col 1	DM/C	D3162.01
56	Card 6	12x1	DT	D4710.01M
57	Card 1	Col 3	DT	D4710.06
58	Card 1	Col 4	EB/HA	Unrecorded
59	Card 6	12x1	EC/HD	E0685.01M
60	Card 1	Col 4	ED	E1020.02
61	Card 1	Col 4	EF/DC	E1543.01
62	Card 6	10x1	E/GR	E1810.01M
63	Card 6	10x1	EH/MC	E2020.01bM
64	Card 1	Col 4	ES/WC	E4480.01
65	Card 3	Col 4	FEB095	Unknown
66	Card 1	Col 4	FC/H	F0720.01
67	Card 1	Col 4	FS/86	F3711.01
68	Card 3	Col 1	F/SP	F3905.01
69	Card 1	Col 4	FT/DA	F4145.01
70	Card 1	Col 4	G	G0010.16
71	Card 6	10x1	G	G0011.10M
72	Card 1	Col 4	G/BC	G0450.01
73	Card 6	12x1	GC	G0760.01M
74	Card 1	Col 4	GLC	G3100.02
75	Card 1	Col 4	G/Ltd	G3230.01a
76	Card 6	12x1	GY/C	G5830.01M
77	Card 6	10x1	H	H0010.01M
78	Card 6	10x1	HB	H0360.01M
79	Card 6	10x1	HB/C	H0470.02aM
80	Card 1	Col 4	HC/S	H1710.01
81	Card 6	10x1	HH/MC	H3410.01M
82	Card 7	10x1	HH/MC	Repeated
83	Card 1	Col 5	HH/MC	H3410.01a
84	Card 1	Col 5	HS/Ld	H6730.02
85	Card 7	10x1	HW/&Co	H7710.03aaM
86	Card 1	Col 5	I/HA	I1155.01
87	Card 1	Col 5	IL/EA	I1560.01 - shd
88	Card 7	10x1	IL/EA	I1560.01M
89	Card 3	Col 1	IP/XL	I2120.01
90	Card 1	Col 5	ITC	I2460.01
91	Card 3	Col 1	IX/39	I2725.01
92	Card 1	Col 5	JG	J3010.01
93	Card 1	Col 5	JJ/MIC	J4418.01
94	Card 1	Col 5	JM/&Co	J5290.02a
95	Card 7	10x1	JM/&Co	J5290.02M
96	Card 3	Col 2	JP between Bats	J6005.01
97	Card 3	Col 2	JPII Curved	J6290.01
98	Card 3	Col 1	JP/II	J6300.01
99	Card 1	Col 5	J\PII	J6310.01
