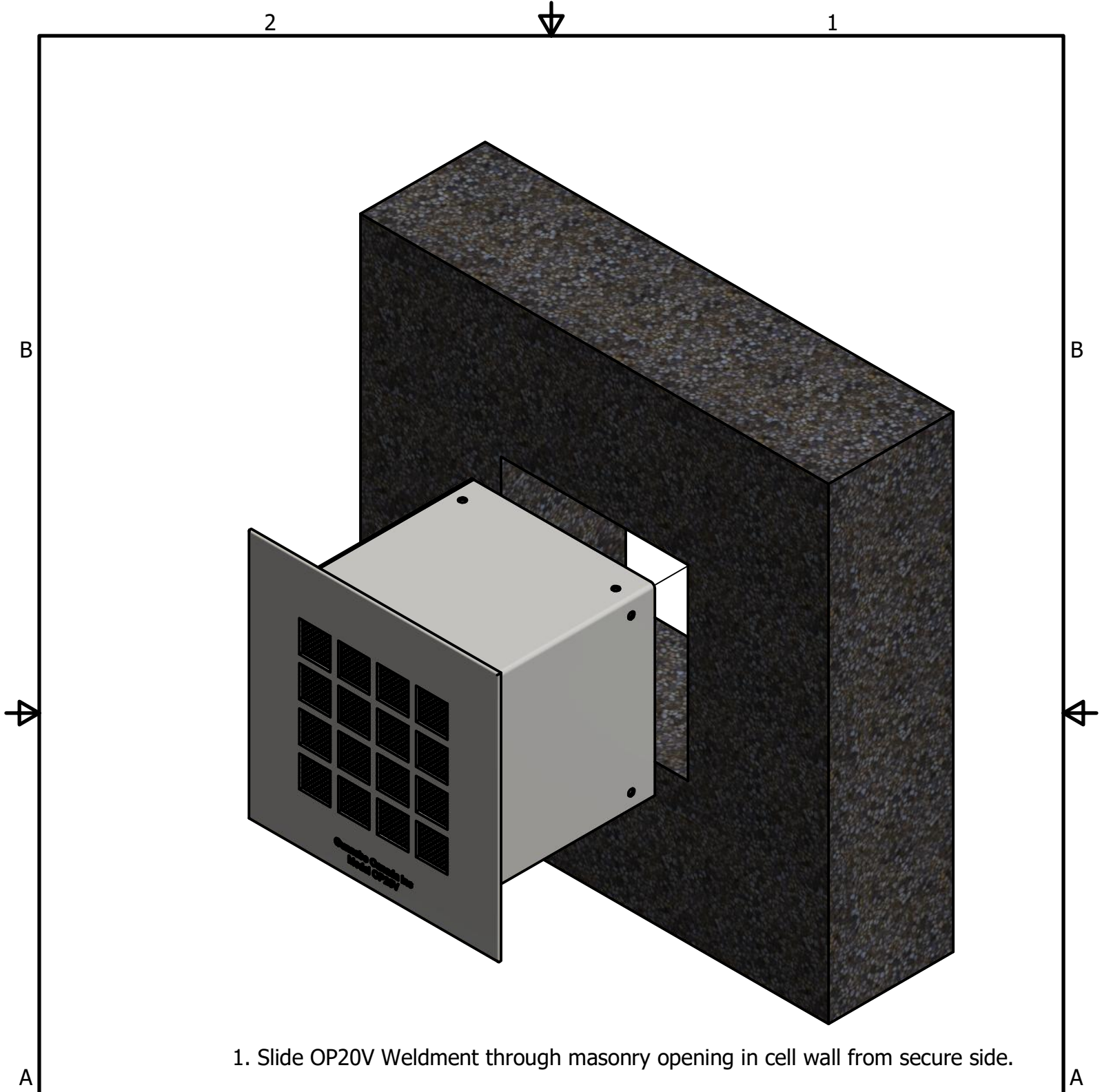
