



## **AGRI** LIMITED

LQG Agri Ltd Goose Lane Upper Quinton Stratford Upon Avon CV37 8SX

SOCOTEC UK LTD
UNIT 4
GAINSBOROUGH TRADING ESTATE
LEAMINGTON ROAD
SOUTHAM
CV47 1RB

Telephone: (01789) 720265
Fax: (01789) 721489
Email: info@lqgagri.co.uk
Website: www.lqgltd.co.uk
VAT Reg No: 253204146
Company No: 10439863

Pro-Forma Inv

Account.... 3666
Depot..... 1
Order No...
Cust Adv No.
Rep Code... \*\*
SERVICE/REPAIRS
Med CPT Cra/SOCOTEC

Page No 1 Date 29/03/2021 Pro-Forma No 178672

Part Number Description Qty Unit Price Amount

This is not a valid invoice for V.A.T. purposes.

Wholegood Ref : 18001183 Clock Reading : 2553
Model : CRAWLER Make : MISCELLANEOUS

Carried out machine inspection followed by subsequent repairs.

Tracking linkage worn and supporting metal work and bracket highly corroded. Remove seat, strip down and repair including new bush/bearing as required. Refit seat. Adjust levers so they are level.

Found front machine bumper/guard missing bolt. Bolt had been sheared. Drilled and replaced nut and bolt. Repair damaged plate under machine and cracked weld on bracket for front guard.

Replace LH mirror as broken off.

Straighten bent side access steps.

Checked boring guide roller wheels. Found some seized and very stiff. Free'd off, cleaned and lubricated.

Investigate oil leak from platform spool block control levers. Stripped down and replaced o-rings for the levers.

Rectify leaking hydraulic hoses.

Main pressure pipe fittings for drill ram been re-sealed with new o-rings. Found main machine hydraulic tank oil contaminated with water ingress (top of tank breather missing). Removed hydraulic filter and found large amount of contamination. Used old hydraulic fluid to flush through system x 3 times. Refill with new hydraulic oil and replaced hydraulic filter.

Investigated report of screaming hydraulics. Found secondary hydraulic tank for boring operation to be empty. The site glass gauge was dirty and looked like it was full of oil. Tightened up and cleaned site glass and filled system with hydraulic oil. Ran up system and tested. OK.

Carried out engine service on main Yanmar engine. Replaced engine oil and filter. Changed fuel filter and engine air filters. Found turbo return line leaking. Tightened clips up which were loose.

Carried out service on Hatz 'donkey' engine. Replace engine oil filter and oil. Replace fuel filters and return fuel pipe. Replaced air filter.

Continued

Bank Details: LQG AGRI LTD Natwest Stratford-upon-Avon Account Number: 48008737 Sort Code: 60-20-41







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Check undercarriage. Jacked machine up. Noted both drive sprocket teeth worn. Track rubber starting to split in places. LH rear most top idler seized. LH 2nd from rear lower idler set seized. RH both top idlers seized. Adjusted LH track tension as loose. Replace track drive unit gear oils. Greased and lubricated machine as required.

		Total	Labo	ur		1950.00
LQ-BRG 6004	BEARING		1	EACH	6.00	6.00
LQ-ADH22303	IN LINE FUEL FILTER		1	EACH	4.10	4.10
JA-P552564	FUEL FILTER		1	EACH	14.72	14.72
JA-P181034	AIR FILTER		1	Each	36.61	36.61
JA-P119374	INNER AIR FILTER		1	EACH	28.53	28.53
JA-S01385	OIL FILTER		1	EACH	8.02	8.02
JA-C1776	AIR FILTER		1	EACH	20.81	20.81
LQ-OR 120	O-RING		1	EACH	1.50	1.50
LQ-OR 114	O-RING		2	EACH	1.20	2.40
LQ-M00	11MM-16MM HOSE CLIP		4	EACH	0.52	2.08
LQ-M10 X 25	BOLT		8	EACH	0.16	1.28
LQ-5/8 FLAT	WASHER		8	EACH	0.16	1.28
JC-990/00072	BLACK PAINT A/SOL		1	EACH	10.11	10.11
LQ-1/4 FUEL PIPE			2	MT	3.50	7.00
	FUEL PIPE					
LQ-000	9.5MM-12MM HOSE CLIP		2	EACH	0.50	1.00
LQ-FFG-LF3517	FILTER-LUBE		1	EACH	25.53	25.53
MH-CARRIAGE	POSTAGE/CARRIAGE COST	-	1	EACH	7.00	7.00
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Page No	3 [	 Date 29/0	3/2021	 Pro-Forma No	178672
Part Number	Description This is not a valid	_			Amount
LQ-WURTH ADHES		1	EACH		5.50
JC-123/04970	MIRROR COMPLETE	1	EACH		28.50
LQ-1GTOR50M JC-4002/0845D	HYD BREATHER 1"BSP HYD HP46 IBC 46	1 200	EACH EACH		15.07 480.00
JC-4001/3045D	E OIL UP 10W30 IBC	20		2.30	
	SUNDRIES/DISPOSAL E GEAR OIL HP 90 25L	FEE 1 6	EACH EACH		30.00 21.06
					2754.10
				V.A.T.	550.85
			Invoice Total		3304.95
				Goods 2754.10	V.A.T. 550.85

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