100	Card 7	10x1	JS/&Co	J6970.03M
101	Card 1	Col 5	JS/&Co	J6970.08
102	Card 3	Col 2	JS/III	J7380.01
103	Card 7	10x1	KC	K0260.01M
104	Card 7	10x1	K&C	K0285.01M
105	Card 1	Col 5	KC/L	K0340.01

106	Card 1	Col 5	K/HD	K0950.01
107	Card 7	10x1	L	L0006.01aM
108	<del>Card 7</del>	<del>10x1</del>	<del>L</del>	Repeated
109	Card 2	Col 1	L	L0010.02
110	Card 2	Col 1	L	L0010.20
111	Card 2	Col 1	LB/B	L0315.01
112	Card 7	10x1	LB/B	L0315.01aM
113	Card 7	10x1	LB/B	L0315.02M
114	<del>Card 2</del>	<del>Col 6</del>	<del>LB/B</del>	Repeated
115	Card 2	Col 1	LB/C	L0340.01
116	Card 8	10x1	LB/C	L0340.06M
117	Card 7	10x1	LB/G	L0390.01M
118	Card 2	Col 1	LB/H	L0430.01
119	Card 8	12x1	LB/H	L0430.02M
120	Card 8	10x1	L.B./H	L0440.01M
121	Card 8	10x1	LB/I	L0460.01M
122	Card 8	10x1	LB/M	L0595.01M
123	Card 8	10x1	LB/R	L0630.01M
124	Card 2	Col 6	LB/R	L0630.02
125	<del>Card 2</del>	<del>Col 1</del>	<del>LB/R</del>	Repeated
126	Card 8	10x1	LB/RuT	L0655.01M
127	Card 11	10x1	LC	L0960.02M
128	Card 2	Col 6	LC/L	L1100.01
129	Card 2	Col 1	L/CP	L1307.01
130	Card 2	Col 1	LCS	L1310.01
131	Card 8	10x1	LEP	L1900.01M
132	Card 2	Col 1	LEP	L1900.01a
133	Card 3	Col 2	LF	L2160.03
134	Card 2	Col 1	LF/CD	L2270.02
135	Card 8	12x1	LG/H	L2540.02M
136	Card 2	Col 1	LH/Ld	L2920.01
137	Card 2	Col 1	LR/PC	L4815.01
138	Card 2	Col 2	LV/FS	L5680.01
139	Card 8	10x1	M	M0011.02M
140	Card 8	10x1	MB	M0360.01M