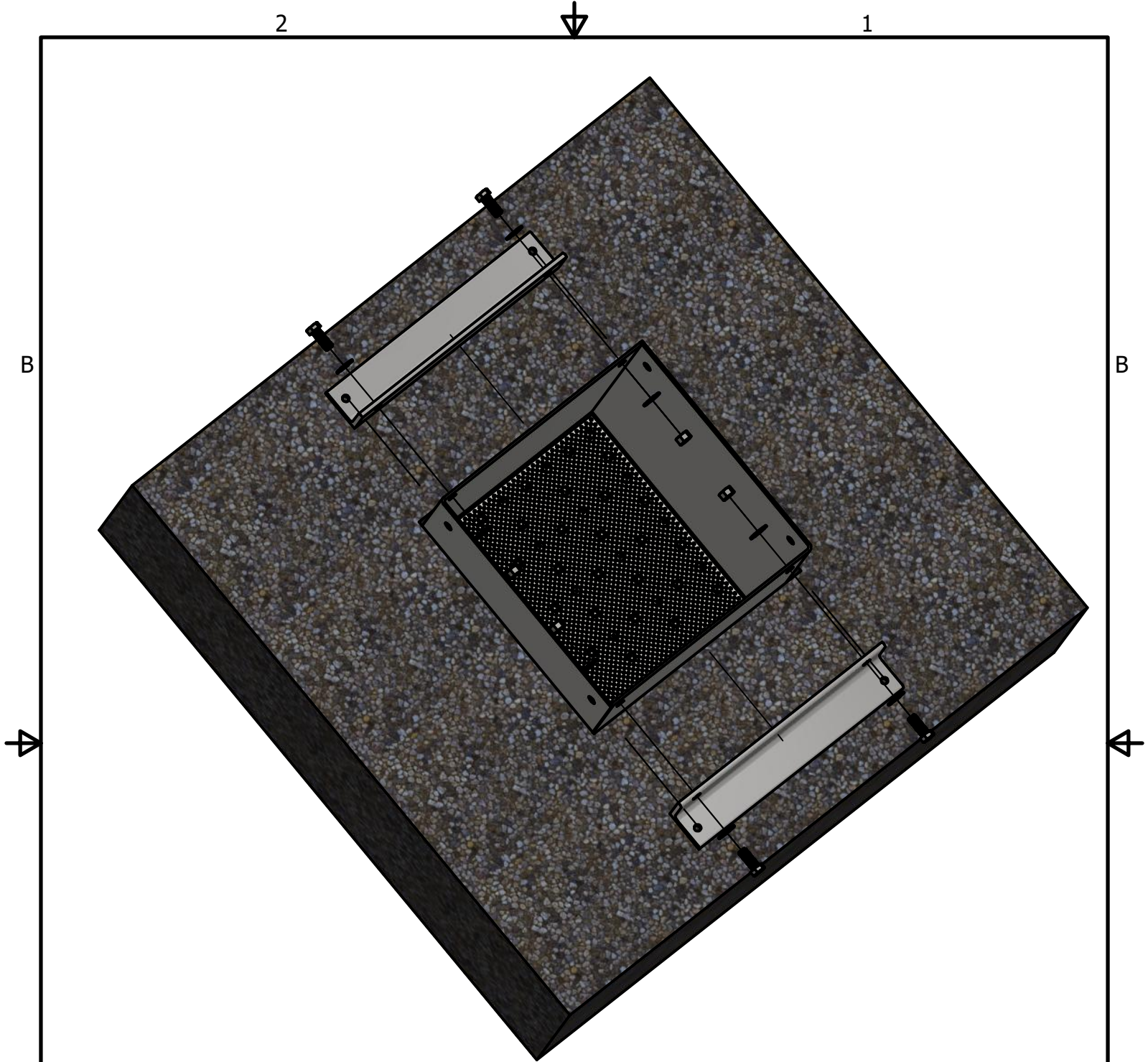




