

Made in the Kingdom of Bahrain

Omega 2200 Unipox Primer-Sealer

Finish: Flat

Type: Epoxy-based Sealer - Solvent-borne



| Product Description | |
|--|---|
| Туре | Options (Code) |
| This is a two component amide cured epoxy coating. Formulated for use on steel, masonry and concrete floors in atmospheric environments only and especially suited for properly prepared concrete substrates. This product provides an excellent foundation for epoxy coatings. | Primer-Sealer (2200) |
| Features | Benefits |
| This product has excellent penetration properties and seals a surface by leveling it as it enters all the pores. The two-component epoxy sealer is polyamide-cured, making it highly durable and ensures adhesion to the bottom surface and to other potential topcoats. It is very easy to apply with its low viscosity, with smooth flow and excellent wetting properties. | Highly efficient on concrete Fills voids and crevices Chemical and fume resistant Extended cure time allows for maximum penetration Easy to use |
| Typical Use | |

Recommended for properly prepared concrete substrates, masonry and steel.

Substrate

Galvanized Metal, Reinforced Steel, Masonry, Concrete Floors, Coated Surfaces

Substrate should have sufficient strength to receive the paint. Any defects in the substrate like surface undulations, cracks, pin holes, etc., should be rectified / filled before starting painting. The compatibility of any third-party filling material, if used, should be confirmed with Omega Paints[®] before application.



| Product Data | |
|--------------|------------------|
| Colors | Packaging Size |
| Transparent | 5 L , 20 L (A+B) |

Solids Contents

15% +/- 2% volume theoretical

Volatile Organic Compounds (VOC)

725 - 750 g/l

VOC Comments

This is the theoretical value. Tested value will vary depending on test methodology, accuracy of equipment used for testing and test conditions

Application Method

Painting Tools

Roller: Use a suitable roller. Care must be taken to achieve the specified dry film thickness.

Brush: Recommended for stripe coating and small areas.

Care must be taken to achieve the specified dry film thickness.

Spray: Use air or airless spray

Product Mixing

Component A 4 part(s)

Component B 1 part(s) Omega 8200 Hardener

This product is a two-component product supplied with the base (Component A) and the hardener (Component B). Add the entire contents of the Component B to the base Component A and mechanically mix for the two components for 2 minutes.

Pot life: 2 hours

Cleaning of Painting Tools

Omega 9011 Cleaning Thinner

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Physical Characteristics

Film Thickness per Coat

Typical recommended range

Dry film thickness 30 - 55 μm

Wet film thickness 80 - 130 µm

Film thickness will vary and is calculated at average

Theoretical Spreading Rate (TSR)

9.0 - 14.0m² per liter

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

| Specific Gravity | Flash Point | Viscosity |
|-------------------------------|-------------|-----------|
| 0.95 - 1.55 g/cm ³ | 23°C / 72°F | 65-95 KU |

Application Conditions

Stir thoroughly before and during use

To secure lasting adhesion all surfaces shall be clean, dry and free from any contamination

| Surface temperature during application | Thinner | Dilution |
|---|-----------------------------|-------------|
| The temperature of the substrate should be a minimum of 10°C and at least 3°C above the dew point of the air, measured in the vicinity of the substrate | Omega 9020 Epoxy Thinner | Maximum 15% |

Moisture content should not exceed 4%

Relative Humidity should not exceed 80%

Minimum and maximum temperature should be 23°C and 40°C respectively

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| Drying Times | | | |
|---------------------------|------|-------|-------|
| Substrate temperature | 10°C | 23°C | 40°C |
| Surface (touch) dry | 2 h | 1 h | 0.5 h |
| Walk-on-dry | 14 h | 6.5 h | 3 h |
| Dry to over coat, minimum | 8 h | 4 h | 1.5 h |
| Dried/cured for service | 14 d | 7 d | 2 d |

Ventilation: Sufficient ventilation is very important to ensure proper drying/curing of the film.

| Maximum Overcoating Intervals | | | |
|--|------|------|------|
| Average temperature during drying/curing | 10°C | 23°C | 40°C |
| Itself | 5 d | 3 d | 2 d |
| Ероху | 5 d | 3 d | 2 d |
| Polyurethane | 5 d | 3 d | 2 d |

Surface must be clean and dry and suitable for over coating. Agitate the surface to activate the cleaner and before it dries, wash the treated area by low-pressure water cleaning using fresh water.

