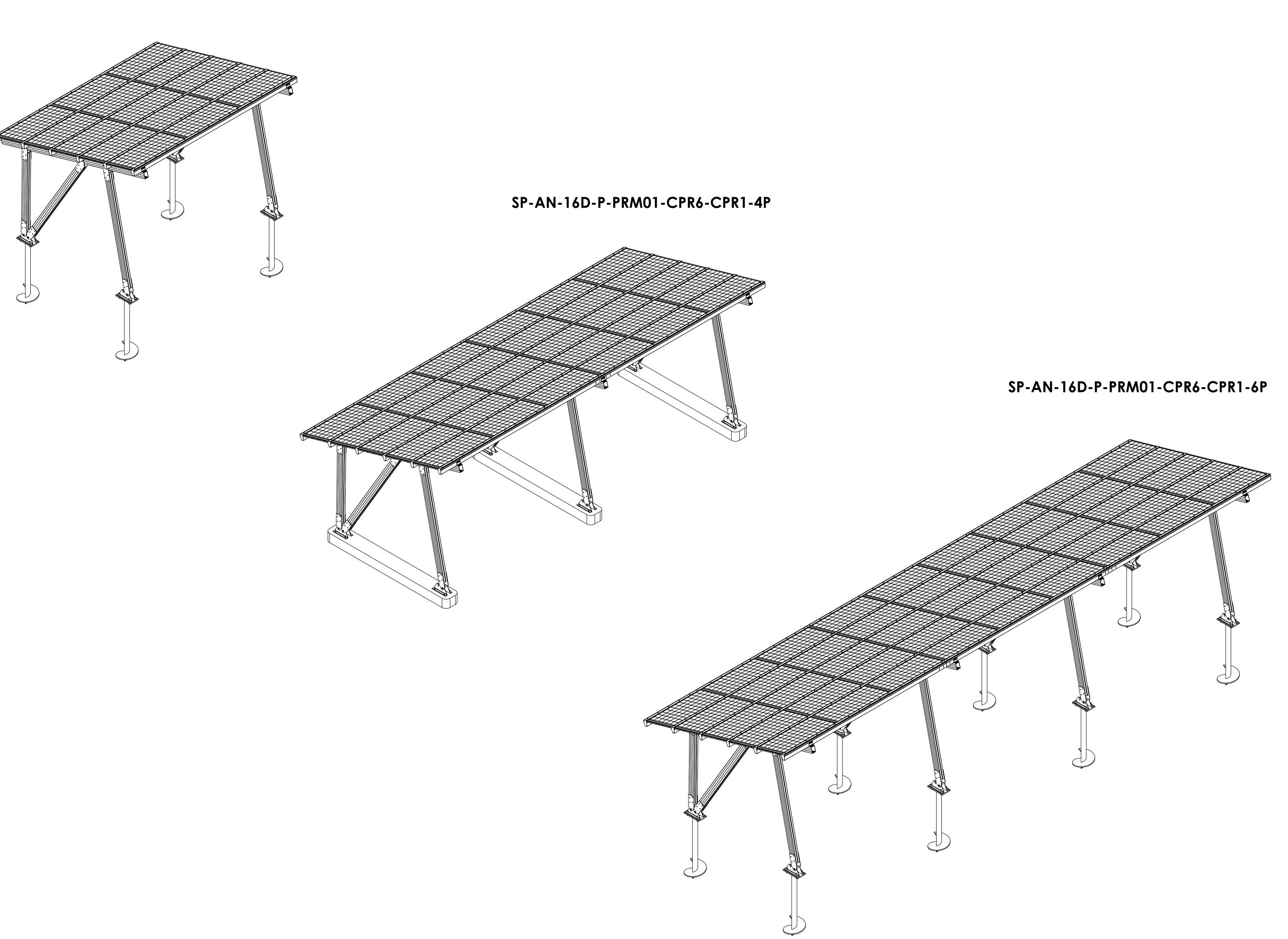
SP-AN-16D-P-PRM01-CPR6-CPR1-2P



OPSUN SYSTEMS INC.
979 Ave. De Bourgogne, Suite 260
Quebec, Quebec G1W 2L4 Canada
Phone: 1 (418)-651-4040
E-mail: projects@opsun.com

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Note

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Array	Informat	ion
of Mou	unting:	
ngle :	16°	
el Qty :		
Size :	kW	
Cust	omer Inf	0
	Array of Mode M BN722 ngle: el Qty:	Array Informate of Mounting: All Model: M BN72xxx BSTC Ingle: 16° All Qty: Size: kW Customer Inf

Phone: Email:

Project In

Project Number:

Project Adress:

Title PRESENTATION

Drawn By: Check By:

MD

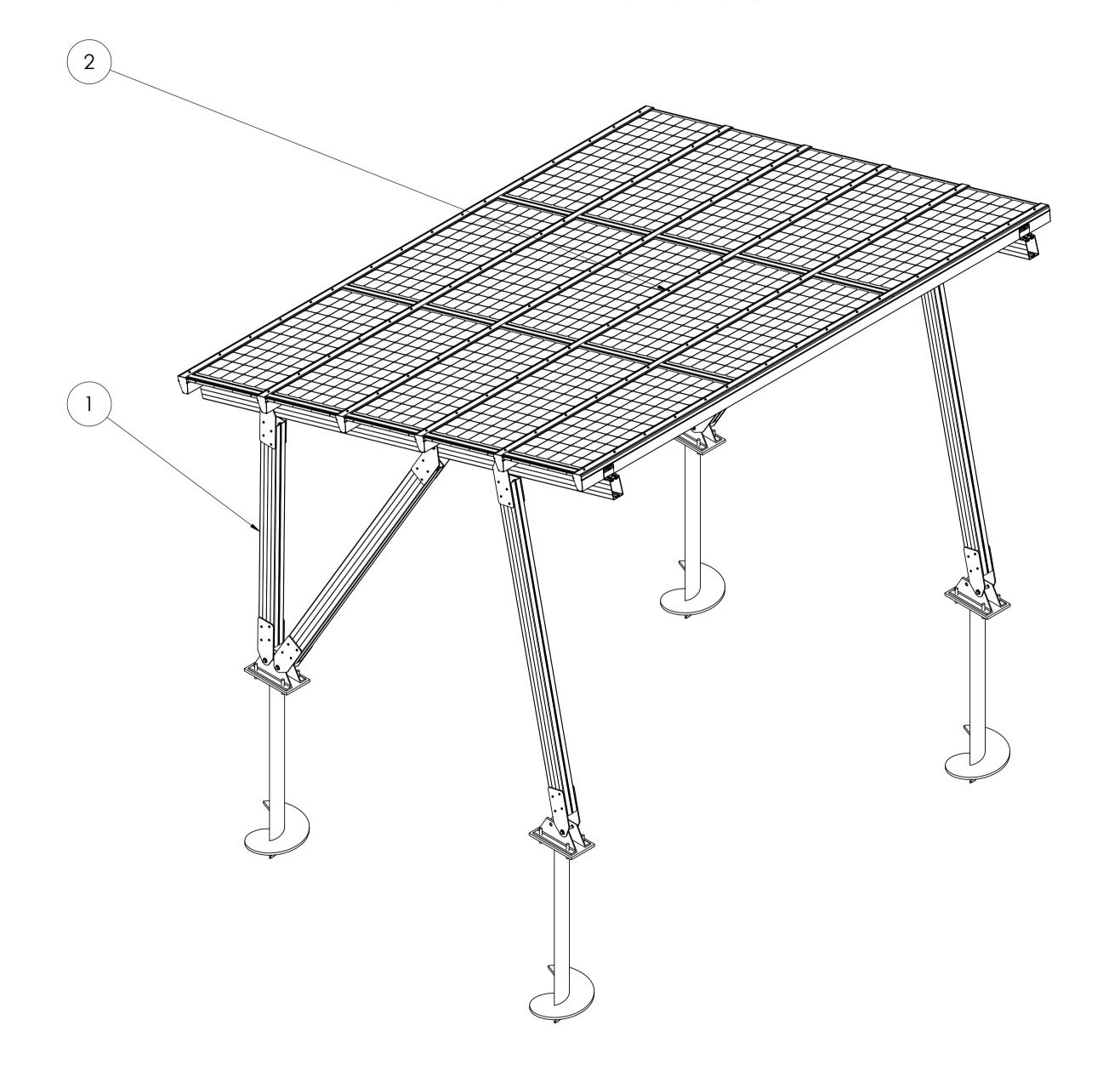
Drawn Date: Rev

2021-11-11 01

Scale: Page:

PROJECT	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
02-Sub Assembly	1	A-SP-CPR1-16D-LEG-5PV	Leg Sub Assembly 16D 5PV	2
02-Sub Assembly	2	SP-P-PRM01-CPR6-3x5	Sun Port Top Assembly 3x5 PV	1

SP-AN-16D-P-PRM01-CPR6-CPR1-2P





Quebec, Quebec GIW 21.4 Cc Phone : 1 (418)-651-4040 -mail : projects@opsun.com www.opsun.com

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Note

NOT FOR CONSTRUCTION

Array Information
Type of Mounting: SP
Panel Model: PRISM BN72xxx BSTC
Tilt Angle: 16°
Panel Qty:
DC Size : kW
Customer Info

Email:

Phone:

Project Name

Project Number:

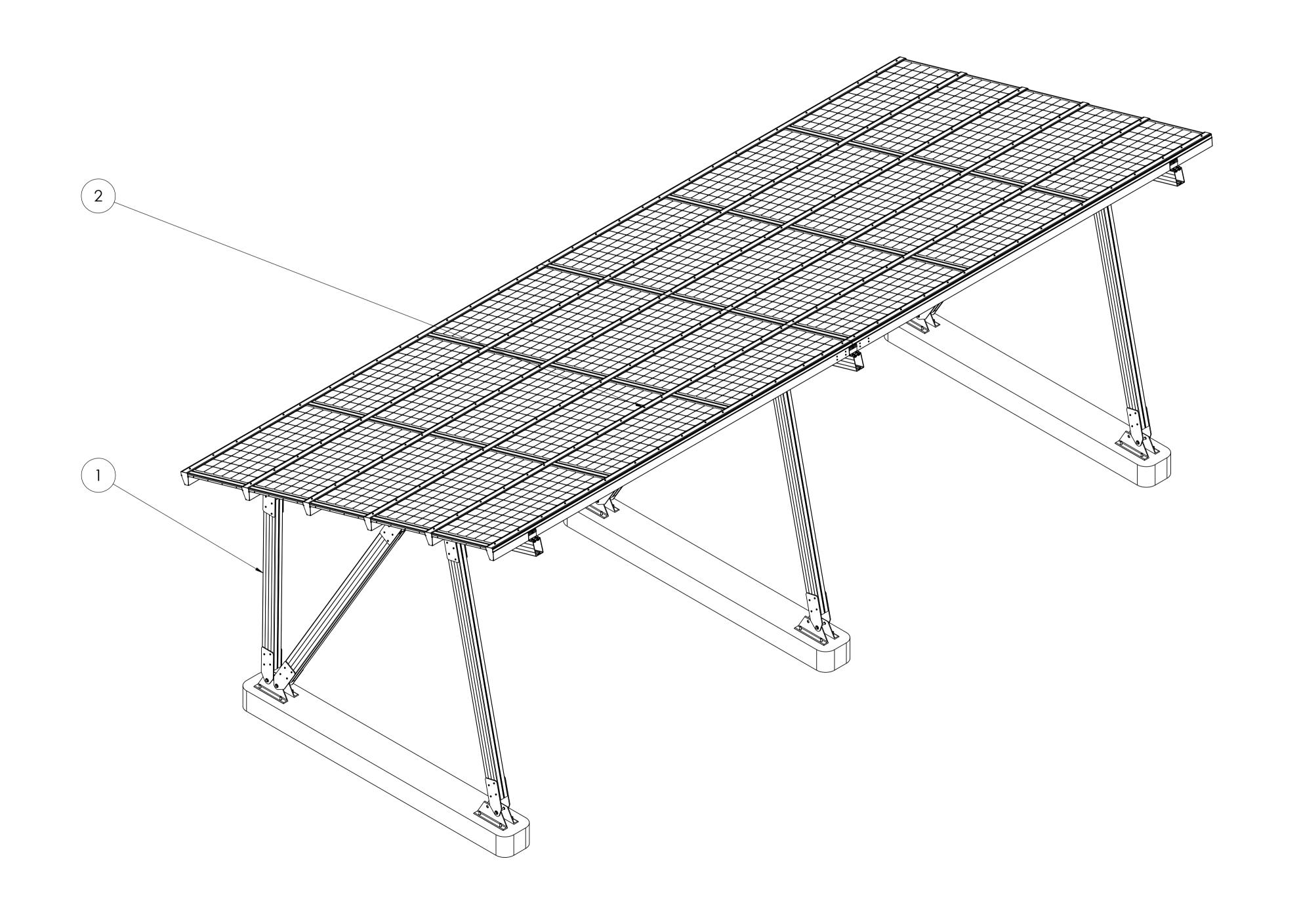
Project Adress:

BILL OF MATERIAL 2P

Drawn By:	Check By:
Drawn Date: 2021-11-11	Rev 01
Scale: 1:30	Page: PV0.111

PROJECT	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
02-Sub Assembly	1	A-SP-CPR1-16D-LEG-5PV	Leg Sub Assembly 16D 5PV	3
02-Sub Assembly	2	SP-P-PRM01-CPR6-6x5	Sun Port Top Assembly 6x5 PV	1

SP-AN-16D-P-PRM01-CPR6-CPR1-4P





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Note

NOT FOR CONSTRUCTION

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Type SP Pane PRISA Tilt A	e of Mo el Moc M BN7	ount del: 2xxx : 16	ing: BSTC	nat	ion
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Type SP Pane PRISI Tilt A	e of Moc M BN7 ngle: el Qty Size:	del: 2xxx : 16 :	BSTC °		
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Type SP Pane PRISI Tilt A	e of Moc M BN7 ngle: el Qty	del: 2xxx : 16 :	BSTC °		
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Project I

Project Info

Project Number:

Project Adress:

BILL OF MATERIAL 4P

Drawn By:

MD

Drawn Date:

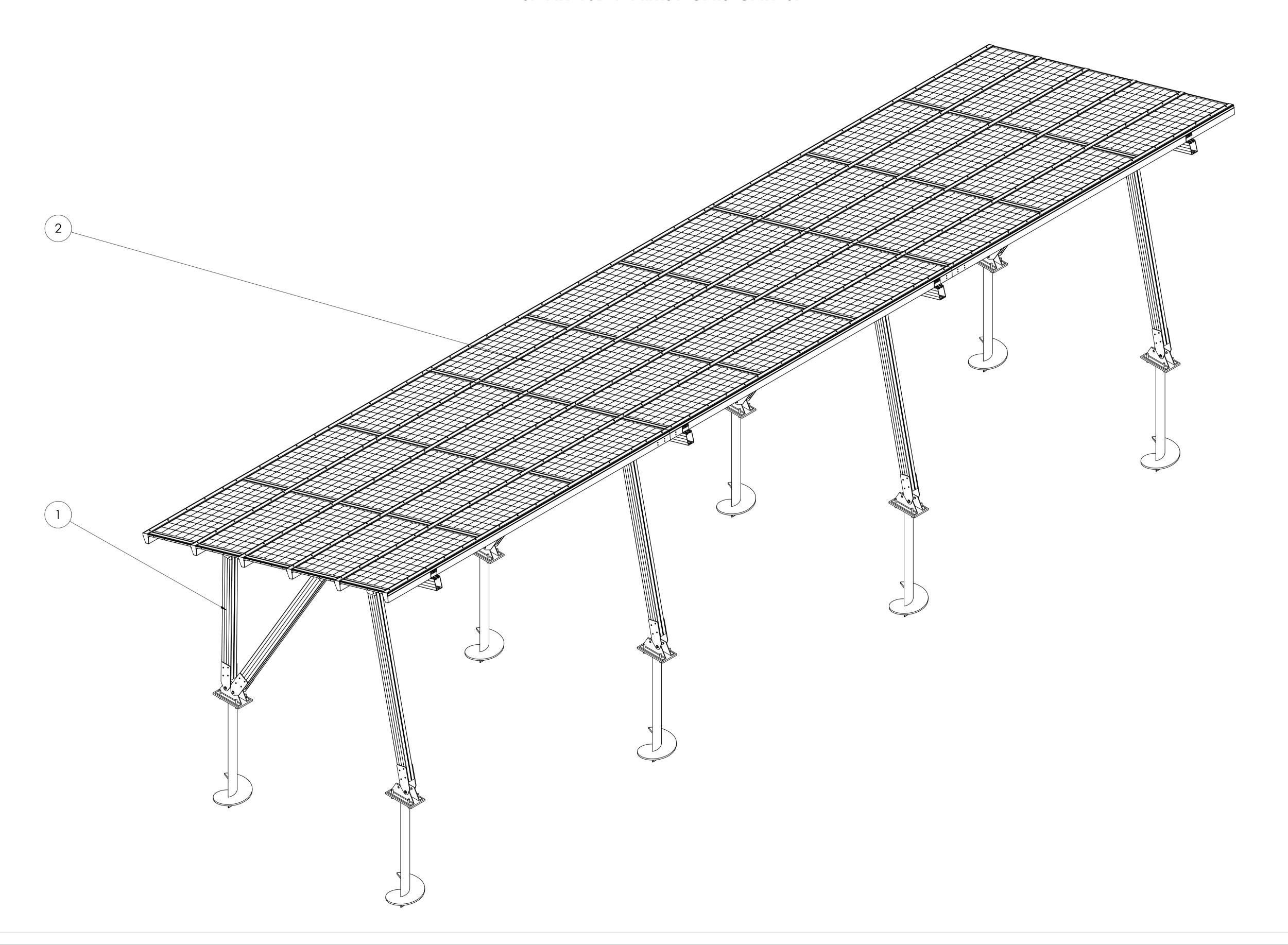
2021-11-11

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Page:

PROJECT	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
02-Sub Assembly	1	A-SP-CPR1-16D-LEG-5PV	Leg Sub Assembly 16D 5PV	4
02-Sub Assembly	2	SP-P-PRM01-CPR6-9x5	Sun Port Top Assembly 9x5 PV	1

SP-AN-16D-P-PRM01-CPR6-CPR1-6P





OPSUN SYSTEMS INC. 979 Ave. De Bourgogne, Suite Quebec, Quebec G1W 2L4 C Phone: 1 (418)-651-4040 E-mail: projects@opsun.com

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Project I

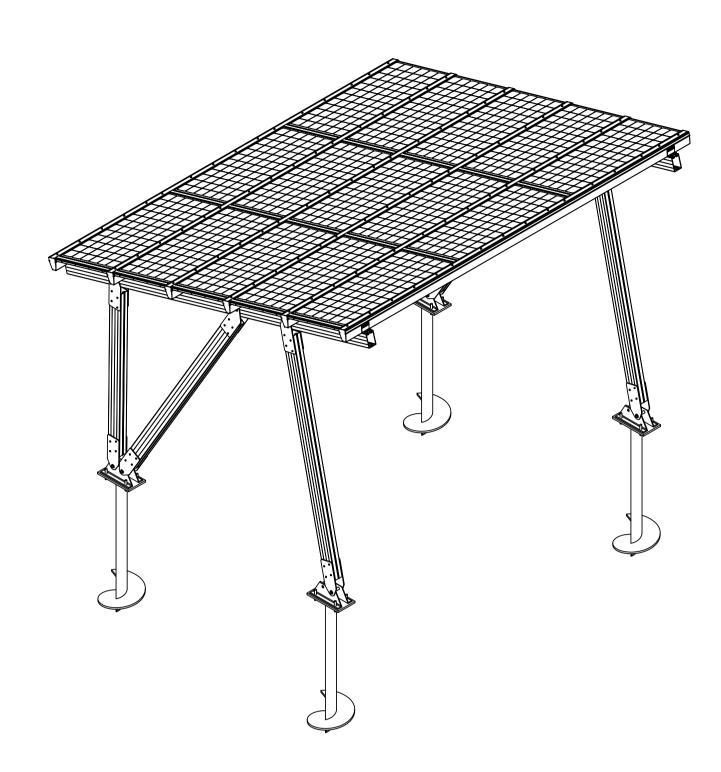
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Project Adress:

BILL OF MATERIAL 6P

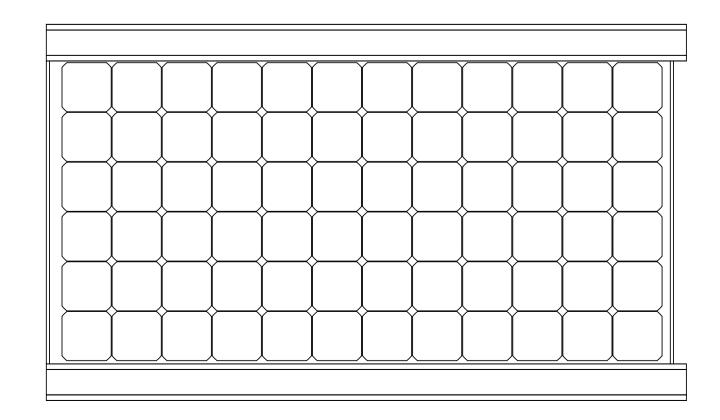
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Drawn Date: 2021-11-11	Rev 01
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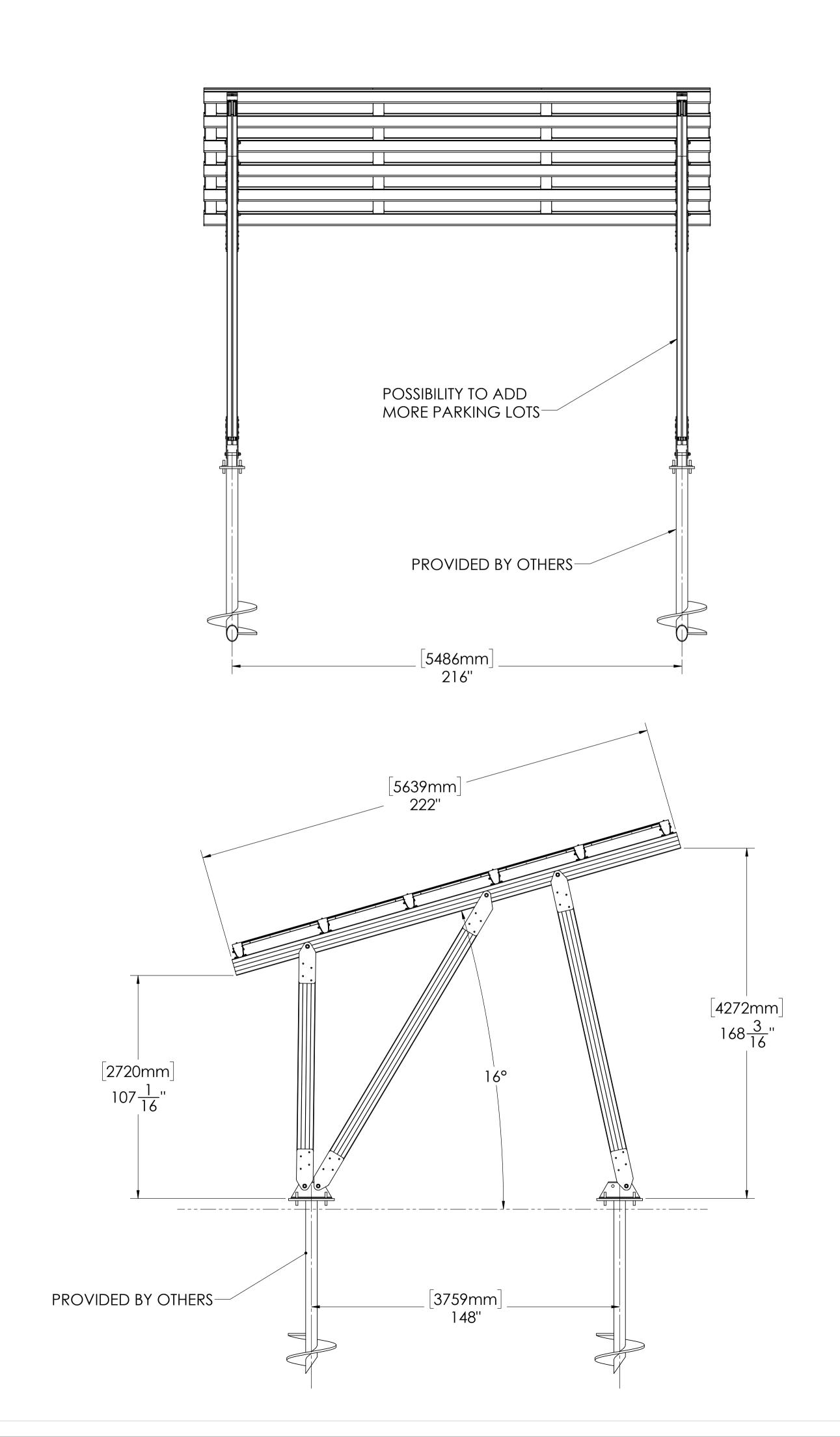


PV PANEL SPECIFICATIONS MANUFACTURER: Prism Solar

MODEL: BN72-xxxBSTC MASS: 33.5 KG (74 lb)

MAXIMUM MECHANICAL LOAD PRESSURE: 3.3 kPa /-2.55 kPa **DIMENSION (LxWxH):** 1991x989x7.2mm (78.39x38.94x0.28in)







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Note

NOT FOR CONSTRUCTION

Revision

Rev.#	Review	Date
	Array Informat	ion
Type SP	of Mounting:	
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Tilt A	ngle : 16°	
Pane	el Qty: 15	
DC S	Size : 5.7 kW	
	Customer Inf	0

Email:

Project Info
Project Name:

Project Number:
Project Adress:

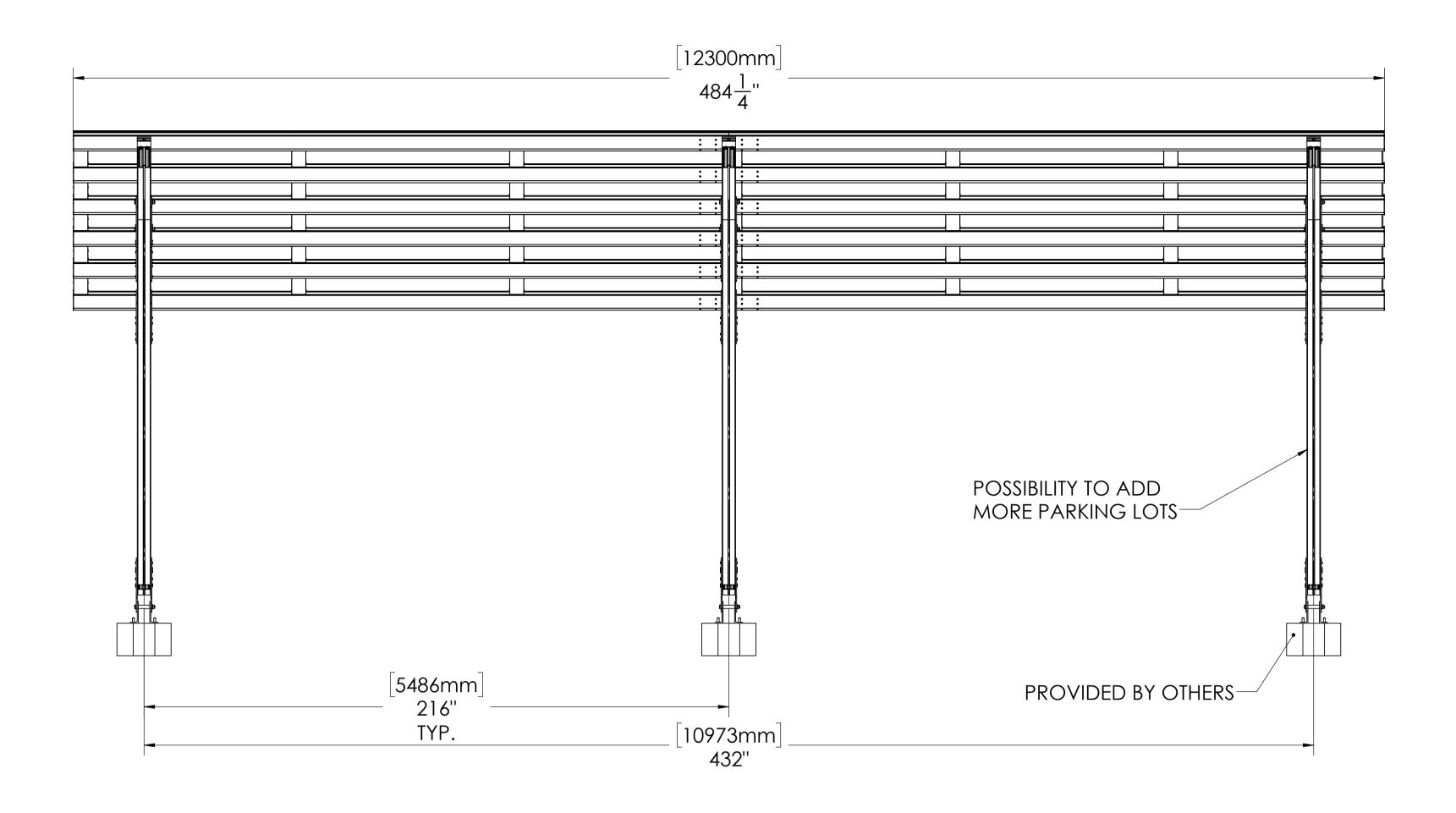
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n Date:
21-11-11

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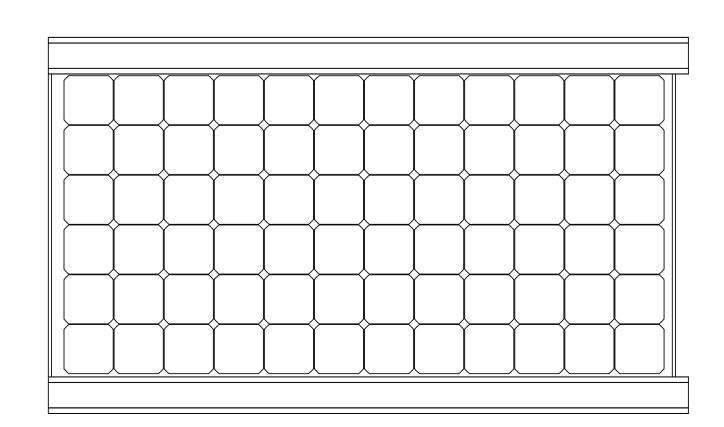
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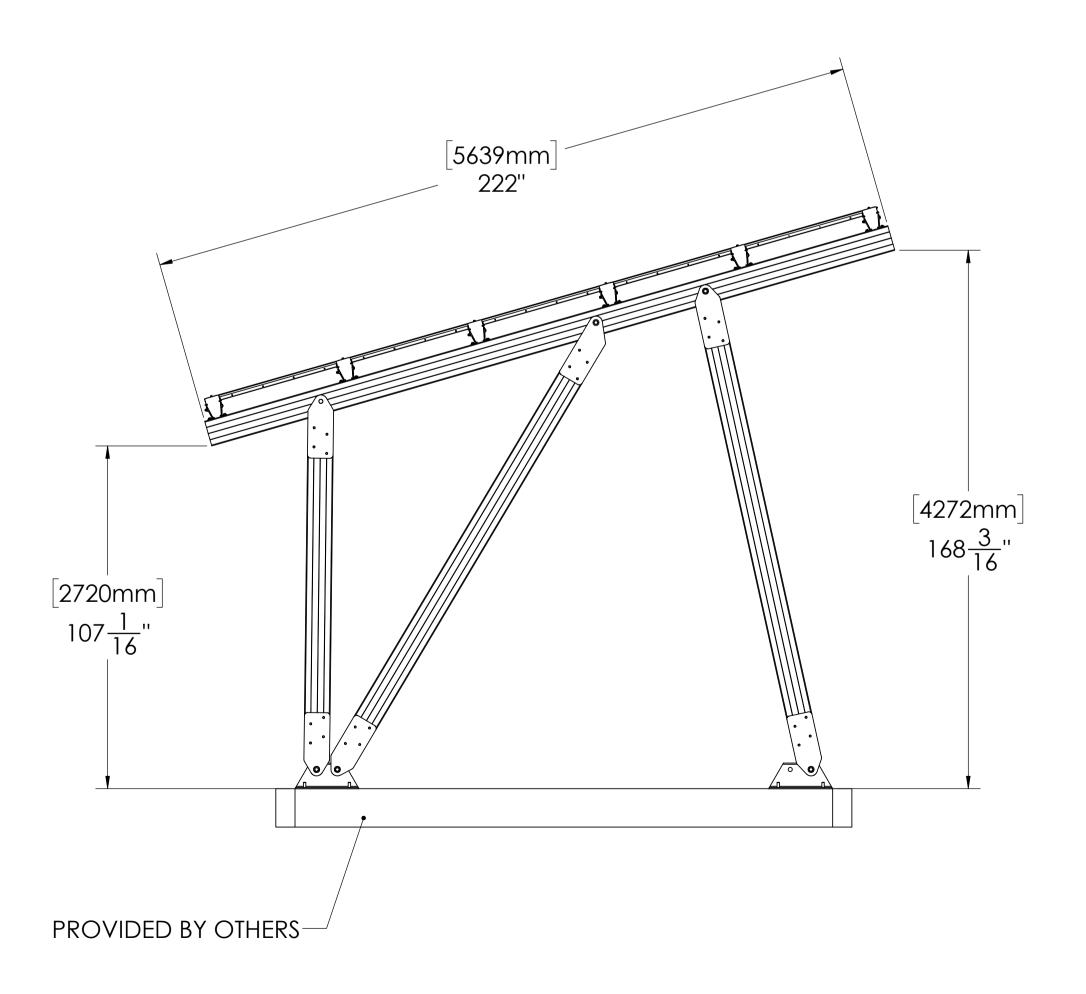