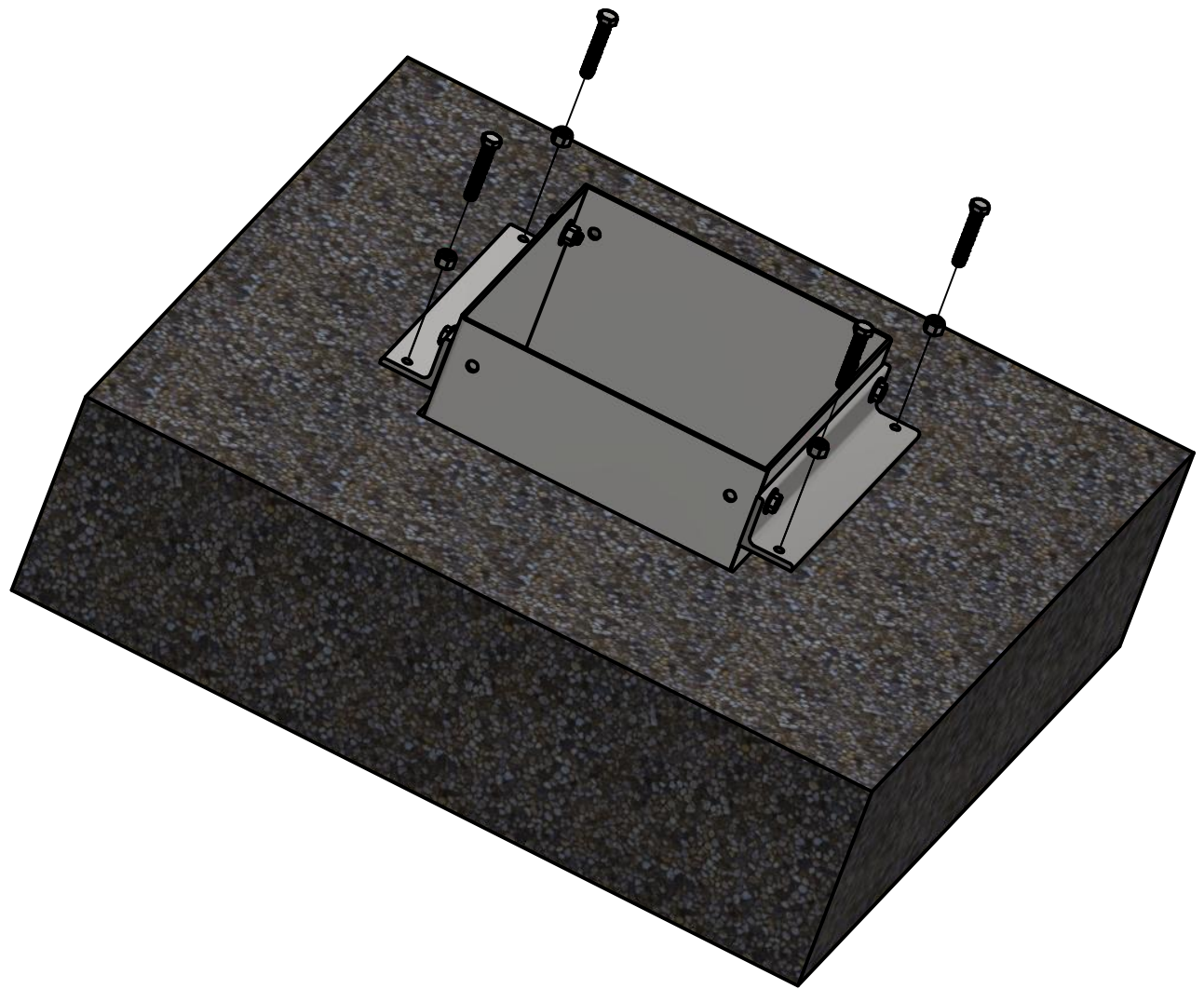
1. Slide OP20V Weldment through masonry opening in cell wall from secure side.