141	Card 2	Col 2	M/BC	M0450.01
142	Card 2	Col 2	MB/W	M0820.03
143	<del>Card 2</del>	<del>Col 6</del>	<del>MB/W</del>	Repeated
144	Card 9	10x1	MB/W	M0820.05M
145	Card 9	10x1	MC	M1010.01M
146	Card 2	Col 2	MGN	M2755.01
147	Card 2	Col 2	MML	M3997.01
148	Card 2	Col 2	MS	M4960.01
149	Card 2	Col 2	MS/DC	M5155.01
150	Card 2	Col 2	N/AHA	N0095.01
151	Card 9	10x1	NC	N0510.02M
152	Card 2	Col 2	NE/LP	N1195.01
153	Card 2	Col 2	N/HA	N1625.01
154	Card 2	Col 2	NH/HD	N1675.01
155	Card 2	Col 2	NH/ND	N1677.01
156	Card 2	Col 3	NT/AHA	N2215.02
157	Card 2	Col 2	NPI	N2600.01
158	Card 2	Col 3	NR	N2710.06
159	Card 9	10x1	NS/PCC	N3080.02aM

160	Card 2	Col 3	NS/PCC	N3080.02b
161	Card 2	Col 6	NT/AHA	N3215.02
162	Card 2	Col 3	NUR	N3400.02
163	Card 2	Col 3	NW	N3560.01b
164	Card 9	10x1	NW	N3560.02M
165	Card 2	Col 3	NW/EB	N3600.01
166	Card 9	10x1	NW/EB	N3600.02M
167	Card 9	10x1	NW/G	N3605.01M
168	Card 2	Col 3	NY/CC	N3700.01
169	Card 9	10x1	NY/CC	N3700.02M
170	Card 3	Col 2	NZ/1990	New Zealand
171	Card 2	Col 3	ONL	O1340.01
172	Card 9	10x1	OYEZ	O2160.01M
173	Card 2	Col 3	OYEZ	O2160.01a
174	Card 2	Col 3	PAC	P0120.01b
175	Card 11	10x1	PAC	P0120.06M
176	Card 2	Col 6	PAC	Unrecorded
177	Card 2	Col 6	PAC	Unrecorded
178	Card 2	Col 3	PB	P0410.01c
179	Card 9	10x1	PC	P0910.01M
180	Card 2	Col 3	PC	Unrecorded
181	Card 2	Col 3	PC	Unrecorded
182	Card 2	Col 3	P/FF	P2008.01
