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CT65

WORKSHOP FITTERS REPORT SHEET

No.	
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CLIENT		SITE	
Name: Socotec Central		Name: James and Milton Drilling Ltd	
Address: Progress Close		Address: Ryburgh House Farm, NR21 7AW	
Coventry, CV3 2TF			
Contact Name: Dan Griffith		Contact Name: Richard Walter	
Telephone Number:		Telephone Number: 07810806309	
Job Number: JM21134	Date: 10/05/2021	Client Order Number: T00821	

PERSONNEL ON SITE	
No. of Personnel	Names
1	Saranus Paisys
2	Martin Calvert
3	

ENGINEERS REPORT			
Equipment: CP hoisting unit	Model: Dando 2500	Serial No: n/a	No of Hours: n/a

Detailed Description:
 Pressed out old shaft and bearings.
 Removed seized boss component.
 Clean and prepped drum for new bearings.
 Pressed new bearings into drum.

PARTS/MATERIALS USED					
Item	Description	Quantity	Unit	Rate (£)	Total (£)
1	D2500 main shaft	1	No.	795.00	795.00
2	SLC2 ¼ cartridge bearing	2	No.	243.47	486.94
3	Labour	4	Hours	30.00	120.00
4					
5					

Engineers Signature	Engineers Name (block capitals)	Date	Sub Total	1401.04
			VAT	280.21
Clients Authorised Signatory	Name (block capitals)	Date	Total £ (Invoice to follow)	1681.25

J&M Drilling Ltd
 Ryburgh House Farm
 NR21 7AW

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 T00821

CLIENT		SITE	
Name: Socotec Central		Name: James and Milton Drilling Ltd	
Address: Progress Close		Address: Ryburgh House Farm, NR21 7AW	
Coventry, CV3 2TF			
Contact Name: Dan Griffith		Contact Name: Richard Walter	
Telephone Number:		Telephone Number: 07810806309	
Job Number: JM21133	Date: April 2021	Client Order Number: ⁽¹⁵⁰⁰⁾ 100691 + ⁽¹⁵⁰⁰⁾ 100690	

PERSONNEL ON SITE	
No. of Personnel	Names
1	Saranus Paisys
2	Martin Calvert
3	

ENGINEERS REPORT			
Equipment: CP	Model: Dando 2500	Serial No: CT65	No of Hours: n/a

Detailed Description:
 New throttle lever and cable fitted.
 Replaced drive side pillar bearing with solid steel design (MP7T). 2no internal drum bearings.
 Spacers supplied and fitted to make up winching hoist correctly aligned. New key steel on shaft.
 New drive chain.
 Diagnosed engine cutting out problem as a faulty Hats ignition module. Supplied and fitted new part.
 Replaced crown wheel shaft. New gearbox output shaft bush and key steel.
 New phosphor bronze thrust ring.
 Fitted new set-up rope and drilling rope (supplied by Socotec).
 Fabricate and install brake cable bracket. New brake cables, long and short sets. New breakaway cable fitted.
 Engine service (oil change, oil filter, fuel filter).
 New starter battery supplied and fitted. Tested, greased and lubricated.

PARTS/MATERIALS USED					
Item	Description	Quantity	Unit	Rate (£)	Total (£)
1	MP7T pillar bearing c/w insert	1	No.	395.00	395.00
2	SLC2 ¼ cartridge bearing	2	No.	243.47	486.94
3	Duplex chain	1	No.	89.00	89.00
4	Throttle cable and lever	1	No.	79.00	79.00
5	Oil filter	1	No.	7.5	7.5
6	Fuel filter	1	No.	9.5	9.5
7	Engine oil	6	Litres	3.5	21.00
8	Brake cable long set	1	No.	125.00	125.00
9	Brake cable short set	1	No.	52.50	52.50
10	Crown wheel shaft	1	No.	175.00	175.00
11	Gear box output shaft bush	1	No.	17.23	17.23
12	Phosphor bronze thrust ring	1	No.	105.00	105.00
13	Battery 642	1	No.	114.50	114.50
14	Spacers (19mm, 12mm, 25.5mm)	1	Sum	45.00	45.00
15	Key steel	1	Sum	7.50	7.50
16	M14 bolts x 170	4	No.	1.50	6.00
17	Breakaway cable	1	No.	15.00	15.00
18	Hatz ignition module	1	No.	680.90	680.90
19	Labour	35	Hours	30.00	1050.00

Engineers Signature	Engineers Name (block capitals)	Date	Sub Total	3481.57
			VAT	696.31
Clients Authorised Signatory	Name (block capitals)	Date	Total £ (Invoice to follow)	4177.88

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