DRAWN RS	TITLE Installation - OP20V - Poured Concrete/Block Wall, Standard		
DATE 2023-03-31			
Sheet Size A	DWG NO 300501000		REV -
<u>UNSPECIFIED LIMITS</u> 2 DIGITS: +/- .015 3 DIGITS: +/- .005 FRACTIONAL: +/- 1/32 ANGULAR: +/- 1/2°	 StoneGate Security Products Stonegate Security Products Barrie, ON, Canada (705) 790-6330		
SCALE 1 : 6	MATERIAL		SHEET 1 OF 4



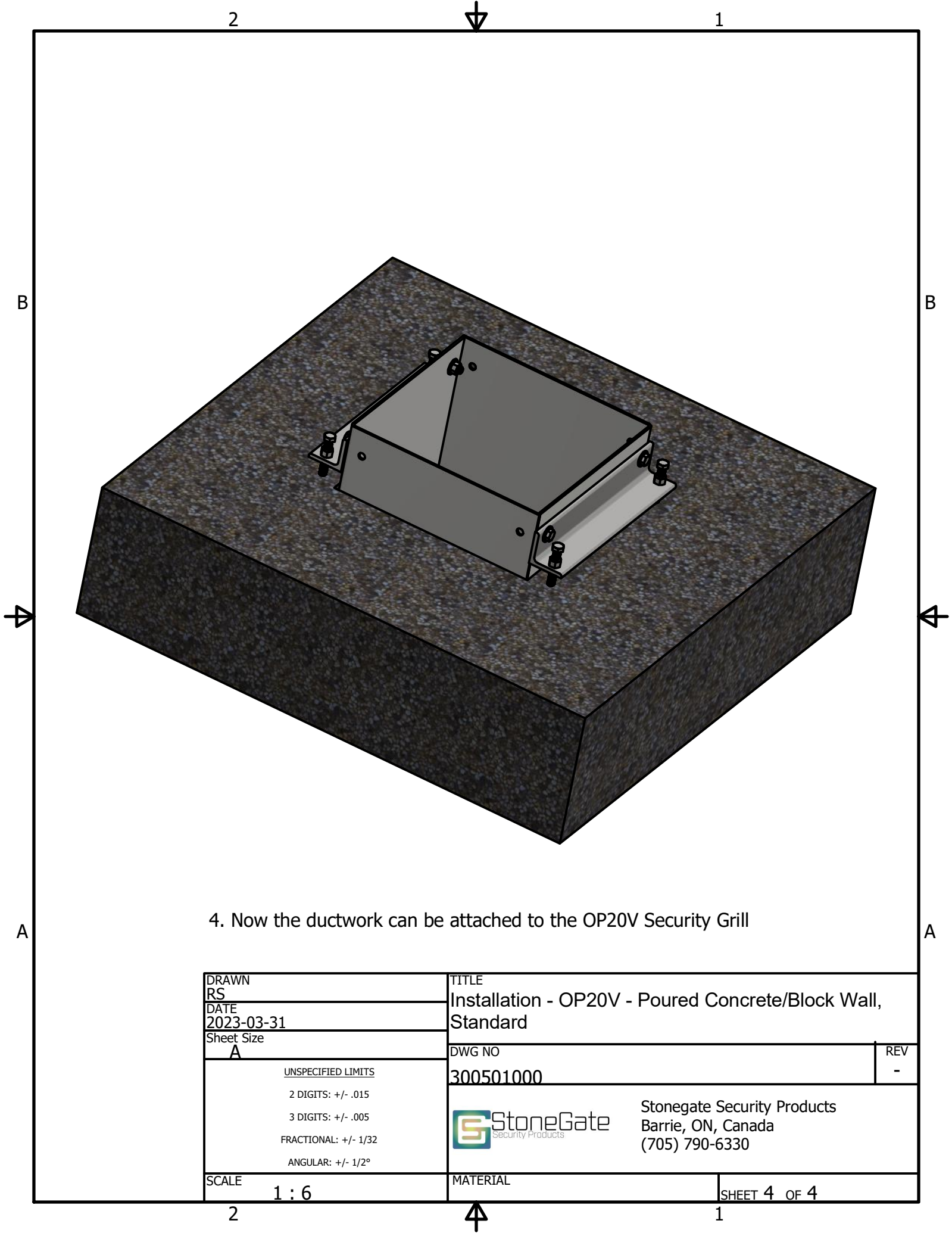
2. From outside cell, install mounting angles below top edge of OP20V using 3/8-16 x 1 (as standard, M8 x 1.25 x 25mm long by request), washers (two per Hex Head Screw) and nuts.

DRAWN RS	TITLE Installation - OP20V - Poured Concrete/Block Wall, Standard	
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UNSPECIFIED LIMITS 2 DIGITS: +/- .015 3 DIGITS: +/- .005 FRACTIONAL: +/- 1/32 ANGULAR: +/- 1/2°	StoneGate Security Products Stonegate Security Products Barrie, ON, Canada (705) 790-6330	
SCALE 1 : 6	MATERIAL	SHEET 2 OF 4



3. Install 3/8-16 x 2-1/2 Jack Screws (or M8 x 1.25 x 60mm long by request) and nuts through threaded holes on mounting angle. These are used to draw the OP20V tight to the cell wall.

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Sheet Size A	DWG NO 300501000	REV -
<u>UNSPECIFIED LIMITS</u> 2 DIGITS: +/- .015 3 DIGITS: +/- .005 FRACTIONAL: +/- 1/32 ANGULAR: +/- 1/2°	StoneGate Security Products Barrie, ON, Canada (705) 790-6330	
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4. Now the ductwork can be attached to the OP20V Security Grill

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UNSPECIFIED LIMITS 2 DIGITS: +/- .015 3 DIGITS: +/- .005 FRACTIONAL: +/- 1/32 ANGULAR: +/- 1/2°	StoneGate Security Products Stonegate Security Products Barrie, ON, Canada (705) 790-6330		
SCALE 1 : 6	MATERIAL		SHEET 4 OF 4