PV PANEL SPECIFICATIONS MANUFACTURER: Prism Solar

MODEL: BN72-xxxBSTC MASS: 33.5 KG (74 lb)

MAXIMUM MECHANICAL LOAD PRESSURE: 3.3 kPa /-2.55 kPa **DIMENSION (LxWxH):** 1991x989x7.2mm (78.39x38.94x0.28in)







Notice

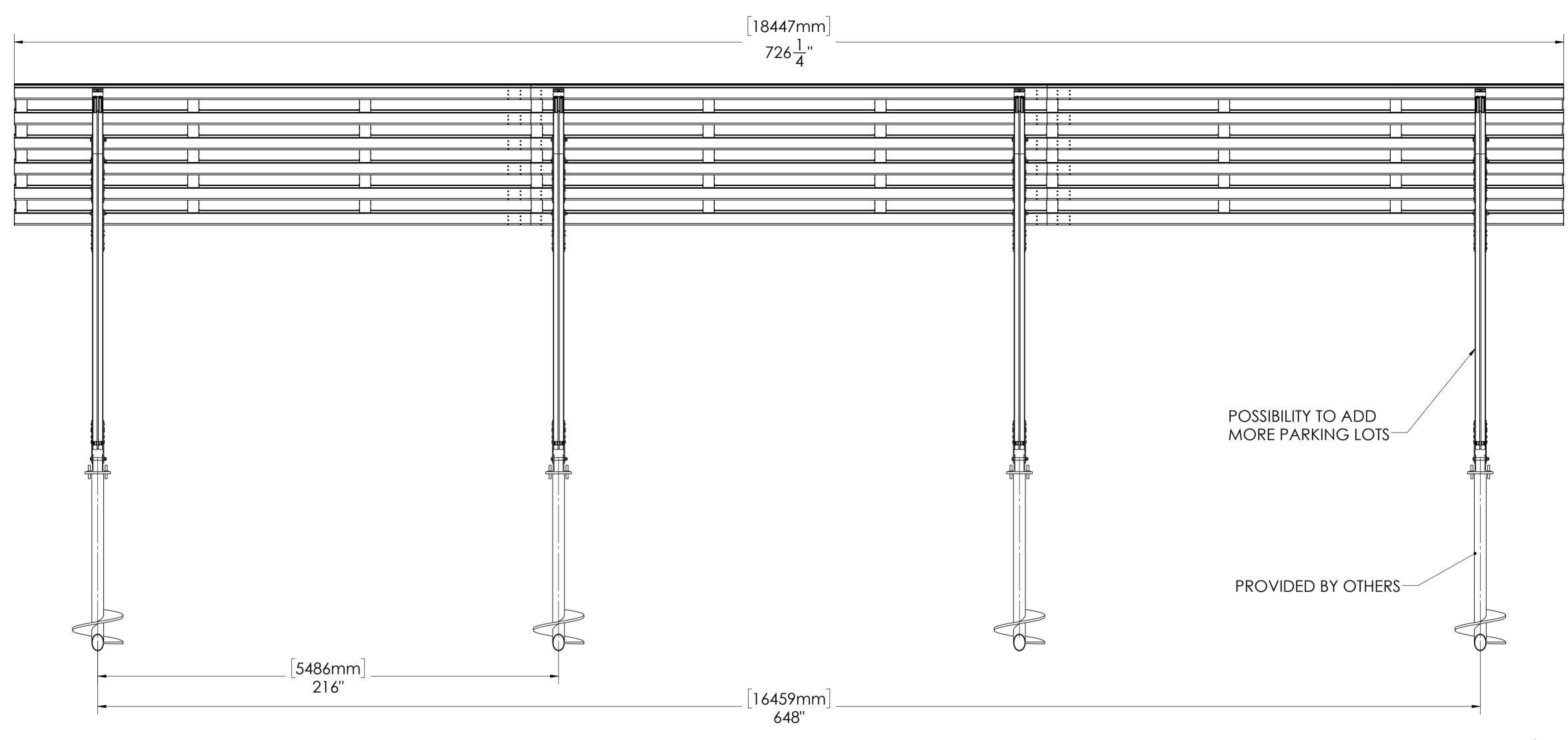
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Note

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	Revision	
Rev.#	Review	Do
Λ.	rray Inform	ation
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	Model:	
	BN72xxx BSTC	
	gle: 16°	
	Qty: 30	
DC Siz	e : 11.4 kW	
	Customer I	Info
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Project 1	Number:	
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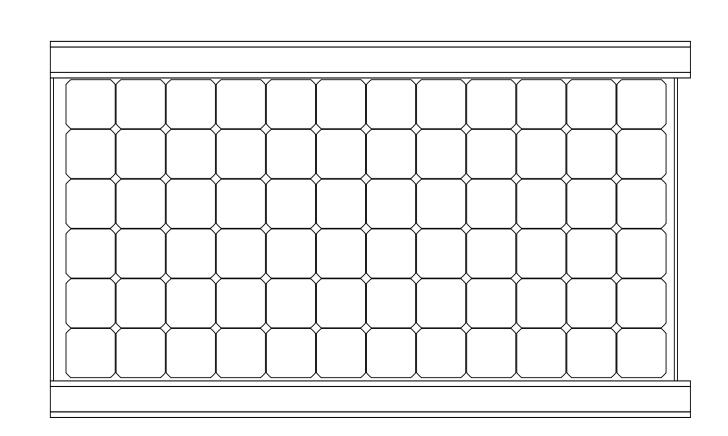
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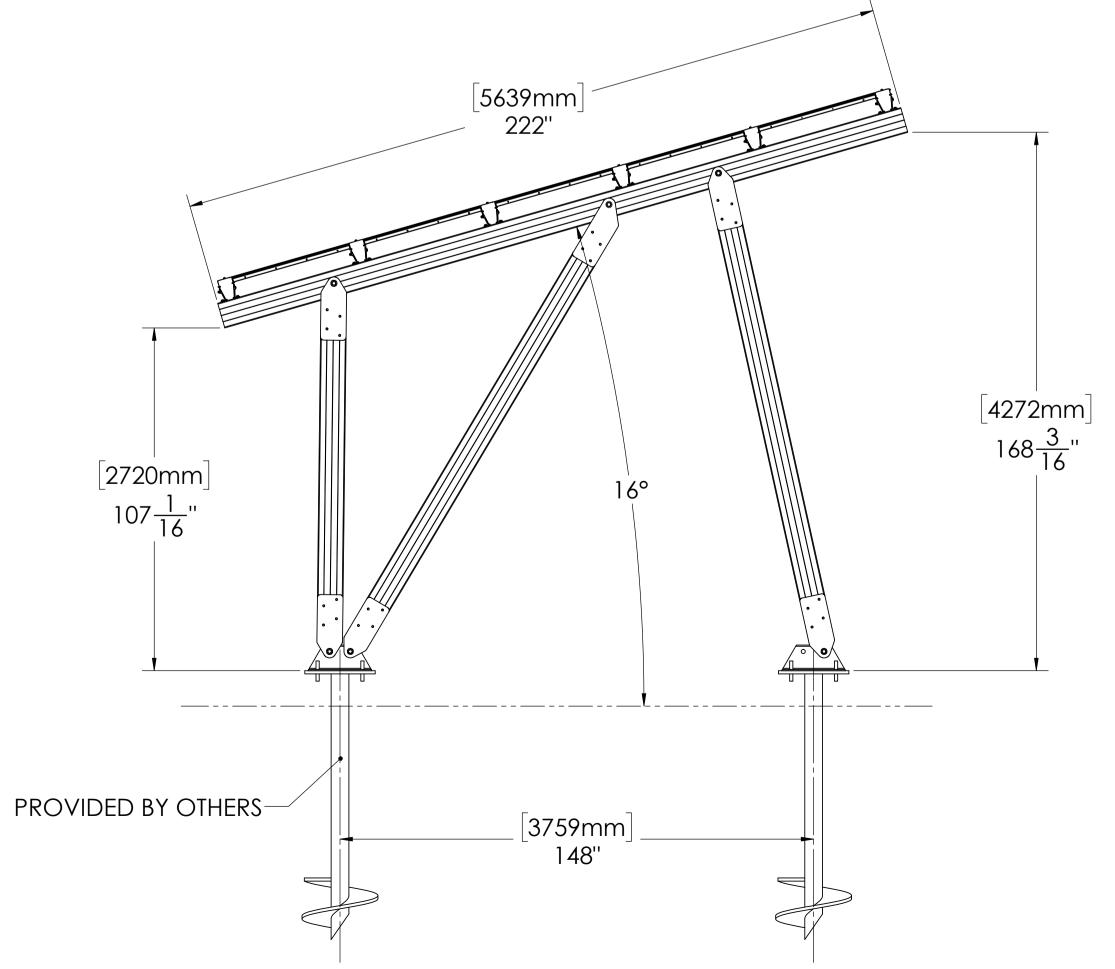


PV PANEL SPECIFICATIONS

MANUFACTURER: Prism Solar MODEL: BN72-xxxBSTC MASS: 33.5 KG (74 lb)

MAXIMUM MECHANICAL LOAD PRESSURE: 3.3 kPa /-2.55 kPa **DIMENSION (LxWxH):** 1991x989x7.2mm (78.39x38.94x0.28in)







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	el Mode			
		xxx-BSTC		
	ngle :			
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Project Info

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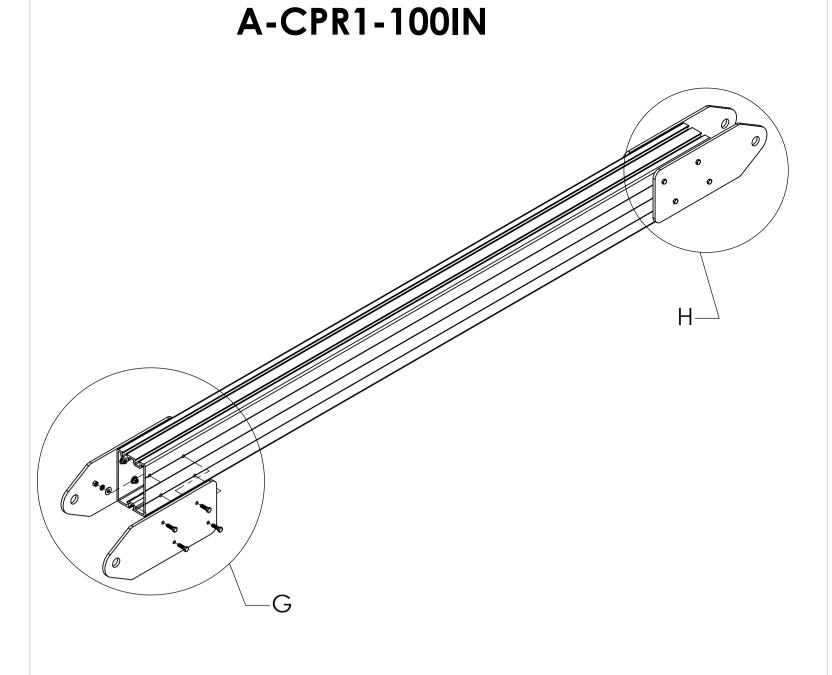
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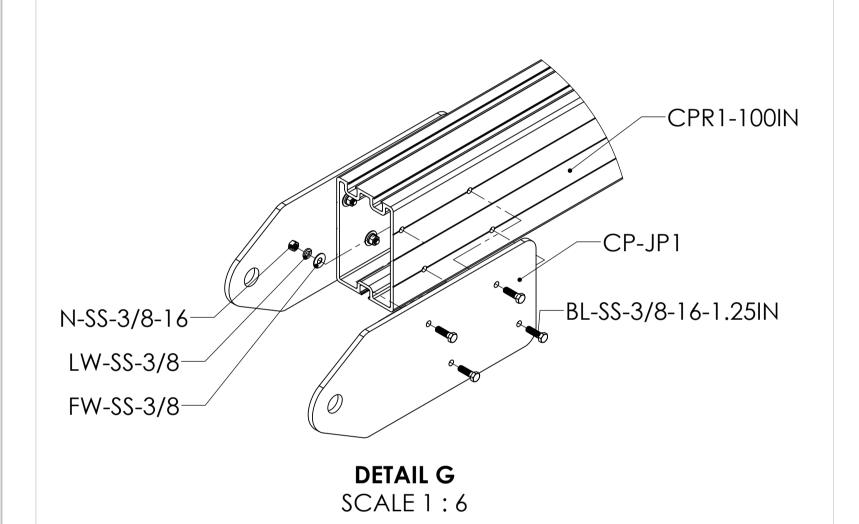
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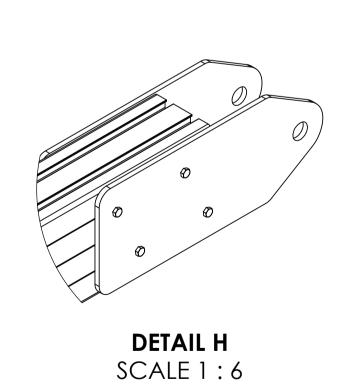
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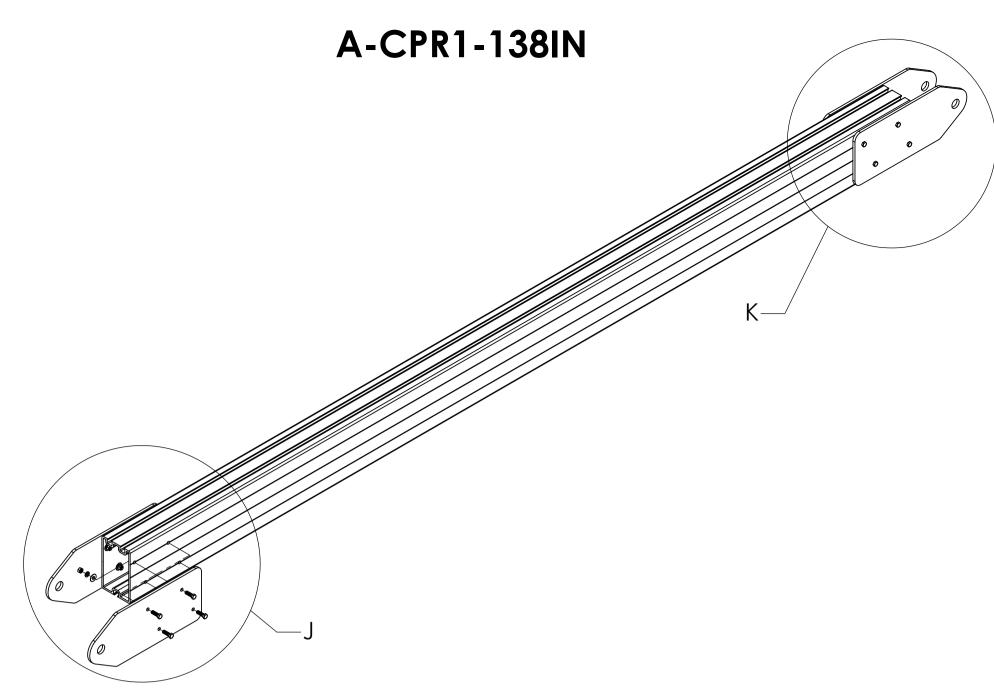