Recommended Paint System

Primer

Omega 2200 Unipox Primer-Sealer x 1 coat

Filler

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Topcoat

Omega Unipox Series x 2 coats

Remarks

Other systems may be specified, depending on area of use and surface condition. Packaged contents with different batch numbers must be mixed together before use.

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OMEGA PAINTS TECHNICAL DATA SHEET



Directions of Use

Surface Cleaning

Surface must be sound, clean, dry and free from dust, grease, oil, latencies, etc.

Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

Surface Preparation

The required quality of surface preparation can vary depending on the area of use, expected durability, and if applicable, project specification. The substrate should be mechanically abraded to leave a clean, sound, stable base on to which Omega Unipox system can be applied. Preferred method of abrading the substrate is diamond disc grinding or dust free captive blasting. Both the equipment should be connected to an industrial vacuum machine for a dust free environment.

Concrete Repairs

Use Omega 6600 Putty and other recommended filler and products to fill blow holes and cracks.

Substrate Tolerance

The substrate should be prepared to the appropriate tolerance prior to the application of coating. Tolerance's can be corrected as a separate operation which must be completed before installing the coating. Coating will generally follow the contours of the substrate and have the same tolerance's as the substrate to which it is applied. Applicators are advised to check the tolerances of the substrate before they begin with the preparation.

Acceptable Environmental Conditions

All cementitious substrate should be 28 days old. Test the atmospheric conditions in the vicinity of the substrate for the dew formation according to ISO 8502-4. The moisture content should not exceed 4%, and the PH of the concrete should be 7-9.

Application Restrictions

Only apply the coating when the substrate temperature is at least 3°C above the dew point. Do not apply the coating if the substrate is wet or likely to become wet, if the weather is clearly deteriorating or unfavorable for application or curing, and/or in high wind conditions.

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| Certifications | | |
|----------------|--|-----------------------|
| | Parameter | Test Method |
| 1 | Specific Gravity | BS EN ISO 2811-1:2011 |
| 2 | Opacity | BS EN ISO 2814:2006 |
| 3 | Gloss level (GU 60°C) | BS EN ISO 2813:2014 |
| 4 | Volatile Organic Compounds (VOC) | USEPA Method 24 |
| 5 | Viscosity @ 25°C | ASTM D2486 |
| 6 | Touch Drying Time | By touching |
| 7 | Solids Content | BS EN ISO 3251:2008 |
| 8 | Scrub Resistance | ASTM D 2486 |
| 9 | Chemical Resistance : Hydrochloric Acid, Sodium Hydroxide, Oils, Minerals | ASTM D 1308 |

Color: Transparent

Copy of certificate and additional certificates and approvals available on request.

Storage and Handling

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf Life: 24 month(s)

Sealed and kept at normal temperature (not in direct sunlight)

Health and Safety

Apply under well-ventilated conditions. Do not breathe or inhale mist. When applying, wear air-mask and avoid skin contact. Spillage on skin should be immediately removed with suitable cleanser, soap, or water. Eyes should be well flushed with water and medical attention to be sought immediately. Please observe the environmental and precautionary notices displayed on the container.

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OMEGA PAINTS TECHNICAL DATA SHEET



Material Safety Data Sheet

A material safety data sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4

Handling and storage, refer to section 7

Transport information, refer to section 14

Regulatory information, refer to section 15

Disclaimer

The information in this document is given to the best of Omega's knowledge, based on laboratory testing, practical experience, and good faith.

Omega's products are manufactured to rigid standards, is considered as semi-finished goods and as such, products are often used under conditions beyond Omega's control. Omega cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements.

The company pursues a policy of continuous improvement in products, and as such, Omega reserves the right to change the given data without further notice. Users should always consult Omega for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English version will prevail.

Contact Omega's representative or visit www.omega-paints.com for more info.

Revision Date: January 2024

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