183	Card 2	Col 3	PF/TS	P2030.01b
184	Card 10	10x1	PHA	P2333.01M
185	Card 2	Col 3	P/HB	P2335.01
186	Card 9	10x1	PI/O	P2565.01M
187	Card 9	10x1	PP	P3610.02M
188	Card 9	10x1	P\P	P3625.01M
189	Card 3	Col 2	PR/CF	P3805.01
190	Card 3	Col 2	P\S\K	P4287.01
191	Card 3	Col 2	P/SZ	P4480.01
192	Card 10	10x1	RBC	R0410.01M
193	Card 2	Col 4	RBK	R0520.01a
194	Card 2	Col 4	RB/15	R0640.01
195	Card 2	Col 4	RHA	R2210.01a
196	Card 10	10x1	RH/A	R2223.01M
197	Card 2	Col 4	RH/A8	R2280.01a
198	Card 2	Col 4	RH/MC	R2460.01b
199	Card 2	Col 4	RI/S	R2869.01
200	Card 2	Col 4	RMT	R3570.01
201	Card 3	Col 2	ROYAL/100	Unrecorded
202	Card 3	Col 2	RP/Z	R4200.01
203	Card 2	Col 4	SA/HA	S0235.02
204	Card 10	10x1	SB/C	S0590.01dM
205	Card 2	Col 4	SC	S1210.01e
206	Card 10	12x1	SC	S1210.01M
207	Card 10	10x1	SC/C	S1310.01M
208	Card 2	Col 4	SE/EB	S2480.01d
209	Card 2	Col 6	SE/EB	Unrecorded
210	Card 2	Col 4	SE/EC	S2485.01
211	Card 10	10x1	SH	S3360.01M
212	Card 10	10x1	S/HA	S3405.01M
213	Card 2	Col 4	S/HA	Unrecorded

214	Card 2	Col 4	SK/HA	S4280.01
215	Card 2	Col 4	S/Ltd	S4630.01a
216	Card 10	10x1	S/Ltd	S4630.01M
217	Card 10	10x1	SM	S4760.01M
218	Card 10	10x1	SM/BC	S4805.01M
219	Card 3	Col 2	SM/95	S5280.01
220	Card 2	Col 4	Sn/HA	S5505.01
221	Card 2	Col 5	S\&\P	S5775.01
222	Card 10	10x1	SR	S6210.02aM
223	Card 2	Col 5	ST/AH	<b>Unrecorded</b>
224	Card 10	10x1	St/BH	S7170.01M
225	Card 2	Col 5	SW/A	S8045.01