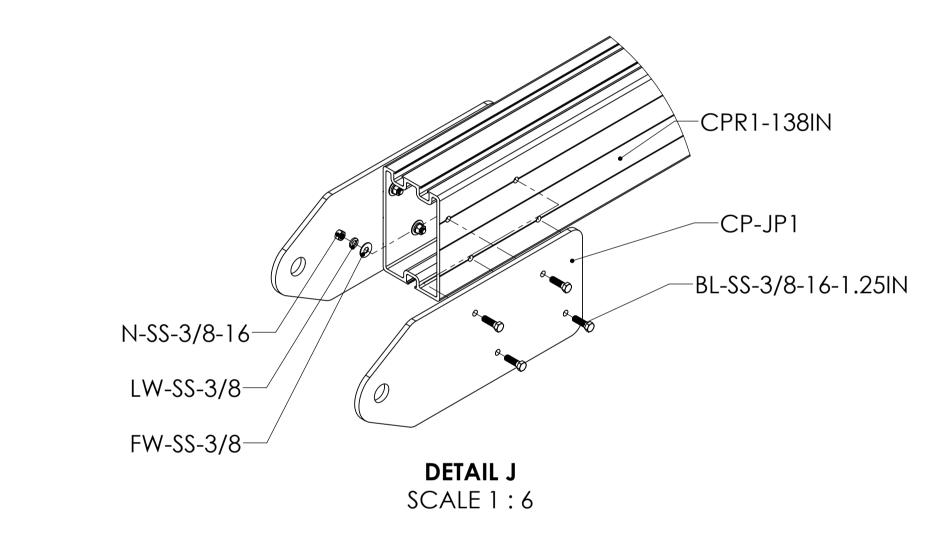


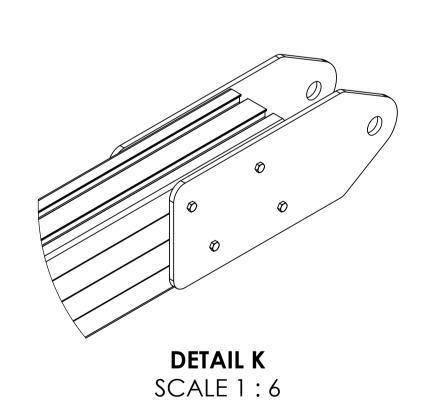


PROJECT	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL
01-Opsun Parts	1	CP-JP1	Jonction Plate: Type 1	4	5052-H32
02-Opsun Rails	2	CPR1-100IN	Sunport rail 100IN (B2)	1	6005A-T61
Fasteners	3	BL-SS-3/8-16-1.5IN	SS Hex Bolt; 3/8-16 x 1.5" with Loctite	16	AISI 304
Fasteners	4	FW-SS-3/8	SS Flat Washer; 3/8"	16	AISI 304
Fasteners	5	LW-SS-3/8	SS Lock Washer; 3/8"	16	AISI 304
Fasteners	6	N-SS-3/8-16	SS Nut; 3/8-16	16	AISI 304

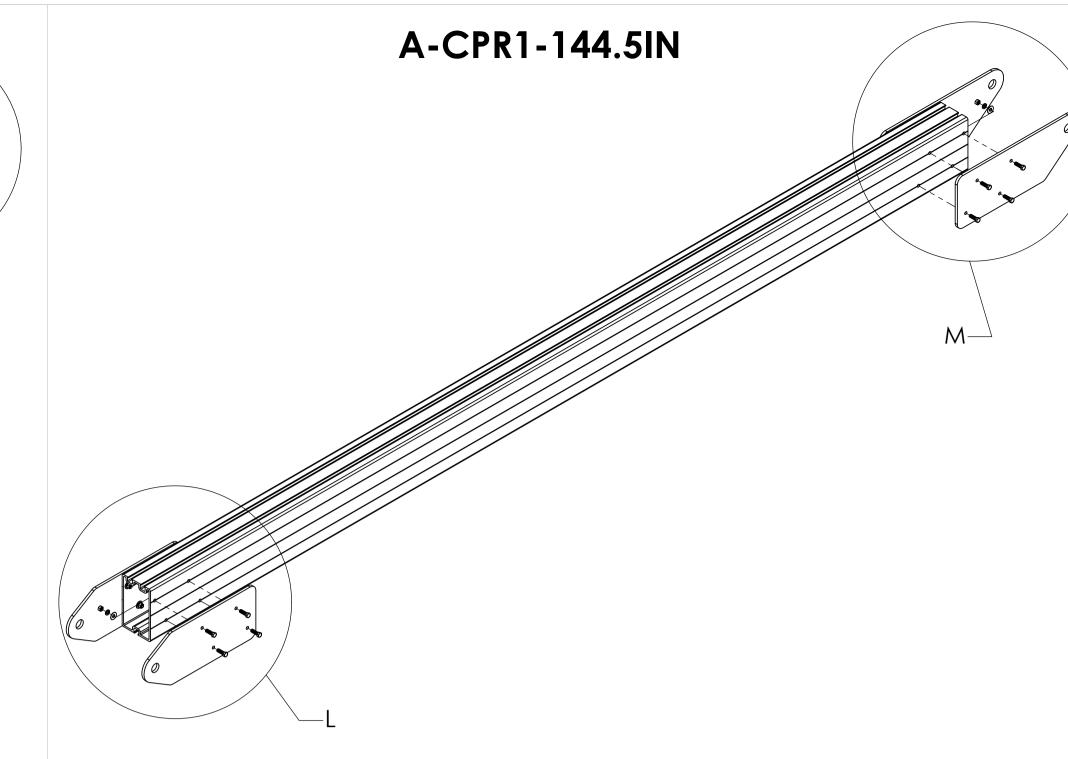
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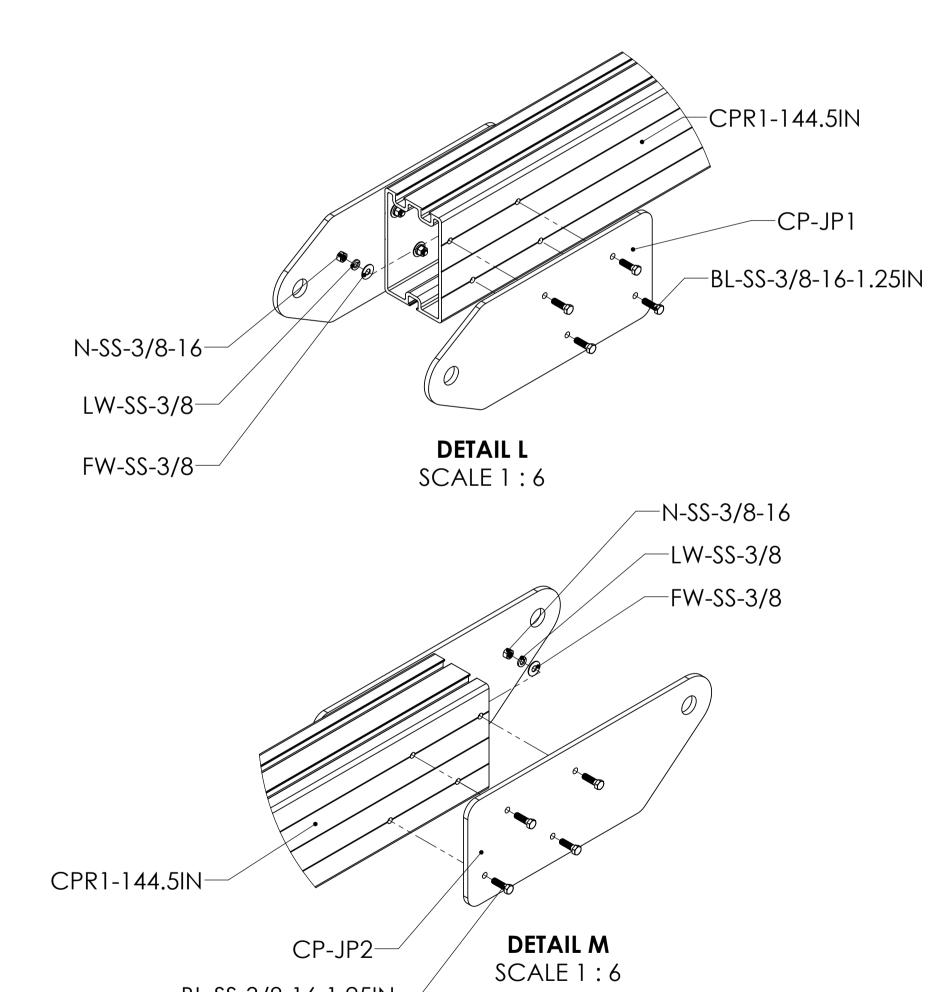






PROJECT	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL
01-Opsun Parts	1	CP-JP1	Jonction Plate: Type 1	4	5052-H32
02-Opsun Rails	2	CPR1-138IN	Sunport rail 138IN (B3)	1	6005A-T61
Fasteners	3	BL-SS-3/8-16-1.5IN	SS Hex Bolt; 3/8-16 x 1.5" with Loctite	16	AISI 304
Fasteners	4	FW-SS-3/8	SS Flat Washer; 3/8"	16	AISI 304
Fasteners	5	LW-SS-3/8	SS Lock Washer; 3/8"	16	AISI 304
Fasteners	6	N-SS-3/8-16	SS Nut; 3/8-16	16	AISI 304





PROJECT	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	MATERIAL
01-Opsun Parts	1	CP-JP1	Jonction Plate: Type 1	2	5052-H32
01-Opsun Parts	2	CP-JP2	Jonction Plate: Type 2	2	5052-H32
02-Opsun Rails	3	CPR1-144.5IN	Sunport rail 144.5IN (B1)	1	6005A-T61
Fasteners	4	BL-SS-3/8-16-1.5IN	SS Hex Bolt; 3/8-16 x 1.5" with Loctite	16	AISI 304
Fasteners	5	FW-SS-3/8	SS Flat Washer; 3/8"	16	AISI 304
Fasteners	6	LW-SS-3/8	SS Lock Washer; 3/8"	16	AISI 304
Fasteners	7	N-SS-3/8-16	SS Nut; 3/8-16	16	AISI 304

BL-SS-3/8-16-1.25IN-



Note

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Rev.#	Review
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Pane	el Model:
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	el Qty :
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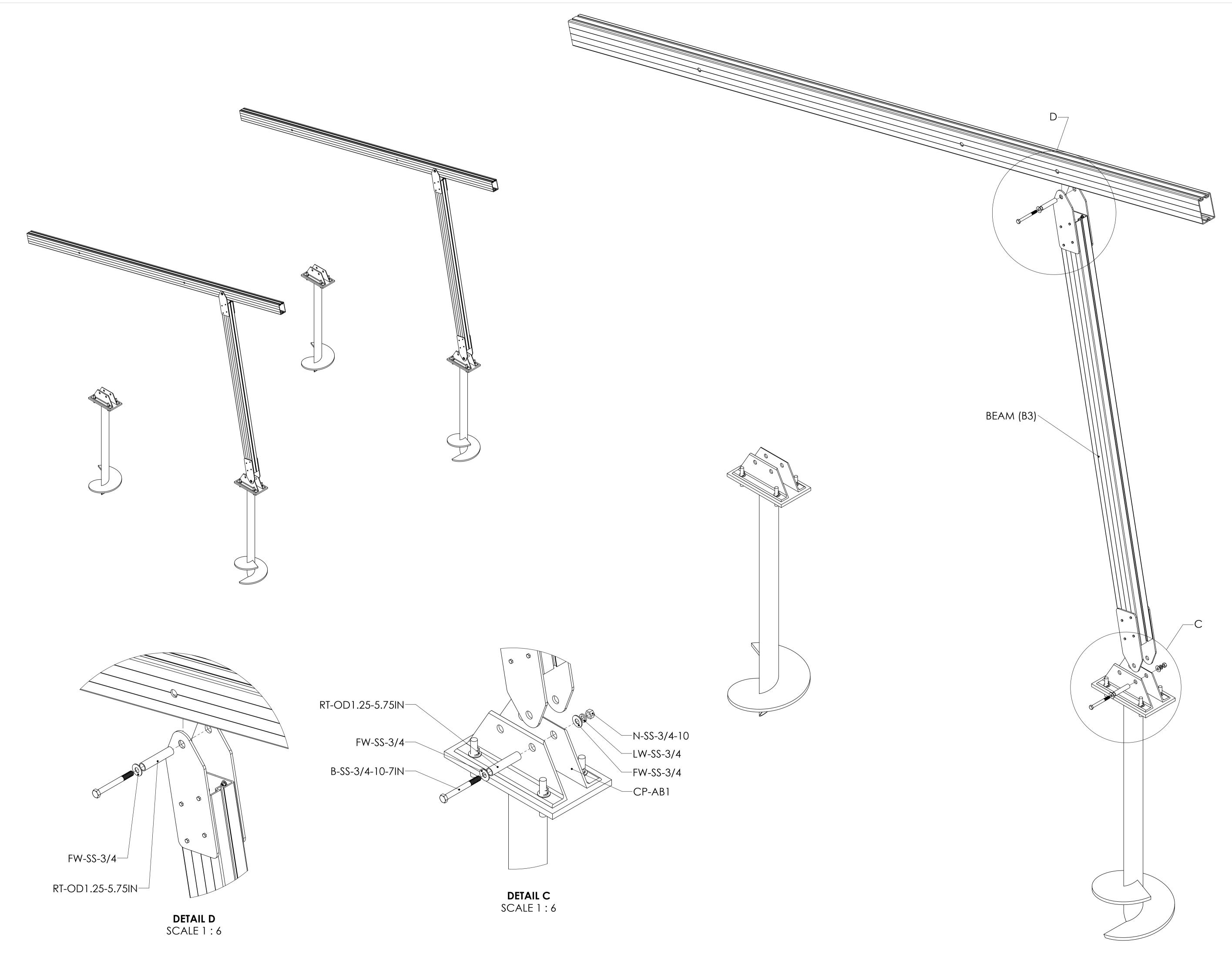
Project Info

Project Number:

Project Adress:

BEAMS ASSEMBLY

Check By: 1:12 PV1.341



IM-HELICAL-PV1.340



PSUN 313 IEMS INC.. 79 Ave. De Bourgogne, Suite 260 uebec, Quebec G1W 2L4 Canadonone: 1 (418)-651-4040 mail: projects@opsun.comww.opsun.com

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Note

CONSTRUCTION

Revision

	Array Informat	ion
уре	of Mounting:	
	el Model: M BN72xxx-BSTC	
	ngle : °	

DC Size : kW

Customer Info

Phone:

Panel Qty:

Project Info

Project Number:

Project Adress:

ASSEMBLY STEP-1

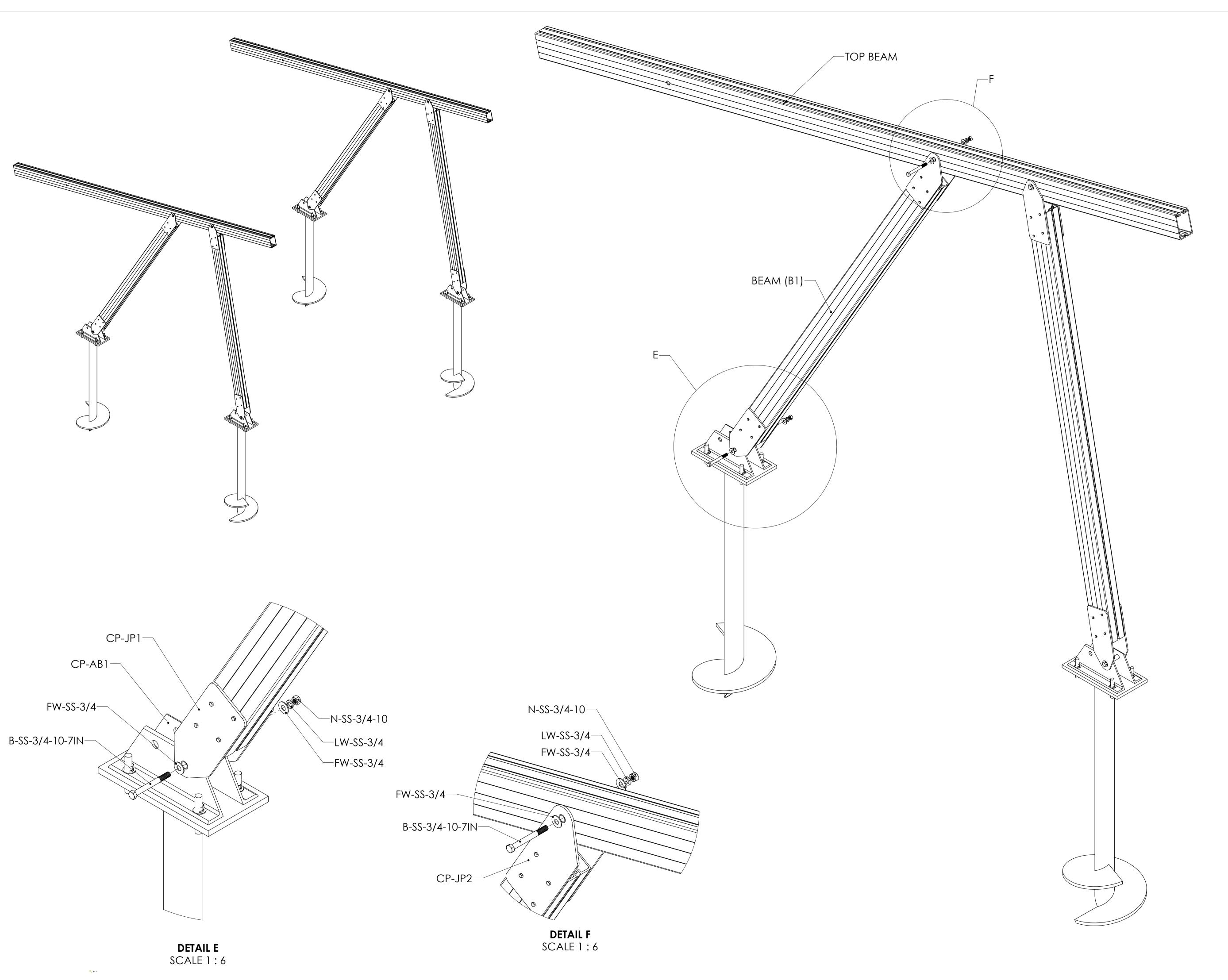
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 Check By:

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 Rev

 2021-11-11
 01

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 PV1.342





Note

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Rev.#	Review	Date
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Pane	el Model:	
	M BN72xxx-BSTC	
Tilt A	ngle : °	
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DC S	iize : kW	
	Customer In	fo

ASSEMBLY STEP-2

Project Info

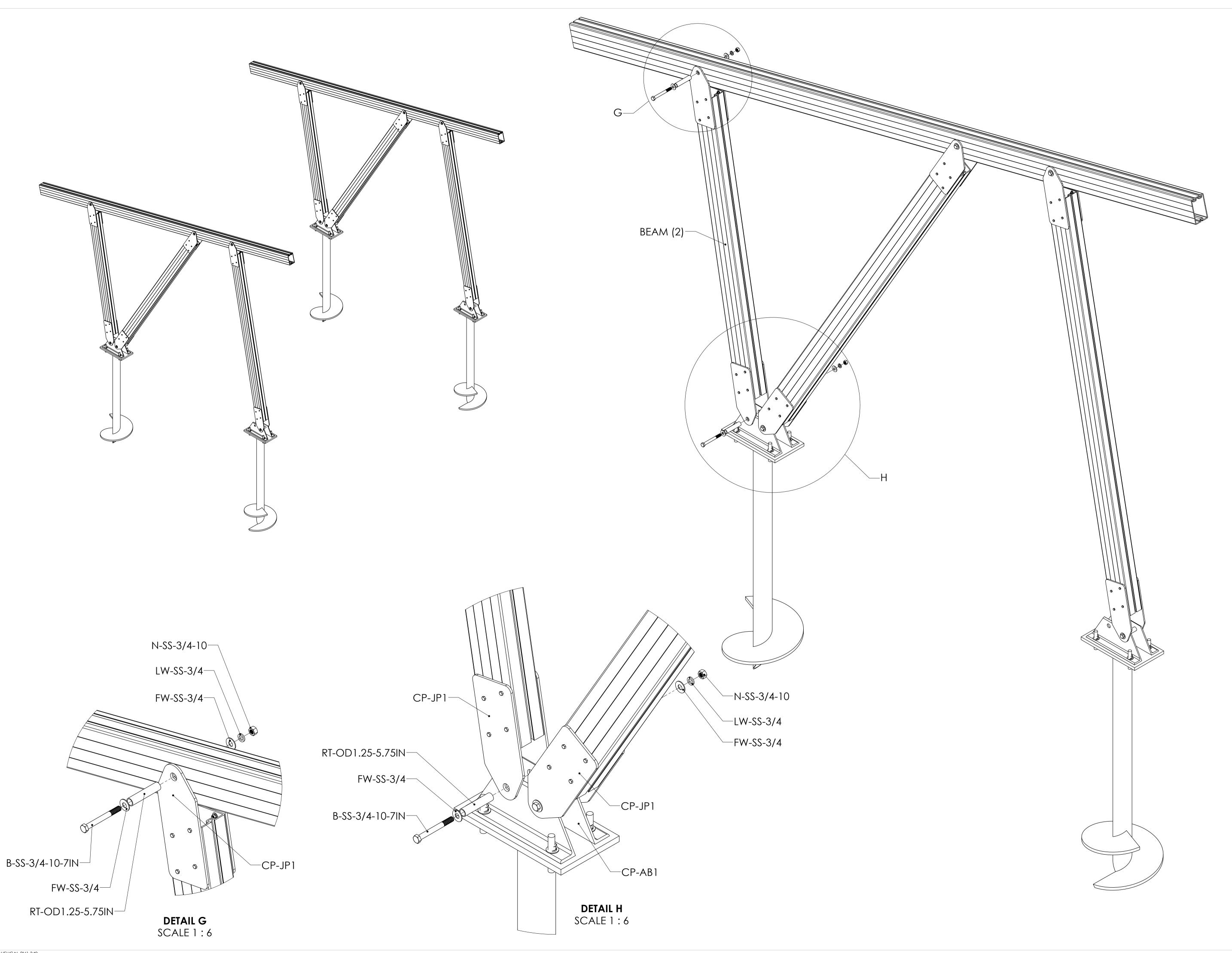
Phone:

Project Name:

Project Number:

Project Adress:

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OPSUN SYSTEMS INC.

OPSUN SYSTEMS INC. 979 Ave. De Bourgogne, Suite 260 Quebec, Quebec G1W 2L4 Canad

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Note

CONSTRUCTION

	Revision	
Rev.#	Review	Date
Aı	rray Inform	ation
	of Mounting:	
	Model:	
	BN72xxx-BSTC	
Tilt And	gie:	
Panel		
DC Siz	e : kW	
	Customer I	nfo

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Phone:

Project Info

Project Number:

Project Adress:

ASSEMBLY STEP-3

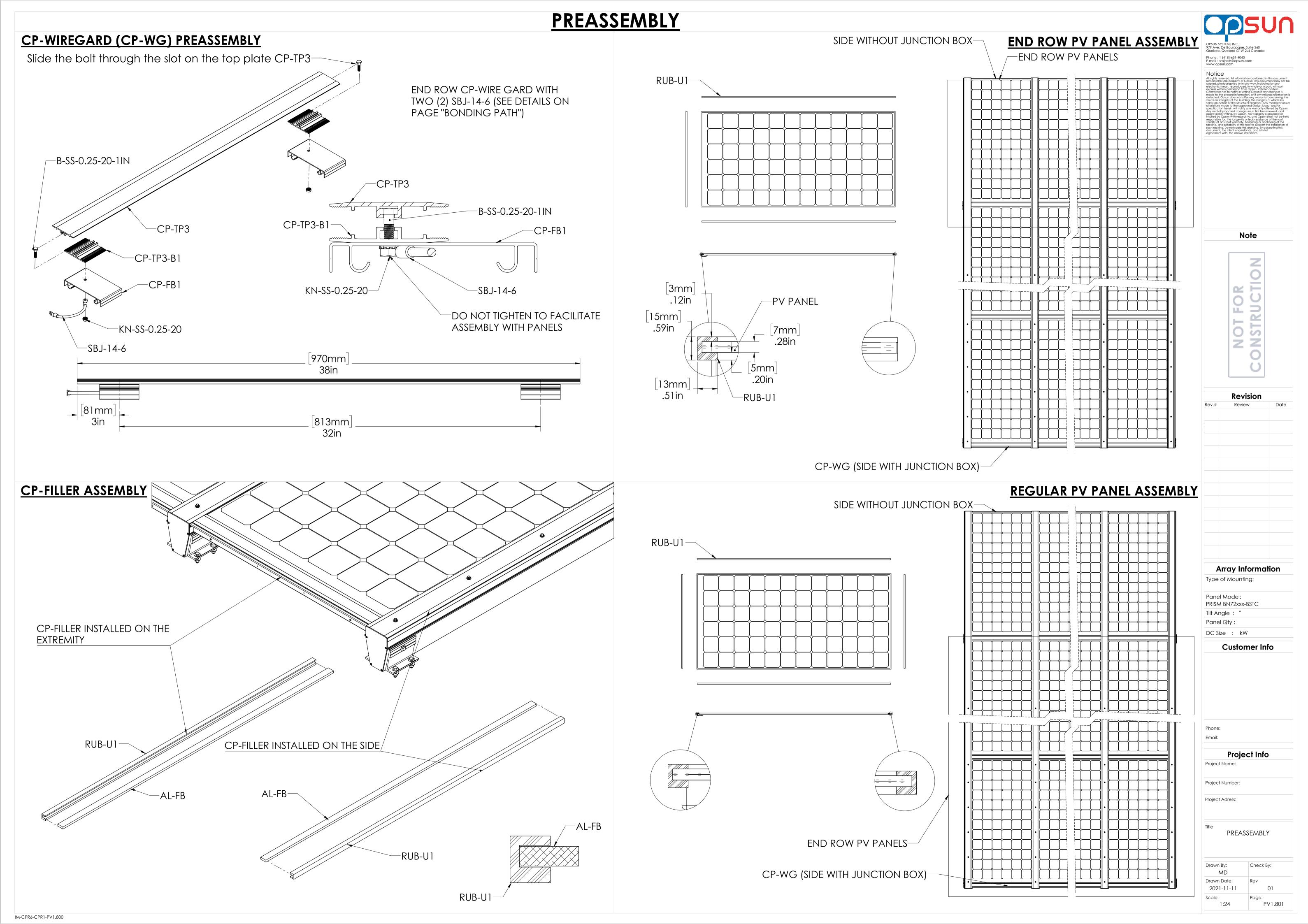
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 Drawn Date:
 Rev

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 PV1.344



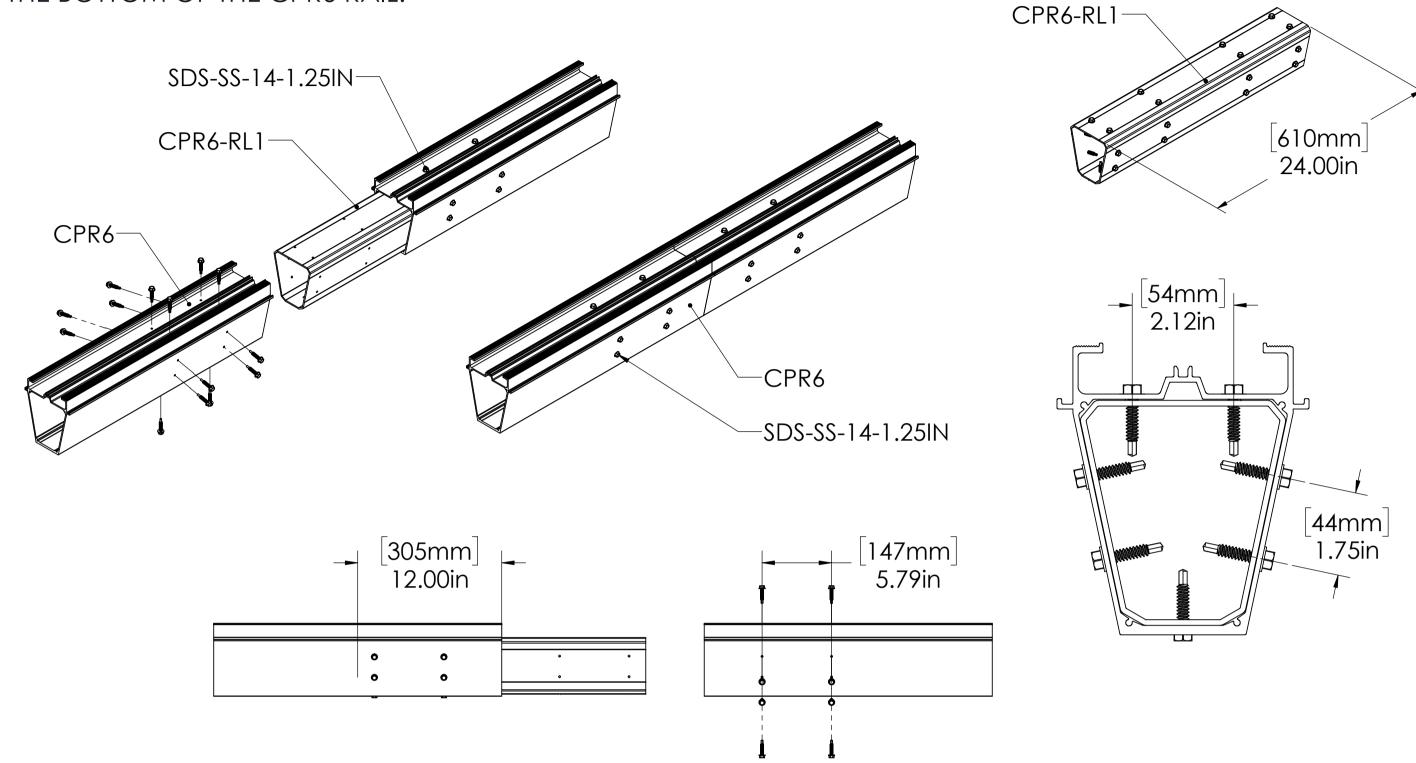
MECHANICAL INSTALLATION

CP-RAIL LINKER-CPR6-RL1

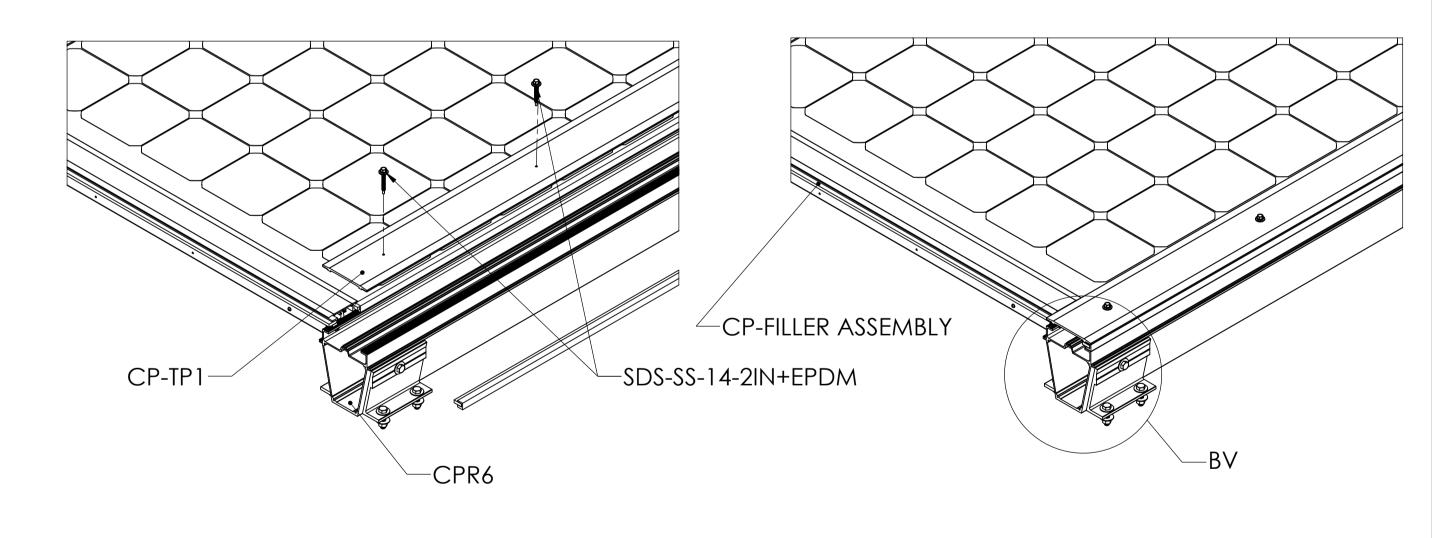
ASSEMBLE TWO (2) CRP6 RAIL WITH THE CPR6-RL1 LINKER:

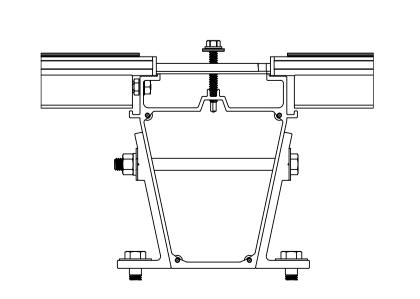
1. ON THE GROUND, INSERT THE CPR6-RL1 LINKER BETWEEN TWO (2) CPR6 RAILS AND BOLT IT WITH TWENTY-EIGHT (28) SDS-SS-12-0.75IN SELF DRIVING SCREWS AS SHOWN ON THE NEXT DRAWING.

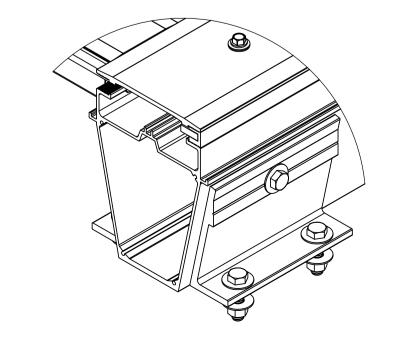
2. MAKE SURE THE CPR6-RL1 LINKER IS EGALLY SPLIT BETWEEN TWO (2) CPR6 RAILS AND HEIGHT (8) SDS-SS-12-0.75IN SCREWS ARE BOLT ON EACH SIDE OF CPR6 RAIL, HEIGHT (8) ON THE TOP AND FOUR (4) ON THE BOTTOM OF THE CPR6 RAIL.