226	Card 2	Col 5	SW/S	S8210.02
227	Card 3	Col 3	SZ/87	S8460.01
228	Card 11	10x1	T/BC	T0415.01M
229	Card 2	Col 5	TH	T2060.01
230	Card 11	10x1	TH	T2060.06M
231	Card 3	Col 3	THANK/YOU	<b>New Zealand</b>
232	Card 3	Col 3	TIP	<b>Unrecorded</b>
233	Card 2	Col 5	TM/BC	T3160.01a
234	Card 3	Col 3	TOKEN	<b>Insurance die</b>
235	Card 2	Col 5	TW	<b>Unrecorded</b>
236	Card 2	Col 5	UC/C	U0400.01
237	Card 2	Col 5	UC/L	U0470.02
238	Card 2	Col 5	UH	U0910.01c
239	Card 11	10x1	WB/C	W0500.01M
240	Card 11	10x1	WC	W1010.02M
241	Card 11	10x1	W\C	W1040.01M
242	Card 11	10x1	W/&Co	W1340.02aM
243	Card 2	Col 5	WT	W7310.01a
244	Card 2	Col 5	WW/A	W7965.01
245	Card 2	Col 6	YWA	Y1140.01
246	Card 3	Col 3	Z/HP	Z0240.01
247	Card 2	Col 5	18	#0130.02
248	Card 3	Col 1	155	<b>Insurance die</b>
249	Card 3	Col 1	159	<b>Insurance die</b>
250	Card 3	Col 1	1918/...88	#0155.01
251	Card 3	Col 2	216	<b>Insurance die</b>
252	Card 3	Col 1	235	<b>Insurance die</b>
253	Card 3	Col 1	237	<b>Insurance die</b>
254	Card 3	Col 1	246	<b>Insurance die</b>
255	Card 3	Col 3	40/MC	#0363.01
256	Card 3	Col 4	6253	<b>Insurance die</b>



SINGLE DIS FROM SHALF

STEEL 7/91

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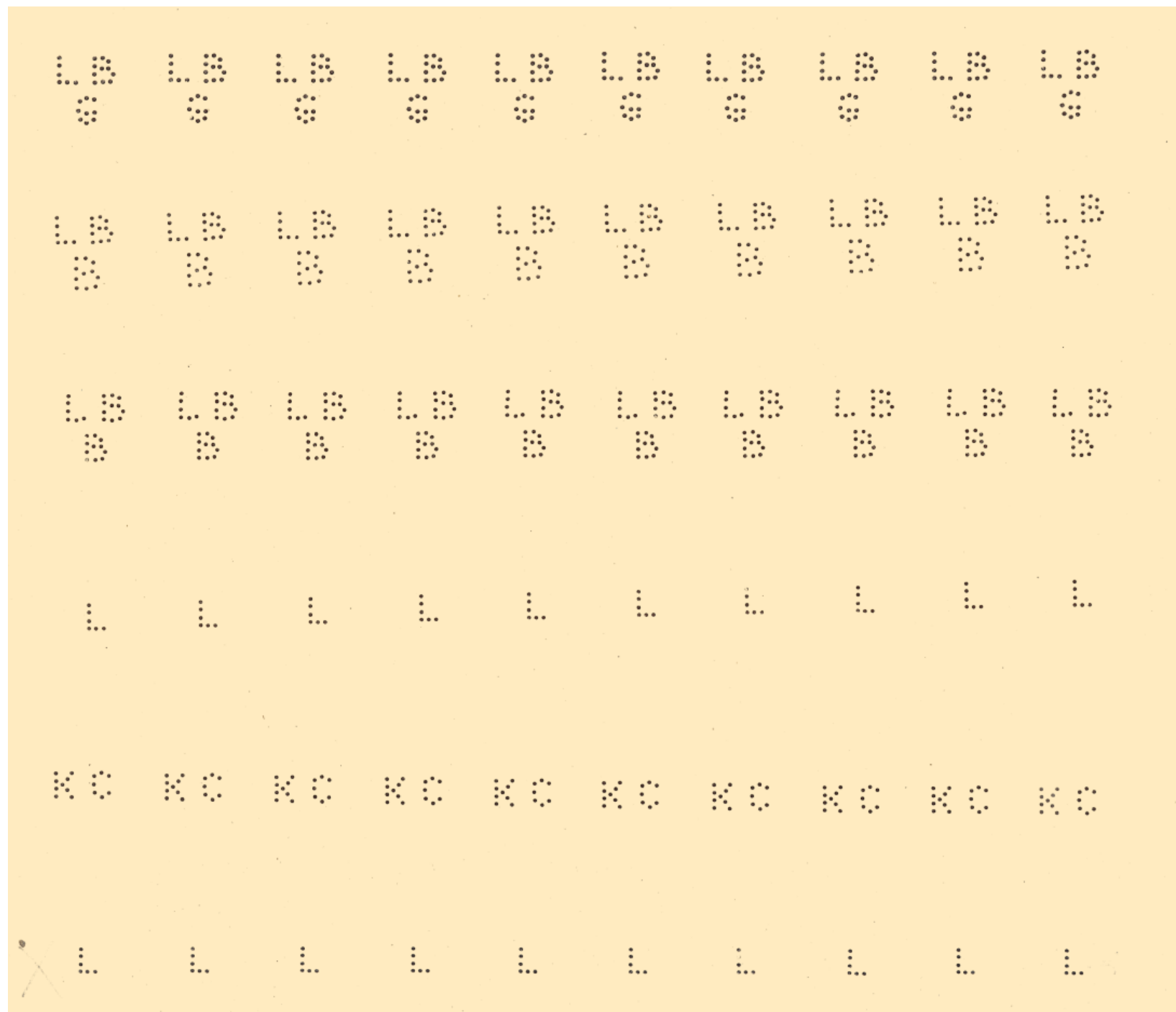
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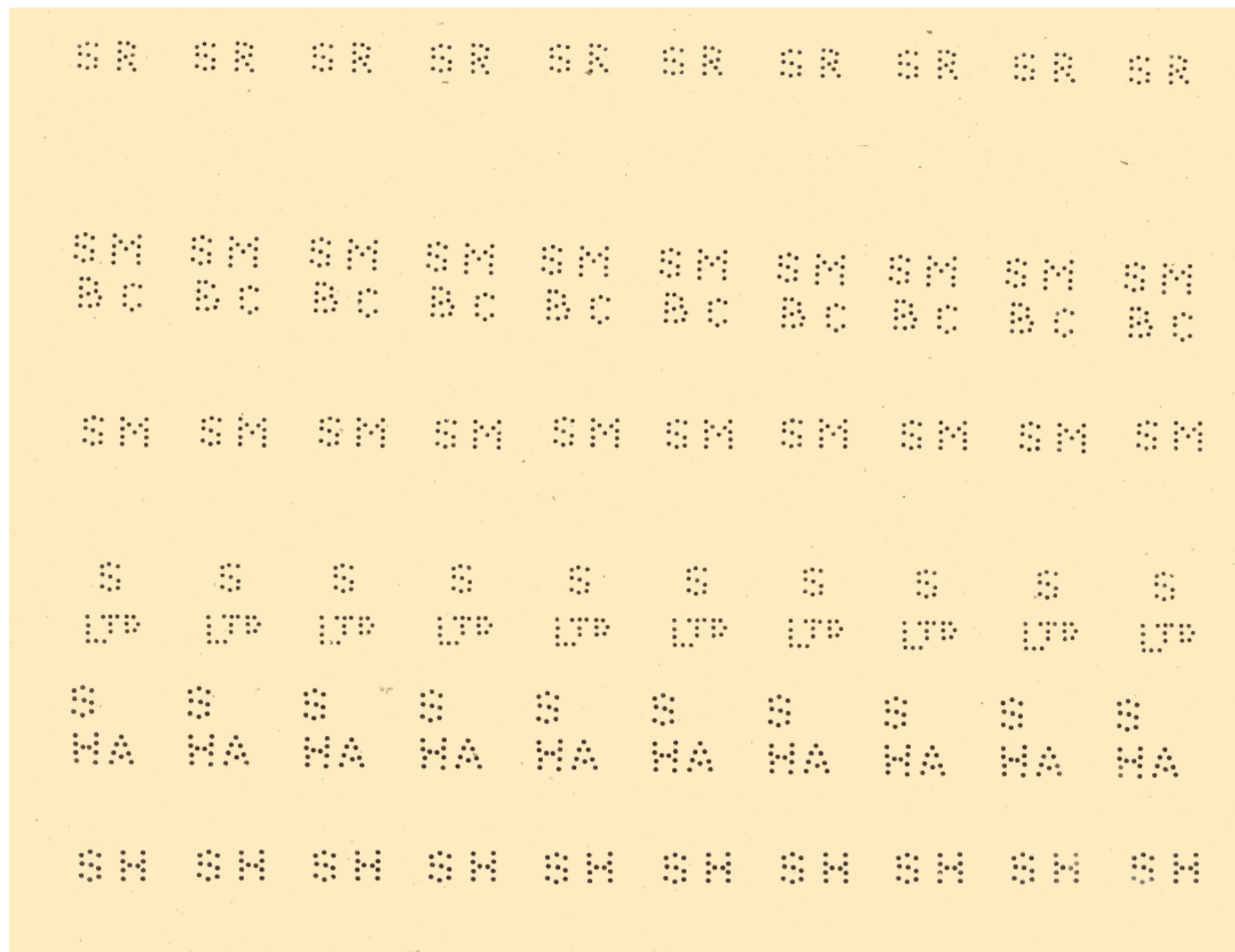
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