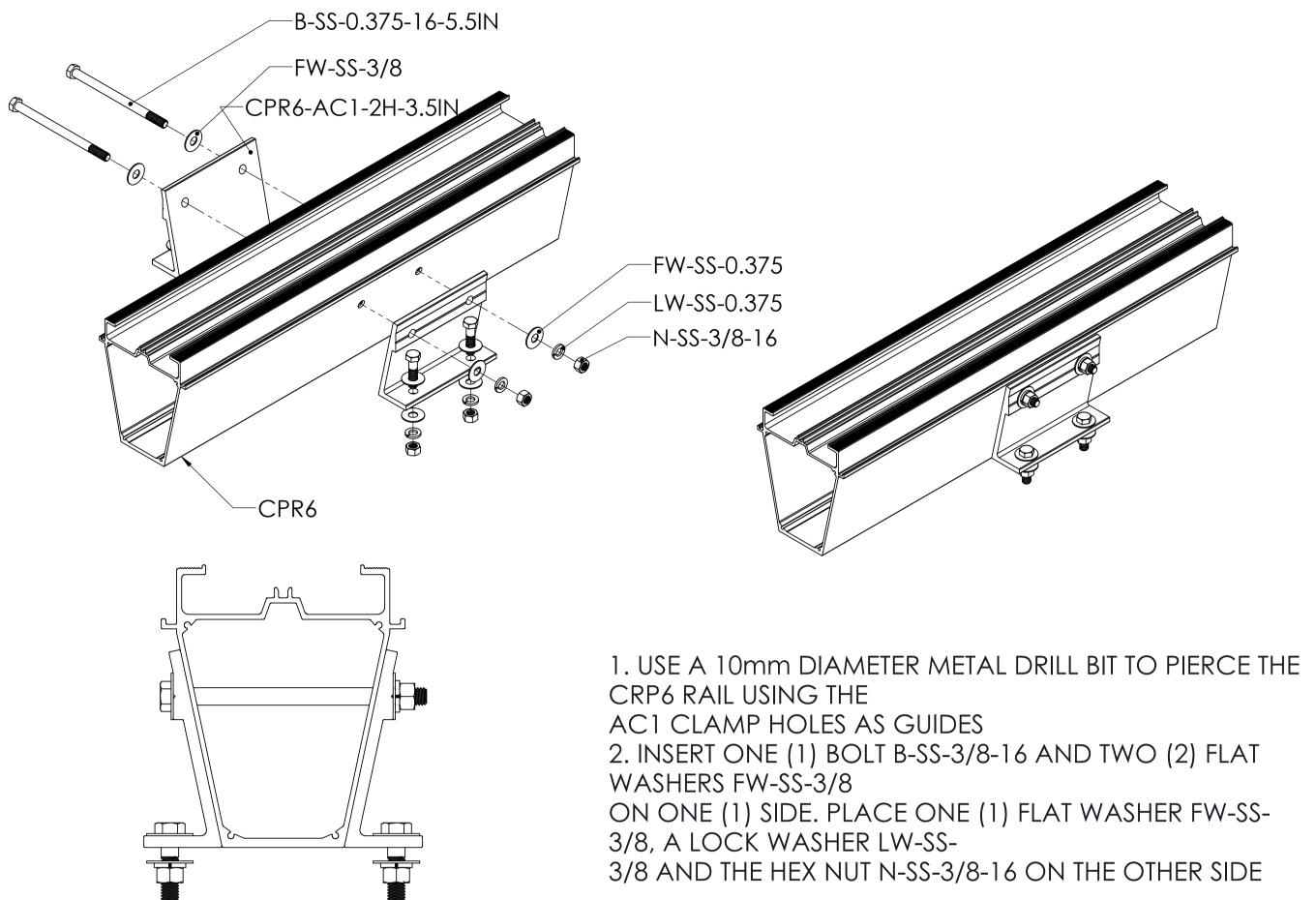
CP-TP1 INSTALLATION





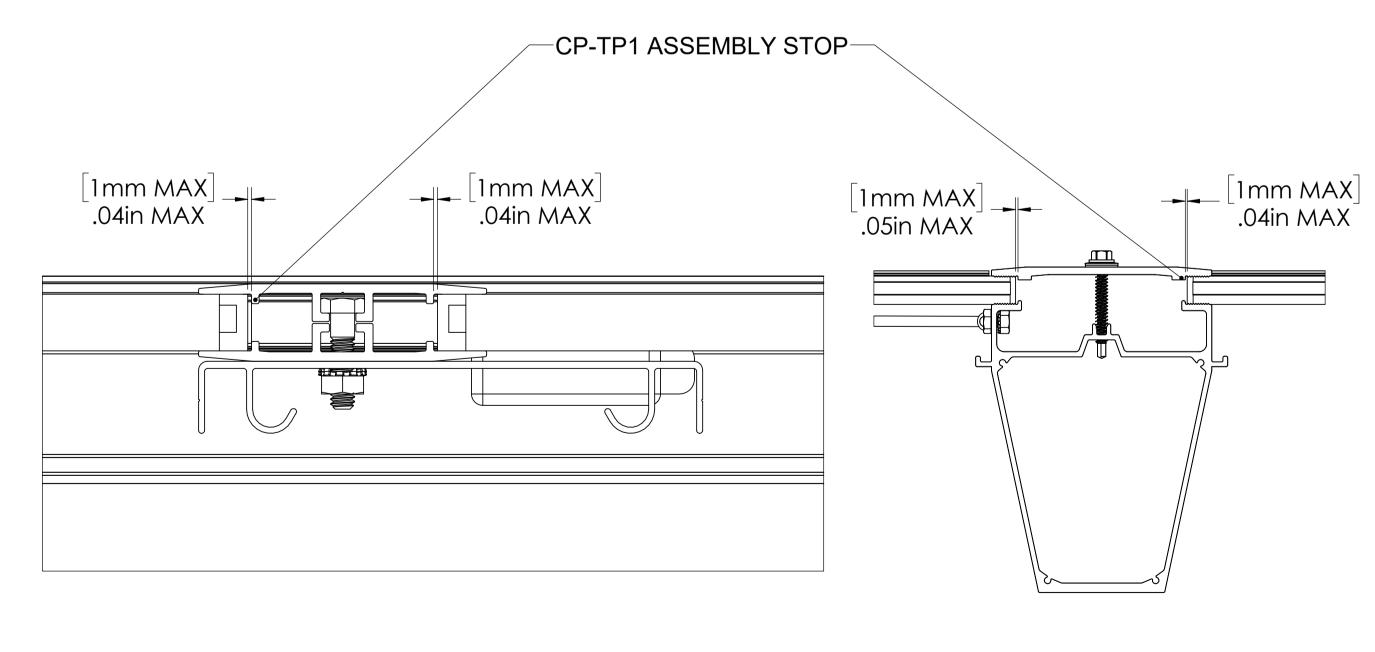


DETAIL BV SCALE 1:3



PV PANELS POSITIONING

DURING PV PANELS INSTALLATION, BE SURE THAT THERE IS NOT MORE THAN 1MM (0.04IN) BETWEEN RUBBERS AND ASSEMBLY STOP OF THE CP-TP1



CP-VC1

OPSUN SYSTEMS INC.
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Ouches Opposite Wild Consider

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Note

CONSTRUCTION

Revision

Rev.# Review Date

Array Information

Type of Mounting:

Panel Model:
PRISM BN72xxx-BSTC

Tilt Angle:
Panel Qty:

DC Size: kW

Customer Info

Phone: Email:

Project Info
Project Name:

Project Number:

Project Adress:

MECHANICAL INSTALLATION

Drawn By: Check By: MD

Drawn Date: Rev
2021-11-11 01

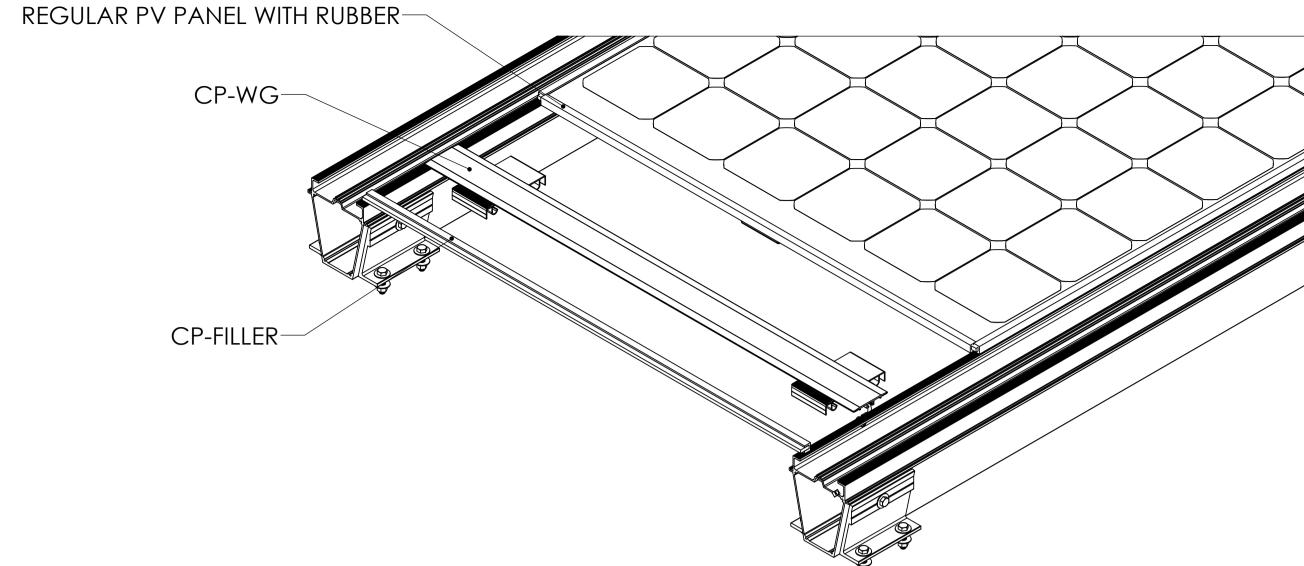
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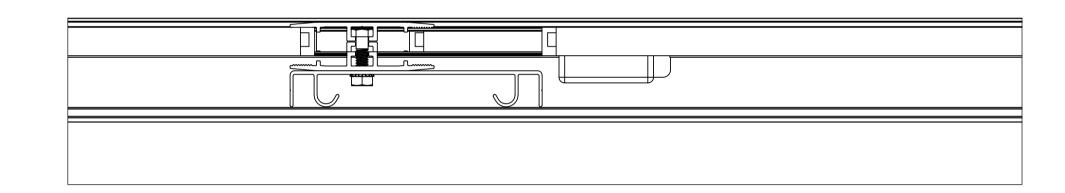
IM-CPR6-CPR1-PV1.800

PV PANELS INSTALLATION 1

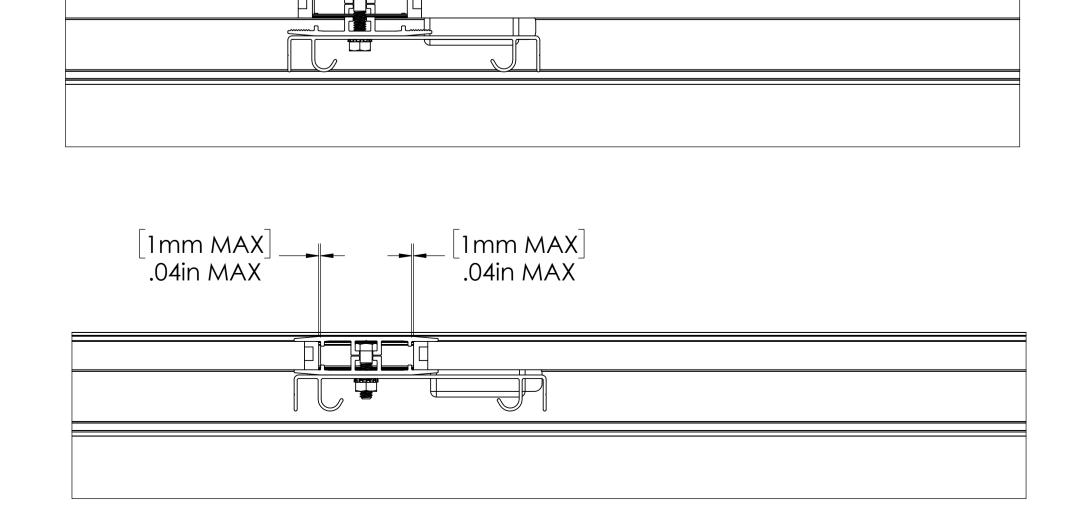
1. FIRST, INSTALL THE CP-FILLER FLUSH TO THE CPR6 RAIL, THEN, PLACE A CP-WG AND INSTAL A REGULAR PV PANEL ON THE TOP OF THE CPR6 RAIL WITH THE JONCTION BOX BY THE SIZE OF THE CP-WG.

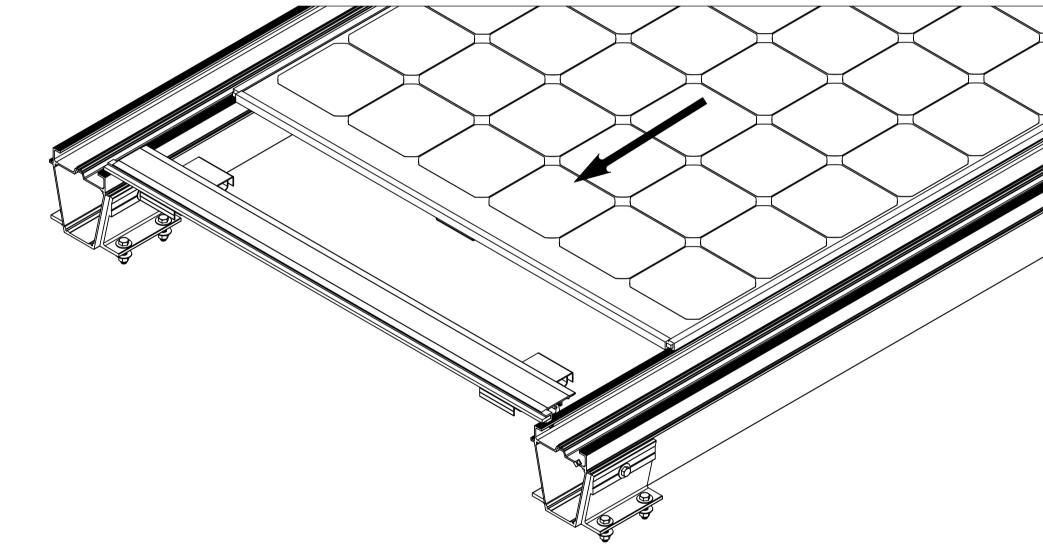


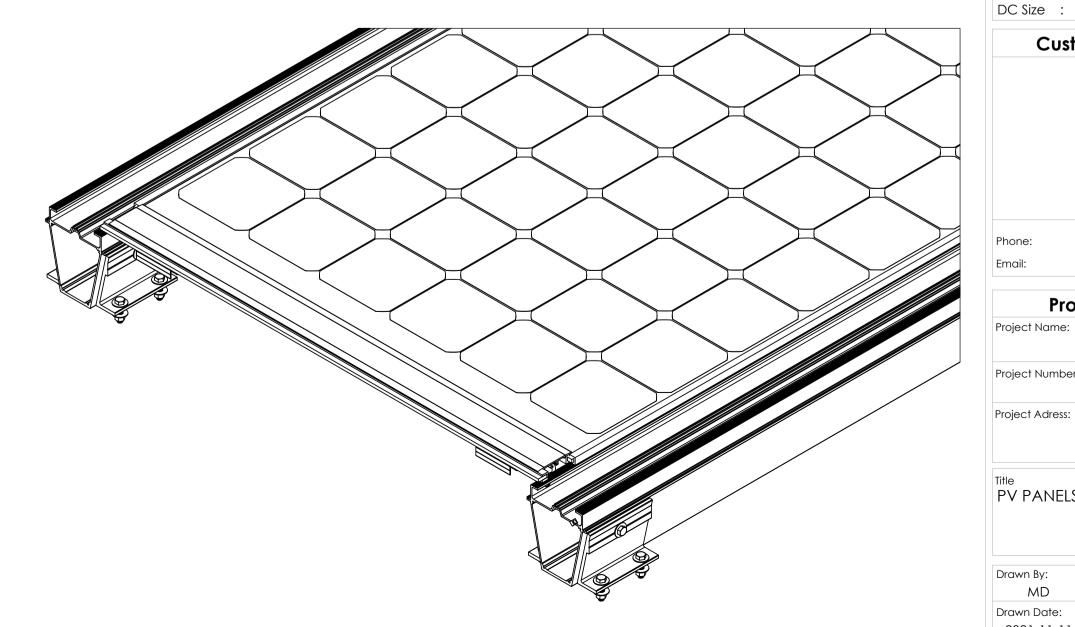
2. INSTALL THE CP-WG WITH THE CP-FILLER AND DO NOT THIGHTEN THE CP-WG TO FACILITATE ASSEMBLY WITH THE PANEL



3. INSTALL THE PV PANEL IN THE CP-WG AND THIGHTEN THE CP-WG TO FIX THE PANEL.







Revision Array Information Type of Mounting: Panel Model:

Panel Qty: DC Size : kW **Customer Info**

PRISM BN72xxx-BSTC

Tilt Angle: °

Project Info

Project Number:

Title
PV PANELS INSTALLATION 1

Drawn By: MD Drawn Date: 2021-11-11

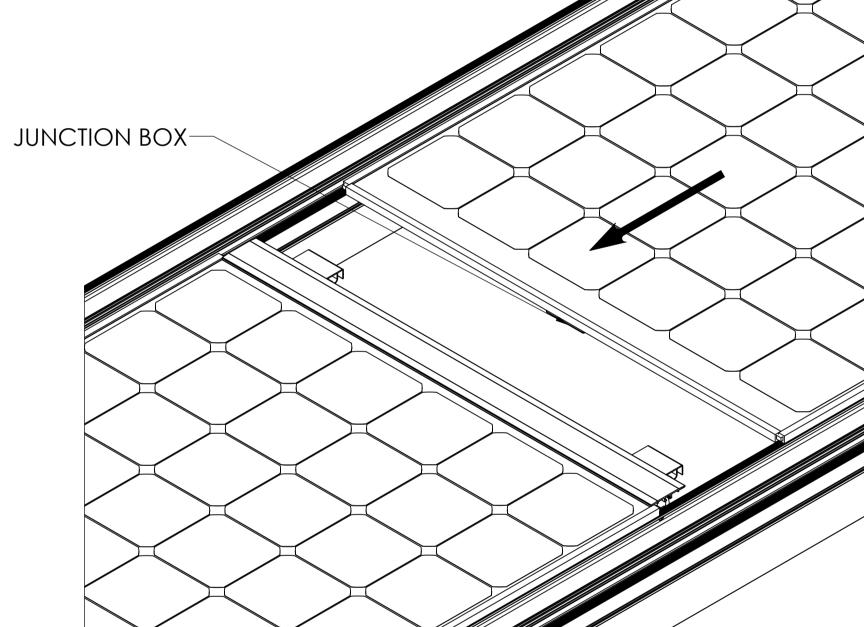
PV PANELS INSTALLATION 2

4. INSTALL ONE CP-WG BETWEEN EACH PV PANEL

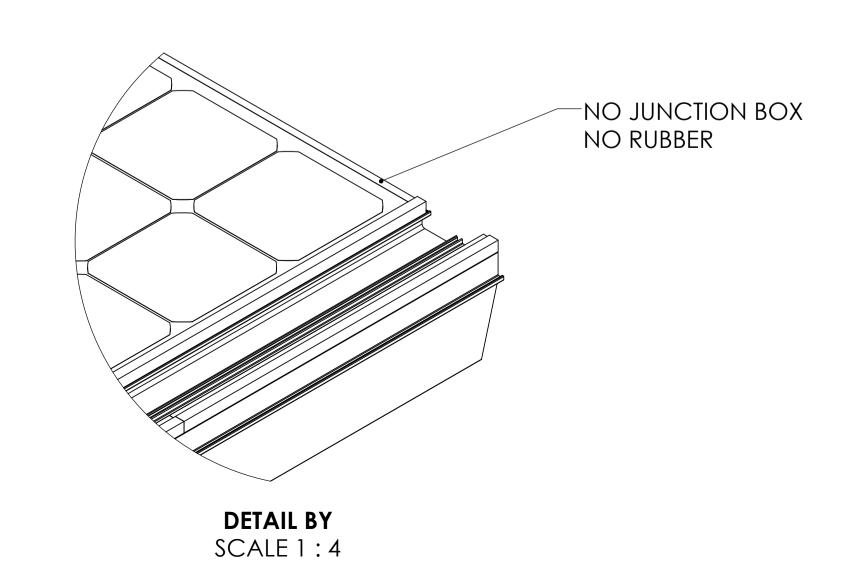
REGULAR PV PANEL

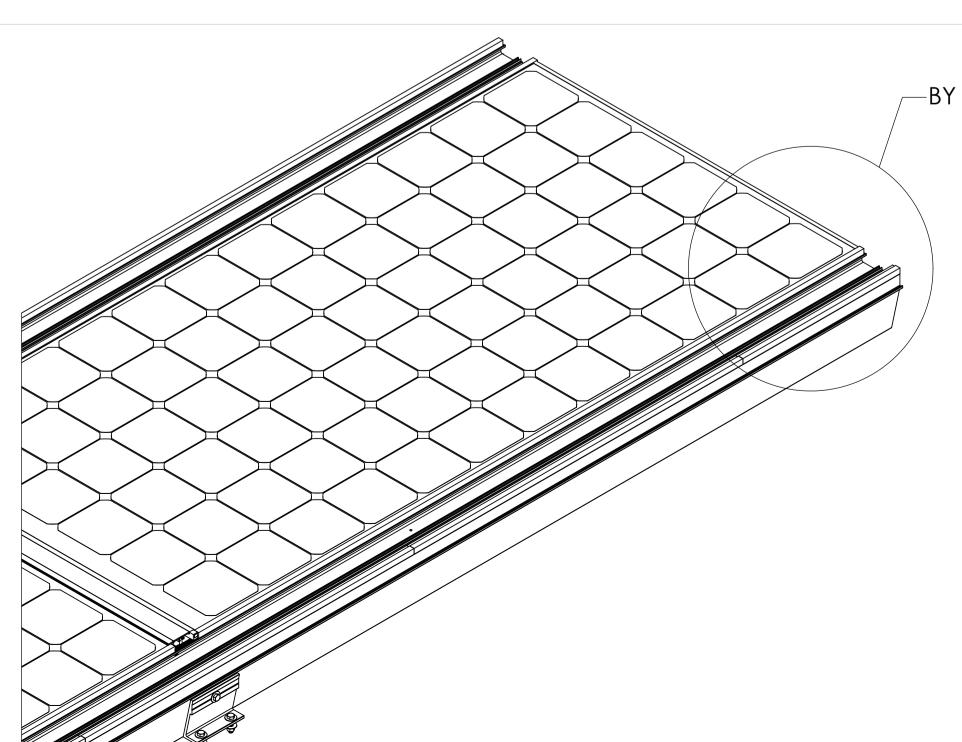
REGULAR PV PANEL

5. PUT A REGULAR PV PANELS ON THE TOP OF CPR6 RAIL.
BE SURE TO ORIENT THE JUNCTION BOX IN THE SAME THE SIDE FOR EVERY PANEL.
THE JONCTION BOX MUST BE ORIENTED BY THE SIDE OF THE CP-FILLER INSTALLED AT THE STEP ONE.



6. THE LAST PV PANEL OF A STRING MUST BE A "END ROW PANEL" WITH ONLY THREE (3) RUBBERS DO NOT INSTALL A CP-WG AT THE END OF THE STRING





Revision Array Information Type of Mounting: Panel Model: PRISM BN72xxx-BSTC Tilt Angle: ° Panel Qty: DC Size : kW **Customer Info** Project Info Project Number: Project Adress: Title PV PANELS INSTALLATION 2

By: Check By:

MD

Date: Rev

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Page: PV1 804

IM-CPR6-CPR1-PV1.800

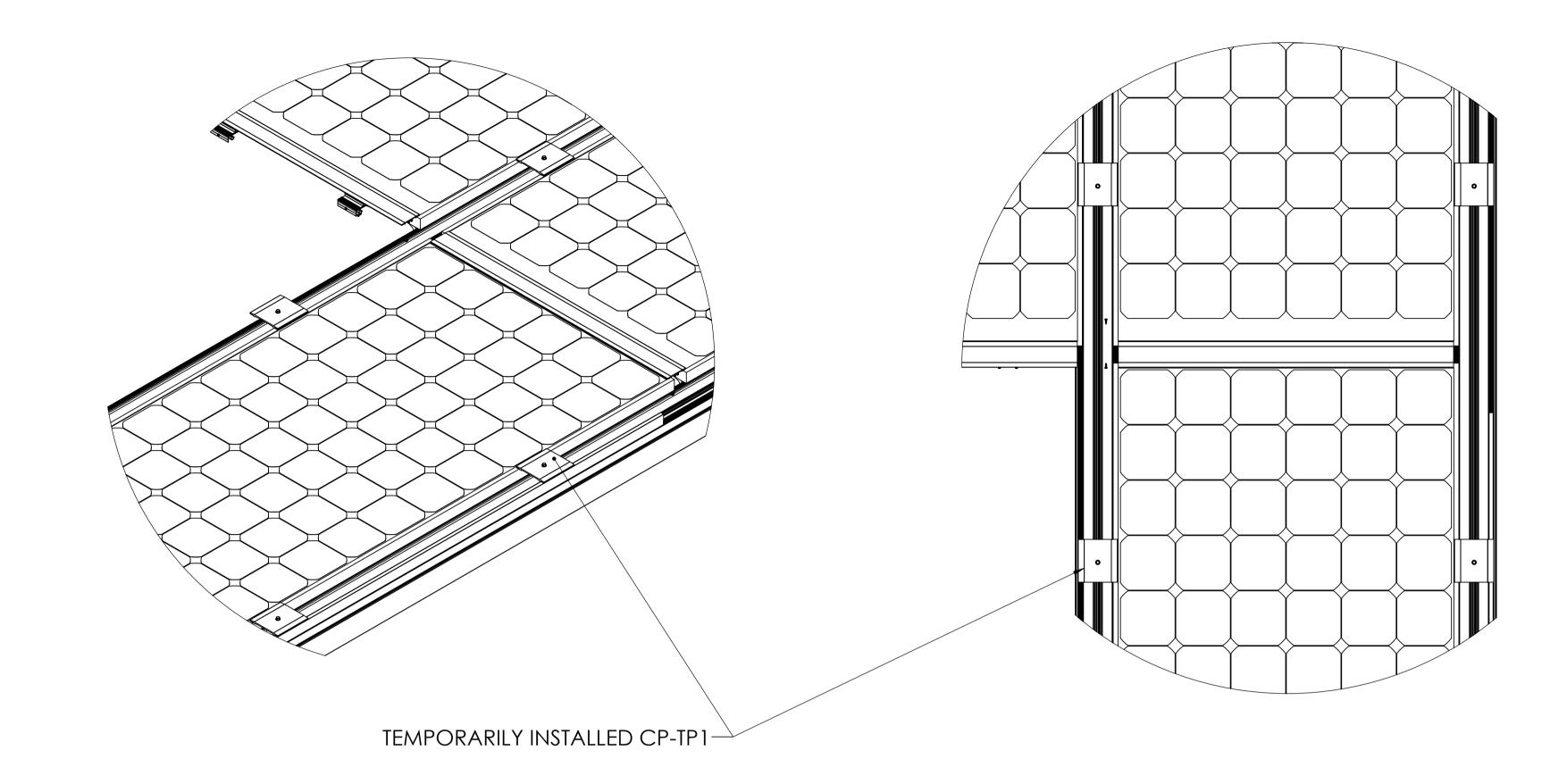
INSTALLATION ADVICES

INSTALLATION ADVICES

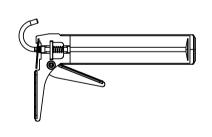
TO MAINTAIN PV PANELS IN POSITION DURING INSTALLATION AND WIRE MANAGEMENT, USE LITTLE PIECES OF CP-TP1 AND SCREW THEM TEMPORARILY IN THE CPR6 RAIL.

THAT WILL FIX PV PANELS AND KEEP THE ACCES TO THE SLOTS INSIDE THE CPR6 RAIL TO BE ABLE TO MANAGE WIRES.

TO FINISH THE INSTALLATION, TAKE OF THE LITTLE PIECES OF CP-TP1 AND INSTALL THE LONG CP-TP1 PROVIDED FOR THIS PURPOSE ON THE TOP OF CPR6 RAIL



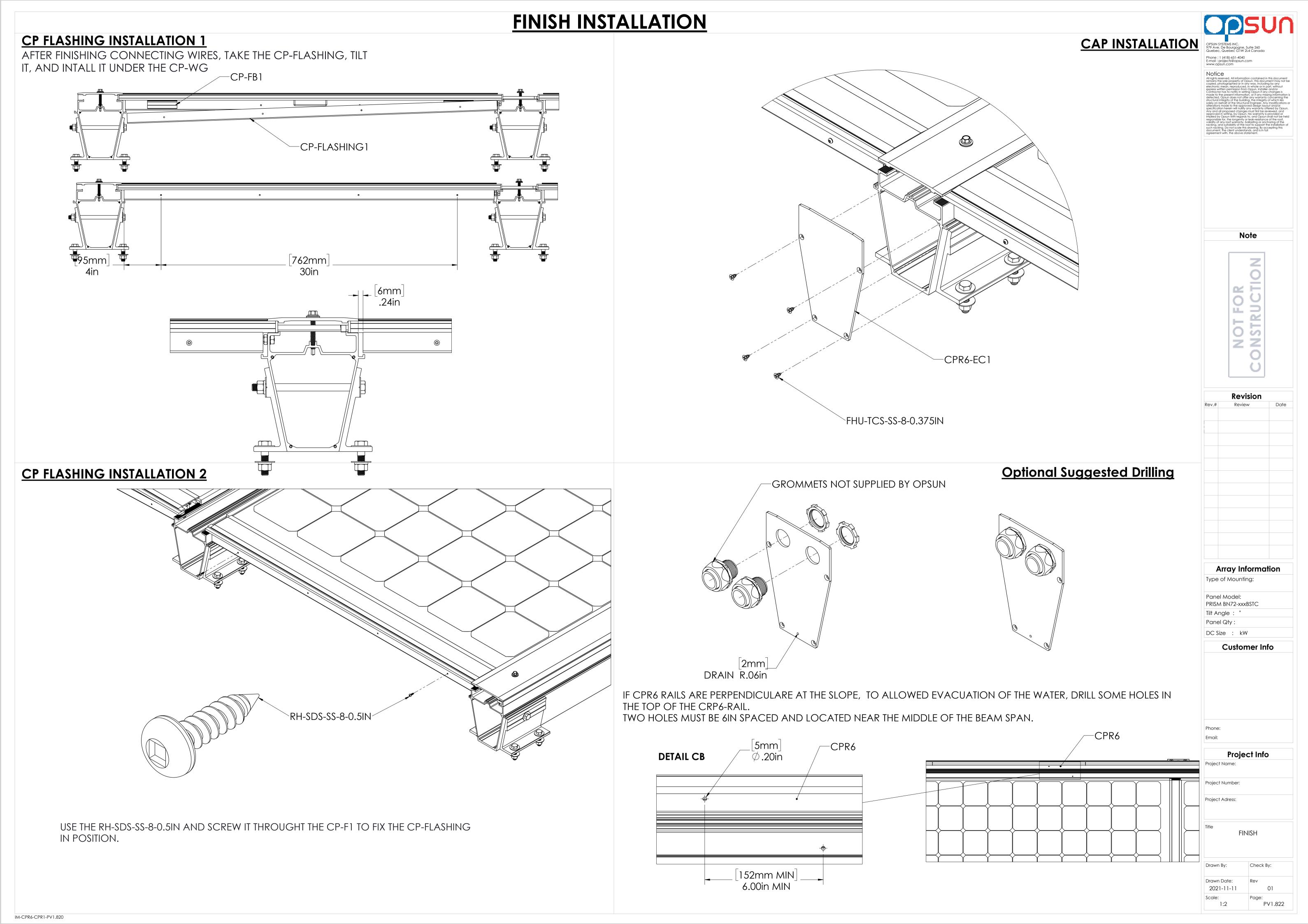
TO ENSURE MINIMAL WATER PENETRATION,
APPLY SILICONE USING A CAULKING GUN ON THE EDGES
OF THE CP-TP1 AND THE CP-TP3 IN CONTACT WITH THE PVPANELS TO SEAL THE GAPS BETWEEN THE PIECES AND/OR
ADD EPDM TAPE ON THE 4 EDGES OF THE PV-PANEL
(PROVIDED BY OTHERS)



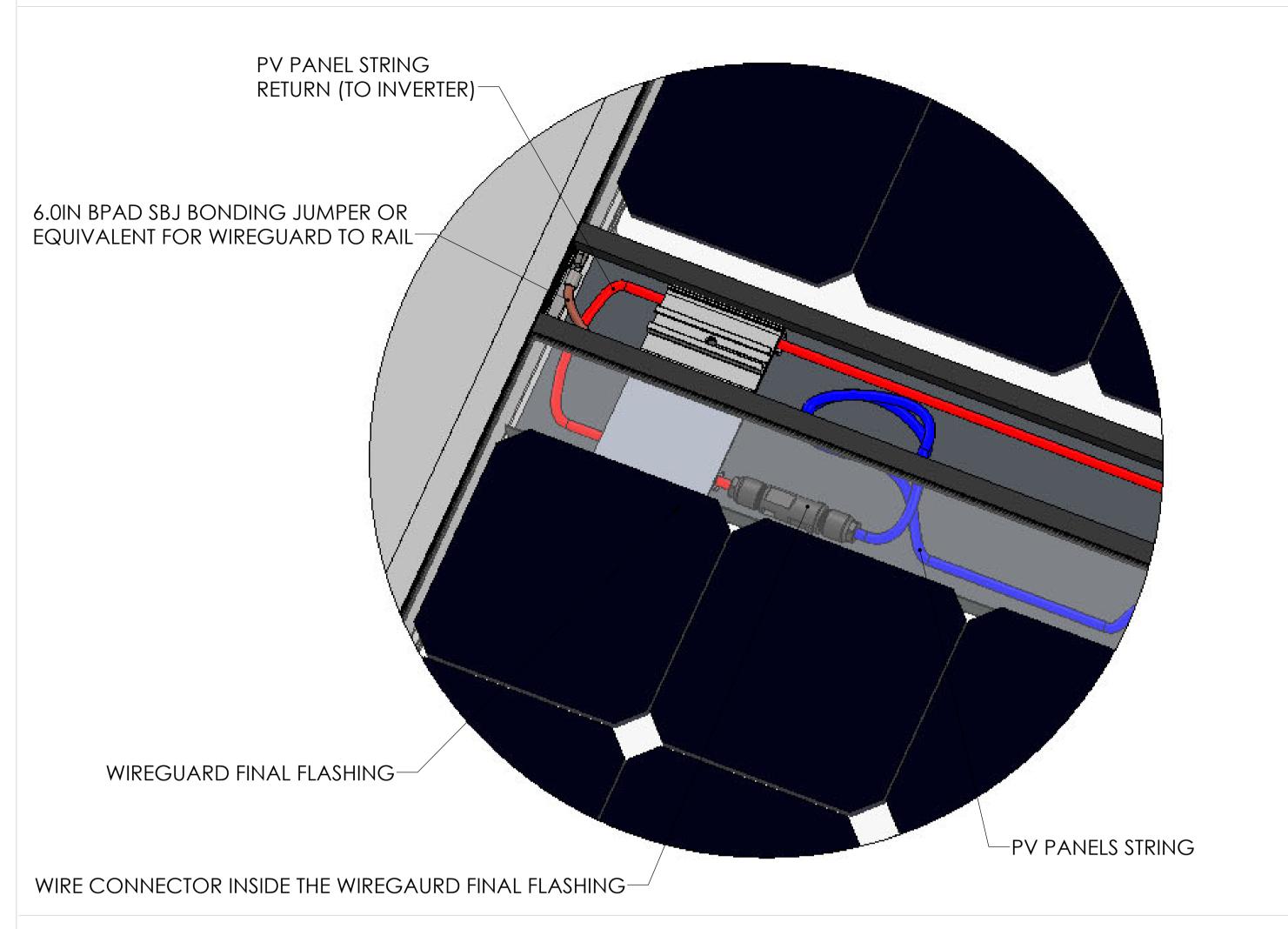
CP-IP3

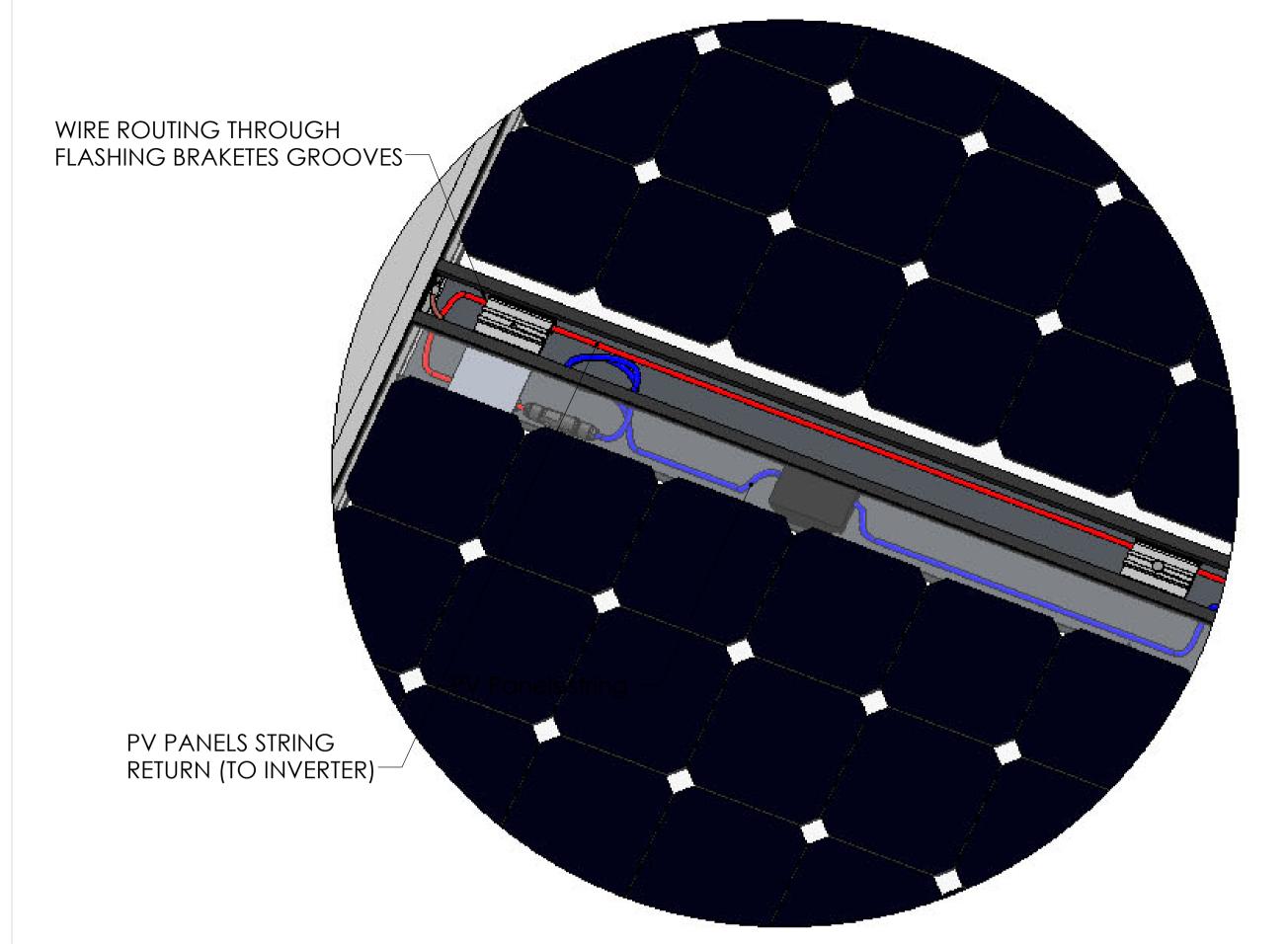
Array Information Type of Mounting: Panel Model: PRISM BN72-xxxBSTC Tilt Angle: Panel Qty: DC Size : kW **Customer Info** Phone: Project Info Project Name: Project Number: Project Adress: INSTALLATION ADVICES Drawn Date:

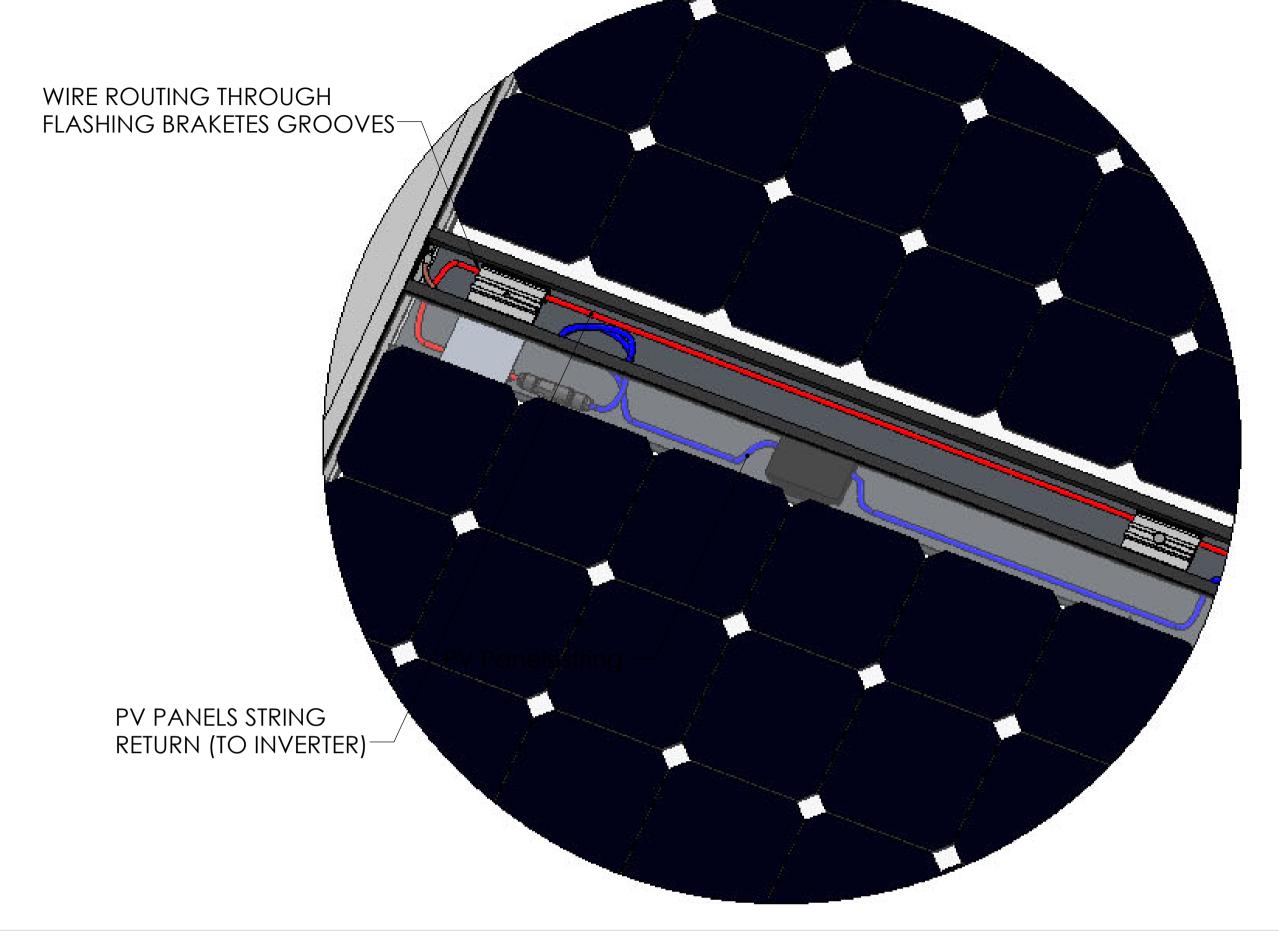
1:24

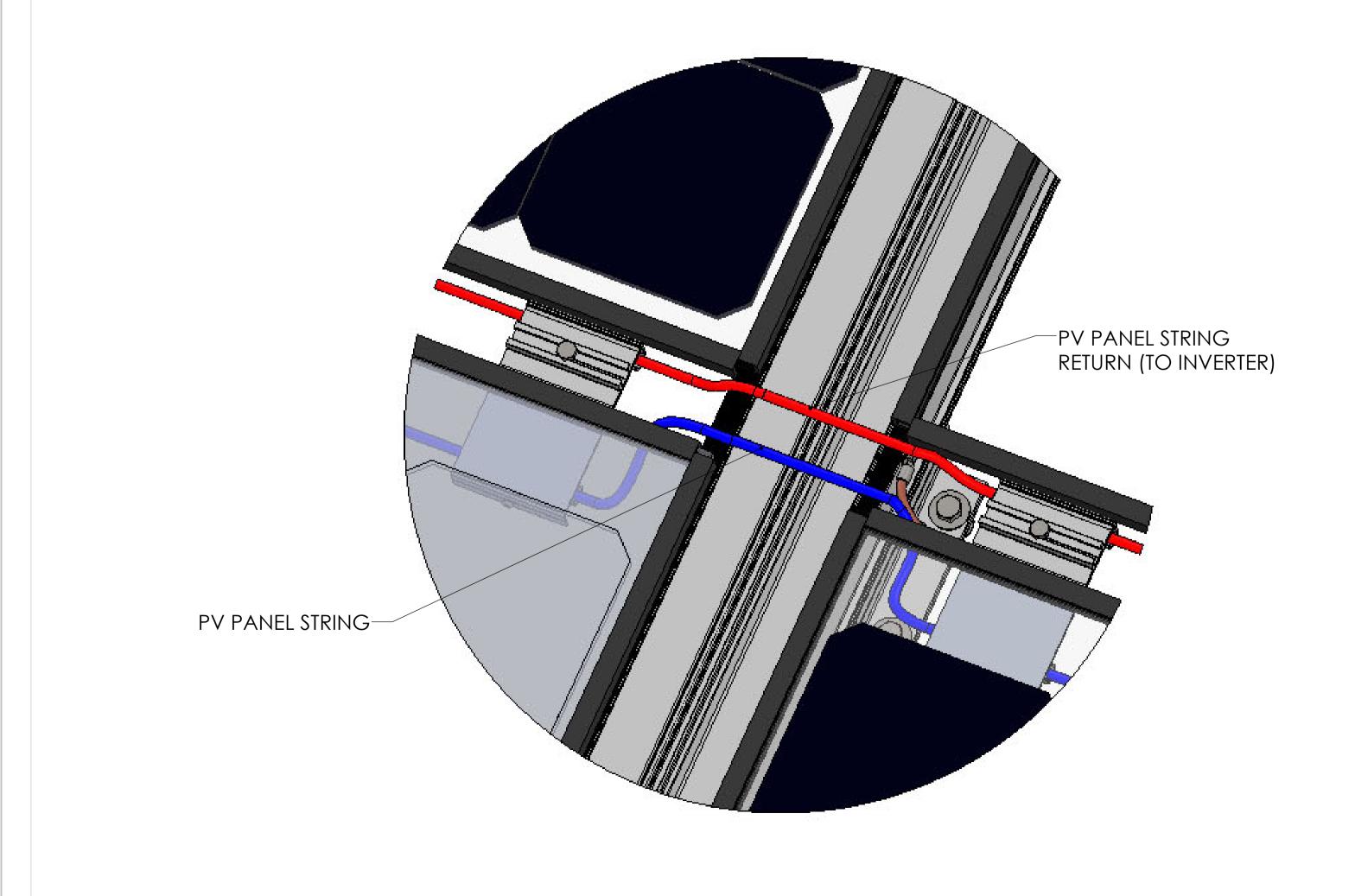


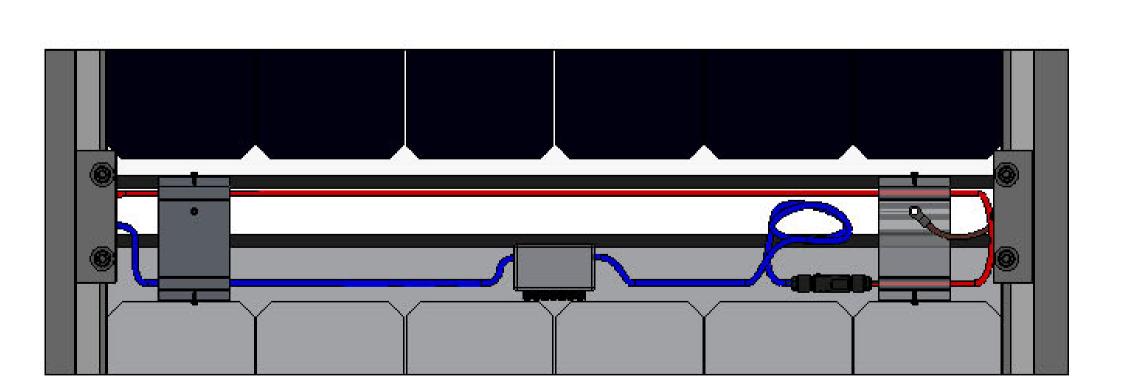
WIRE MANAGEMENT











Note

Array Informa	tion						
ype of Mounting:							
anel Model:							
RISM BN72-xxxBSTC							
lt Angle: °							
anel Qty :							
OC Size : kW							
Customer Info							
	•						

Project Info

Project Number: Project Adress:

WIRE MANAGEMENT

